
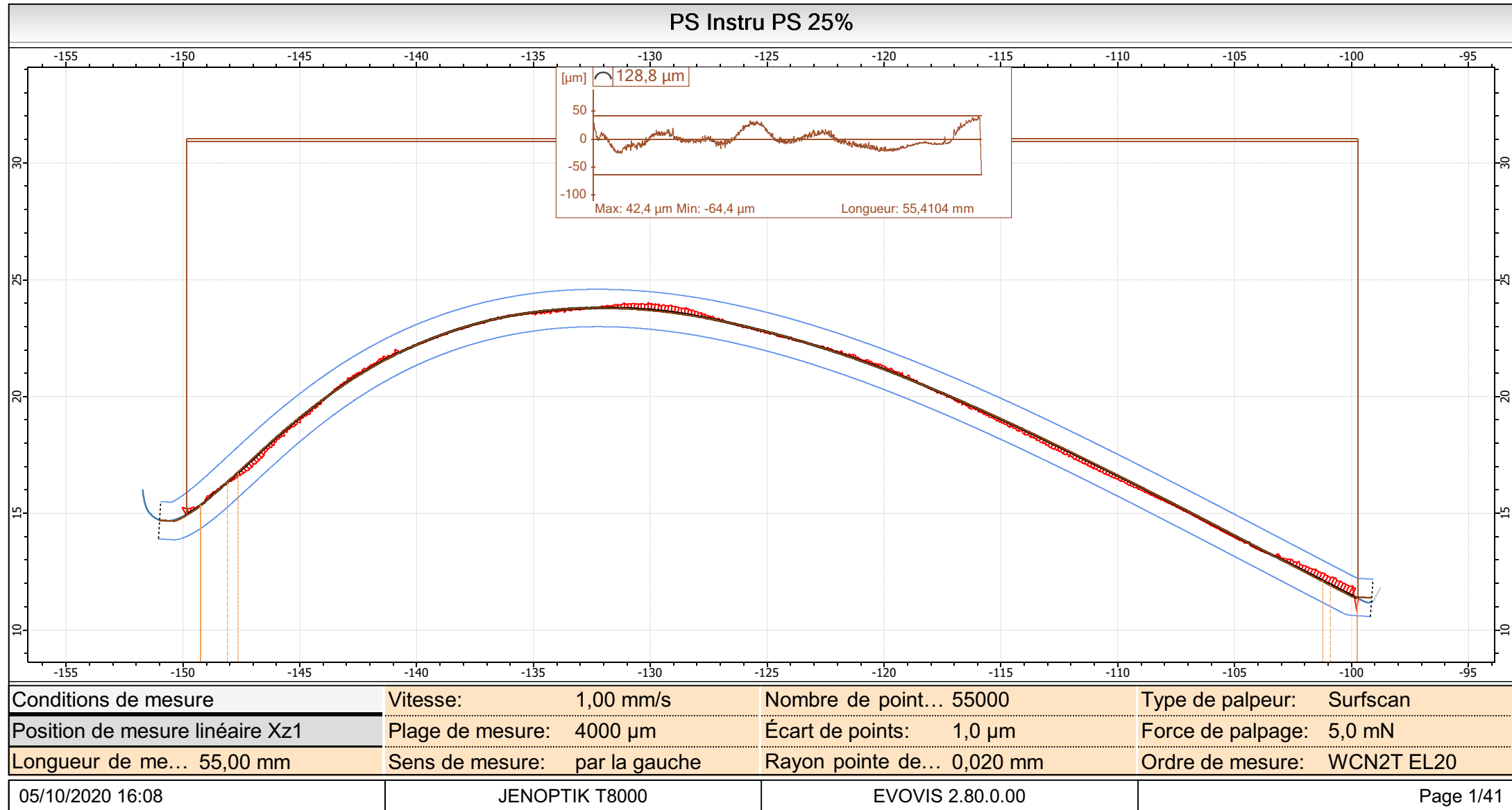

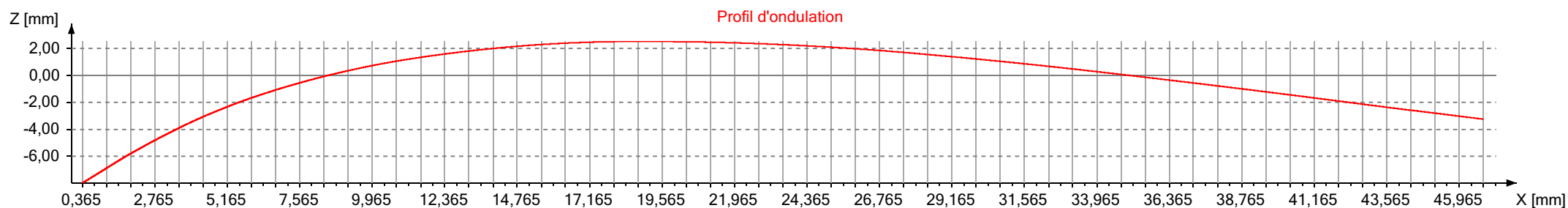
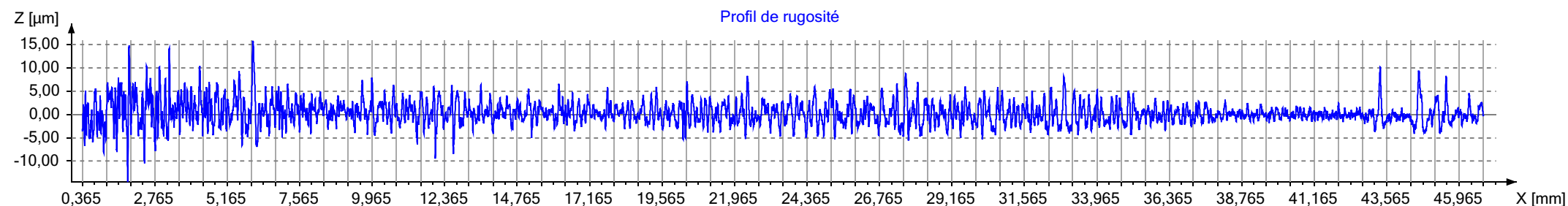
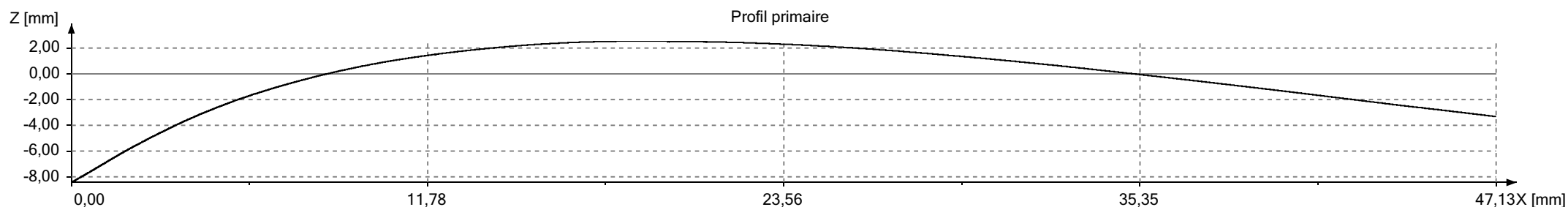


<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	




<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


### Roughness PS instru PS 25%



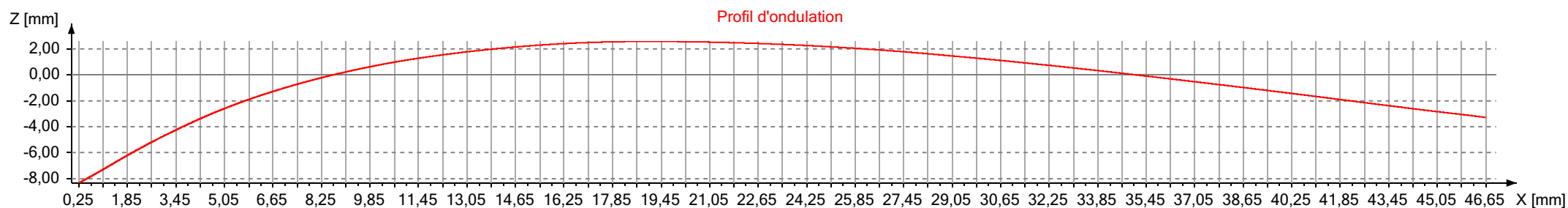
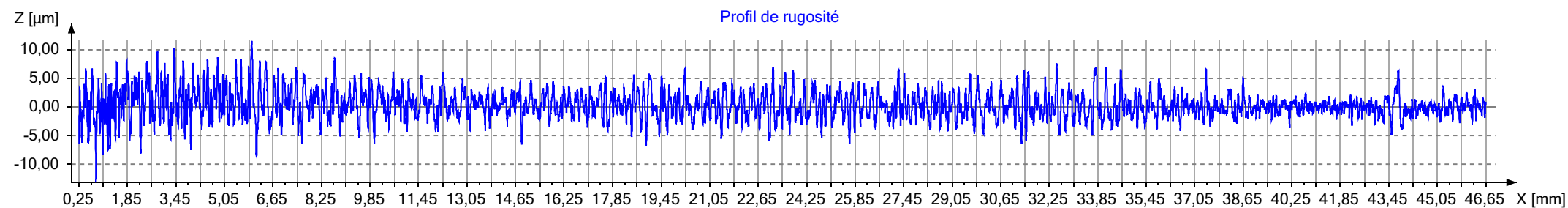
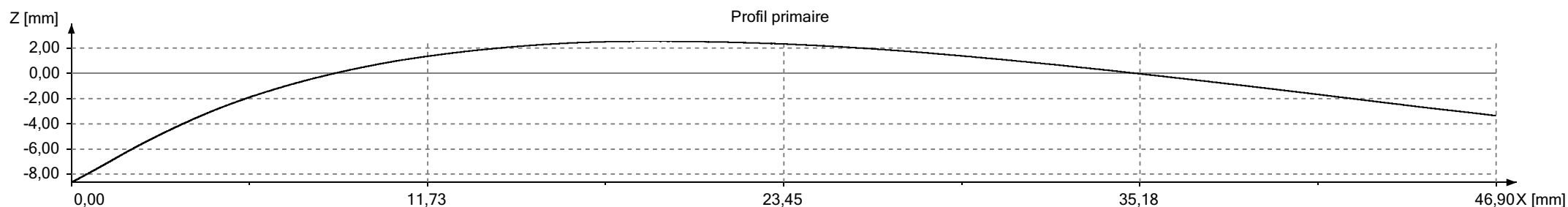
<b>Conditions d'évaluation</b>		<b>λf:</b> ARRÊT	<b>Filtre ISO 13565:</b> ISO 13565-1	<b>lr:</b> 0,800 mm
<b>λs:</b> ARRÊT	<b>Enlever la forme:</b> ARRÊT	<b>Alignement:</b> MARCHE	<b>lw:</b> 0,800 mm	
<b>λc:</b> 0,80 mm	<b>Filtre ISO 4287:</b> ISO 16610-21	<b>lp:</b> 47,126 mm	<b>Paramètres supplémentaires</b>	
05/10/2020 16:08	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 2/41	

Operator : Alexandre Thonard	Machine : W812RC	Mat.No. :	Ser.No. :	
Customer : Samuel Gendebien	Measuring direction : bottom longitudinal	Order :	Probe : Probe 20µm radius for c...	




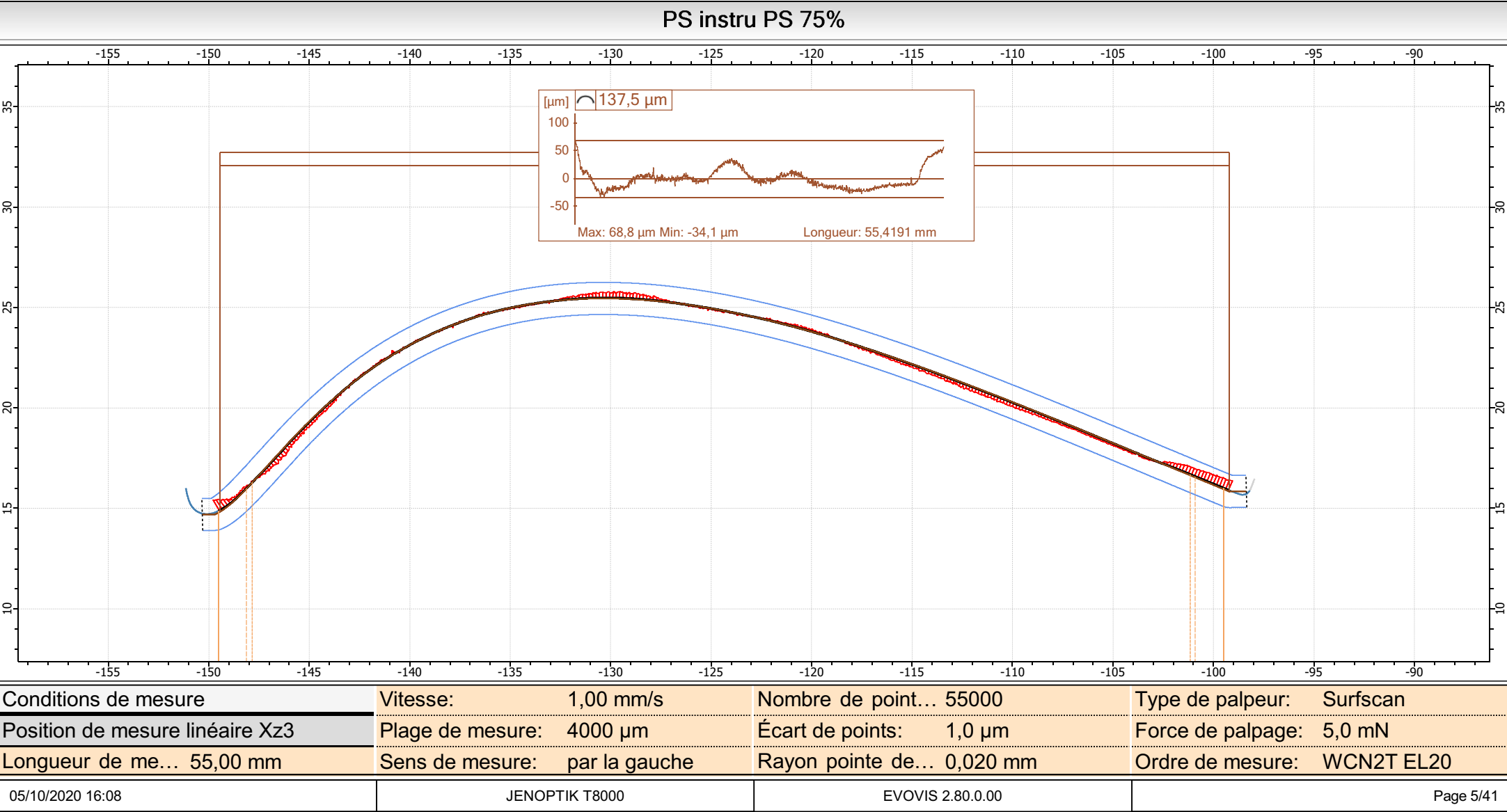
<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


### Roughness PS instru PS 50%



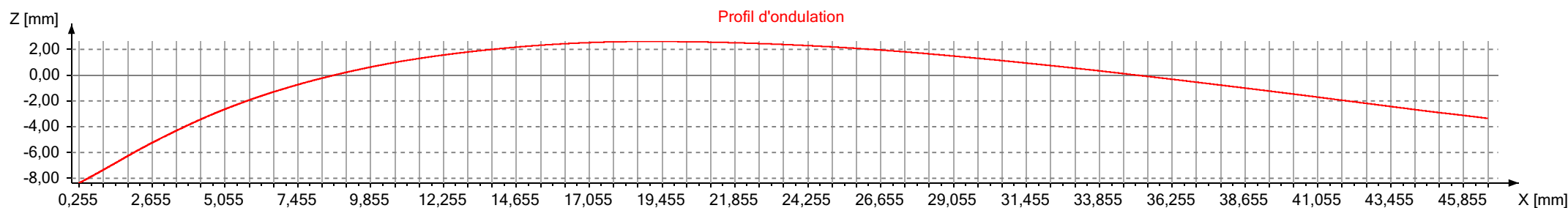
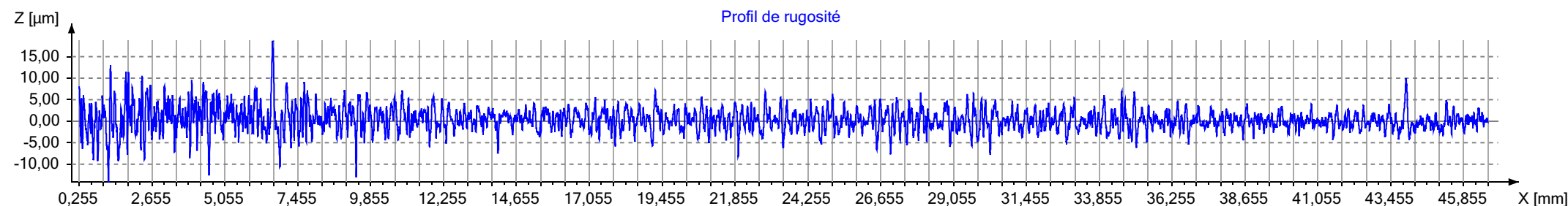
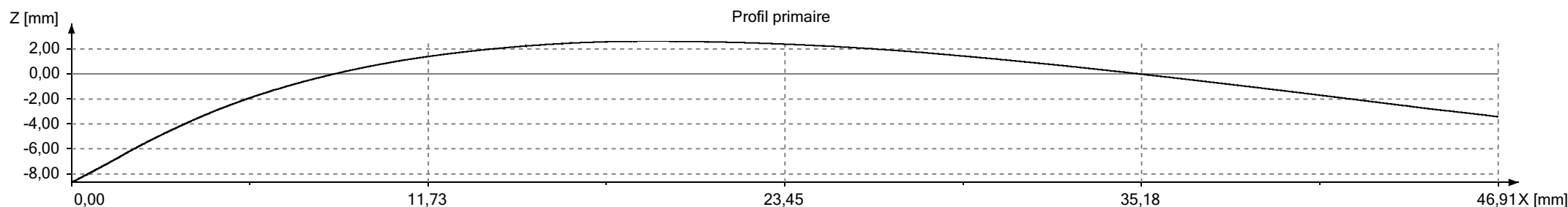
Conditions d'évaluation	λf: ARRÊT	Filtre ISO 13565: ISO 13565-1	lr: 0,800 mm
λs: ARRÊT	Enlever la forme: ARRÊT	Alignement: MARCHE	lw: 0,800 mm
λc: 0,80 mm	Filtre ISO 4287: ISO 16610-21	lp: 46,902 mm	Paramètres supplémentaires
05/10/2020 16:08	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 4/41

Operator : Alexandre Thonard	Machine : W812RC	Mat.No. :	Ser.No. :	
Customer : Samuel Gendebien	Measuring direction : bottom longitudinal	Order :	Probe : Probe 20µm radius for c...	




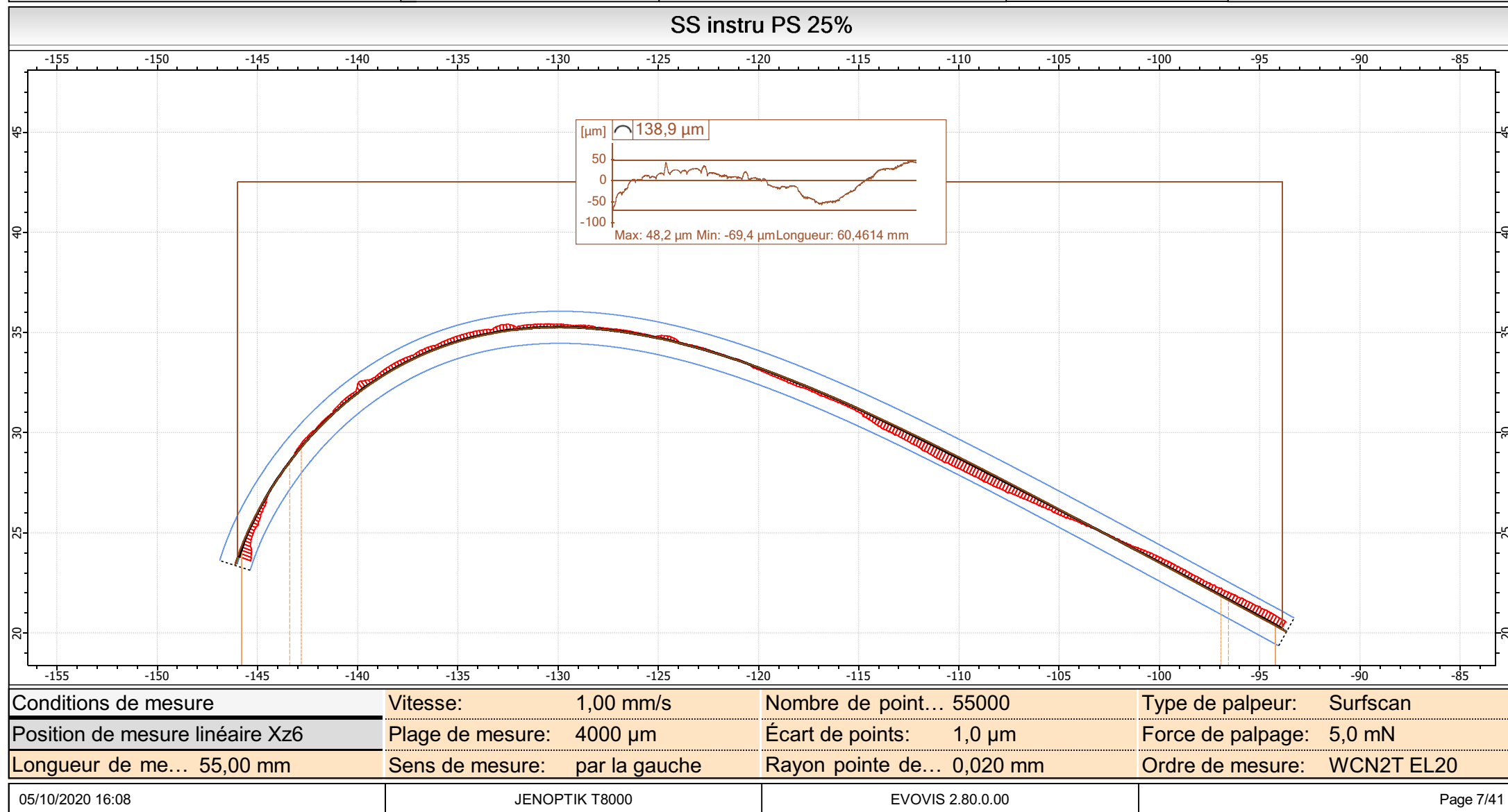
<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


### Roughness PS instru PS 75%



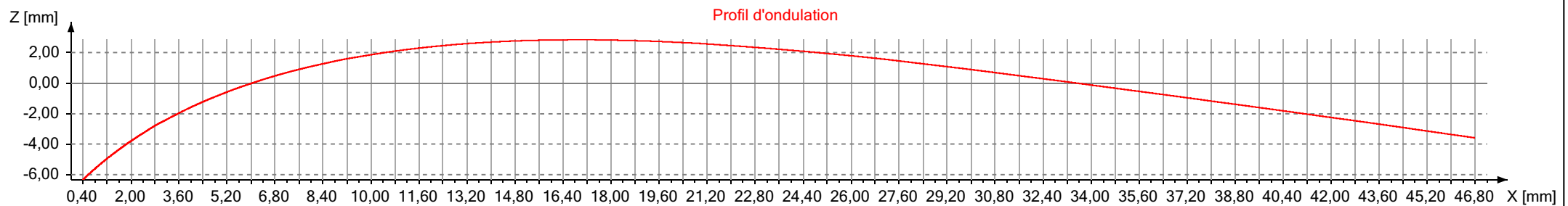
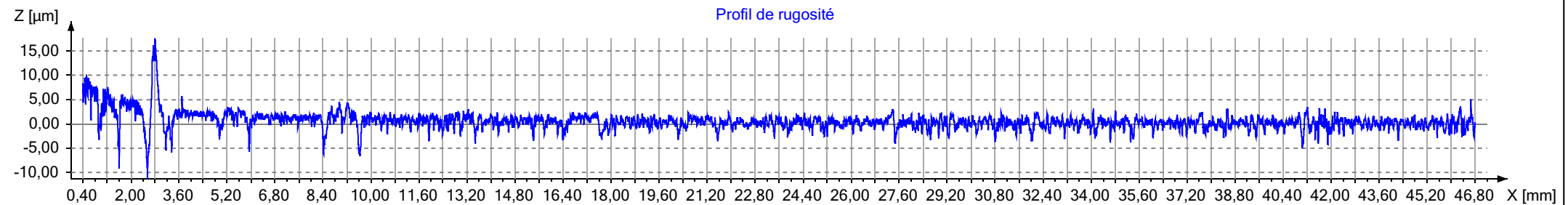
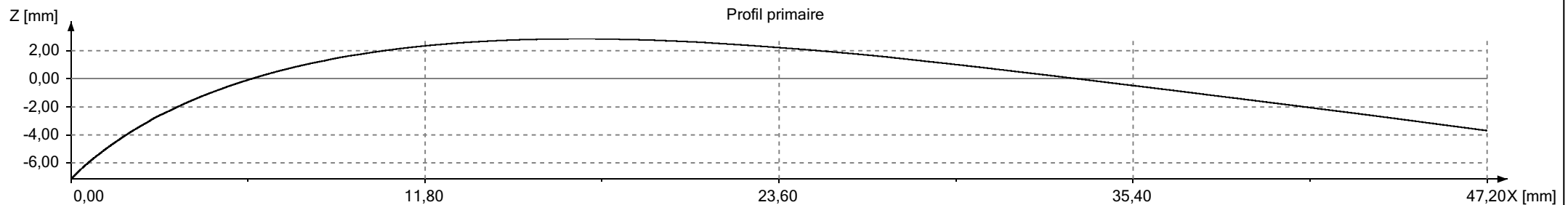
<b>Conditions d'évaluation</b>		<b>λf:</b> ARRÊT	<b>Filtre ISO 13565:</b> ISO 13565-1	<b>lr:</b> 0,800 mm
<b>λs:</b> ARRÊT	<b>Enlever la forme:</b> ARRÊT	<b>Alignement:</b> MARCHE	<b>lw:</b> 0,800 mm	
<b>λc:</b> 0,80 mm	<b>Filtre ISO 4287:</b> ISO 16610-21	<b>lp:</b> 46,910 mm	<b>Paramètres supplémentaires</b>	
05/10/2020 16:08	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 6/41	

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	




<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	

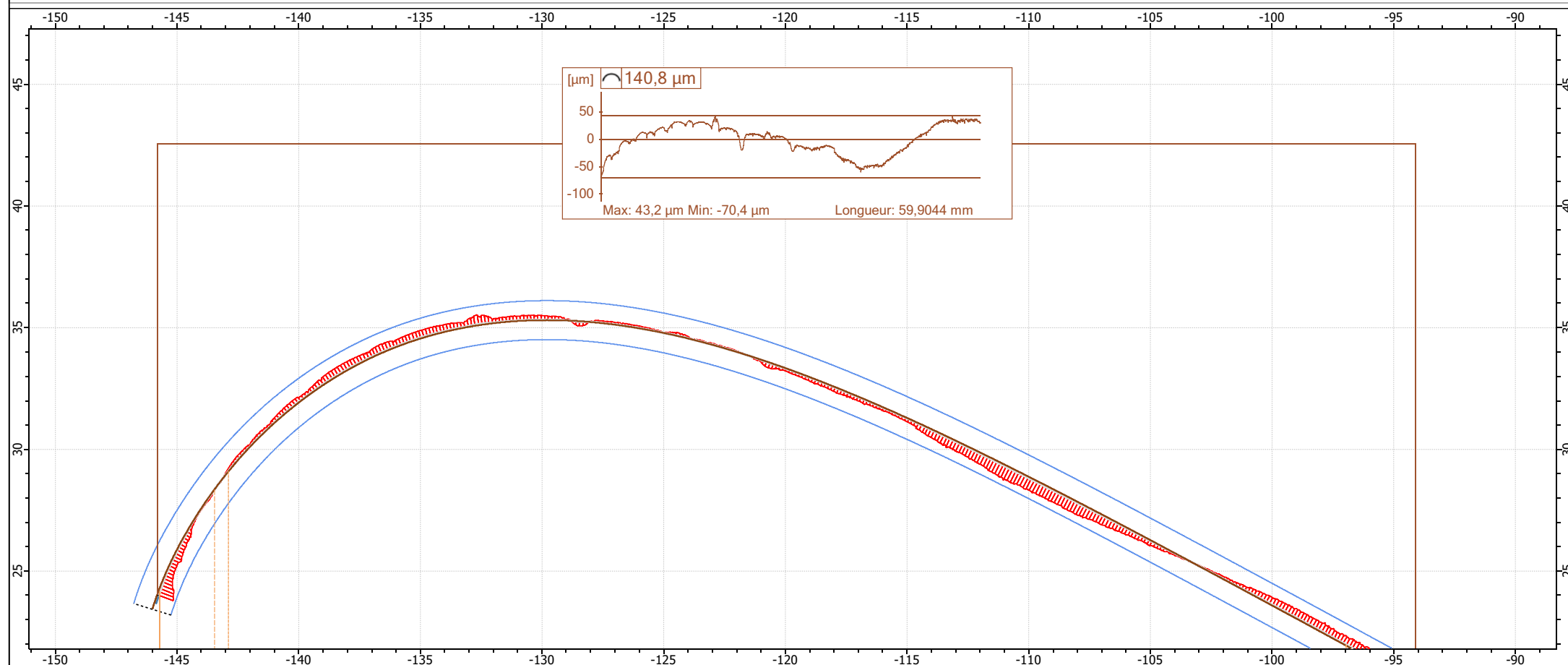
### Roughness SS instru PS 25%




<b>Conditions d'évaluation</b>	<b>λf:</b> ARRÊT	<b>Filtre ISO 13565:</b> ISO 13565-1	<b>lr:</b> 0,800 mm
<b>λs:</b> ARRÊT	<b>Enlever la forme:</b> ARRÊT	<b>Alignement:</b> MARCHE	<b>lw:</b> 0,800 mm
<b>λc:</b> 0,80 mm	<b>Filtre ISO 4287:</b> ISO 16610-21	<b>lp:</b> 47,200 mm	<b>Paramètres supplémentaires</b>
05/10/2020 16:08	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 8/41

Operator : Alexandre Thonard	Machine : W812RC	Mat.No. :	Ser.No. :	
Customer : Samuel Gendebien	Measuring direction : bottom longitudinal	Order :	Probe : Probe 20µm radius for c...	

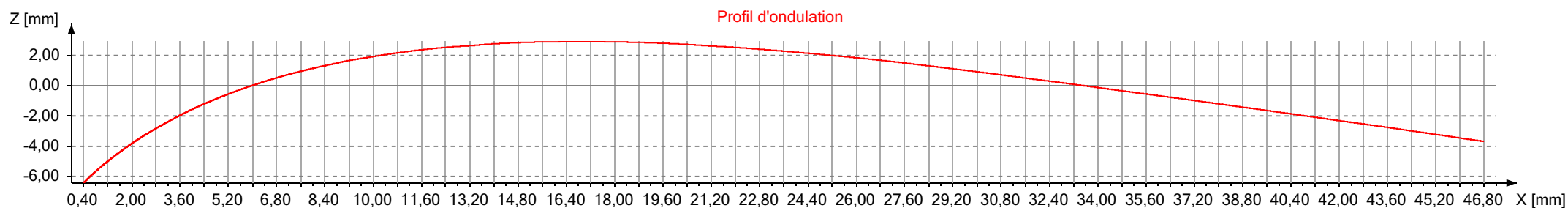
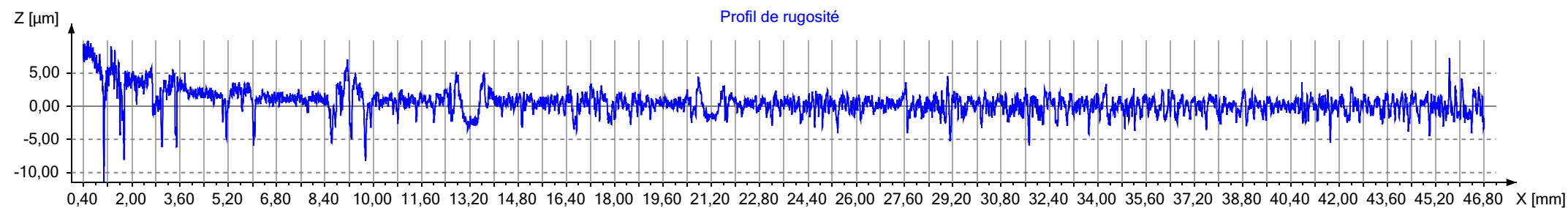
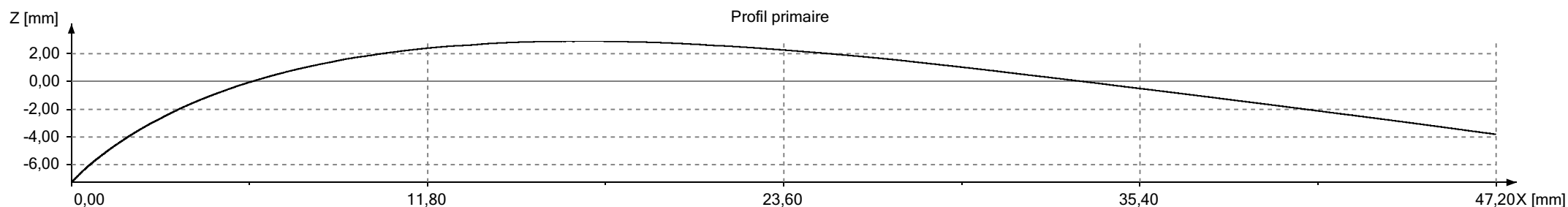
### SS instru PS 50%




Conditions de mesure	Vitesse: 1,00 mm/s	Nombre de point.. 55000	Type de palpeur: Surfscan
Position de mesure linéaire Xz5	Plage de mesure: 4000 µm	Écart de points: 1,0 µm	Force de palpée: 5,0 mN
Longueur de me... 55,00 mm	Sens de mesure: par la gauche	Rayon pointe de... 0,020 mm	Ordre de mesure: WCN2T EL20
05/10/2020 16:08	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 9/41

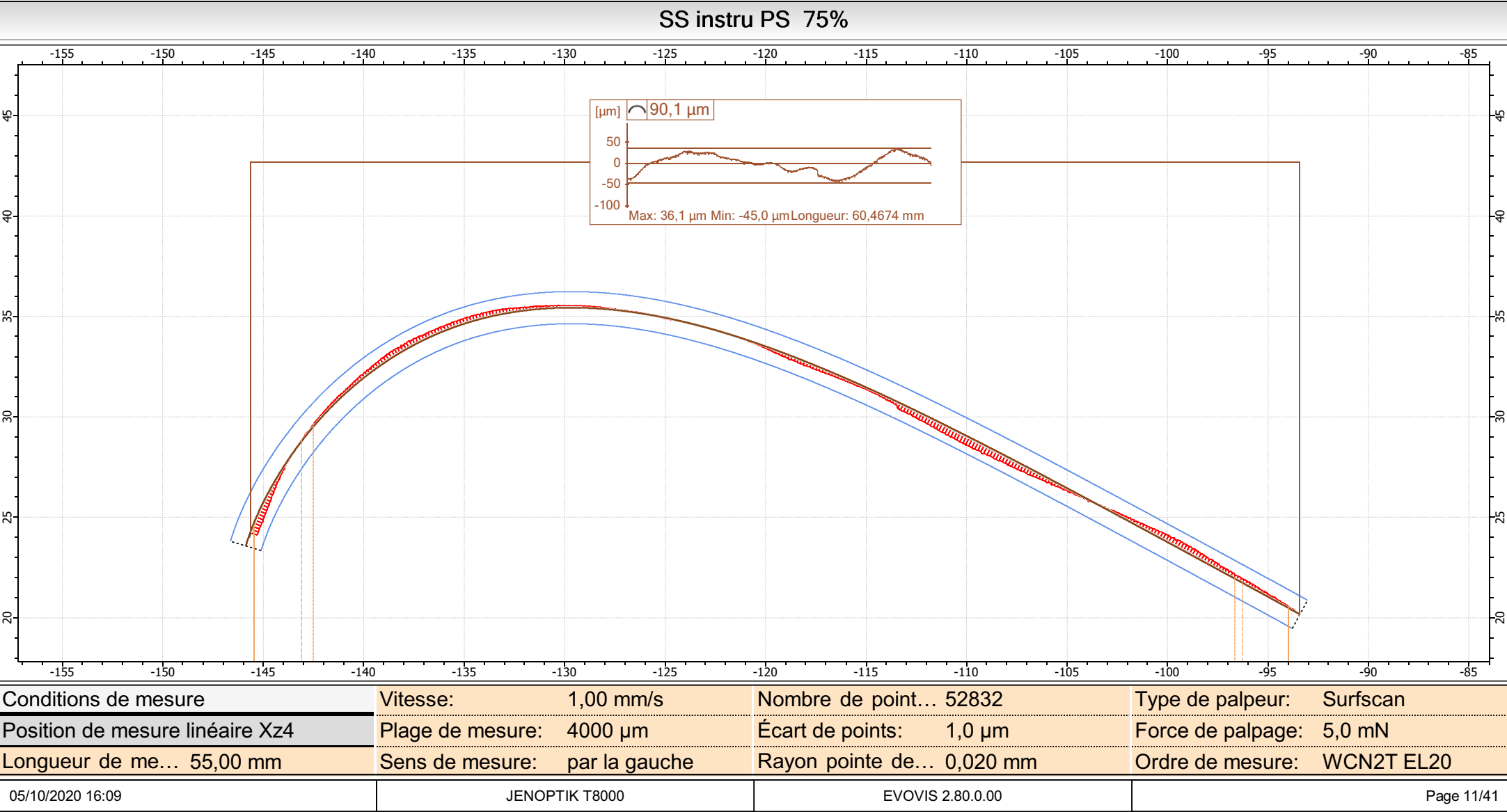
<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


### Roughness SS Instru PS 50%



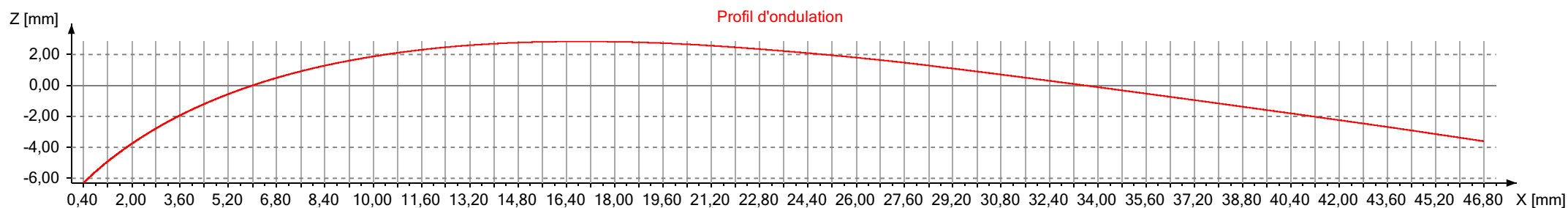
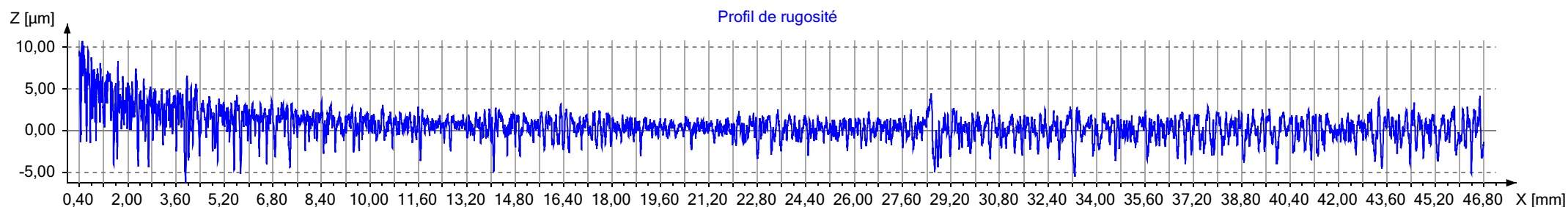
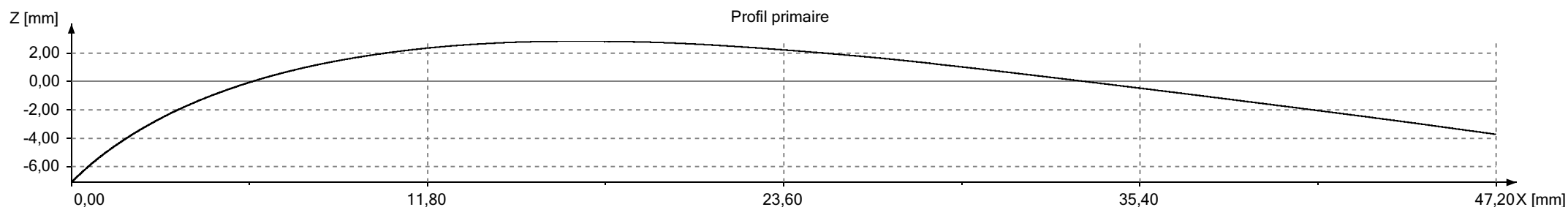
<b>Conditions d'évaluation</b>	<b>λf:</b> ARRÊT	<b>Filtre ISO 13565:</b> ISO 13565-1	<b>lr:</b> 0,800 mm
<b>λs:</b> ARRÊT	<b>Enlever la forme:</b> ARRÊT	<b>Alignement:</b> MARCHE	<b>lw:</b> 0,800 mm
<b>λc:</b> 0,80 mm	<b>Filtre ISO 4287:</b> ISO 16610-21	<b>lp:</b> 47,200 mm	<b>Paramètres supplémentaires</b>
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 10/41

Operator : Alexandre Thonard	Machine : W812RC	Mat.No. :	Ser.No. :	
Customer : Samuel Gendebien	Measuring direction : bottom longitudinal	Order :	Probe : Probe 20µm radius for c...	




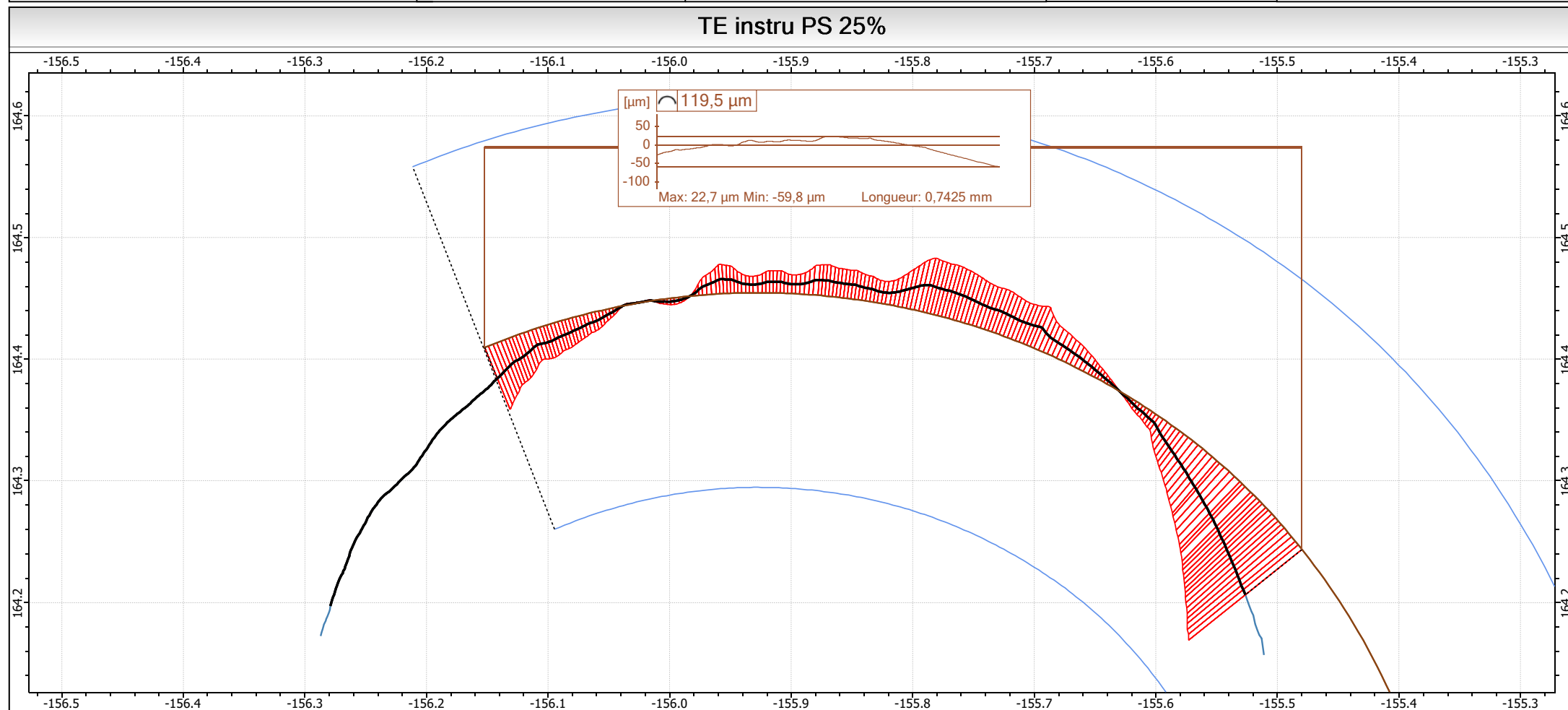
<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	

### Roughness SS Instru PS 75%




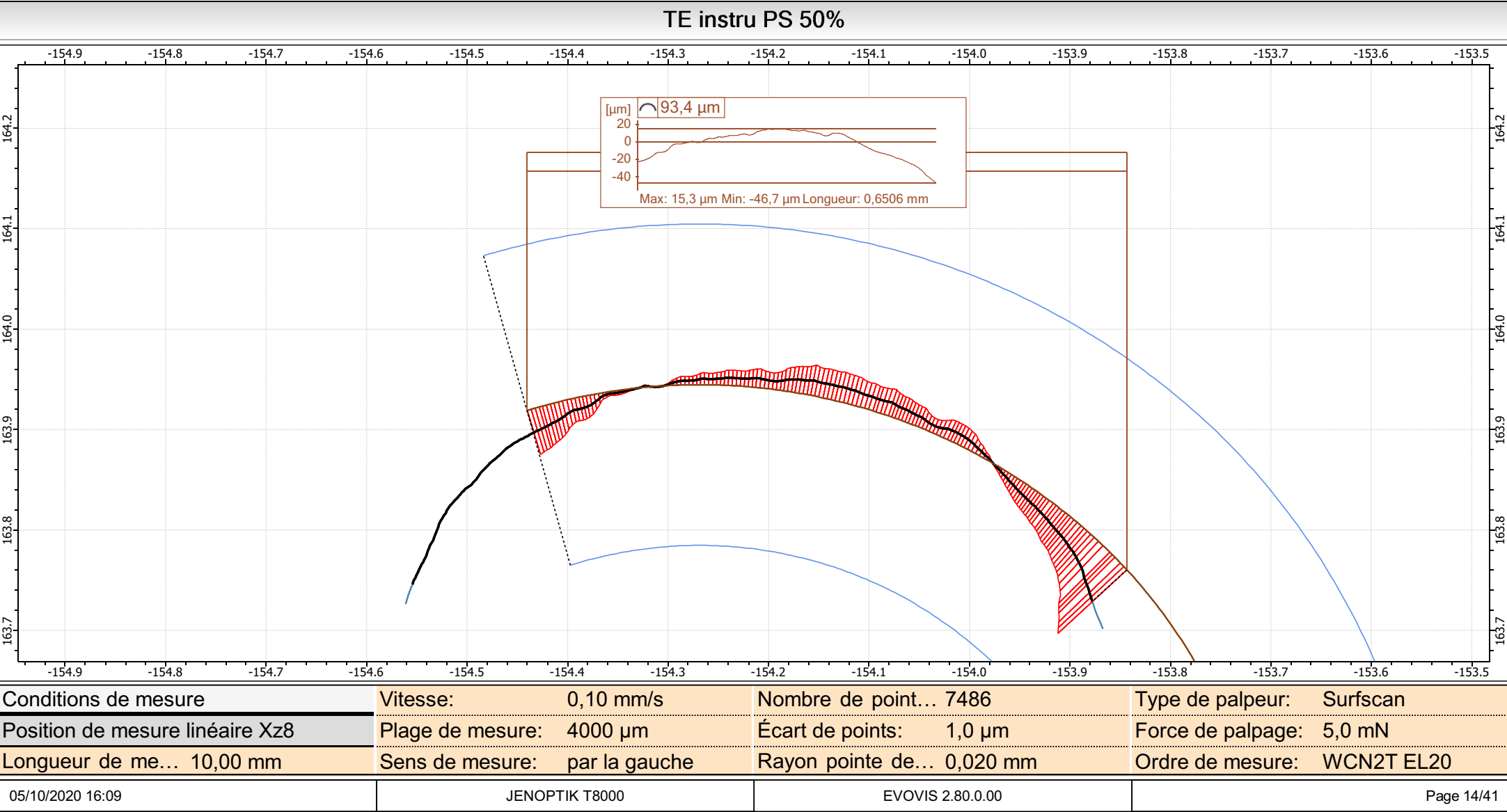
<b>Conditions d'évaluation</b>	<b>λf:</b> ARRÊT	<b>Filtre ISO 13565:</b> ISO 13565-1	<b>lr:</b> 0,800 mm
<b>λs:</b> ARRÊT	<b>Enlever la forme:</b> ARRÊT	<b>Alignement:</b> MARCHE	<b>lw:</b> 0,800 mm
<b>λc:</b> 0,80 mm	<b>Filtre ISO 4287:</b> ISO 16610-21	<b>lp:</b> 47,200 mm	<b>Paramètres supplémentaires</b>
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 12/41


<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	

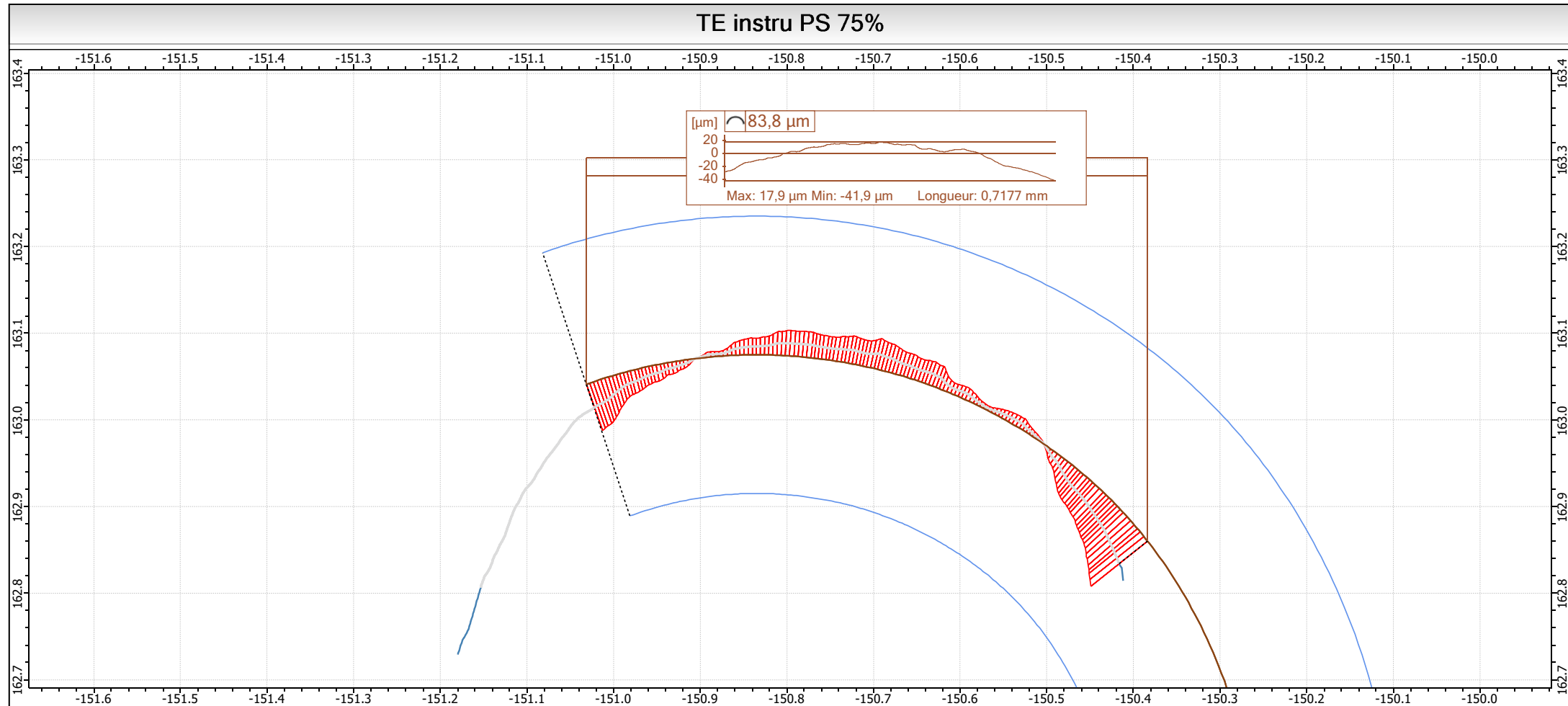


<b>Conditions de mesure</b>	<b>Vitesse:</b> 0,10 mm/s	<b>Nombre de point..</b> 2981	<b>Type de palpeur:</b> Surfscan
<b>Position de mesure linéaire Xz9</b>	<b>Plage de mesure:</b> 4000 µm	<b>Écart de points:</b> 1,0 µm	<b>Force de palpage:</b> 5,0 mN
<b>Longueur de me...</b> 10,00 mm	<b>Sens de mesure:</b> par la gauche	<b>Rayon pointe de...</b> 0,020 mm	<b>Ordre de mesure:</b> WCN2T EL20
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 13/41


Operator : Alexandre Thonard	Machine : W812RC	Mat.No. :	Ser.No. :	
Customer : Samuel Gendebien	Measuring direction : bottom longitudinal	Order :	Probe : Probe 20µm radius for c...	

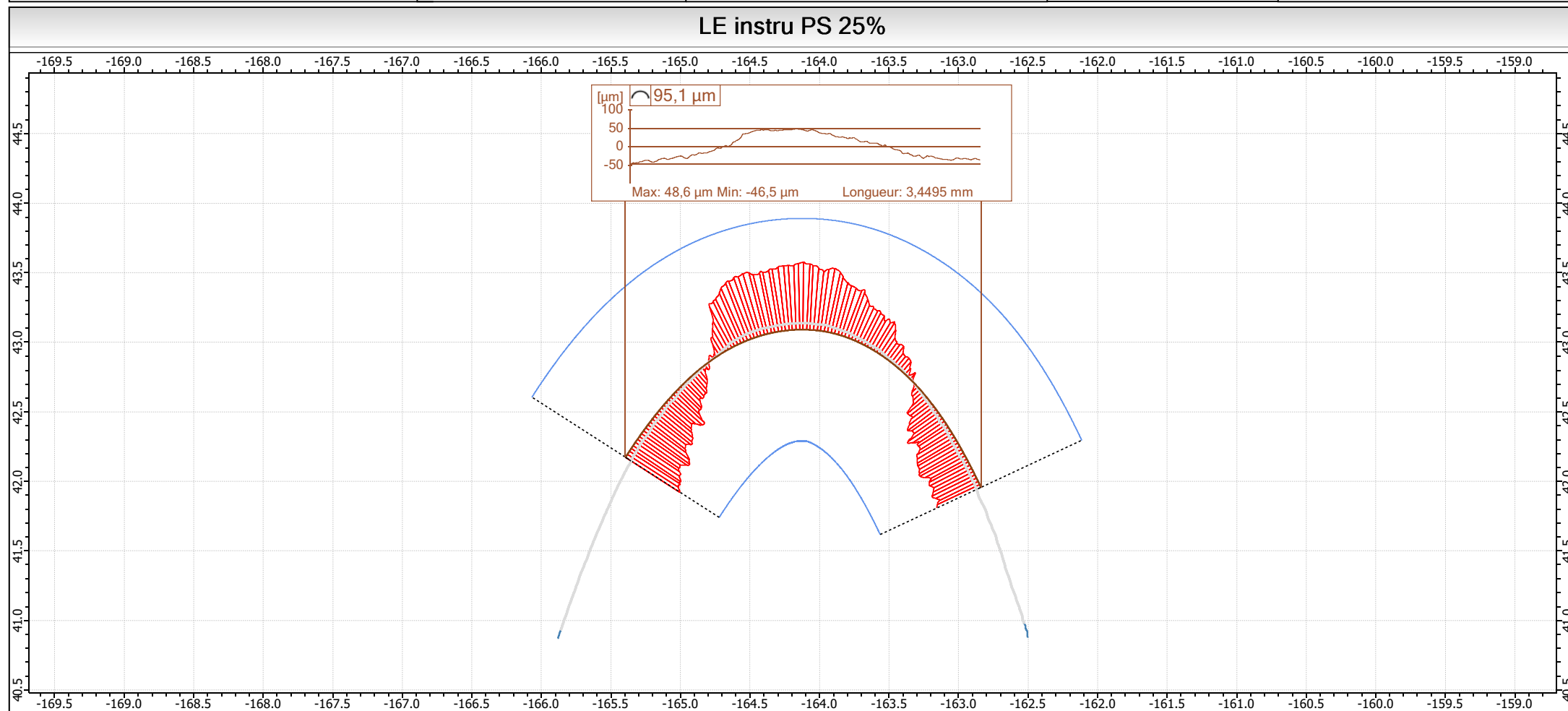


<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	




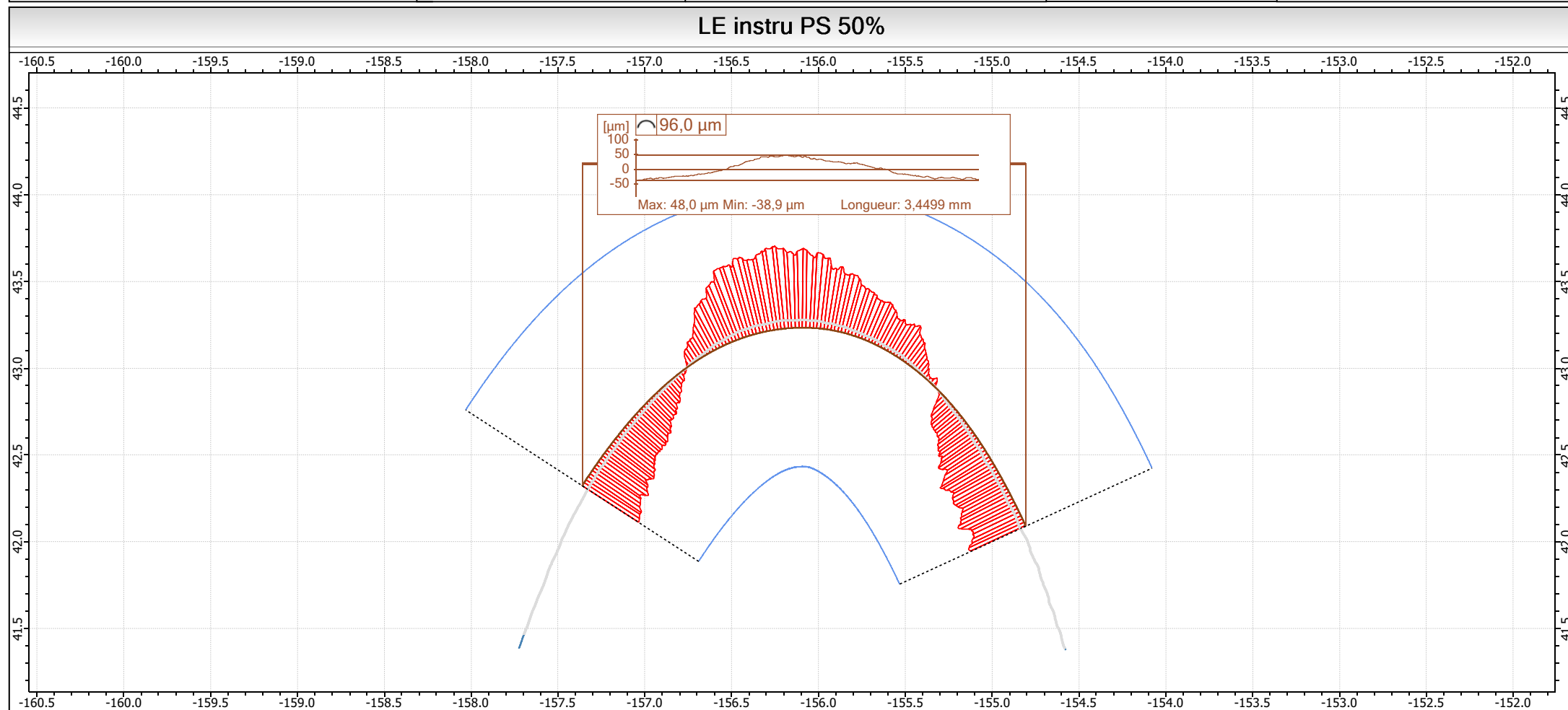
<b>Conditions de mesure</b>	<b>Vitesse:</b> 0,10 mm/s	<b>Nombre de point...</b> 2457	<b>Type de palpeur:</b> Surfscan
<b>Position de mesure linéaire Xz7</b>	<b>Plage de mesure:</b> 4000 µm	<b>Écart de points:</b> 1,0 µm	<b>Force de palpage:</b> 5,0 mN
<b>Longueur de me...</b> 10,00 mm	<b>Sens de mesure:</b> par la gauche	<b>Rayon pointe de...</b> 0,020 mm	<b>Ordre de mesure:</b> WCN2T EL20
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 15/41

Operator : Alexandre Thonard	Machine : W812RC	Mat.No. :	Ser.No. :	
Customer : Samuel Gendebien	Measuring direction : bottom longitudinal	Order :	Probe : Probe 20µm radius for c...	




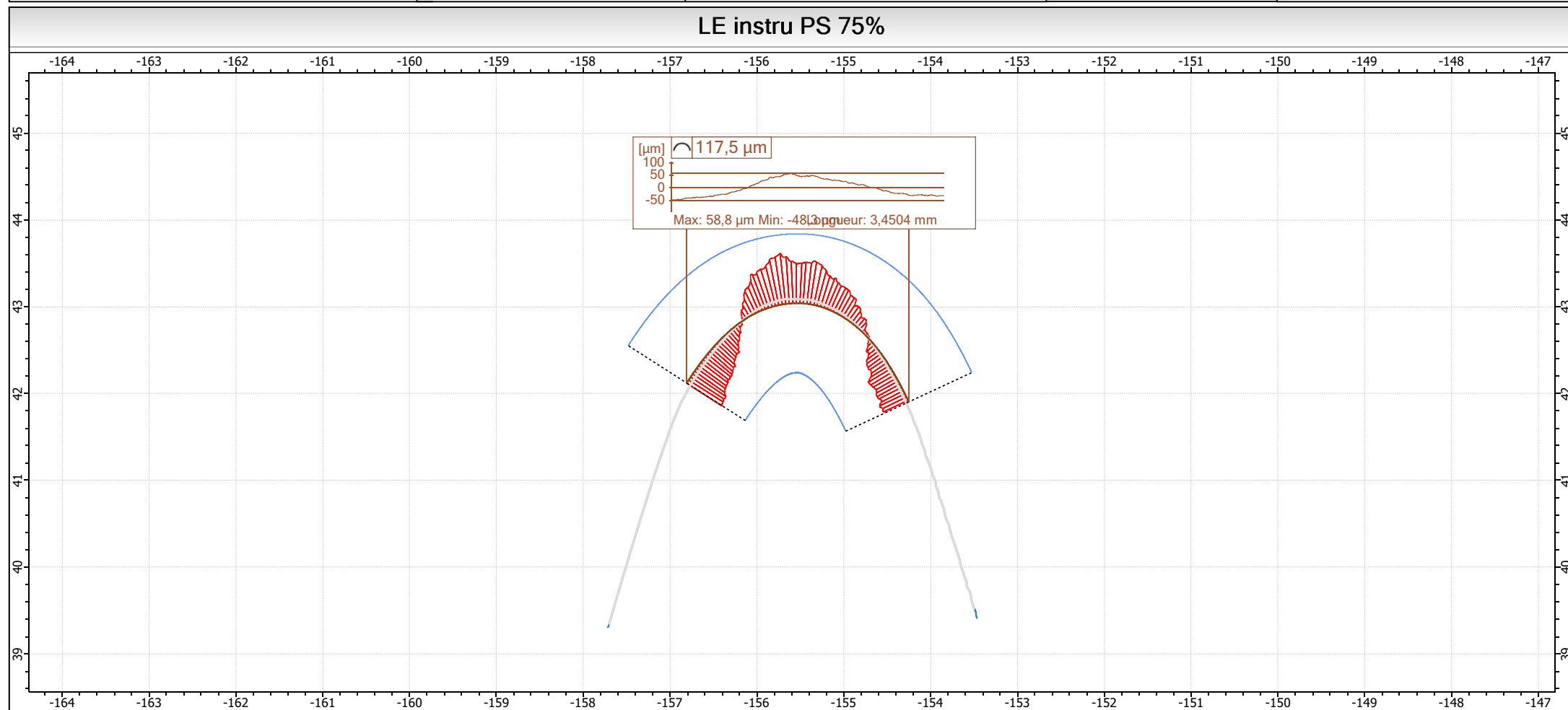
Conditions de mesure	Vitesse: 0,10 mm/s	Nombre de point... 3845	Type de palpeur: Surfscan
Position de mesure linéaire Xz12	Plage de mesure: 4000 µm	Écart de points: 1,0 µm	Force de palpation: 5,0 mN
Longueur de me... 10,00 mm	Sens de mesure: par la gauche	Rayon pointe de... 0,020 mm	Ordre de mesure: WCN2T EL20
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 16/41

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	




<b>Conditions de mesure</b>	<b>Vitesse:</b> 0,10 mm/s	<b>Nombre de point..</b> 4744	<b>Type de palpeur:</b> Surfscan
<b>Position de mesure linéaire Xz11</b>	<b>Plage de mesure:</b> 4000 µm	<b>Écart de points:</b> 1,0 µm	<b>Force de palpage:</b> 5,0 mN
<b>Longueur de me...</b> 10,00 mm	<b>Sens de mesure:</b> par la gauche	<b>Rayon pointe de...</b> 0,020 mm	<b>Ordre de mesure:</b> WCN2T EL20
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 17/41


<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	




Conditions de mesure	Vitesse: 0,10 mm/s	Nombre de point.. 4771	Type de palpeur: Surfscan
Position de mesure linéaire Xz10	Plage de mesure: 4000 µm	Écart de points: 1,0 µm	Force de palpation: 5,0 mN
Longueur de me... 10,00 mm	Sens de mesure: par la gauche	Rayon pointe de... 0,020 mm	Ordre de mesure: WCN2T EL20
05/10/2020 16:09	JENOPTIK T8000	EVOVIS 2.80.0.00	Page 18/41

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom		Unité	Valeur
PS Instru PS 25%			
LF1		μm	128,8
LF2		μm	128,8
Roughness PS instru PS 25%			
Pt		μm	10982,74
Pa		μm	2000,80
Pz		μm	10982,74
Pp		μm	2524,51
Pv		μm	8458,23
Pq		μm	2490,63
PSm		mm	0,0000
Pc		μm	0,00
Psk			-1,235
Pku			3,998
PΔq			0,510
Pmr(0,00 %-0,00 μm)		%	0,000
C(Pmr=0,00 %)		μm	0,000
Pmr(c=0,00 μm)		%	0,000
Pdc(0,00 %-0,00 %)		μm	0,000





<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
–PPc	/cm	0
–Rt	µm	30,26
–Ra58	µm	1,88
–Rz58	µm	10,47
–Rp58	µm	5,93
–Rv58	µm	4,54
–Rq58	µm	2,35
–RSm	mm	0,1674
–Rc	µm	6,34
–Rsk58		0,670
–Rku58		2,983
–RΔq58		0,125
–Rmr(0,00 %-0,00 µm)	%	0,000
–C(Rmr=0,00 %)	µm	0,000
–Rmr(c=0,00 µm)	%	0,000
–Rdc(0,00 %-0,00 %)	µm	0,000
–RPc	/cm	60
–Wt	µm	10491,02
–Wa58	µm	1941,45

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
–Wz58	µm	279,76
–Wp58	µm	99,28
–Wv58	µm	180,48
–Wq58	µm	1945,42
–WSm	mm	0,0000
–Wc	µm	0,00
–Wsk58		0,141
–Wku58		1,074
–WΔq58		0,351
–Wmr(0,00 %-0,00 µm)	%	0,000
–C(Wmr=0,00 %)	µm	0,000
–Wmr(c=0,00 µm)	%	0,000
–Wdc(0,00 %-0,00 %)	µm	0,000
–WPc	/cm	0
–Rk	µm	5,33
–Rpk	µm	3,43
–Rvk	µm	2,76
–Mr1	%	13,216
–Mr2	%	87,159

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
— Rpk*	µm	12,14
— Rvk*	µm	12,83
— A1	µm²/mm	226,3439
— A2	µm²/mm	177,5081
— RzISO	µm	30,26
— D		276
— λq	µm	108,67
— λa	µm	122,11
— Δa		0,10
— Δq		0,14
— LR		1,01
— L0	mm	46,812
 PS instru PS 50%		
 LF1	µm	118,5
 LF2	µm	118,5
 Roughness PS instru PS 50%		
— Pt	µm	11232,69
— Pa	µm	2049,07
— Pz	µm	11232,69

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
—Pp	µm	2571,04
—Pv	µm	8661,65
—Pq	µm	2564,28
—PSm	mm	0,0000
—Pc	µm	0,00
—Psk		-1,278
—Pku		4,082
—PΔq		0,517
—Pmr(0,00 %-0,00 µm)	%	0,000
—C(Pmr=0,00 %)	µm	0,000
—Pmr(c=0,00 µm)	%	0,000
—Pdc(0,00 %-0,00 %)	µm	0,000
—PPc	/cm	0
—Rt	µm	24,71
—Ra58	µm	1,88
—Rz58	µm	10,26
—Rp58	µm	5,52
—Rv58	µm	4,74
—Rq58	µm	2,34





<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
– RSm	mm	0,1605
– Rc	µm	6,23
– Rsk58		0,469
– Rku58		2,838
– RΔq58		0,128
– Rmr(0,00 %-0,00 µm)	%	0,000
– C(Rmr=0,00 %)	µm	0,000
– Rmr(c=0,00 µm)	%	0,000
– Rdc(0,00 %-0,00 %)	µm	0,000
– RPc	/cm	64
– Wt	µm	10903,54
– Wa58	µm	2006,62
– Wz58	µm	288,41
– Wp58	µm	57,06
– Wv58	µm	231,35
– Wq58	µm	2010,24
– WSm	mm	0,0000
– Wc	µm	0,00
– Wsk58		0,141

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
–Wku58		1,061
–WΔq58		0,361
–Wmr(0,00 %-0,00 µm)	%	0,000
–C(Wmr=0,00 %)	µm	0,000
–Wmr(c=0,00 µm)	%	0,000
–Wmr(c=0,00 µm)	%	0,000
–Wdc(0,00 %-0,00 %)	µm	0,000
–WPc	/cm	0
–Rk	µm	5,62
–Rpk	µm	2,99
–Rvk	µm	2,72
–Mr1	%	12,220
–Mr2	%	88,221
–Rpk*	µm	8,01
–Rvk*	µm	12,24
–A1	µm²/mm	182,7362
–A2	µm²/mm	160,4423
–RzISO	µm	24,71
–D		289

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
—λq	µm	106,96
—λa	µm	116,69
—Δa		0,10
—Δq		0,14
—LR		1,01
—L0	mm	46,826
 PS instru PS 75%		
 LF1	µm	137,5
 LF2	µm	137,5
 Roughness PS instru PS 75%		
—Pt	µm	11316,23
—Pa	µm	2085,65
—Pz	µm	11316,23
—Pp	µm	2629,30
—Pv	µm	8686,93
—Pq	µm	2601,57
—PSm	mm	0,0000
—Pc	µm	0,00
—Psk		-1,249


<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
-Pku		3,990
-PΔq		0,521
-Pmr(0,00 %-0,00 µm)	%	0,000
-C(Pmr=0,00 %)	µm	0,000
-Pmr(c=0,00 µm)	%	0,000
-Pdc(0,00 %-0,00 %)	µm	0,000
-PPc	/cm	0
-Rt	µm	32,74
-Ra58	µm	2,01
-Rz58	µm	11,51
-Rp58	µm	5,94
-Rv58	µm	5,57
-Rq58	µm	2,51
-RSm	mm	0,1731
-Rc	µm	6,91
-Rsk58		0,352
-Rku58		2,863
-RΔq58		0,133
-Rmr(0,00 %-0,00 µm)	%	0,000




<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
– C(Rmr=0,00 %)	µm	0,000
– Rmr(c=0,00 µm)	%	0,000
– Rdc(0,00 %-0,00 %)	µm	0,000
– RPc	/cm	59
– Wt	µm	10990,77
– Wa58	µm	2043,04
– Wz58	µm	292,16
– Wp58	µm	66,23
– Wv58	µm	225,92
– Wq58	µm	2046,70
– WSm	mm	0,0000
– Wc	µm	0,00
– Wsk58		0,148
– Wku58		1,063
– WΔq58		0,366
– Wmr(0,00 %-0,00 µm)	%	0,000
– C(Wmr=0,00 %)	µm	0,000
– Wmr(c=0,00 µm)	%	0,000
– Wdc(0,00 %-0,00 %)	µm	0,000

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
–WPc	/cm	0
–Rk	µm	5,82
–Rpk	µm	3,20
–Rvk	µm	3,45
–Mr1	%	11,544
–Mr2	%	87,421
–Rpk*	µm	14,89
–Rvk*	µm	13,63
–A1	µm²/mm	184,9518
–A2	µm²/mm	217,2557
–RzISO	µm	32,74
–D		267
–λq	µm	109,94
–λa	µm	120,10
–Δa		0,11
–Δq		0,14
–LR		1,01
–L0	mm	46,865
 SS instru PS 75%		

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
 LF1	µm	90,1
 LF2	µm	90,1
 Roughness SS Instru PS 75%		
-Pt	µm	9945,95
-Pa	µm	1974,23
-Pz	µm	9945,95
-Pp	µm	2836,57
-Pv	µm	7109,38
-Pq	µm	2299,60
-PSm	mm	0,0000
-Pc	µm	0,00
-Psk		-0,453
-Pku		2,441
-PΔq		0,520
-Pmr(0,00 %-0,00 µm)	%	0,000
-C(Pmr=0,00 %)	µm	0,000
-Pmr(c=0,00 µm)	%	0,000
-Pdc(0,00 %-0,00 %)	µm	0,000
-PPc	/cm	0





<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
– Rt	µm	16,96
– Ra58	µm	1,31
– Rz58	µm	6,17
– Rp58	µm	3,06
– Rv58	µm	3,12
– Rq58	µm	1,55
– RSm	mm	0,1595
– Rc	µm	3,68
– Rsk58		0,196
– Rku58		2,385
– RΔq58		0,100
– Rmr(0,00 %-0,00 µm)	%	0,000
– C(Rmr=0,00 %)	µm	0,000
– Rmr(c=0,00 µm)	%	0,000
– Rdc(0,00 %-0,00 %)	µm	0,000
– RPc	/cm	51
– Wt	µm	9135,49
– Wa58	µm	1918,56
– Wz58	µm	268,34

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
–Wp58	µm	416,45
–Wv58	µm	-148,11
–Wq58	µm	1922,91
–WSm	mm	0,0000
–Wc	µm	0,00
–Wsk58		0,182
–Wku58		1,068
–WΔq58		0,336
–Wmr(0,00 %-0,00 µm)	%	0,000
–C(Wmr=0,00 %)	µm	0,000
–Wmr(c=0,00 µm)	%	0,000
–Wdc(0,00 %-0,00 %)	µm	0,000
–WPc	/cm	0
–Rk	µm	3,20
–Rpk	µm	3,26
–Rvk	µm	2,36
–Mr1	%	10,255
–Mr2	%	84,304
–Rpk*	µm	8,66

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom		Unité	Valeur
— Rvk*		µm	5,81
— A1		µm²/mm	166,9041
— A2		µm²/mm	185,1037
— RzISO		µm	16,96
— D			290
— λq		µm	87,87
— λa		µm	106,52
— Δa			0,08
— Δq			0,11
— LR			1,01
— L0		mm	46,673
 SS instru PS 50%			
 LF1		µm	140,8
 LF2		µm	140,8
 Roughness SS Instru PS 50%			
— Pt		µm	10197,71
— Pa		µm	2023,17
— Pz		µm	10197,71
— Pp		µm	2916,48

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
-Pv	µm	7281,23
-Pq	µm	2354,78
-PSm	mm	0,0000
-Pc	µm	0,00
-Psk		-0,448
-Pku		2,425
-PΔq		0,532
-Pmr(0,00 %-0,00 µm)	%	0,000
-C(Pmr=0,00 %)	µm	0,000
-Pmr(c=0,00 µm)	%	0,000
-Pdc(0,00 %-0,00 %)	µm	0,000
-PPc	/cm	0
-Rt	µm	21,37
-Ra58	µm	1,35
-Rz58	µm	6,42
-Rp58	µm	3,21
-Rv58	µm	3,21
-Rq58	µm	1,59
-RSm	mm	0,1857




<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
-Rc	µm	3,52
-Rsk58		0,187
-Rku58		2,694
-RΔq58		0,098
-Rmr(0,00 %-0,00 µm)	%	0,000
-C(Rmr=0,00 %)	µm	0,000
-Rmr(c=0,00 µm)	%	0,000
-Rdc(0,00 %-0,00 %)	µm	0,000
-RPc	/cm	45
-Wt	µm	9343,65
-Wa58	µm	1966,10
-Wz58	µm	274,75
-Wp58	µm	425,45
-Wv58	µm	-150,70
-Wq58	µm	1970,59
-WSm	mm	0,0000
-Wc	µm	0,00
-Wsk58		0,174
-Wku58		1,071

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
–WΔq58		0,344
–Wmr(0,00 %-0,00 µm)	%	0,000
–C(Wmr=0,00 %)	µm	0,000
–Wmr(c=0,00 µm)	%	0,000
–Wdc(0,00 %-0,00 %)	µm	0,000
–WPc	/cm	0
–Rk	µm	3,27
–Rpk	µm	3,38
–Rvk	µm	2,59
–Mr1	%	11,716
–Mr2	%	83,233
–Rpk*	µm	7,97
–Rvk*	µm	10,74
–A1	µm²/mm	198,1961
–A2	µm²/mm	216,8589
–RzISO	µm	21,37
–D		246
–λq	µm	96,79
–λa	µm	112,79

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
Δa		0,08
Δq		0,10
LR		1,01
L0	mm	46,641
 SS instru PS 25%		
 LF1	µm	138,9
 Roughness SS instru PS 25%		
Pt	µm	10025,04
Pa	µm	1980,56
Pz	µm	10025,04
Pp	µm	2863,23
Pv	µm	7161,81
Pq	µm	2307,73
PSm	mm	0,0000
Pc	µm	0,00
Psk		-0,455
Pku		2,453
PΔq		0,520
Pmr(0,00 %-0,00 µm)	%	0,000





<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	


Nom	Unité	Valeur
– C(Pmr=0,00 %)	µm	0,000
– Pmr(c=0,00 µm)	%	0,000
– Pdc(0,00 %-0,00 %)	µm	0,000
– PPc	/cm	0
– Rt	µm	28,99
– Ra58	µm	1,23
– Rz58	µm	6,39
– Rp58	µm	3,19
– Rv58	µm	3,21
– Rq58	µm	1,49
– RSm	mm	0,1749
– Rc	µm	3,19
– Rsk58		0,101
– Rku58		2,834
– RΔq58		0,091
– Rmr(0,00 %-0,00 µm)	%	0,000
– C(Rmr=0,00 %)	µm	0,000
– Rmr(c=0,00 µm)	%	0,000
– Rdc(0,00 %-0,00 %)	µm	0,000
















<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	

Nom	Unité	Valeur
–RPc	/cm	48
–Wt	µm	9196,34
–Wa58	µm	1924,33
–Wz58	µm	269,43
–Wp58	µm	417,12
–Wv58	µm	-147,69
–Wq58	µm	1928,69
–WSm	mm	0,0000
–Wc	µm	0,00
–Wsk58		0,181
–Wku58		1,068
–WΔq58		0,338
–Wmr(0,00 %-0,00 µm)	%	0,000
–C(Wmr=0,00 %)	µm	0,000
–Wmr(c=0,00 µm)	%	0,000
–Wdc(0,00 %-0,00 %)	µm	0,000
–WPc	/cm	0
–Rk	µm	2,95
–Rpk	µm	3,61

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	

Nom	Unité	Valeur
— Rvk	µm	2,58
— Mr1	%	11,236
— Mr2	%	85,585
— Rpk*	µm	15,20
— Rvk*	µm	12,71
— A1	µm²/mm	203,0385
— A2	µm²/mm	185,9436
— RzISO	µm	28,99
— D		262
— λq	µm	98,25
— λa	µm	110,27
— Δa		0,07
— Δq		0,10
— LR		1,00
— L0	mm	46,607
 LF2	µm	138,9
 TE instru PS 75%		
 LF1	µm	83,8
 LF2	µm	83,8

<b>Operator :</b> Alexandre Thonard	<b>Machine :</b> W812RC	<b>Mat.No. :</b>	<b>Ser.No. :</b>	
<b>Customer :</b> Samuel Gendebien	<b>Measuring direction :</b> bottom longitudinal	<b>Order :</b>	<b>Probe :</b> Probe 20µm radius for c...	

Nom		Unité	Valeur
 TE instru PS 50%			
 LF1		µm	93,4
 LF2		µm	93,4
 TE instru PS 25%			
 LF1		µm	119,5
 LF2		µm	119,5
 LE instru PS 75%			
 LF1		µm	117,5
 LF2		µm	117,5
 LE instru PS 50%			
 LF1		µm	96,0
 LF2		µm	96,0
 LE instru PS 25%			
 LF1		µm	95,1
 LF2		µm	95,1