



Degradation of acetalated dextran can be broadly tuned based on cyclic acetal coverage and molecular weight



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ABSTRACT

Microparticles (MPs) derived from acid-sensitive biopolymers enable rapid degradation and cargo release under acidic conditions, such as at tumor microenvironments, within lysosomal/phagosomal compartments inside phagocytic cells, or at sites of inflammation. One such acid-sensitive biopolymer, acetalated dextran (Ace-DEX), has tunable degradation rates and pH-neutral degradation byproducts consisting of dextran, acetone, and ethanol. By studying the degradation profiles of Ace-DEX MPs with varying cyclic acetal coverage (CAC) and dextran molecular weight (MW), we concluded that MPs composed of low CAC or high MW polymer degraded the fastest at both pH 7.4 and 5.0. To further understand the properties of this unique polymer, we encapsulated a model drug resiquimod, which is a toll-like receptor (TLR) 7/8 agonist, into Ace-DEX MPs of different polymer CAC and dextran MW. It was observed that resiquimod was released faster from MPs of lower CAC or higher MW. By evaluating the activation of RAW macrophages cultured with different types of resiquimod-loaded Ace-DEX MPs, we found that MPs of lower CAC or higher MW promoted greater nitrite production and resulted in more robust cell activation. Our results indicate we can precisely control the degradation profile, release kinetics, and bioactivity of encapsulated cargos by altering CAC and MW, furthering Ace-DEX MPs' novelty as a drug carrier.

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1. Introduction

Acid-sensitive polymers are widely studied and of increasing interest for drug delivery applications (Jeong and Gutowska, 2002).

Abbreviations: MPs, microparticles; MHC, major histocompatibility complex; PBAEs, poly(β amino) esters; POEs, poly(ortho esters); APCs, antigen presenting cells; PLGA, poly(lactic-co-glycolic acid); Ac-DEX, methoxy acetal derivatized acetalated dextran; Ace-DEX, ethoxy acetal derivatized acetalated dextran; CAC, cyclic acetal coverage; MW, molecular weight; TEA, triethylamine; NMR, nuclear magnetic resonance; PVA, poly(vinyl alcohol); PBS, phosphate buffered saline; EA, ethyl acetate; DMSO, dimethyl sulfoxide; DLS, dynamic light scattering; SEM, scanning electron microscopy; BCA, bicinchoninic acid based assay; MTT, 3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide; LDH, lactate dehydrogenase; LPS, lipopolysaccharide; TLR, toll-like receptor.

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Because these polymers are stable at neutral environments and degrade rapidly at lower pH levels, they can provide triggered release in biological regions of interest where there is an acidic local environment. Several areas of the body can contain lower pH regions, such as at tumor tissues (Engin et al., 1995; Lee et al., 2008), within intracellular compartments (Hu et al., 2007; Mellman et al., 1986), and at sites of inflammation (Ulbrich and Lamprecht, 2010). Utilizing the natural pH gradient within biological systems, microparticles (MPs) composed of acid-labile polymers can enhance biological responses as it allows for targeted delivery of chemotherapeutic agents to the acidic tumor microenvironment (Lee et al., 2008), increased transfection efficiency of DNA vaccine antigens via the pH-gradient in the endocytic pathway (Little et al., 2004), and localized delivery of immunosuppressants to inflammatory sites of the gastrointestinal tract (Makhlof et al., 2009). Moreover, acid-sensitive polymeric carriers can also reduce the frequency of adjuvant administration (*i.e.*, dose-sparing) (Duong et al., 2013; Peine et al., 2013) and promote

antigen cross presentation on both major histocompatibility complex (MHC) I and MHC II complexes following phagosomal escape of encapsulated antigens (Broaders et al., 2009), which are both advantageous for vaccine applications.

There are currently a few acid-sensitive polymers under investigation for drug delivery, such as poly(β -amino) esters (PBAEs), poly(ortho esters) (POEs), and polyketals (Lee et al., 2009; Yang et al., 2008). PBAEs have been developed primarily for DNA vaccine applications (Little et al., 2004, 2005). Due to their acid-sensitivity, PBAEs particles dissolve rapidly after being phagocytosed by antigen presenting cells (APCs), leading to an increased transfection efficiency and higher levels of dendritic cell activation compared to poly(lactic-co-glycolic acid) (PLGA) particles. Despite this promising outcome, PBAEs are associated with potential toxicity and may cause severe side effects for long-term treatment (Little et al., 2004, 2005). POEs, on the other hand, have good biocompatibility and degrade rapidly under acidic conditions. However, the ortho ester group hydrolyzes quickly in neutral environments and is stable only under basic conditions (pH 8.4) (Ji et al., 2014a, 2014b). Polyketals display reduced cytotoxicity and have high acid sensitivity as suggested by studies performed using a library of polyurethanes and polyureas containing the same dimethyl ketal moiety (Paramonov et al., 2008). However, all these polymers have complex synthesis reactions, which makes them challenging to be broadly accessible. Therefore, due to the limitations of existing acid-labile polymeric systems, further work must be performed to design an easily synthesized polymer with acid-sensitivity, and minimal toxicity that allows for vaccine and drug delivery.

One alternative acid-sensitive polymer is acetalated dextran. It is synthesized from the dextran polysaccharide with the hydroxyl groups on the glucose backbone replaced by hydrophobic acetals. Because acetal groups are acid sensitive, acetalated dextran hydrolyzes more rapidly under acidic conditions into dextran, acetone, and an alcohol. There are two types of acetalated dextran polymers depending on their degradation products: Ac-DEX (methoxy acetal derivatized acetalated dextran) that produces methanol as the degradation metabolite (Bachelder et al., 2008) and Ace-DEX (ethoxy acetal derivatized acetalated dextran) that produces ethanol (Kauffman et al., 2012a). Unlike PLGA and some polyanhydrides that degrade into acidic byproducts, all degradation metabolites of acetalated dextran (dextran, acetone, and an alcohol) are pH-neutral. Thus, hydrolytic degradation of Ac-DEX or Ace-DEX should not disrupt the local pH environment or harm the encapsulated payload. This is important because acidification of the local microenvironment, as seen with PLGA hydrolysis, may result in tissue toxicity and damage to sensitive cargos (Fu et al., 2000; Na et al., 2003; Sung et al., 2004).

Besides neutral degradation products, acetalated dextran is advantageous also due to its tunable degradation profiles. Depending on the length of the synthesis reaction, varying degrees of cyclic or acyclic acetal groups will form. Cyclic acetal groups, which are the thermodynamic product, form with longer reaction times and exhibit more hydrolytic stability. On the contrary, acyclic acetal groups, which are the kinetic product, form with shorter reaction times and hydrolyze faster. Therefore, the degradation rate of acetalated dextran can be tuned by varying the length of the synthesis reaction. Half-lives of Ac-DEX range from minutes to months (Broaders et al., 2009), with its hydrolysis rate relying on the reaction time and dextran MW (Kauffman et al., 2012b). Precise control of the polymer's degradation profile allows for both burst and sustained cargo release, which makes it an ideal carrier for desired therapies. Its stability outside cold chain conditions serves as another advantage of acetalated dextran. Kanthamneni et al. showed that Ac-DEX MPs containing horseradish peroxidase remained stable when stored at -20°C , 4°C , 25°C , or 45°C for 3

months (Kanthamneni et al., 2012). This property makes acetalated dextran easy to handle and desirable for use in developing nations.

Micelles and liposomes can be comprised of acid-sensitive polymers, but they may be hard to manufacture in large scale for drug delivery applications (Mandrachia et al., 2004; Murthy et al., 2002; Sawant et al., 2006) and often require cold-chain storage. In contrast, polymeric MPs can be made in a scalable fashion (Duong et al., 2013), have been shown to protect cargos outside the cold chain (Kanthamneni et al., 2012), and can be sized more aptly for passive targeting of relevant immune cells (Manolova et al., 2008). In order to demonstrate an acid-responsive platform that has tunable degradation profiles, we characterized the degradation kinetics of Ace-DEX MPs composed of polymers of different CAC and MWs. First, we analyzed the hydrophobicity of Ace-DEX polymers of varying CAC and MW. The polymers were then formulated into MPs, which were evaluated for size and morphology. The degradation properties of these MPs were investigated for their acid-sensitive degradation characteristics and the ability to tune degradation rate with CAC and MWs. Lastly, we examined the effect of tunable degradation profiles on the release kinetics and bioactivity of encapsulated cargos. Using resiquimod (an intraphagosomal toll-like receptor 7/8 agonist) as a model drug, we characterized the release kinetics of different MP sets and studied the dependence of degradation profiles on drug bioactivity using RAW 264.7 macrophages. Cyto-compatibility of blank and resiquimod-loaded MPs was also assessed. The aim of this study is to characterize the tunable degradation kinetics of the acid-sensitive Ace-DEX polymer based on CAC and MW, and demonstrate how variability in degradation impacts drug bioactivity and cyto-compatibility by changing the release kinetics of encapsulated cargos.

2. Materials and methods

2.1. Materials

All chemicals were purchased from Sigma-Aldrich (St. Louis, MO) and used unmodified unless otherwise noted. Water used in these experiments was purified using a Millipore Milli-Q Integral Water Purification System (Billerica, MA). In the presence of acetal-containing materials, basic water (pH 9.0) was used by the addition of triethylamine (TEA) (0.01% v/v). Resiquimod was purchased from Alexis Biochemicals, Enzo Life Sciences (Farmingdale, NY). Fluorescence and absorbance readings were generated using a Molecular Devices SpectraMax M2 (Sunnyvale, CA).

2.2. Cell culture

RAW 264.7 macrophages (ATCC, Manassas, VA) were grown and cultured according to the manufacturer's protocol. Cells were maintained at 37°C with 5% CO_2 and 100% relative humidity. Culture media consisted of Dulbecco's Modified Eagle's Medium (Fischer Scientific, Pittsburgh, PA), 10% fetal bovine serum (Hyclone, Pittsburgh, PA), and 1% penicillin-streptomycin (Fischer Scientific, Pittsburgh, PA).

2.3. Synthesis and CAC analysis of Ace-DEX polymer

Ace-DEX polymer was synthesized from 10, 71, 500, or 2000 kDa dextran with some modifications to the previously described procedure (Kauffman et al., 2012a). To synthesize 10 or 71 kDa Ace-DEX, lyophilized dextran (10 or 71 kDa) and pyridinium *p*-toluenesulfonate (0.0617 mmol) were dissolved in anhydrous dimethyl sulfoxide (DMSO, 10% vol/wt poly). The mixture was reacted with 2-ethoxypropene (37 mmol; Waterstone, Carmel, IN) under nitrogen gas at room temperature. In order to

obtain 20%, 40%, or 60% CAC, the 10 kDa reaction went for 5.2, 52.6, or 1440 min, while the 71 kDa reaction went for 3.2, 25, or 1560 min. To synthesize 500 or 2000 kDa Ace-DEX, lyophilized dextran (500 or 2000 kDa) and pyridinium *p*-toluenesulfonate (0.0308 mmol) were dissolved in DMSO (6.25% vol/wt poly). The mixture was reacted with 2-ethoxypropene (18.5 mmol). To obtain a 20%, 40%, or 60% CAC, the 500 kDa reaction continued for 4.4, 10, or 166 min. The 2000 kDa reaction went for 13.8 or 55.2 min to achieve a 40% or 60% CAC. 2000 kDa 20% CAC polymer was reacted, but it could not form particles. At desired time points, the reactions were quenched with TEA. The quenched reactions were precipitated with basic water, centrifuged at 14,400 rpm for 10 min at 4 °C (Thermo Scientific Sorvall Legend XTR, Waltham, MA) to remove the supernatant. The resulting pellet was then frozen and lyophilized. To further purify the polymer, the product was dissolved in ethanol (200 proof) and centrifuged at 14,400 rpm for 10 min at 4 °C. The supernatant was precipitated in basic water and lyophilized for another 2 days to yield Ace-DEX polymer. CAC was determined using ¹H nuclear magnetic resonance (NMR) based on a previously developed method (Bachelder et al., 2008; Kauffman et al., 2012a).

2.4. Wettability testing using water contact angle assay

Ace-DEX of various dextran MWs and CAC was dissolved in hexafluoroisopropanol (2% vol/wt poly). The solution was dropped onto a silicon wafer (test grade, University Wafer). The wafer was placed on the spin coater (Chemat Technology KW-4A Spin Coater, Northridge, CA) and rotated at 500 rpm for 5 s and at 2500 rpm for another 60 s. The wafer was air dried for 30 min at room temperature before water (15 μL) was added using the sessile drop method. Images were obtained immediately using a Thorlabs camera (DCC1645C; Newton, NJ) and analyzed using ImageJ to determine the contact angle.

2.5. Preparation of blank or resiquimod-loaded Ace-DEX MPs

Ace-DEX MPs were fabricated using a single-emulsion oil/water (o/w) evaporation method based on a modified protocol by Kauffman et al. (Kauffman et al., 2012b). In brief, Ace-DEX (100 mg) and resiquimod (1 mg) were dissolved in ethyl acetate (1 mL) and added to poly(vinyl alcohol) (2 mL) (3% wt/wt PVA in phosphate buffered saline, PBS) in preparation of resiquimod-loaded Ace-DEX MPs. The mixture was vortexed for 5 s and probe sonicated for 30 s (amplitude 8, 1 s pulse on, 1 s pulse off; Misonix Ultrasonic Liquid Processor, Newtown, CT). The emulsion was transferred to a small beaker containing 0.3% PVA in PBS (20 mL) and stirred for 2 h. The solution was centrifuged for 45 min at 14,400 rpm at 4 °C. The particle sediment was washed twice with basic water and lyophilized for 2 days. Blank MPs were fabricated following the same procedure, except no resiquimod was added. Both blank and resiquimod-load MPs were made using polymers of different CAC and MW.

2.6. Encapsulation efficiency of resiquimod

Resiquimod encapsulation efficiency was determined as previously described (Duong et al., 2013). Briefly, samples of each resiquimod-loaded Ace-DEX MP set were prepared in triplicates and dissolved in dimethyl sulfoxide (DMSO). The solution was loaded onto a solvent-resistant 96-well plate together with a calibration curve containing free resiquimod. The amount of resiquimod was quantified based on its autofluorescence (260–360 nm) using a SpectraMax M2 microplate reader (Molecular

Devices, Sunnyvale, CA). Blank MPs with corresponding MW and CAC were used to measure the background signal.

2.7. Size determination of Ace-DEX MPs

The average diameter of Ace-DEX MPs was measured by Mean Diameter by Number using dynamic light scattering (DLS) following a previously described protocol (Duong et al., 2013). Ace-DEX MPs were resuspended in basic water (33.3 μg/mL) and sized using a Brookhaven NanoBrook 90Plus Zeta Particle Size Analyzer (Holtsville, NY).

2.8. Scanning electron microscopy (SEM)

Ace-DEX MPs were observed and characterized by; Hitachi s-4300 Cold Field Emission. SEM samples were prepared by mounting MPs directly onto the SEM pin stub using carbon tape. The samples were sputter-coated with a 7 nm layer of palladium/gold alloy before imaging (Kauffman et al., 2012a; Kauffman et al., 2012b).

2.9. Endotoxin analysis

All Ace-DEX MPs were prepared using endotoxin free beakers and stir bars, which were cleaned by soaking in 1 M sodium hydroxide solution overnight. Solutions were prepared fresh on the day of particle fabrication. An endotoxin assay was conducted to confirm the absence of endotoxin of all Ace-DEX MPs. To perform the assay, MPs were resuspended in nanopure water (1 mg/mL) and incubated at 4 °C overnight. They were centrifuged at 14,800 rpm for 10 min, and supernatant was used for the assay using the Pierce LAL Chromogenic Endotoxin Quantitation Kit following the manufacturer's directions (Thermo Scientific, Waltham, MA).

2.10. Degradation analysis of Ace-DEX MPs by optical density measurement

Blank Ace-DEX MPs with different CAC and MWs were resuspended in either PBS (pH = 7.4) or 0.3 M sodium acetate buffer (pH 5.0) in triplicates (1.5 mg/mL). Samples were agitated on a shaker plate (150 rpm) at 37 °C. At 0, 0.5, 2, 4, 8, 24, 48, 72, 168, and 336 h, the solution was vortexed, and its absorbance at 600 nm was read using a SpectraMax M2 microplate reader (Molecular Devices, Sunnyvale, CA). The degradation profile of MPs was determined by comparing their absorbance levels at different time points to that at 0 h. The percent degradation of each sample is equal to the difference between its absorbance reading and that at 0 h divided by the absorbance reading at 0 h. The degradation half-life was defined as the time when 50% of the MPs had degraded.

2.11. Degradation analysis of Ace-DEX MPs by bicinchoninic acid based assay

Blank 10 kDa Ace-DEX MPs (20%, 40%, and 60%) were resuspended in either PBS (pH = 7.4) or 0.3 M sodium acetate buffer (pH 5.0) in triplicates (1.5 mg/mL). Samples were agitated on a shaker plate (150 rpm) at 37 °C. At 0, 0.5, 2, 4, 8, 24, 48 and 72 h the solution was vortexed, and an aliquot (120 μL) was collected. The aliquots were centrifuged at 14,800 rpm for 15 min. Supernatant (100 μL) was transferred to a 96-well polystyrene plate and stored at –20 °C. After the last time point, samples were analyzed using a microplate reductometric bicinchoninic acid based assay (BCA) following the manufacturer's guideline (Micro BCA Protein Assay Kit; Thermo Scientific, Waltham, MA). This assay measures the amount of degradation product dextran in the supernatant

over time. The percent degradation of each sample was obtained by normalizing its reading at a certain time point to that of the respective MP set at pH 5 at the last time point when it was fully degraded.

2.12. Release kinetics of resiquimod-loaded Ace-DEX MPs

Resiquimod-loaded Ace-DEX MPs with different CAC and MW were resuspended in either PBS (pH = 7.4) or 0.3 M sodium acetate buffer (pH 5.0) in triplicates (1.5 mg/mL). Samples were agitated on a shaker plate (150 rpm) at 37 °C. At 0.5, 2, 4, 8, 24, 48, 72, 168, and 336 h, the solution was vortexed, and an aliquot (170 µL) was collected. The aliquots were centrifuged at 14,800 rpm for 15 min. Supernatant (150 µL) was transferred to a 96-well polystyrene plate, combined with 30 µL ethanol, and stored at –20 °C. At the last time point (hour 336), a sample (150 µL) was removed from the homogenous suspension and treated with 30 µL ethanol to degrade any remaining MPs. This sample contained the total amount of resiquimod (100% released). The amount of resiquimod in the supernatant was quantified based on its autofluorescence (260–360 nm) using a SpectraMax M2 microplate reader (Molecular Devices, Sunnyvale, CA). The percentage of resiquimod released was calculated relative to the fluorescence of the respective MP set after complete degradation at the last time point.

2.13. Cell viability analysis

Viability of RAW 264.7 macrophages after incubation with different Ace-DEX MPs was studied using a 3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide (MTT) assay. Cells were seeded overnight in a 96-well plate at a density of 40,000 cells per well. Various Ace-DEX MPs (10, 71, 500, or 2000 kDa with 20%, 40%, or 60% CAC) were resuspended in culture media and added on the next day (0.0625, 0.125, 0.25, 0.5, and 1 mg/mL). After 24 or 48 h incubation, MTT assay was performed to examine cell viability. Briefly, culture media in each well was replaced with a solution of MTT reagent in fresh media (0.6 mg/mL, 170 µL). The plate was incubated at 37 °C for around 1 h until purple formazan crystals formed. The supernatant was replaced with isopropanol (200 µL), and the solution was pipetted up and down to dissolve the crystals. The plate was read at 560 and 670 nm using a plate reader. Background absorbance at 670 nm was subtracted from all 560 nm readings. Cell viability was determined by comparing the readings of the treated groups to those of the negative (media-only) and positive (10% v/v Tween 80) controls. Signals of positive controls were subtracted from all readings to obtain background-adjusted values. Percent viability was calculated to be the result of the adjusted-reading for MP-treated cells divided by the adjusted-reading for the negative control.

2.14. Cytotoxicity analysis

Cytotoxicity of various Ace-DEX MPs on RAW 264.7 macrophages was evaluated using a lactate dehydrogenase (LDH) assay (Pierce LDH Cytotoxicity Assay Kit; Thermo Scientific, Waltham, MA). Cells were seeded overnight in a 96-well plate at a density of 40,000 cells per well. Ace-DEX MPs (10, 71, 500, or 2000 kDa with 20%, 40%, or 60% CAC) were resuspended in culture media and added on the next day (0.0625, 0.125, 0.25, 0.5, and 1 mg/mL). After 24 or 48 h incubation, 100 µL media was transferred to a 96-well V-bottom plate, which was then centrifuged at 4200 rpm for 10 min at room temperature. Supernatant (50 µL) was transferred to a solvent-resistant 96-well microplate and analyzed in accordance with the manufacturer's protocol.

2.15. Nitrite production analysis

Bioactivity of various resiquimod-loaded Ace-DEX MPs on RAW 264.7 macrophages was evaluated using the nitrite production assay (Griess Reagent System; Promega, Madison, WI). Cells were seeded overnight in a 96-well plate at a density of 40,000 cells per well. Resiquimod-loaded Ace-DEX MPs (10, 71, 500, or 2000 kDa with 20%, 40%, or 60% CAC) were resuspended in culture media and added on the next day. Particle concentrations (around 0.21 mg/mL) were adjusted based on their resiquimod encapsulation efficiency so that the final resiquimod concentration was the same across all groups (0.15 µg/mL). Media-only, free resiquimod (0.15 µg/mL), and lipopolysaccharide (LPS, 100 ng/mL) were included as controls. Blank Ace-DEX (10 kDa, 60%) MPs were included as a negative control. This MP set was selected because its correspondent resiquimod-loaded MP set required the highest particle concentration (0.23 mg/mL) in order to achieve the same resiquimod dose due to its low encapsulation efficiency. After 24 or 48 h incubation, 100 µL media was transferred to a 96-well V-bottom plate, which was then centrifuged at 4200 rpm for 10 min at room temperature. The supernatant (50 µL) was transferred to a solvent-resistant 96-well microplate and analyzed following the manufacturer's instructions.

3. Results and discussion

3.1. Synthesis and characterization of Ace-DEX polymer and MPs

We targeted 20%, 40%, and 60% CAC for Ace-DEX polymers with different dextran starting material MWs (10, 71, 500, and 2000 kDa). The actual CAC values for Ace-DEX polymers synthesized for different periods of time are listed in Table 1. Because the actual CAC typically agreed with the target CAC, for the sake of clarity, the polymers will be referred to using the target CAC (20%, 40%, or 60%). For example, the shortest reaction 10 kDa Ace-DEX polymer will be referred to as Ace-DEX (10 kDa, 20%) instead of Ace-DEX (10 kDa, 18%).

Water contact angle measurements of Ace-DEX polymers with varying CAC and MW are shown in Fig. 1. There was no strong correlation between the water contact angle and either polymer CAC or dextran MW. Ace-DEX polymers with varying CAC and dextran MW had comparable water contact angles, which suggested similar levels of hydrophobicity. The contact angles of Ace-DEX polymers are similar to those of PBAEs. Metter et al. showed that PBAEs synthesized from isobutylamine and 1,4-butanediol diacrylate had a contact angle of 66.7°, while PBAEs synthesized from isobutylamine and poly(ethylene glycol)-200 diacrylate or diethylene glycol diacrylate showed a contact angle of 16.2° or 35.5°, respectively (Metter et al., 2010). Both Ace-DEX and

Table 1

Relative cyclic acetal coverage (CAC) analysis of acetalated dextran polymer (Ace-DEX) synthesized from dextran with various molecular weights (MW) as determined by ¹H NMR.

Dextran MW (kDa)	Reaction Time (min)	Target CAC (%)	Actual CAC (%)
10	5.2	20	18
	52.6	40	41
	1440	60	61
71	3.2	20	19
	25	40	37
	1560	60	61
500	4.4	20	20
	10	40	36
	166	60	59
2,000	13.8	40	43
	55.2	60	60

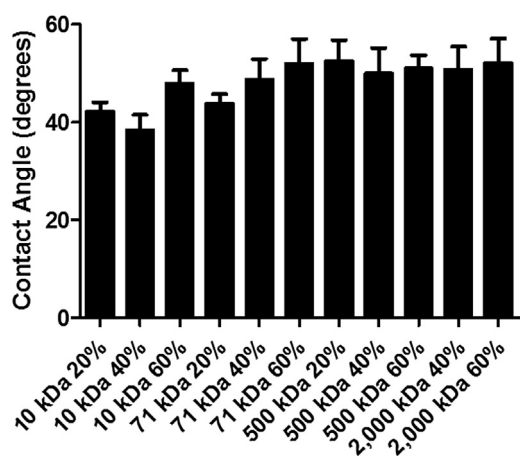


Fig. 1. Water contact angles of acetalated dextran polymers of various molecular weight of dextran starting material and relative cyclic acetal coverage (%). Data are presented as mean \pm standard deviation ($n=5$).

PBAEs are less hydrophobic than PLGA, whose water contact angle is 98° (Zhang and Webster, 2013).

Ace-DEX polymers of varying CAC and MW were then formulated into MPs, which were characterized for size and morphology using DLS (Table 2) and SEM (Fig. 2). SEM images of blank Ace-DEX (40% CAC) MPs of varying MW (10, 71, 500, and 2000 kDa) can be found in Fig. 2. SEM images of MPs formulated using other CAC (20% or 60%) can be found in Fig. S1. The SEM micrographs highlight that the MPs' spherical morphology was not affected by CAC or dextran MW.

To study the degradation profile of Ace-DEX MPs and its relationship to polymer CAC and dextran MW, we incubated blank MPs at pH 7.4 and 5.0. Table 3 displays the degradation half-lives of eleven MP sets of varying CAC and MW. For MPs with the same dextran MW, degradation half-life related positively with CAC. Higher MW MPs underwent slower hydrolysis and demonstrated longer half-lives. For example, the half-life of Ace-DEX (500 kDa, 20%) MPs was 14.5 h, shorter than 85.5 h of Ace-DEX (500 kDa, 40%) MPs. The half-life of Ace-DEX (500 kDa, 60%) MPs is reported as greater than 336 h (the last measurement) in Table 3 because less than 50% of the MPs were degraded at this final time point. The correlation between half-life and CAC was expected based on previous studies (Kauffman et al., 2012a), and can be explained by the greater hydrolytic stability of the thermodynamically-favored cyclic acetals compared to kinetically-favored acyclic acetals.

When CAC was held constant, degradation half-life of Ace-DEX MPs was inversely related to dextran MW (Table 3). Higher MW MPs underwent faster hydrolysis and had shorter half-lives. For

Table 2

Number-weighted mean diameter of blank acetalated dextran (Ace-DEX) micro-particles (MPs) as determined by dynamic light scattering. MPs were composed of Ace-DEX polymers of different relative cyclic acetal coverage (CAC) and synthesized from dextrans of different molecular weights (MW). Data are presented as mean \pm standard deviation ($n=5$).

Dextran MW (kDa)	Ace-DEX CAC (%)	Mean Diameter (nm)
10	20	149 \pm 67
	40	136 \pm 15
	60	128 \pm 7
71	20	180 \pm 31
	40	130 \pm 25
	60	148 \pm 15
500	20	140 \pm 50
	40	242 \pm 68
	60	230 \pm 51
2,000	40	159 \pm 49
	60	190 \pm 47

example, the half-life of Ace-DEX (10 kDa, 20%) MPs was 58.6 h, much longer than 28.2 h of Ace-DEX (71 kDa, 20%) or 14.5 h of Ace-DEX (500 kDa, 20%) MPs. This trend may be due to different packing densities of polymers with various MWs. Because dextran with smaller MWs has shorter chains, MPs made from Ace-DEX of lower dextran MWs were presumably more densely packed. This makes it harder for water molecules to diffuse into the polymer matrix, which results in a smaller area being exposed to water and slower MP hydrolysis. The same trend was observed for PLGA polymers. Wu et al. suggested that MPs made from PLGA polymers of higher MW degrade faster because their longer polymer chains are more likely to get hydrolyzed compared to their lower MW counterparts. The hydrolysis process was further accelerated due to autocatalysis of the newly-generated carboxylic end groups (Wu and Wang, 2001).

Another hypothesis for the correlation between degradation rate and dextran MW might be irregular acetalation. Typical cyclic acetal groups form by replacement of two hydroxyl groups on a single glucose ring. Irregular acetalation could occur when hydroxyl groups of different glucose units (within or between dextran molecules) are modified. This may lead to cross-linking between separate dextran molecules and entanglement of the polymer, which leads to changes in its hydrolytic profile. If different glucose rings of the same dextran molecule are cross-linked, the Ace-DEX polymer may fold back on itself and become more loosely packed. When glucose rings of different dextran molecules are cross-linked, it may be harder for the irregularly linked chains to pack densely. We hypothesized that both processes might accelerate the hydrolysis process. Because polymers synthesized from higher MW dextran have longer chains, they are affected by the folding to a greater extent, which leads to faster degradation. Future experiments are needed in order to confirm this hypothesis. This correlation between Ace-DEX degradation rate and dextran MW was different than expected based on previous findings. Instead of a positive relationship between the two, Kauffman et al. previously showed that MPs composed of 10 kDa Ace-DEX degraded faster than those composed of 71 kDa Ace-DEX (Kauffman et al., 2012b). This could be explained by different properties of Ace-DEX and Ace-DEX. Although Ace-DEX shares many characteristics with its analog Ac-DEX, Ace-DEX has an additional carbon on its acyclic acetal groups, which introduces additional hydrophobicity and steric hindrance, possibly leading to different degradation profiles.

Besides neutral pH, degradation of Ace-DEX MPs was also studied at pH 5.0, representative of the acidic condition within phagosomes of APCs (Ackerman and Simon, 2014; Walters and Papadimitriou, 1978), in order to illustrate the acid-sensitivity of the polymer. As seen in Table 3, MPs degraded much faster at pH 5.0 than at pH 7.4. Hydrolysis occurred so rapidly for some Ace-DEX (10, 71, 500 kDa 20%, 500 and 2000 kDa 40%) MPs that they were nearly, if not completely, fully degraded by the first measurement (0.5 h). As a result, their half-lives (around 0.25 h) were much shorter compared to those at pH 7.4. Even the slowest-degrading Ace-DEX (10 kDa, 60%) MP set had a half-life of 21.9 h, much shorter than that of its corresponding group at pH 7.4 (>336 h). This faster degradation rate at pH 5.0 agreed with previous studies and confirmed the acid sensitivity of acetal hydrolysis (Kauffman et al., 2012a). This acid-sensitive degradation is advantageous since it enables quick, localized release of encapsulated therapeutics in acidic environments for any of the previously mentioned applications.

To confirm the accuracy of the optical density measurement, degradation characteristics of Ace-DEX (10 kDa 20%, 40%, and 60%) MPs were also examined using the BCA assay. Degradation profiles generated by the BCA assay qualitatively and quantitatively overlapped with those generated by optical density measurements

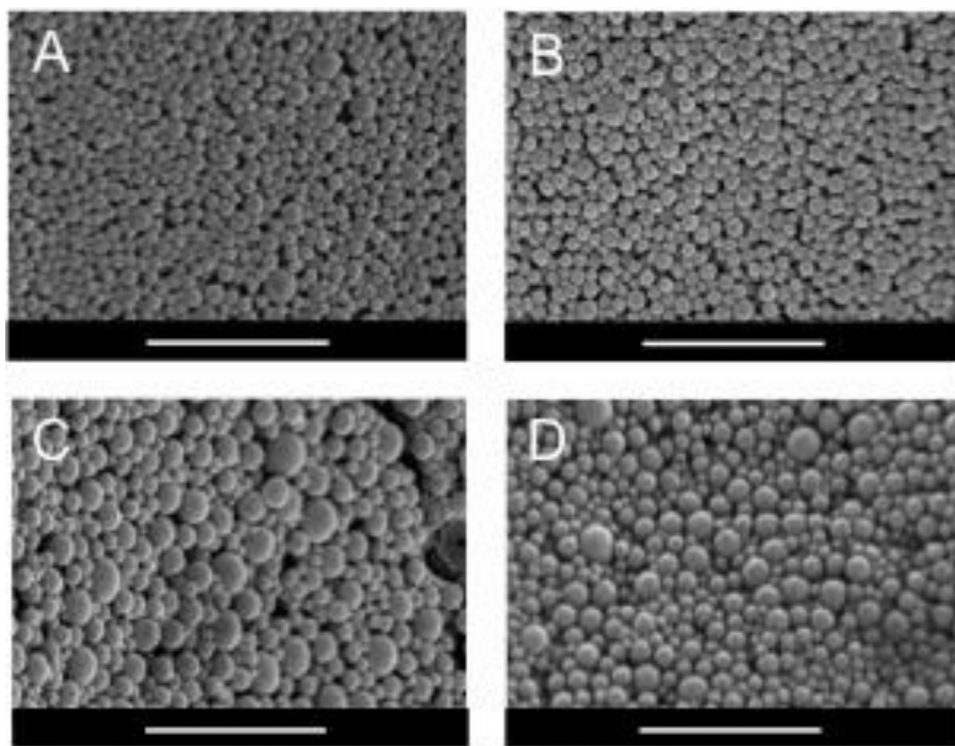


Fig. 2. Representative scanning electron micrographs of blank acetalated dextran (Ace-DEX) microparticles (MPs). Ace-DEX polymers (40% cyclic acetal coverage) were synthesized from various dextran molecular weights (MW): (A) 10 kDa, (B) 71 kDa, (C) 500 kDa, and (D) 2000 kDa. Scale bars are 1 μm .

(Fig. S3), which indicated consistency of the two methods. Optical density assay was used for all degradation measurements in this study because it provided more reliable readings across different pH levels and could be used for polymers of different MWs. In the BCA assay, a copper ion reacts with only the reducing end group of the dextran molecule (Mann et al., 1992). Because polymers of higher dextran MW have larger units and fewer terminal groups, BCA was less reactive to Ace-DEX polymers with a MW larger than 10 kDa. For these reasons, the optical density measurement was used because it can be applied for varying dextran MWs across different pH levels. By studying the degradation profiles of Ace-DEX MPs, we concluded one advantage of this system to be the broad tunability as suggested by the wide range of degradation rates at both neutral and acidic pH. Degradation profiles can be precisely controlled and easily tuned for the desired therapeutic purpose by simply changing the dextran MW and/or CAC (*i.e.*,

Table 3

Degradation half-lives of blank microparticles (MPs) composed of acetalated dextran (Ace-DEX) with different dextran starting material molecular weights (MW) and relative cyclic acetal coverage (CAC) incubated at pH 7.4 and 5.0. Data are presented as mean \pm standard deviation ($n=3$). Half-lives of some MP sets are reported as greater than 336 h, because less than 50% MPs were degraded at this final time point.

Dextran MW (kDa)	Ace-DEX CAC (%)	Blank MP Degradation Half-Life (hr)	
		pH 7.4	pH 5.0
10	20	58.6 ± 1.12	0.26 ± 0.0023
	40	>336	7.43 ± 0.42
	60	>336	21.9 ± 1.90
71	20	28.2 ± 1.04	0.25 ± 0.00037
	40	>336	2.91 ± 0.33
	60	>336	21.3 ± 2.98
500	20	14.5 ± 0.68	0.25 ± 0.00
	40	85.5 ± 0.80	0.26 ± 0.0013
	60	>336	21.0 ± 0.53
2,000	40	48.6 ± 2.23	0.25 ± 0.00080
	60	>336	11.9 ± 1.49

reaction time) of the polymer. Flexibility of this system gives it a major advantage over other acid-sensitive polymers, such as PBAEs, POEs, and polyketals, of which degradation profiles are less variable.

Another potential advantage of Ace-DEX MPs is reduced cytotoxicity. Cytotoxicity of blank Ace-DEX MPs was analyzed by treating RAW macrophages with MPs of varying CAC and MW and evaluating it using both a MTT and LDH assay. A MTT and LDH were used because a MTT illustrates both viability and proliferation whereas a LDH assay provides cytotoxicity and cytolysis. In general, increasing MP concentrations led to lower MTT activity (Fig. 3A). Macrophages incubated for 48 h with low MP concentrations (0.0625, 0.125, and 0.25 mg/mL) showed high levels of cellular metabolic activities (>81%) across all treatment groups (Fig. 3A). Macrophages treated with Ace-DEX (10 and 71 kDa, 60%) MPs at 1 mg/mL showed lower levels of metabolic activity. This dampened activity was observed previously by Reddy et al. where phagocytosis of a large number of apoptotic cells by macrophages led to inhibited proliferation (Reddy et al., 2002). Although MPs are not physiologically the same as apoptotic cells, we believe that phagocytosed MPs could result in similar outcomes (*i.e.*, inhibited cell proliferation) as engulfed apoptotic cells. The LDH assay showed little to no cytotoxicity of Ace-DEX (10 and 71 kDa) MPs at all concentrations tested (Fig. 3B). For Ace-DEX MPs of higher MW (500 and 2000 kDa), the relationship between cell viability and MP concentration was less obvious based on the MTT assay. This might be because these higher MW MPs degraded faster under acidic conditions (Table 3), which resulted in macrophages being less saturated, allowing them to proliferate more. Although Ace-DEX (500 kDa, 60%) MPs caused 31.3% cell death according to the LDH assay (Fig. 3B), this should not be a cause for concern as this concentration (1 mg/mL) is much higher than what is practical for *in vitro* experiments (Peine et al., 2013; Peine et al., 2014a). Moreover, MPs formulated using PBAEs, which is also an acid-sensitive polymer, exhibits much more severe cytotoxicity, as

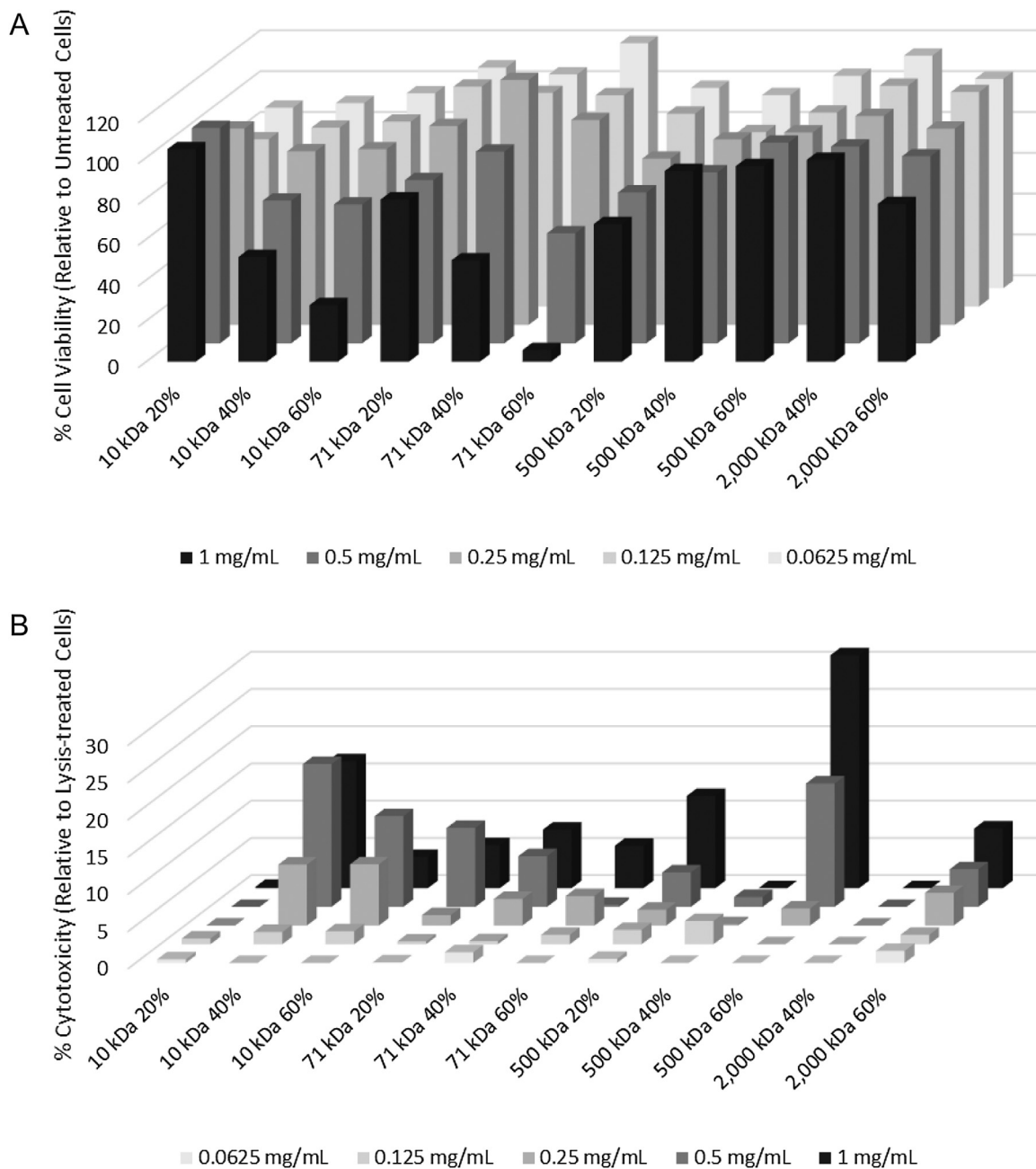


Fig. 3. (A) Cellular metabolic activity and (B) cytotoxicity of RAW macrophages incubated with blank acetalated dextran microparticles for 48 h. Data are presented as mean \pm standard deviation ($n=3$). Groups are indicated by dextran molecular weight and relative cyclic acetal coverage of the acetalated dextran polymer.

0.1 mg/mL PBAE MPs resulted in around 60% death of P388D1 macrophages (Little et al., 2005). In a different study, 1 mg/mL PLGA MPs led to nearly 70% decrease in cellular metabolic activity in one of our previous studies (Kauffman et al., 2012a). For a shorter, 24 h incubation period, RAW macrophages treated with Ace-DEX MPs of varying CAC and MW generated higher metabolic activity and showed similar trends as observed for the 48 h experiment (Fig. S4). Thus, we concluded that blank Ace-DEX MPs was well tolerated by macrophages under these experimental conditions.

3.2. In vitro bioactivity of resiquimod-loaded Ace-DEX MPs

After evaluating degradation profiles and cytotoxicity of blank Ace-DEX MPs of varying CAC and MW, we encapsulated

resiquimod as a model drug to further characterize the system. Resiquimod is an immunomodulatory molecule used in vaccine formulations as a TLR 7/8 agonist. It has also been used for treatment of type 2 herpes simplex virus (HSV-2) and human papilloma (Mark et al., 2007). Unlike TLR 9 expression that is only limited to plasmacytoid dendritic cells in humans, TLR 7/8 expression is similarly expressed in both mouse and humans, as well as other species (Applequist et al., 2002). Furthermore, because TLR 7/8 reside in the phagosome (Bishop et al., 2001; Borteh et al., 2013; Dockrell and Kinghorn, 2001; Duong et al., 2013), resiquimod is an ideal drug to study the effects of Ace-DEX MPs' degradation kinetics on drug bioactivity after Ace-DEX MPs are phagocytosed by macrophages (Hoang et al., 2014).

Resiquimod-loaded Ace-DEX MPs were characterized first for size and morphology using DLS (Table 4) and SEM (Fig. 4 and

Table 4

Number-weighted mean diameter of resiquimod-loaded acetalated dextran (Ace-DEX) microparticles (MPs) as determined by dynamic light scattering. MPs were composed of Ace-DEX polymers of different relative cyclic acetal coverage (CAC) and synthesized from dextrans of different molecular weights (MW). Data are presented as mean \pm standard deviation (n = 5).

Dextran MW (kDa)	Ace-DEX CAC (%)	Mean Diameter (nm)
10	20	161 \pm 92
	40	129 \pm 38
	60	174 \pm 126
71	20	119 \pm 12
	40	99.6 \pm 19
	60	135 \pm 51
500	20	N/A
	40	157 \pm 45
	60	N/A
2,000	40	156 \pm 87
	60	N/A

Fig. S2). Their average diameters were comparable to those of blank MPs (Table 2). The SEM micrographs of resiquimod-loaded MPs highlight that the MPs' spherical morphology was not affected by CAC, dextran MW, or resiquimod encapsulation.

Endotoxin levels and resiquimod encapsulation efficiency were then examined for these resiquimod-loaded Ace-DEX MPs. All MP sets had endotoxin levels below 0.25 EU/mL (Tables S1), which is the FDA's guideline for sterile water (U.S. Food and Drug Administration, 2015). Resiquimod encapsulation efficiency and final weight loading of Ace-DEX MPs are listed in Table 5. MPs with similar drug loading (0.65–1.0 μ g resiquimod per mg MP) were formulated for release, cyto-compatibility, and bioactivity studies. Having similar encapsulation efficiency across MP sets avoided the potential effect of drug loading on the release kinetics of resiquimod. Because the same resiquimod dose could be achieved

using similar MP concentrations due to close drug loadings, a consistent particle to cell ratio across groups was ensured. This was important because higher particle to cell ratios has been associated with enhanced drug bioactivity (Duong et al., 2013; Jhunjhunwala et al., 2009).

Release kinetics of encapsulated resiquimod was characterized for Ace-DEX MPs of different CAC and MW. At pH 7.4, for MPs of the same dextran MW (10 and 71 kDa), resiquimod was released faster from MPs of lower CAC (20% compared to 40%) (Fig. 5A and B). This inverse relationship between cargo release and polymer CAC can be explained by the shorter degradation half-lives of MPs of lower CAC (Table 3). When polymer CAC was held constant (40%), a higher level of resiquimod was released into the supernatant from higher MW MPs (Fig. 5C). This correlation between cargo release and polymer MW resulted from the faster hydrolysis of higher MW MPs (Table 3). Similar trends were observed under the acidic environment (pH 5.0), where resiquimod was released faster from MPs of lower CAC or higher MW due to their faster degradation (Fig. 5). All MP sets released the drug faster at pH 5.0 compared to their counterpart under the pH neutral condition, suggesting acid-sensitivity of Ace-DEX polymer. The difference between resiquimod release profiles among various MP sets was smaller under acidic conditions compared to that at a pH neutral environment. This may be due to the acid-sensitive nature of Ace-DEX polymer. Because all Ace-DEX MP sets degraded rapidly at pH 5.0 (Table 3), the effect of varying CAC or MW on resiquimod release was minimized. Therefore, release kinetics of encapsulated cargo can be tuned based on CAC and MW of Ace-DEX MPs, which makes Ace-DEX an ideal carrier for therapeutic delivery as it enables both rapid and sustained drug release *via* the same polymeric platform. When resiquimod was encapsulated into electrosprayed Ac-DEX (71 kDa) particles by Duong et al., a similar sustained release

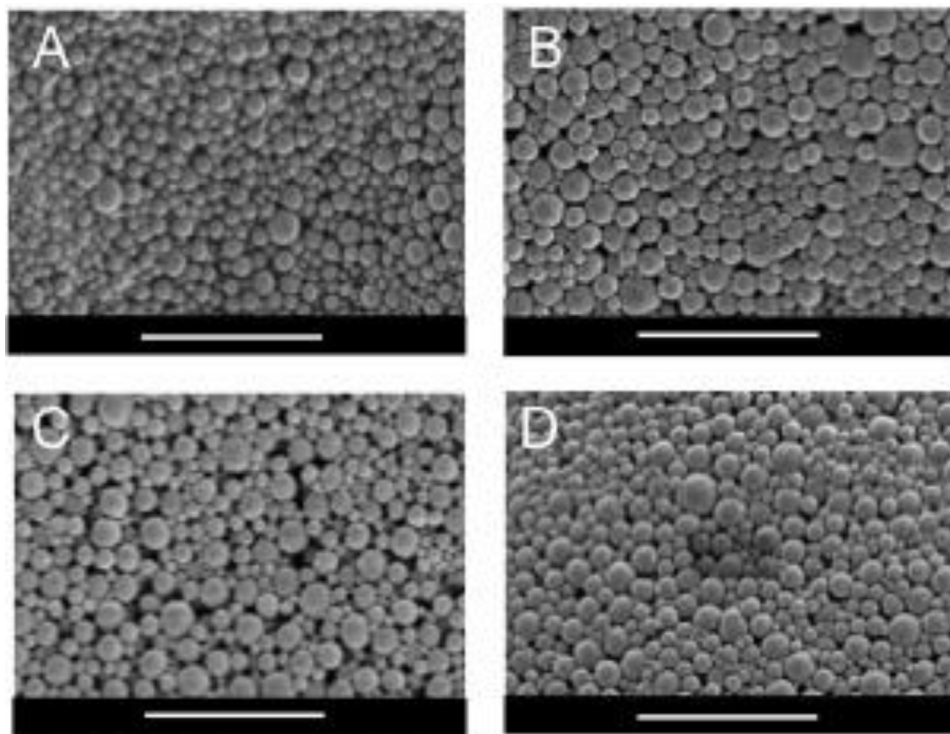


Fig. 4. Representative scanning electron micrographs of resiquimod (resi)-loaded acetalated dextran microparticles (MPs) (A–D). The MPs were composed of acetalated dextran (Ace-DEX) polymers with 40% cyclic acetal coverage and various dextran molecular weights (MW): (A) 10 kDa, (B) 71 kDa, (C) 500 kDa, and (D) 2000 kDa. Scale bars are 1 μ m.

Table 5

Encapsulation efficiency (EE) and final weight loading of resiquimod-loaded acetalated dextran microparticles (Ace-DEX MPs). MPs were composed of Ace-DEX polymers of different relative cyclic acetal coverage (CAC) and dextran molecular weights (MW). Data are presented as mean \pm standard deviation ($n=3$).

Dextran MW (kDa)	Ace-DEX CAC (%)	Resiquimod EE (%)	Resiquimod Loading ($\mu\text{g drug/mg MP}$)
10	20	6.70 ± 0.77	0.67 ± 0.08
	40	6.78 ± 0.36	0.68 ± 0.04
	60	6.45 ± 1.91	0.65 ± 0.19
71	20	6.54 ± 1.03	0.65 ± 0.10
	40	7.38 ± 1.24	0.74 ± 0.12
	60	7.64 ± 1.06	0.76 ± 0.11
500	40	9.78 ± 1.85	0.98 ± 0.19
2,000	40	6.69 ± 4.24	0.67 ± 0.42

profile was observed with the compound released faster at pH 7.4 (Duong et al., 2013). This discrepancy may be due to differences in fabrication methods and varying drug weight loading.

After evaluating the tunable and acid-sensitive release kinetics of resiquimod-loaded MPs, their cytotoxicity was analyzed on RAW macrophages using a MTT and LDH assay. For the 24 h incubation, all treatment groups showed comparable viability and proliferation levels to cells treated with blank MPs (Fig. 6A). Except for the LPS-treated positive control, all groups showed larger than 100% metabolic activity, which was due to increased proliferation. The higher proliferation level was previously observed by Peine et al., where RAW macrophages were treated with resiquimod-loaded liposomes (Peine et al., 2014b). For the 48 h incubation, treatment groups showed lower metabolic activity than that observed for blank MPs, which might result from limited proliferation. Little to no cytotoxicity was observed for either treatment period as measured by the LDH assay (Fig. 6B). Thus, resiquimod-loaded Ace-DEX MPs exhibited similar levels of cyto-compatibility to blank MPs, which were both better than previously reported with PBAE MPs, causing a 60% drop in the viability of P388D1 macrophages at 0.1 mg/mL (Little et al., 2005).

We then evaluated the *in vitro* bioactivity of resiquimod-loaded Ace-DEX MPs by monitoring the release of pro-inflammatory nitrite by RAW macrophages. Resiquimod-loaded Ace-DEX MPs of varying CAC and MW resulted in significantly higher levels of

nitrite production with respect to blank MP-treated controls (Fig. 7). For cells incubated with 10 kDa MPs of different CAC, lower nitrite production was observed with higher CAC. This inverse relationship between nitrite production and polymer CAC can be explained by different release kinetics of MPs with varying CAC (Fig. 5). Because MPs of higher CAC hydrolyzed slower under acidic conditions (Table 3), they likely released a smaller intraphagosomal amount of resiquimod after phagocytosis, resulting in less robust nitrite production. This trend was less obvious for 71 kDa MPs because 71 kDa Ace-DEX degraded faster than 10 kDa. By the end of the incubation period, most of the 71 kDa MPs that had been phagocytosed by macrophages were nearly completely degraded, minimizing the effect of varying CAC.

When polymer CAC was held constant (40%), nitrite production was in general more potent for higher MW MPs. MPs fashioned from 500 or 2000 kDa dextran induced greater nitrite production than those formulated using polymer of lower MW. This trend may be due to different release profiles of resiquimod from MPs composed of varying dextran MW. A larger amount of resiquimod may be released after phagocytosis for higher MW MPs due to their faster hydrolysis (Table 3 and Fig. 5), resulting in more robust nitrite production. Therefore, macrophage activation and nitrite production can be precisely controlled by CAC and MW of Ace-DEX MPs, which makes Ace-DEX an ideal carrier for therapeutic delivery.

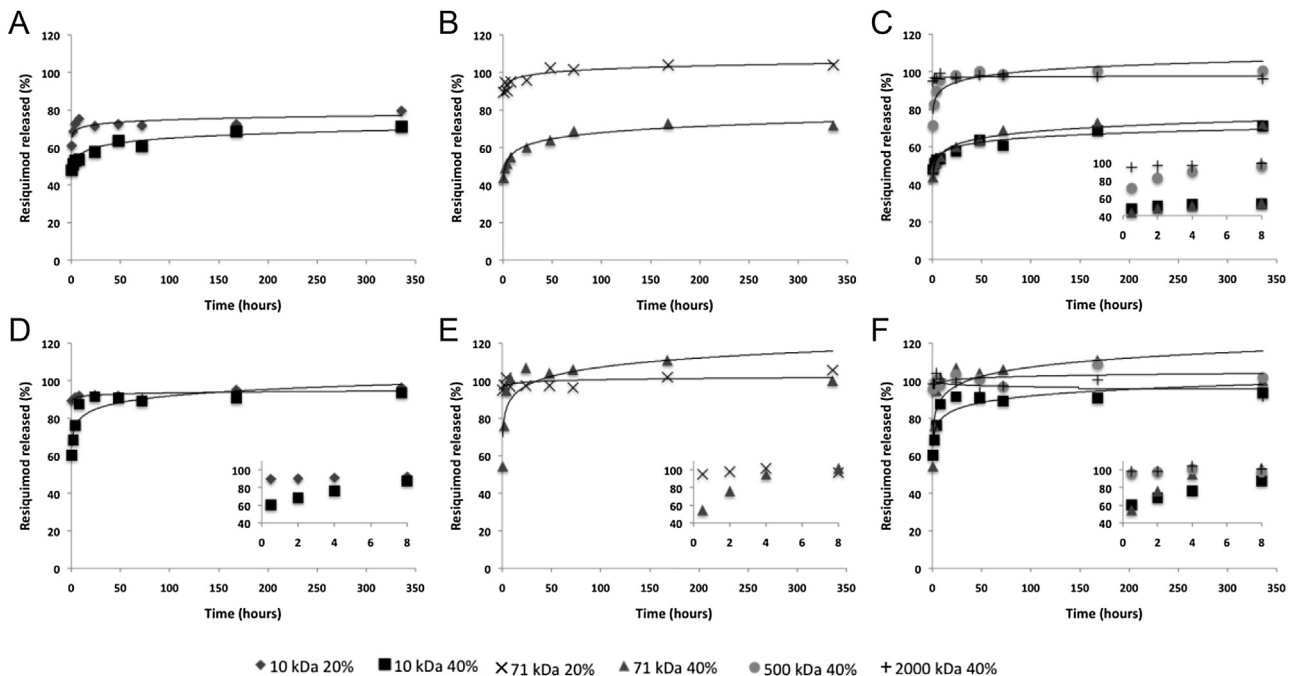


Fig. 5. Release profiles of resiquimod-loaded microparticles (MPs) composed of acetalated dextran (Ace-DEX) with different relative cyclic acetal coverage (CAC) and dextran starting material molecular weights (MW) incubated at pH 7.4 (A–C) and 5.0 (D–F). The solid lines are sigmoidal functions added as a visual guide.

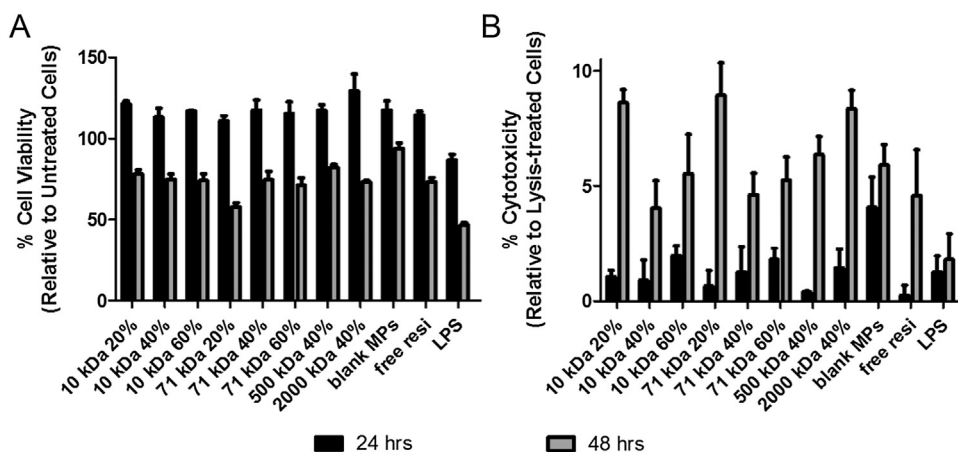


Fig. 6. (A) Cellular metabolic activity and (B) cytotoxicity of RAW macrophages incubated with resiquimod-loaded acetalated dextran (Ace-DEX) microparticles (MPs) for 24 or 48 h. Resiquimod (resi) concentration for all treatment groups was 0.15 $\mu\text{g}/\text{mL}$. Blank Ace-DEX (10 kDa, 60%) MP control is at the highest particle concentration (0.23 mg/mL). Lipopolysaccharide (LPS, 100 ng/mL) was used as the positive control. Data are presented as mean \pm standard deviation ($n=3$).

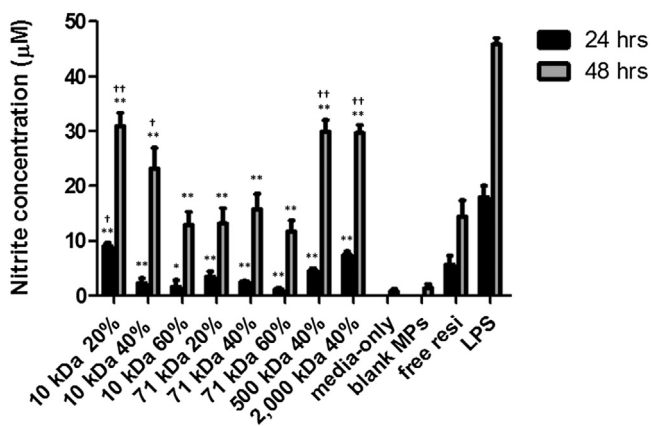


Fig. 7. Nitrite production by RAW macrophages incubated with free or encapsulated resiquimod (resi) after 24 or 48 h. Resiquimod was encapsulated by acetalated dextran (Ace-DEX) microparticles (MPs) with varying dextran molecular weight and relative cyclic acetal coverage. Resiquimod concentration for all treatment groups was 0.15 $\mu\text{g}/\text{mL}$. Blank Ace-DEX (10 kDa, 60%) MP control is at the highest particle concentration (0.23 mg/mL). Lipopolysaccharide (LPS, 100 ng/mL) was used as the positive control. Data are presented as mean \pm standard deviation ($n=3$). Statistical significance with respect to blank MPs is presented as * $p < 0.05$ and ** $p < 0.005$. Statistical significance with respect to free resiquimod is presented as † $p < 0.05$ and †† $p < 0.005$.

4. Conclusion

We have shown that Ace-DEX MPs with lower CAC or higher dextran MW hydrolyzed faster under both physiologically neutral pH 7.4 and phagosomal pH 5.0, with degradation half-lives being much shorter under acidic conditions, compared to those with higher CAC or lower MW. The facile tunability of Ace-DEX chemistry allowed for both burst and sustained long-term release of encapsulated therapeutics using the same polymeric platform, which makes Ace-DEX an ideal material for particle formulation. Overall, acid-sensitivity, tunable degradation, pH neutral metabolites, and minimal toxicity on macrophages in culture make Ace-DEX advantageous over existing acid-sensitive polymeric systems and a promising candidate for particle formulation and therapeutic delivery. Future work exploring the degradation profiles of Ace-DEX polymers of varying CAC and MW at intermediate pH levels will further characterize the tunability of this platform. Scalable

production and *in vivo* efficacy of Ace-DEX MPs will also be studied to further demonstrate the novelty and advantages of this polymer system.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.ijpharm.2016.08.031>.

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