

Title: Magnetic soft micro-fiberbots for robotic embolization**Authors:**

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Abstract: Cerebral aneurysms and brain tumors are leading life-threatening diseases worldwide.

By deliberately occluding the target lesion to reduce the blood supply, embolization has been widely used clinically to treat cerebral aneurysms and brain tumors. Conventional embolization is usually performed by threading a catheter through blood vessels to the target lesion, which is often limited by the poor steerability of the catheter in complex neurovascular networks, especially in submillimeter regions. Here we propose magnetic soft micro-fiberbots with high steerability, reliable maneuverability, and multi-modal shape reconfigurability to perform robotic embolization in submillimeter regions via a remote, untethered, and magnetically controllable manner. Magnetic soft micro-fiberbots are fabricated by thermal drawing magnetic soft composite (i.e., hard-magnetic particles dispersed in thermoplastic matrices) into micro-fibers, followed by magnetizing and molding procedures to endow a helical magnetic polarity. By controlling magnetic fields, magnetic soft micro-fiberbots exhibit reversible elongated/aggregated shape-morphing and helical propulsion in flow conditions, allowing for controllable navigation through complex vasculature and robotic embolization in submillimeter regions. We performed 1) *in vitro* embolization of aneurysm and tumor in neurovascular phantoms and 2) *in vivo* embolization of a rabbit femoral artery model under real-time fluoroscopy. They demonstrate the

50 potential clinical value of our work, paving the way for a new embolization scheme in
51 robotic settings.

52 **One-Sentence Summary:** We present magnetic soft micro-fiberbots that can perform robotic
53 embolization in blood vessels in vivo in a remote, untethered, and magnetically controllable
54 manner.

55
56 **Main Text:**

57 58 INTRODUCTION

59 Cerebral aneurysms and brain tumors are leading causes of mortality, killing more than
60 750,000 people annually worldwide (1-2). Before an open surgery is administered,
61 embolization recently has become a prevailing minimally invasive treatment for cerebral
62 aneurysms and brain tumors (3-4). In a typical embolization, a surgeon inserts a slender
63 guidewire/catheter into the femoral artery of the patient and manually pushes/twists it to the
64 target lesion in the brain through the blood vessels, followed by the delivery of embolic
65 agents to block the target lesion (5-7). For example, a surgeon delivers metallic coils (e.g.,
66 soft platinum) through the catheter to seal off the cerebral aneurysm, which stabilizes the
67 aneurysm and minimizes the risk of rupture. Particulate (e.g., polyvinyl alcohol beads) is
68 another common embolic agent in tumor embolization. As the catheter is pushed into the
69 feeding vessels of a tumor, particles are delivered to cut off the blood supply to the tumor,
70 starving the tumor for accelerated tumor removal (8-15). However, current embolization by
71 pushing/twisting a passive guidewire/catheter with a preshaped tip is often limited by its
72 low steerability through complex vascular networks, i.e., the guidewire/catheter has a great
73 challenge in turning to bifurcation branches of blood vessels. As a result, embolic agents
74 may not be accurately delivered to the target lesion, leading to safety complications such as
75 blockage of normal vessels. In addition, the surgeon suffers from the accumulated radiation
76 when manually pushing/twisting the guidewire/catheter under the X-ray imaging. Therefore,
77 there has been a high demand for a next-generation embolization technique with high
78 steerability for targeted delivery of embolic agents and a remotely controllable operation for
79 a radiation-free workplace.

80 Recently, active robots that can be remotely steered in the blood vessel have shown great
81 promise in robotic embolization (16-27). One widely used strategy is designing
82 guidewire/catheter robots with an active tip that can bend in response to external stimuli
83 such as hydraulic pressure (19), electricity (20), and magnetic fields (21-25). For example,
84 Kim *et al.* have developed a guidewire robot with a ferromagnetic tip that can bend by
85 remotely applying magnetic fields (22). Such an active guidewire robot has shown enhanced
86 steerability in blood vessels and the capability of delivering embolic agents to an aneurysm
87 (23). However, maneuvering guidewires/catheters (regardless of passive and active tips)
88 intrinsically requires tethered operation (e.g., pushing for advancement), which is of great
89 difficulty when the slender guidewires/catheters are highly distorted, buckled, and looped
90 in confined and tortuous blood vessels. This difficulty gets even more pronounced when the
91 target lesion locates in the submillimeter regions. To address this issue, another strategy is
92 to develop small-scale untethered robots that can navigate blood vessels as a substitute for
93 guidewires/catheters. For example, flow-driven magnetic swarm (28), magnetic particles
94 (29), and magnetic anchors (30) have been reported for potential application of tumor
95 embolization in submillimeter regions. However, being passively carried by blood flow,
96 these untethered robots lack reliable maneuverability for navigation in flow conditions,
97 which may lead to severe complications of nontargeted embolization (31-32). Although
98 many other untethered robots (e.g., sheet-shaped magnetic robots and magnetic stents) have

99 shown improved navigation capability (e.g., adaptive locomotion) in flow conditions (33-
100 34), they have not been demonstrated for robotic embolization due to the limited shape-
101 morphing ability at the target lesion. Therefore, to the best of our knowledge, there is no
102 systematic study of active robots that demonstrates high steerability in tortuous blood
103 vessels (especially in submillimeter regions), reliable maneuverability in flow conditions,
104 and shape-morphing capability at target lesions (see Table S1).

105 Here, we present magnetic soft micro-fiber robots (hereafter referred to as micro-fiberbot)
106 with enhanced steerability, reliable maneuverability, and shape reconfigurability to perform
107 robotic embolization in a remotely controllable manner (Fig. 1A and Movie S1). Magnetic
108 soft micro-fiberbots are in a helical geometry with a customizable diameter (denoted as D
109 in Fig. 1B) that can be compatible with existing catheters to maximize their clinical
110 effectiveness. A standard catheterization can be first performed by threading a commercial
111 catheter through blood vessels until the intravascular advancement is stopped. Thereafter,
112 the micro-fiberbots can be deployed into blood vessels through the catheter. Enabled by the
113 contact friction, the micro-fiberbot can anchor to the blood vessel after deployment, without
114 being flushed away by blood flow. By remotely applying magnetic fields, the micro-fiberbot
115 can be actively steered in the blood flow (both upstream and downstream) via helical
116 propulsion. The micro-fiberbots can be elongated for passing narrow regions and aggregated
117 at the target lesion. The aggregated micro-fiberbot can either block the blood flow to the
118 target aneurysm/tumor or protect the normal blood vessel, allowing for three embolization
119 applications: aneurysm coil embolization, tumor coil embolization, and tumor particle
120 embolization (Fig. 1A). We demonstrate both in vitro embolization of aneurysm and tumor
121 in neurovascular phantoms and in vivo embolization of a rabbit femoral artery model under
122 real-time fluoroscopy. As a supplement to conventional catheter-based embolization, our
123 work presents a significant advancement for the minimally invasive treatment of cerebral
124 aneurysms and brain tumors in a robotic setting.

125 RESULTS

126 Shape-morphing capability

127 The magnetic composite is first prepared by uniformly dispersing neodymium-iron-boron
128 (NdFeB) microparticles in a thermoplastic matrix (poly (styrene-*b*-(ethylene-co-butylene)-
129 *b*-styrene), SEBS)). The volume fraction of NdFeB is 20%. Using a thermal drawing
130 technique (Fig. 1B and Fig. S1), straight magnetic micro-fibers with various diameters
131 (denoted as d in Fig. 1C) are fabricated. By applying an impulse magnetic field (2.5T), the
132 straight magnetic micro-fiber can be fully magnetized along the fiber direction. Thereafter,
133 by coiling around a cylindrical mold and demolding after curing, the straight micro-fiber
134 can be transformed into a magnetic soft micro-fiberbot with a helical magnetization \mathbf{M} along
135 its body. By changing the geometry of the cylindrical mold, the helical pitch p (Fig. 1B),
136 and helical diameter D (Fig. 1D) of micro-fiberbots can be readily tuned. A representative
137 micro-fiberbot with $d=60\ \mu\text{m}$, $p=800\ \mu\text{m}$, and $D=800\ \mu\text{m}$ is selected for demonstrating
138 embolization in submillimeter regions in this work (Fig. 1E).

139 When the micro-fiberbot reaches a vessel segment that has an inner diameter (denoted as H)
140 slightly smaller than that of the micro-fiberbot, it will anchor to the blood vessel due to the
141 contact friction, without being flushed away by the blood flow (Fig. 2A). Finite element
142 simulation validates the total contact friction is larger than the fluidic drag force
143 (Supplementary Text, Fig. S2). Despite the sufficient friction force, the maximum contact
144 pressure with the vessel wall is as low as 4.3 kPa, which is much smaller than the threshold
145 pressure for rupturing the blood vessel (12 kPa (35-36)). The helical magnetization profile

146 \mathbf{M} endows the micro-fiberbot with a net magnetization (denoted as \mathbf{M}_{net} in Fig. 2A) along
147 its central axis. By applying an actuation magnetic field \mathbf{B} that has the same direction as
148 \mathbf{M}_{net} , the micro-fiberbot is elongated. The helical diameter gradually reduces as the
149 magnetic field strength increases (Fig. S3). Conversely, when \mathbf{B} is opposite to \mathbf{M}_{net} , the
150 micro-fiberbot is aggregated (Fig. 2A and Movie S2) and its length gradually reduces as the
151 magnetic field strength increases (Fig. S3). Such an aggregation/elongation shape-morphing
152 is fully reversible even after 1000 cycles as validated by three micro-fiberbots with different
153 pitches (Fig. S4). More impressively, the micro-fiber can still recover its helical shape even
154 after a compression test under a rigid punch, manifesting a high elasticity and robustness
155 (Fig. S5).

156 **Magnetic maneuverability in flow conditions**

157 Fig. 2B illustrates the strategy for magnetically maneuvering the micro-fiberbot in flow
158 conditions. A cubic magnet ($5 \times 5 \times 5$ cm, residual magnetic flux density $\mathbf{B}_r = 1.38$ T) is
159 adopted as an actuation source (Fig. S6-S7). The magnet is manipulated by a 6-DoF robotic
160 arm that can precisely control its current position denoted as (x, y) in the xyz coordinate
161 system, axial rotation (rotating axis parallel with x -axis), and in-plane rotation (in xy
162 plane)(Fig. S8). The rotating magnetic fields allow for high flexibility for manipulating
163 untethered magnetic soft micro-fiberbot (37). By axially rotating while moving the magnet
164 leftward, we can maneuver the micro-fiberbot to the left via helical propulsion. Aside from
165 high flexibility of control, such a helical propulsion motion is different from direct pulling
166 mode by magnetic body force $\mathbf{f} = (\mathbf{M} \cdot \nabla)\mathbf{B}$ where a large magnetic field gradient $\nabla\mathbf{B} =$
167 $[\partial\mathbf{B}/\partial x, \partial\mathbf{B}/\partial y, \partial\mathbf{B}/\partial z]^T$ is required (38-40). When the micro-fiberbot reaches the target
168 lesion, by rotation of 90° in the xy plane, we can generate a local actuation magnetic field \mathbf{B}
169 opposite to \mathbf{M}_{net} , leading to the aggregation shape morphing. If further magnetic pulling
170 operation is needed, we can further rotate the magnet in the xy plane by 45° to generate a
171 field gradient $\nabla\mathbf{B}$ as shown in Fig. S7. Therefore, the body force \mathbf{f} will pull the micro-
172 fiberbot to move with the magnet (38). This magnetic pulling maneuvering will finally allow
173 us to pull the aggregated micro-fiberbot to fill the aneurysm for embolization application.
174 Corresponding actuation magnetic fields in each maneuvering process are shown in Fig. S6
175 and detailed magnetic maneuvering processes by the robotic arm equipped with a rotating
176 permanent magnet are presented in Movie S3.

177 To validate the shape-morphing and magnetic maneuvering of the micro-fiberbot in flow
178 conditions, we prepare a vessel phantom with an inner diameter $H=800$ μm and fill it with
179 simulated blood (50% glycerol solution, viscosity 4 mPa·s). The flow rate is set as 100 mm/s
180 via a pump system to mimic the typical blood flow in submillimeter regions of
181 neurovascular networks (41). We first show that the micro-fiberbot can stably anchor to the
182 vessel in the absence of magnetic fields (Fig. 2C). By tuning the strength and the frequency
183 of the rotating magnetic field, the helical propulsion velocity can be adjusted (Fig. S3C). If
184 the simulated blood is not flowing, the helical propulsion velocity of the micro-fiberbot can
185 reach up to 1.6 mm/s under a rotating magnetic field $B=40$ mT at a frequency of 5 Hz. When
186 the flow rate is 100 mm/s, the upstream and downstream helical propulsion velocities of the
187 micro-fiberbot change to 0.32 mm/s and 1.75 mm/s, respectively. It is also worth noting that
188 the aggregated micro-fiberbot can also anchor to the blood vessel when the magnetic field
189 is removed due to friction. This anchoring capability at the aggregated state allows the
190 micro-fiberbot to be further pulled by applying a magnetic field gradient $\nabla\mathbf{B}$ that generates
191 magnetic body force \mathbf{f} . For example, by tuning the magnet's orientation of 45° in the xy
192 plane, the aggregated micro-fiberbot can be further pulled inside the vessel (Fig. 2C). The
193 helical shape of the micro-fiberbot is recovered when aligning the magnetic field \mathbf{B} with a

194 net magnetization M_{net} . It is also worth noting that such shape-morphing and propulsion
195 capabilities may not be seriously affected by the size of the micro-fiberbot. We show that a
196 micro-fiberbot with a 500 μm diameter still preserves comparable upstream propulsion
197 velocity with that of the 800 μm micro-fiberbot in flow conditions up to 200 mm/s flow rate
198 (Fig. S9, Movie S4).

199 **Catheter-assisted deployment**

200 Considering that there is a long way from the incision (usually at the femoral arteries) to the
201 target lesion in the brain, our micro-fiberbot can be combined with existing medical
202 catheters to reduce the operation time while increasing the embolization safety. Here, a
203 representative medical catheter (MicroVention Terumo, tip inner diameter ID=0.027 inch
204 (685 μm), distal outer diameter OD=2.6 F (866 μm), Fig. 1E) is selected for demonstrating
205 the catheter-assisted deployment (Fig. 3). We show that the micro-fiberbot ($D=800 \mu\text{m}$) can
206 be easily injected into the catheter via a 200 μm -needle syringe (Fig. 3A). Due to the elastic
207 nature and high robustness, the highly coiled micro-fiberbot can quickly recover its helical
208 shape after injection (less than 1s). In the absence of magnetic fields, perfusing saline into
209 the catheter will push the micro-fiber to travel inside the catheter (since the diameter of the
210 micro-fiberbot D is smaller than the inner diameter of the catheter H). When traveling inside
211 the catheter, the micro-fiberbot can be readily tracked by X-ray imaging (Fig. 3B). Although
212 the catheter cannot directly reach the target lesion, it still paves a safe way for the micro-
213 fiberbot to approach the target lesion as close as possible. Thereafter, the micro-fiberbot
214 will be remotely maneuvered by magnetic fields to complete the rest journey to the target
215 lesion.

216
217 A blood vessel phantom with bifurcation branches (fabricated using a sacrificial template
218 method, Fig. S10) is selected as an example (Fig. 3C, D). The mechanical properties
219 (Young's modulus 2 MPa) and contact friction coefficient (0.1) are carefully tuned to mimic
220 that of human blood vessels. Assume that the catheter can only reach the main blood vessel
221 and two target lesions located on the bifurcation branches. To reach target 1, the micro-
222 fiberbot can be released at the first bifurcation in the main vessel. Thereafter, the micro-
223 fiberbot can be magnetically maneuvered to target 1 by helical propulsion, followed by on-
224 demand aggregation. Similarly, to reach target 2, the catheter can be first threaded to the
225 second bifurcation, and the micro-fiberbot is then released, magnetically steered, and
226 aggregated at target 2. Detailed catheter-assisted deployment is shown in Movie S5. By
227 combing with existing medical catheters, the clinical effectiveness of the micro-fiber can be
228 maximized by reducing magnetic maneuvering, especially when multiple micro-fiberbots
229 need to be deployed. **In comparison, we show that without the micro-fiberbot, the catheter
230 can only reach the second bifurcation. If coils are directly delivered at the second bifurcation,
231 targeted embolization cannot be ensured (Fig. S11).**

232 **High steerability in submillimeter regions**

233 The steerability of soft robots in blood vessels is often characterized by the angle of
234 bifurcation branches and the diameter of the accessible blood vessel (see Table S1). To
235 demonstrate the high steerability in submillimeter regions, we fabricate two phantoms of
236 blood vessels (Fig. 4) with uniform diameter $D=800 \mu\text{m}$. The first phantom has two
237 bifurcation branches with angles of 30° and 60° (Fig. 4A), respectively, and the second
238 phantom has two bifurcation branches with angles of 90° and 120° (Fig. 4B), respectively.
239 It clearly shows that the micro-fiberbot can easily turn to the bifurcation branches of 30° via
240 downstream helical propulsion. By reversely rotating the magnet, the micro-fiberbot can
241 return via upstream helical propulsion. This reverse maneuvering implies that, if the micro-
242

243 fiberbot goes into a wrong branch vessel, it can be readily re-oriented to the right track.
244 After that, the micro-fiberbot can be further maneuvered to a bifurcation branch vessel with
245 60° . In the second phantom, since the bifurcation angles are large, the micro-fiberbot needs
246 to first turn its “head” into the branch vessel under a rotating magnetic field. Thereafter, a
247 magnetic field \mathbf{B} parallel to \mathbf{M}_{net} is applied to stretch the micro-fiberbot, dragging it into the
248 branch vessel. Once the whole body is steered to the bifurcation branches, the stretched
249 micro-fiberbot quickly recovers its helical shape, continuing the helical propulsion in the
250 branch vessel (Movie S6). In addition to the high steerability in large-angle bifurcation
251 vessels, we further demonstrate that the micro-fiberbot can simply pass through a narrowing
252 vessel with a minimum diameter of $100\ \mu\text{m}$ in Fig. 4C and Movie S7. The micro-fiber is
253 stretched by applying a parallel magnetic field so that it can pass the narrowing vessel with
254 the flow. Considering that real blood vessels are three-dimensional (3D), we further present
255 the steerability of the micro-fiberbot in an S-shaped (Movie S8) and 3D blood vessel
256 phantom (Movie S9) in Fig. 4D and E, respectively. Both results show that the micro-
257 fiberbot can be quickly steered through the blood vessel phantom. In contrast, we
258 demonstrate that the commercial catheter cannot be directed to the bifurcation and
259 narrowing branches as shown in Fig. S12.

260 **In vitro demonstration of robotic embolization**

262 To demonstrate the potential for treating cerebral aneurysms and brain tumors, we first
263 perform robotic embolization demonstrations in submillimeter neurovascular vessel
264 phantoms, which include aneurysm coil embolization (Fig. 5A, B), tumor coil embolization
265 (Fig. 5C, D), and tumor particle embolization protection (Fig. 5E-H). The first blood vessel
266 phantom ($H = 800\ \mu\text{m}$) has a dilated aneurysm (Fig. 5A) and the second blood vessel
267 phantom has three bifurcation branches with thinner diameters ($H = 500\ \mu\text{m}$) that are labeled
268 as branch 1, branch 2, and branch 3, respectively (Fig. 5C-H). In aneurysm coil embolization,
269 the micro-fiberbot is first helically propelled to the aneurysm and then transformed into the
270 aggregated state. Via magnetic pulling, the aggregated micro-fiberbot can be pulled to fill
271 the aneurysm (Fig. 5A and Movie S10). It is evident that the flow to the dilated aneurysm
272 is significantly reduced after the aneurysm is filled (Fig. 5B). In tumor coil embolization,
273 branch 2 is assumed to be tumor vessel while branch 1 and branch 3 are healthy blood
274 vessels (Fig. 5C). A micro-fiberbot is first magnetically steered to branch 2 and aggregated.
275 But it is found that only one aggregated micro-fiberbot cannot completely occlude branch 2
276 (Movie S11). Therefore, a second micro-fiberbot is deployed for a dual aggregation in
277 branch 2. Compared with one aggregated micro-fiberbot, two aggregated micro-fiberbots
278 significantly increase the blocking ratio (defined as the cross-sectional area of the micro-
279 fiberbots divided by the blood vessel, Fig. S13) that almost blocks flow in branch 2 after
280 embolization (Fig. 5D). Here, the dual aggregation is enabled by the independent actuation
281 of each micro-fiberbot in sequence. As shown in Fig. S6, the rotating magnetic field for
282 helical propulsion is zero along the \mathbf{M}_{net} direction (i.e., $B_x = 0$ in the x -direction), while
283 elongation/aggregation requires $B_x \neq 0$. Therefore, when one micro-fiberbot is already
284 aggregated at the target lesion, the magnetic field for helical propulsion of subsequent
285 micro-fiberbots will not affect the already aggregated one, allowing for even quadruple-
286 aggregation at the same target (Fig. S14) and occlusion at multiple blood vessel branches
287 (Fig. S15 and Movie S12). In tumor particle embolization protection, branch 2 and branch
288 3 are assumed as tumor vessels while branch 1 is a healthy vessel (Fig. 5E). To prevent the
289 embolic particles from flowing into healthy branch 1, a micro-fiberbot is first magnetically
290 steered to branch 1 and aggregated. Then embolic particles (average diameter $250\ \mu\text{m}$) are
291 released into the flow to selectively occlude branch 2 and branch 3 (Fig. 5F). Note that few
292 particles may still be able to pass through the occluded area with one aggregated micro-

293 fiberbot. To achieve a large blocking ratio, dual aggregation can be performed, and the block
294 ratio can reach up to 90% (Fig. S13). After the particle embolization is completed, the
295 aggregated micro-fiberbot can be recovered and safely retrieved (Fig. 5G and Movie S13).
296 It is confirmed that the tumor vessels (branch 2 and branch 3) are successfully occluded
297 while the healthy vessel (branch 1) is perfectly protected (Fig. 5H).

298 **In vivo demonstration of robotic embolization in a rabbit**

299 We further demonstrate in vivo robotic embolization of a rabbit blood vessel on the right
300 hind leg (diameter is from 500 μm to 800 μm) under real-time fluoroscopy (Fig. 6A). The
301 micro-fiberbot is first injected into the femoral artery through a Terumo 2.6Fr catheter (Fig.
302 6B). The tortuous vessel is marked with 4 sites (Fig. 6C). Guided by fluoroscopic imaging
303 (X-ray), the micro-fiberbot is helically propelled from site 1 to site 4 (Fig. 6D) and then
304 returned to site 2 and eventually aggregated at site 2 (Fig. 6E and Movie S14). To validate
305 the completed embolization, we then obtain the angiography of the femoral artery by
306 injecting iodinated contrast media (Fig. 6F). Before embolization, we can see iodinated
307 contrast media throughout the femoral artery, suggesting a normal flow in the artery. After
308 embolization, no contrast media is observed due to the blockage of the flow by the
309 aggregated micro-fiberbot (Fig. 6G and S16). The presence of the aggregated micro-fiberbot
310 blocks the blood flow from the proximal to the distal end of the vessel, which leads to the
311 formation of thrombosis inside the artery, as validated by the histological analysis two
312 weeks after embolization (Fig. 6G, H). It is worth noting that no inflammation or
313 pathological abnormalities are observed from the hematoxylin-eosin (H&E) staining results
314 of the main organs including the lung, liver, spleen, kidney, and heart after two weeks (Fig.
315 S17) and compared with an untreated control group, the levels of numbers of blood cells
316 (RBCs, white blood cells, platelets, and lymphocytes) of robotic embolization procedure
317 remained at normal levels after three weeks (Fig. S18), suggesting that the proposed robotic
318 embolization by magnetically steering micro-fiberbots is safe.

319 **DISCUSSION**

320 Conventional embolization surgery by threading passive catheters to the target lesion is
321 largely limited by the low steerability in complex blood vessels (especially in submillimeter
322 regions) and accumulated radiation risk by manual operation. As a significant advancement,
323 we develop magnetic soft micro-fiberbots that can perform embolization with high
324 steerability by remotely controlling a 6-DoF robotic arm. With a helical magnetization along
325 its body, the micro-fiberbot can be magnetically steered via helical propulsion in blood
326 vessels and perform on-demand aggregation at the target lesion to occlude the blood flow.
327 Using demonstration in submillimeter neurovascular vessel phantoms and in vivo rabbit
328 femoral artery, we validate the potential for performing robotic embolization.

329 Our micro-fiberbots are still in their infancy, and we provide the following considerations
330 for their clinical translation in the future. First, we have only demonstrated a micro-fiberbot
331 with $D = 800 \mu\text{m}$ for embolization in submillimeter blood vessels in this work. Actually,
332 the helical diameter D of the micro-fiber can be effectively tuned by changing the geometry
333 of the cylinder mold (Fig. 1B). If large aneurysms or blood vessels are encountered, micro-
334 fiberbots with higher diameters may be selected. Also, we have shown that two aggregated
335 micro-fiberbots can significantly enhance the blocking rate (Fig. S13), thus multiple micro-
336 fiberbots can be deployed to the target lesion, if needed. Second, although the soft matrix
337 of SEBS has been approved by U.S. Food and Drug Administration (FDA) for intravascular
338 applications (42), the ferromagnetic NdFeB particles may induce safety concerns for long-
339 term implantation. In this regard, we can first coat a protective layer of pure SEBS shell by

340 thermal drawing technique (Fig. 1) and then dip coat a thin layer of hydrogel (15 μm) on
341 the whole body of the micro-fiberbot to enhance biocompatibility and hemocompatibility
342 (Fig. S19). This protection layers coating technique has been widely adopted to reduce the
343 toxicity of the NdFeB-embedded composites (22,23,34,43-45). According to the cell
344 viability test and hemolysis assay, we show that the hydrogel skin can significantly reduce
345 toxicity (cell viability 96%, Fig. S20) and hemolytic effect (hemolysis 1%, Fig. S21). Third,
346 to realize the precise control of micro-fiberbots in tortuous blood vessels, an advanced
347 positioning system is required. In addition to the fluoroscopy, we show that our micro-
348 fiberbot can also be tracked using ultrasound imaging. An ex vivo demonstration in a
349 porcine blood vessel is provided to validate the tracking capability under ultrasound imaging
350 (Fig. S22). Other approaches such as photoacoustic computed tomography may also be
351 helpful to obtain higher spatiotemporal resolution (46). Last but not least, a faster thrombus
352 formation is always desired for occluding the blood flow, leading to a successful
353 embolization. In this regard, we present two potential solutions that have been reported in
354 the literature for enhancing embolization efficiency. The first solution is to coat the micro-
355 fiberbot with thrombin (47) such that blood cells can be absorbed onto the micro-fiberbot,
356 as validated by the reduced blood clotting index and scanning electron microscope images
357 in Fig. S22. The formed thrombus can resist a pressure of up to 22 kPa, which is large
358 enough for blocking the blood flow in vivo (Fig. S23). The second solution is to further coat
359 the micro-fiberbot with a thin functional layer (20 μm) of iron oxide (Fe_3O_4) nanoparticles
360 that can generate heat upon radiofrequency (RF) stimulation (Fig. S19). By remotely heating
361 the aggregated micro-fiberbot at the target lesion via RF coil (200 kHz), we can generate
362 local hyperthermia that promotes thrombus formation. In vitro demonstration in the blood
363 vessel phantom shows that a thrombus can be formed within 5 min (Fig. S24). The
364 mechanism of local hyperthermia-induced thrombus formation lies in the activation and
365 aggregation of platelets. When the temperature increases to about 41 $^\circ\text{C}$, platelets are
366 activated in vivo and aggregated to form a thrombus. This mechanism has been widely
367 reported in the literature (48-51) and is also validated by our experiments in which the
368 activated coagulation time of the porcine blood decreases as the temperature rises from 37
369 to 50 $^\circ\text{C}$ (Fig. S26). In summary, we envisage that our magnetic soft micro-fiberbots will
370 pave the way for the untethered robotic embolization of cerebral aneurysms and brain
371 tumors in the future.

372 MATERIALS AND METHODS

373 **Fabrication of magnetic soft micro-fiberbots.** In the experiment, the ferromagnetic
374 Neodymium Iron (NdFeB) particles with an average diameter of 5 μm were purchased from
375 Guangzhou XND Co., Ltd., the soft elastomeric matrix styrene-ethylene-butylene-styrene
376 (SEBS) materials (Kraton G1657) were purchased from KRATON Co., Ltd., the supporting
377 polycarbonate (PC) pellets (Makrolon ET3113) was purchased from Covestro AG Co., Ltd.
378 All materials were used as received. The ferromagnetic NdFeB particles were mixed in a
379 pre-dissolved SEBS/Hexane solution (14.3 vol.%) with a volume ratio of 1:4 between
380 NdFeB and SEBS. After mechanical stirring for 30 min and ultrasonic dispersing for 1 hr,
381 the NdFeB/SEBS/Hexane suspensions were poured and doctor-bladed on PTFE films and
382 dried in a fume hood for 10 hr. After fully dried, the resulting NdFeB/SEBS thin films were
383 peeled from PTFE and cut into small slices of magnetic SEBS (M-SEBS). For M-SEBS
384 core fabrication, the yielded M-SEBS slices were loaded in mold between a
385 thermocompressor (Qien, Wuhan Qien Sci. & Tech. Co., Ltd.) and thermally pressed at 180 $^\circ\text{C}$
386 into M-SEBS cylinders. For supporting PC cladding fabrication, the fully dried PC pellets
387 were loaded in mold between the thermocompressor and thermal pressed at 230 $^\circ\text{C}$ into
388 cuboids. The PC cuboids were latterly lathed and drilled into PC tubes with an inner

389 diameter slightly larger than M-SEBS cylinders. The yielded M-SEBS cylinders were
390 inserted into PC tubes for a monolithic preforms. The magnetic composites were prepared
391 through the dispersion of unmagnetized magnetic microparticles (e.g., neodymium-iron-
392 boron, NdFeB) in soft elastomeric matrix (e.g., poly (styrene-*b*-(ethylene-co-butylene)-*b*-
393 styrene), SEBS) through chemical solution. Due to the limited drawability of the soft
394 magnetic elastomer composite, we induced thermoplastic polycarbonate (PC) as sacrificial
395 cladding for co-drawing. After thermal consolidation in a LEGO-like way, the preforms
396 consisting of a magnetic soft core and sacrificial cladding were later thermally drawn into
397 magnetic microfibers with different diameters (Fig. 1C) at 230°C in a custom thermal draw
398 tower.

399
400 **Thermal drawing of magnetic microfibers.** The resulting preforms consisted of M-SEBS
401 core and PC cladding were thermally drawn into M-SEBS/PC fibers, referred to as magnetic
402 fibers, at 230°C in a custom thermal drawing tower. With a drawing ratio between 100 to
403 200, the diameter of magnetic fibers can be tuned between 20-90 μm. To enhance the
404 functionality of micro-fiberbot, the functional layer was induced to the soft core perform.
405 The performs consisting of a magnetic soft core (M-SEBS) and a functional layer (Fig. S19).
406 The functional layer can be chosen according to different situations. For example, to
407 enhance biocompatibility and hemocompatibility, a pure polymer protect layer can prevent
408 corrosion of ferromagnetic particles (e.g. NdFeB). In addition, to enhance the embolization
409 efficiency, a functional layer containing iron oxide (Fe₃O₄) nanoparticle can promote
410 thrombus formation via RF heating.

411
412 **Mechanical testing.** The 80×80×2 mm M-SEBS thin film was cut into dumbbell test
413 specimens using a standard part cutter. The mechanical testing was subjected to standard
414 test methods (ASTM D412) on a mechanical testing machine at a displacement rate of 5
415 mm/s (width: 8 mm; gauge length: 60 mm).

416
417 **Fabrication of magnetic soft micro-fiberbots.** The magnetic microfibers were first
418 magnetized by a 2.5 T impulse magnetic field generated by a digital pulse magnetizer
419 (Beijing Eusci Technology Ltd). The fibers with PC cladding were then wrapped with
420 identity helical parameters on a high thermal conductivity rod by tweezers. Adhesive tape
421 was applied to ensure that the fiber was tightly contacted with the rod. The rod around with
422 microfibers was then placed on a hot plate at 90°C for 30 min. After the magnetic microfiber
423 was molded into helical-shaped structure, the robots were detached from the rods. sacrificial
424 PC cladding was chemically selectively removed by N, N-Dimethylacetamide (Sinopharm
425 Chemical Reagent Co., Ltd) until the cladding was completely dissolved. Finally, the robot
426 was cut into desired structure parameters.

427
428 **Ex vivo experiments under real-time ultrasound imaging.** The medical imaging system
429 compatibility of magnetic soft micro-fiberbot was demonstrated in a porcine coronary artery
430 ex vivo under real-time ultrasound imaging. The porcine hearts were obtained from
431 Shenzhen Advanced Medical Services Co. Ltd. A solution of glycerol (Sigma-Aldrich) in
432 deionized water was used as a blood analog (Viscosity is 4 mPa·s) and the arteries were
433 connected to a programmable pump (Longer Pump) to create the bloodstream (100 mm/s).
434 The wireless portable ultrasound probe (SonoStar) with a maximum of 14 MHz was used
435 for real-time guidance of the magnetic soft micro-fiberbot. After injection into the artery,
436 the magnetic soft micro-fiberbot is magnetically actuated to swim with the flow to the
437 targeted site. When the magnetic field was removed, the magnetic soft micro-fiberbot is
438 anchored to the target blood vessel wall while withstanding the flow. The ultrasound

439 imaging in pulse repetition frequency mode verified the anchoring of the robot in dynamic
440 flow. The magnetic soft micro-fiberbot is also magnetically actuated to swim against the
441 flow and retrieved by a catheter inside the artery vessels.

442 **Hydrogel skin fabrication.** The dip-coating methods were used to create a hydrogel layer
443 on the magnetic soft micro-fiberbot. The monomer of the hydrogel layer was acrylamide
444 (AAM) (Sigma-Aldrich, A8887). The silane coupling agent was 3-(trimethoxysilyl) propyl
445 methacrylate (TMSPMA). For 1 mL solution of AAM (2 moles per a liter of DI water, 2 mol
446 L⁻¹), 1 μL of CTA (10% volume ratio in THF), 10 μL of acetic acid (0.1 moles per a liter
447 of DI water, 0.1 mol L⁻¹), and 5.7 μL of TMSPMA are added, followed by vortex mixing
448 for 60 s, and then 50 mg of Thrombin (2000 u/mg, Shanghai Yuanye Bio-Technology Co.,
449 Ltd.) was added. The bare magnetic fiber was treated with plasma within the 60 s to form
450 the network of hydrophilic groups. The treated magnetic fiber was fixed to a home-made
451 machine and immersed in the pre-gel solution (Fig. S23). Lastly, the hydrogel-coated
452 microfiber is sealed in a bottle with saturated humidity and stored in an oven at room
453 temperature for 24 h.

454
455 **Cell toxicity assay.** Human cardiac microvascular endothelial cell line was cultured and
456 removed from the flask using enzymatic digestion (trypsin/EDTA). The cell suspension was
457 centrifuged at 1000 rpm for 5 min. Resuspend the cell suspension in medium to adjust the
458 density to 1×10⁵ cells/ml. Use a multi-channel pipette to add 100 μL of medium to the
459 peripheral wells of a 96-well tissue culture microtiter plate, and add 100 μL of cell
460 suspension at a density of 1x10⁵ cells/ml to the remaining. Cells were incubated for 24 h (5%
461 CO₂ at 37°C, >90% humidity) to exponential growth. The medium was aspirated after 24 h
462 of incubation. To evaluate the cell toxicity of M-SEBS composites, 100 μL of the 100% of
463 sample leaching solution including negative control, positive control, bare magnetic fiber,
464 and hydrogel-coated magnetic fiber were added for treatment. Cells were incubated for
465 another 48h (5% CO₂ at 37°C, >90% humidity). After removing the co-cultured material
466 and replacing the medium, 10 μL CCK-8 solution (AR1199, Boster, China) was added to
467 each well, and the plate was placed on a microtiter plate photometer (Multiskan FC, Thermo
468 Scientific) equipped with a 450 nm filter to measure the absorbance. The cell viability was
469 calculated according to the following equation
470

$$471 \text{ Cell viability (\%)} = \frac{C_{\text{sample}} - C_{\text{blank}}}{C_{\text{control}} - C_{\text{blank}}} \times 100\%$$

472 Where C_{sample} is the absorbance of sample, C_{sample} is the absorbance of control (without
473 sample), C_{blank} is the absorbance of blank group.

474
475 **Live/dead assay.** Human cardiac microvascular endothelial cell line was cultured and
476 removed from the flask using enzymatic digestion (trypsin/EDTA). The cell suspension was
477 centrifuged at 1000 rpm for 5 min. 5 x 10⁵ cells were inoculated in each well of a 6-well
478 plate and incubated in a CO₂ incubator (5% CO₂ at 37°C, >90% humidity) for 24 hours to
479 allow the cells to adhere to the wall. Subsequently, the medium was removed and 2 mL of
480 the sample leaching solution from each group was added to the 6-well plate and incubation
481 was continued for 48 hours. After washing the cells twice with PBS buffer, 0.5 mL of
482 staining solution (KTA1001, Abbkine, China) was added to each well and incubated for 15
483 min at 37°C protected from light. After washing 2 more times with PBS, the cells were
484 placed under a fluorescent microscope and photographed.

485
486 **Hemolysis rate assay.** 20 mL of newly collected immune blood (Shenzhen Advanced
487 Medical Services Co. Ltd.) was added with 1 mL of 20 g/L potassium oxalate to prepare
488 fresh anticoagulated immune blood. Take 8 mL of fresh anticoagulated rabbit blood and

489 dilute it with 10 mL of normal saline. Weigh 3 samples of 5 g each. After rinsing with tap
490 water, rinse with distilled water, absorb the water with filter paper and put it in a test tube,
491 add 10 mL of normal saline to each tube; for the negative control, add 10 mL of normal
492 saline of the same batch number to each tube; for positive control, add 10 mL of distilled
493 water to each tube. To evaluate the Hemolysis rate of M-SEBS composites, two groups
494 including bare magnetic fiber and hydrogel-coated magnetic fiber were added 0.2 mL of
495 diluted rabbit blood for treatment and placed in a 37°C water bath and continue to incubate
496 for 60 min. Pour out the liquid in each tube and centrifuge for 5 min (2500 r/min). and the
497 absorbance was measured with a spectrophotometer at a wavelength of 545 nm. The
498 hemolysis rate was calculated according the following equation

$$499 \text{ Hemolysis rate (\%)} = \frac{H_{\text{sample}} - H_{\text{neg}}}{H_{\text{pos}}} \times 100 \%$$

500 Where H_{sample} is the absorbance at 545 nm of the sample, H_{neg} is the absorbance of negative
501 group, and H_{pos} is the absorbance of positive group.

502
503 **Blood clotting index test:** First, 10 mg of pure hydrogel coating and thrombin hydrogel
504 coating micro-fiberbot, was placed into the polypropylene dish, and pre-warmed at 37°C for
505 5min. Second, 4.5 mL of fresh anti-coagulated porcine blood was added with 0.5 mL of 0.1
506 mol/L solution of Calcium Chloride to prepare fresh blood samples. Third, 100 μ L of the
507 blood was coated onto the materials immediately for 10 s. Then, 10 mL of deionized water
508 was added to the dish and shaken at 50 rpm for 10 min to lyse RBCs that were not stuck in
509 the clot. The absorbance of the resulting hemoglobin solution (sample) was measured at 540
510 nm by a MultiSkan microplate reader (Multiskan GO, Thermofisher scientific), and
511 absorbance of 100 μ L of clotted whole blood in 10 mL of deionized water was used as the
512 control Finally, the Blood clotting index of different materials was calculated using the
513 following equation:
514

$$515 \text{ Blood clotting index (\%)} = \frac{S_{\text{sample}}}{S_{\text{control}}} \times 100 \%$$

516
517 **Preparation of RBC solution:** A volume of 5 mL of fresh anti-coagulated porcine blood
518 was taken into a blood centrifuge tube. RBCs were centrifuged at 200 g for 20 min at room
519 temperature and the supernatant was gently removed. RBCs were washed three times with
520 500 μ L 1 \times PBS solution and finally resuspended with 500 μ L 1 \times PBS.
521
522

523 **In vivo animal experiment setup.**

524 The 8- to 10-week-old male New Zealand rabbits, weighing 1.5 to 2.0 kg, were obtained
525 from Shenzhen Advanced Medical Services Co. Ltd. The ethical approval from the
526 Institutional Animal Care and Use Committee was obtained prior to the research (AMS
527 C2305004 R). The rabbit was anesthetized before the embolization procedure. The femoral
528 artery is exposed through a small incision, and then the femoral artery is accessed using a
529 standard 22-gauge needle and a 4-Fr sheath (Glidesheath, Terumo). Under fluoroscopic
530 guidance (DSA, CGO-2100, Wandong), the iodinated contrast media is released to obtain
531 the blood vessel frame and the magnetic soft micro-fiberbot was gently injected into the
532 artery through a 2.6-Fr catheter (Headway 27TM microcatheter, Terumo). The rotating
533 magnetic field was generated by a cubic NdFeB magnet (50 mm in diameter and 50 mm in
534 height). The magnetic soft micro-fiberbots were reliable steered and navigated in a helical
535 propulsion manner in the blood vessel. After the robot contracted into an aggregation state,

536 the magnetic field was removed and iodinated contrast media is gently released to obtain
537 the angiography (See Fig.6). Then, the catheter and sheath were removed, and the wound
538 was sutured. After two-week of post-surgery, tissue sections in embolization regions were
539 prepared and stained with H&E for histological examinations.
540

541 **Analysis and simulation.** Magnetic fields around a cubic magnet are calculated using
542 commercial software COMSOL Multiphysics 6.0. Finite element simulations of shape
543 morphing of micro-fiberbot were conducted using commercial software
544 ABAQUS/Standard 2017. The NdFeB embedded magnetic composite was modeled as the
545 ideal hard-magnetic soft material with shear modulus 1 MPa and residual magnetization
546 $\mathbf{M}= 120$ kA/m. To account for the interaction between magnetic composite with embedded
547 NdFeB particles and the external magnetic field \mathbf{B} , we adopted a user element (UEL)
548 subroutine based on the continuum framework (52,53). The magnetic torque density $\boldsymbol{\tau}$ can
549 be implemented by computing the magnetic Cauchy stress $\boldsymbol{\sigma}^{\text{magnetic}} = -\mathbf{B} \otimes \mathbf{F} \mathbf{M}$ where \mathbf{F} is
550 the deformation gradient and operator \otimes represents a dyadic product that takes two vectors
551 to yield a second-order tensor. The blood vessel is simplified as a rigid tube. The contact
552 between the micro-fiberbot and the blood vessel is modeled as “Hard contact, No
553 penetration” with a friction coefficient of 0.1. All simulations are checked with convergence.
554

Supplementary Materials

Supplementary Text

Fig. S1. Fabrication and characterization of magnetic soft micro-fiberbots.

Fig. S2. Analysis of the anchored state of micro-fiberbot in flow conditions.

Fig. S3. Characterization of micro-fiberbots with a helical diameter of 800 μ m under varying magnetic parameters.

Fig. S4. Reversibility test of the shape morphing of the micro-fiberbot.

Fig. S5. High elasticity and mechanical robustness of the micro-fiberbot.

Fig. S6. Control strategy of micro-fiberbot using a cubic magnet.

Fig. S7. Spatial magnetic gradient distribution of a cubic magnet with a width of 50 mm.

Fig. S8. Magnetic maneuvering system.

Fig. S9 Demonstration of shape-morphing capability and in-flow maneuverability of micro-fiberbot with 500 μ m diameter.

Fig. S10. Fabrication of blood vessel phantoms.

Fig. S11. Demonstration of nontarget coil embolization using a commercial catheter.

Fig. S12. Demonstration of the low steerability of a commercial catheter.

Fig. S13. Comparison of the blocking ratio between one micro-fiberbot aggregation and dual aggregation by two micro-fiberbots.

Fig. S14. Demonstration of four micro-fiberbot achieve quadruple-aggregation at the same target site in a vessel phantom.

Fig. S15. Demonstration of micro-fiberbots achieve aggregation in different vessel branches.

Fig. S16. Angiography of the rabbit blood vessels after 21 days embolization.

Fig. S17. Histology analysis of main organs of rabbits after two-week embolization surgery.

Fig. S18. Comprehensive blood cell counts taken from a rabbit before and after embolization (24h, 72h, 21 days).

Fig. S19. Fabrication of coating hydrogel skin.

Fig. S20. Cell viability tests of magnetic composites with different coatings.

Fig. S21. Analysis of blood cell hemolysis of positive control, negative control, bare micro-fiberbots, and hydrogel-coated micro-fiberbots.

Fig. S22. Ex vivo demonstration of real-time ultrasound tracking capability of micro-fiberbot.

Fig. S23. Thrombin-hydrogel coating of the micro-fiberbot promotes thrombus formation.

Fig. S24. Pressure assessment of the micro-fiberbot within a vessel phantom.

Fig. S25. Demonstration of micro-fiberbot under RF signal for local hyperthermia and thrombus formation.

Fig. S26. Thrombus formation when incubated in different temperatures.

Table. S1. Comparison between this work and existing embolization procedure

Movie S1. Overview movie of magnetic soft micro-fiberbots for robotic embolization.

Movie S2. Shape morphing capability of micro-fiberbots under magnetic fields.

Movie S3. Magnetic maneuvering of micro-fiberbot in flow condition.

Movie S4 Demonstration of shape-morphing capability and in-flow maneuverability of micro-fiberbot with 500 μ m diameter.

Movie S5. Catheter-assisted deployment of micro-fiberbots.

Movie S6. Demonstration of micro-fiberbots steering in bifurcation branches of blood vessel phantom.

Movie S7. Demonstration of micro-fiberbots steering in a narrowing blood vessel phantom.

Movie S8. Demonstration of micro-fiberbots steering in an S-shaped blood vessel phantom.

Movie S9. Demonstration of micro-fiberbots steering in a 3D blood vessel phantom.

Movie S10. In vitro demonstration of aneurysm embolization

Movie S11. In vitro demonstration of tumor coil embolization.

Movie S12. Dual-aggregation of micro-fiberbots

605 [Movie S13. In vitro demonstration of particle embolization protection and retrieval.](#)

606 [Movie S14. In vivo demonstration of robotic embolization in a rabbit.](#)

607 608 609 **References and Notes**

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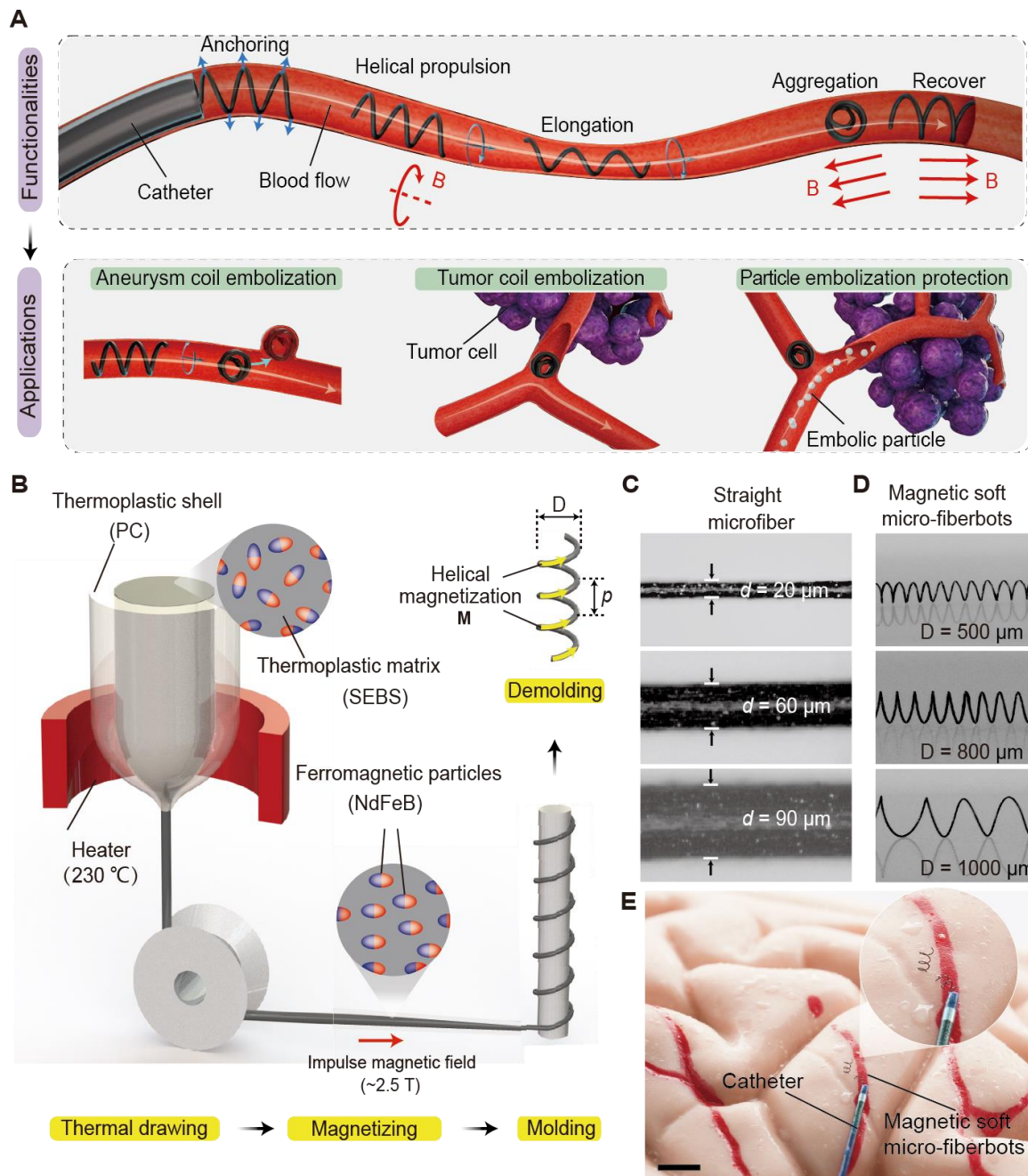
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Author contribution: J.Z., G.T., G.-Z.Y., and X.L. conceived the idea and designed the research. X.L. and Y.X. performed the thermal drawing experiments. X.L. and F.L constructed the experimental platform. X.L., F.L, N.L., performed other experiments and analyzed the data. L.W.

754 and X.L. performed the theoretical analysis and numerical calculations. X.L., L.W, Y.X., G.-Z.Y.,
755 G.T. and J.Z. wrote the manuscript with input from all authors. All authors participated in drafting
756 the manuscript, discussing, and interpreting the data.

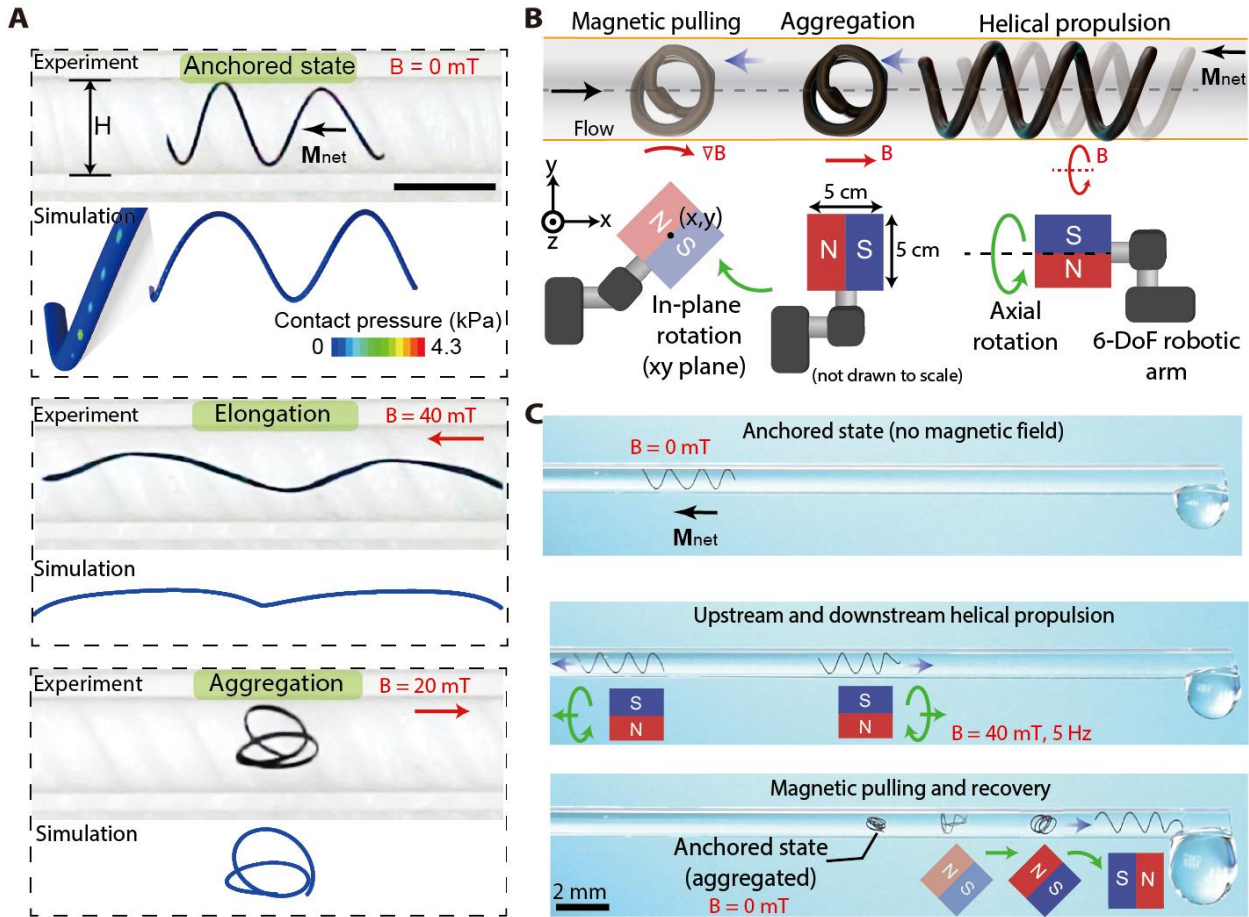
757
758 **Competing interesting:** J.Z. and X.L. have a provisional patent application on the fundamental
759 principles and designs of transforming untethered magnetic soft micro-fiberbot for endovascular
760 intervention. The other authors declare that they have no competing financial interests.

761
762 **Data and materials availability:** All data are available in the main text or the supplementary
763 materials.

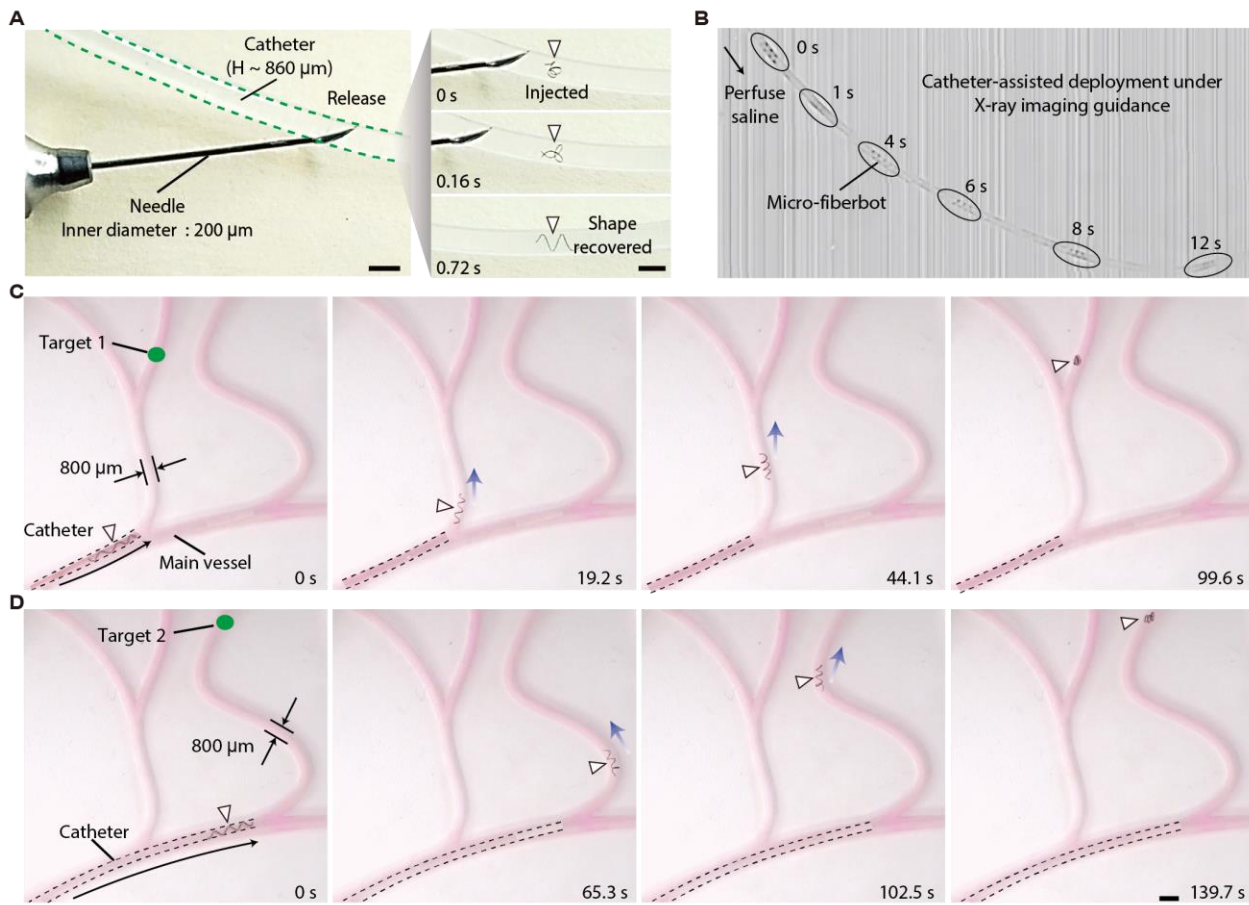


767

768 **Fig. 1. Magnetic soft micro-fiberbots for robotic embolization.** **A**, Schematic illustration of
 769 functionalities and potential applications of magnetic soft micro-fiberbots. The micro-fiberbot can
 770 anchor to a blood vessel after being released, navigate inside the blood flow via helical propulsion,
 771 pass through narrow regions by elongation, and block the blood flow by aggregation. The
 772 aggregated micro-fiberbots can be used as embolic agents for coil embolization of aneurysms and
 773 tumors, as well as a protection device for selective particle embolization of tumors. **B**, Fabrication
 774 process of magnetic soft micro-fiberbots: thermal drawing of magnetic soft micro-fiber,
 775 magnetizing by a strong impulse magnetic field (2.5 T), and molding/demolding into a helix shape.
 776 **C**, Optical imaging of magnetic soft micro-fibers with different fiber diameters denoted as d . **D**,
 777 Optical images of magnetic soft micro-fiberbots with different helical diameters denoted as D . Scale
 778 bar, 1mm. **E**, An image of magnetic soft micro-fiberbots deployed via Terumo 2.6Fr catheter to the
 779 surface of the brain phantom. Scale bar, 5 mm.

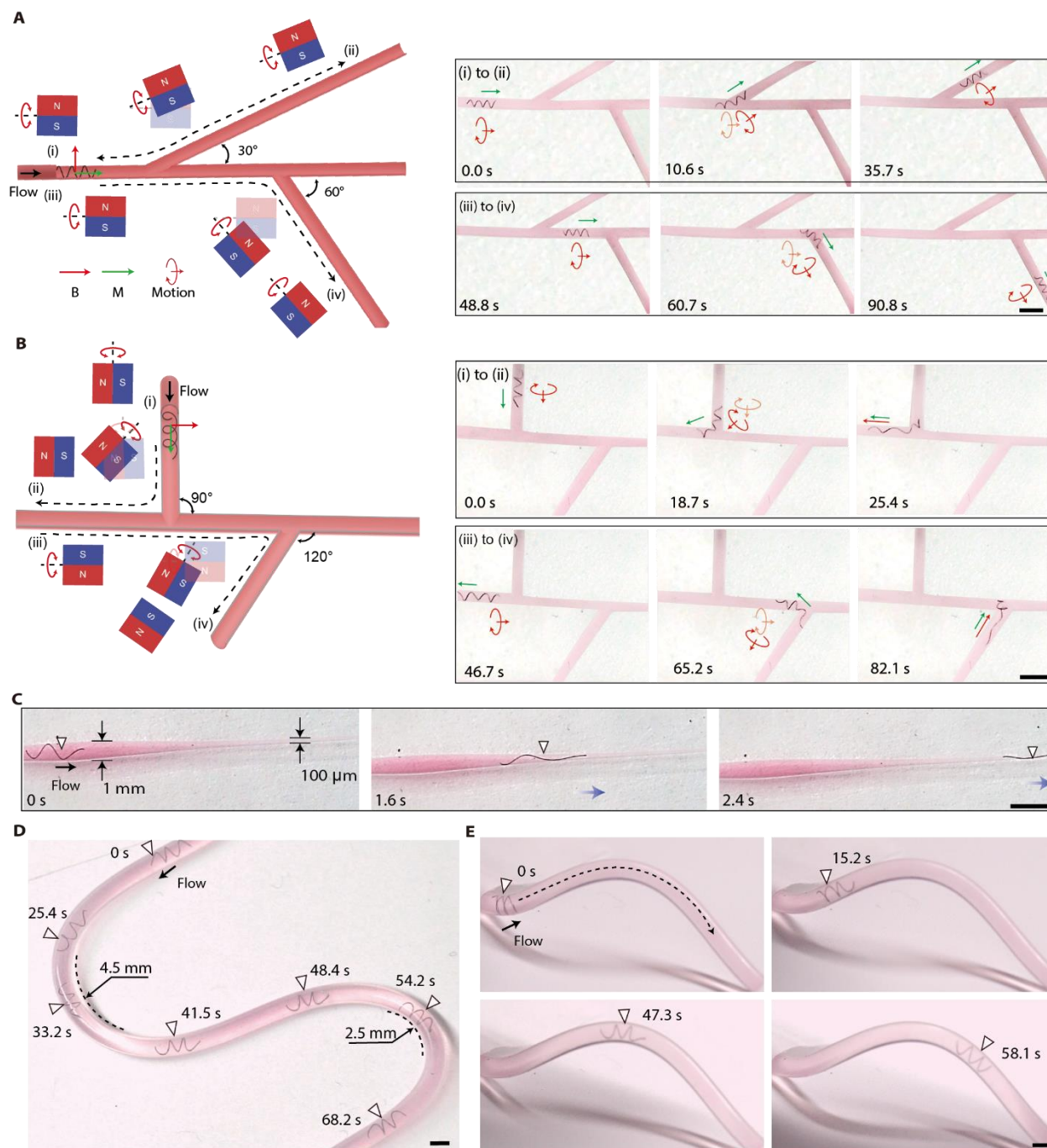


780
781 **Fig. 2. Shape-morphing capability and magnetic maneuverability in flow conditions.** A, The
782 micro-fiberbot can anchor to the vessel in the absence of magnetic fields. By further applying static
783 magnetic field \mathbf{B} parallel to its net magnetization (denoted as \mathbf{M}_{net}), the magnetic soft micro-fiberbot
784 can have reversible elongated and aggregated states. Scale bar, 1 mm. B, Schematic illustration of
785 manipulating the micro-fiberbot by controlling a cubic magnet with a 6-DoF robotic arm. The
786 helical propulsion is enabled by axially rotating the magnet (rotating axis is parallel with x-axis),
787 while magnetic pulling is enabled by rotating magnet in the xy plane. C, Experimental pictures
788 show that the micro-fiberbot ($d = 60 \mu\text{m}$, $p = 800 \mu\text{m}$, and $D = 800 \mu\text{m}$) can steadily anchor to a
789 vessel phantom (inner diameter $H = 800 \mu\text{m}$) in the absence of magnetic fields,
790 upstream/downstream helical propulsion under rotating magnetic fields ($B = 40 \text{ mT}$, frequency 5
791 Hz), and magnetic pulling under magnetic field gradient and recover to the helical shape.

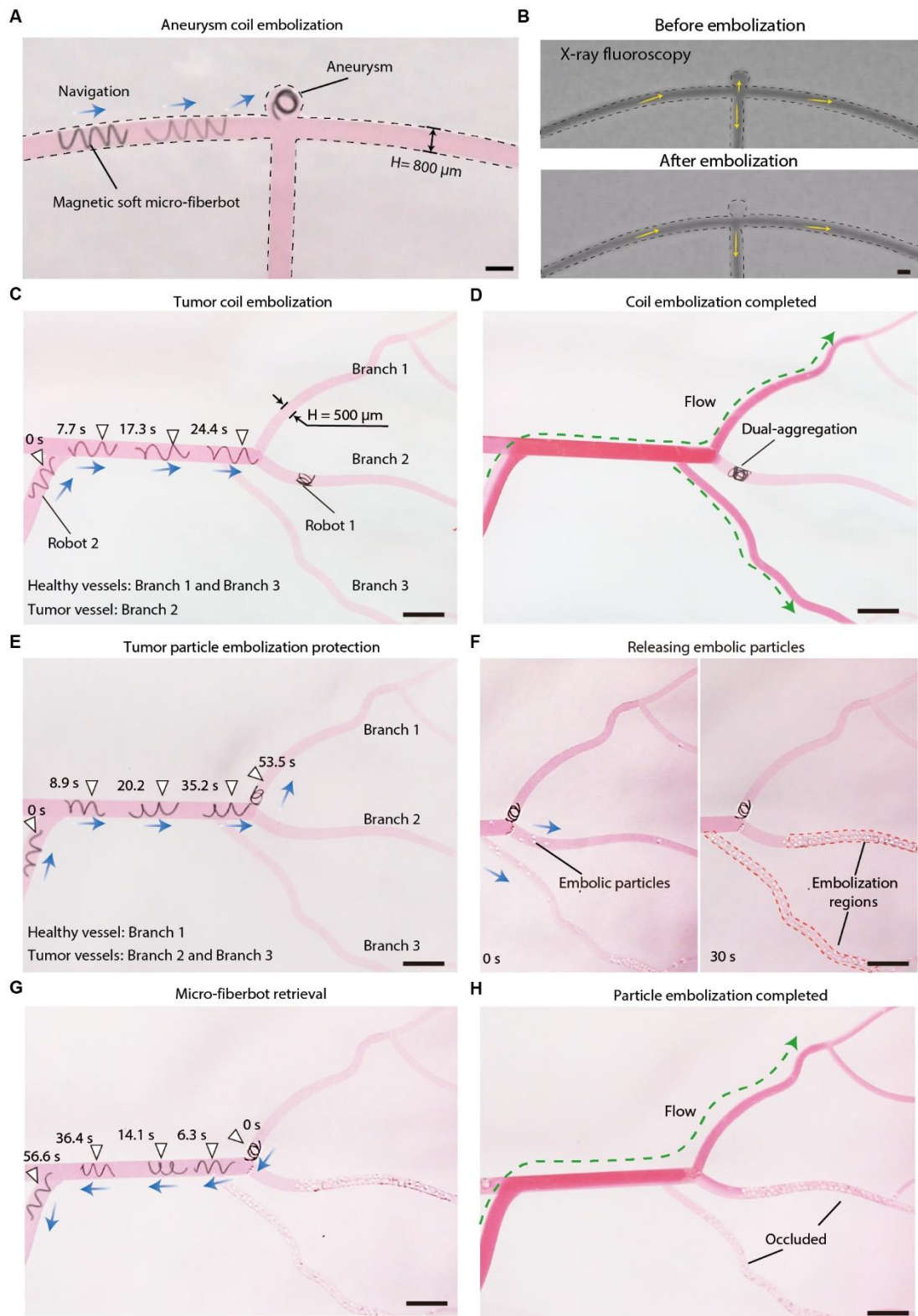


792
 793 **Fig. 3. Catheter-assisted deployment of the micro-fiberbot.** A, The micro-fiberbot can be
 794 injected into a commercial catheter with a micro-needle syringe. The micro-fiberbot quickly
 795 recovers its helical shape after injection. B, The micro-fiberbot travels inside the catheter by
 796 perfusing saline under X-ray imaging guidance. C-D, Catheter-assisted deployment of the micro-
 797 fiberbot for embolization at target 1 (C) and target 2 (D) in a blood vessel phantom with bifurcation
 798 branches.

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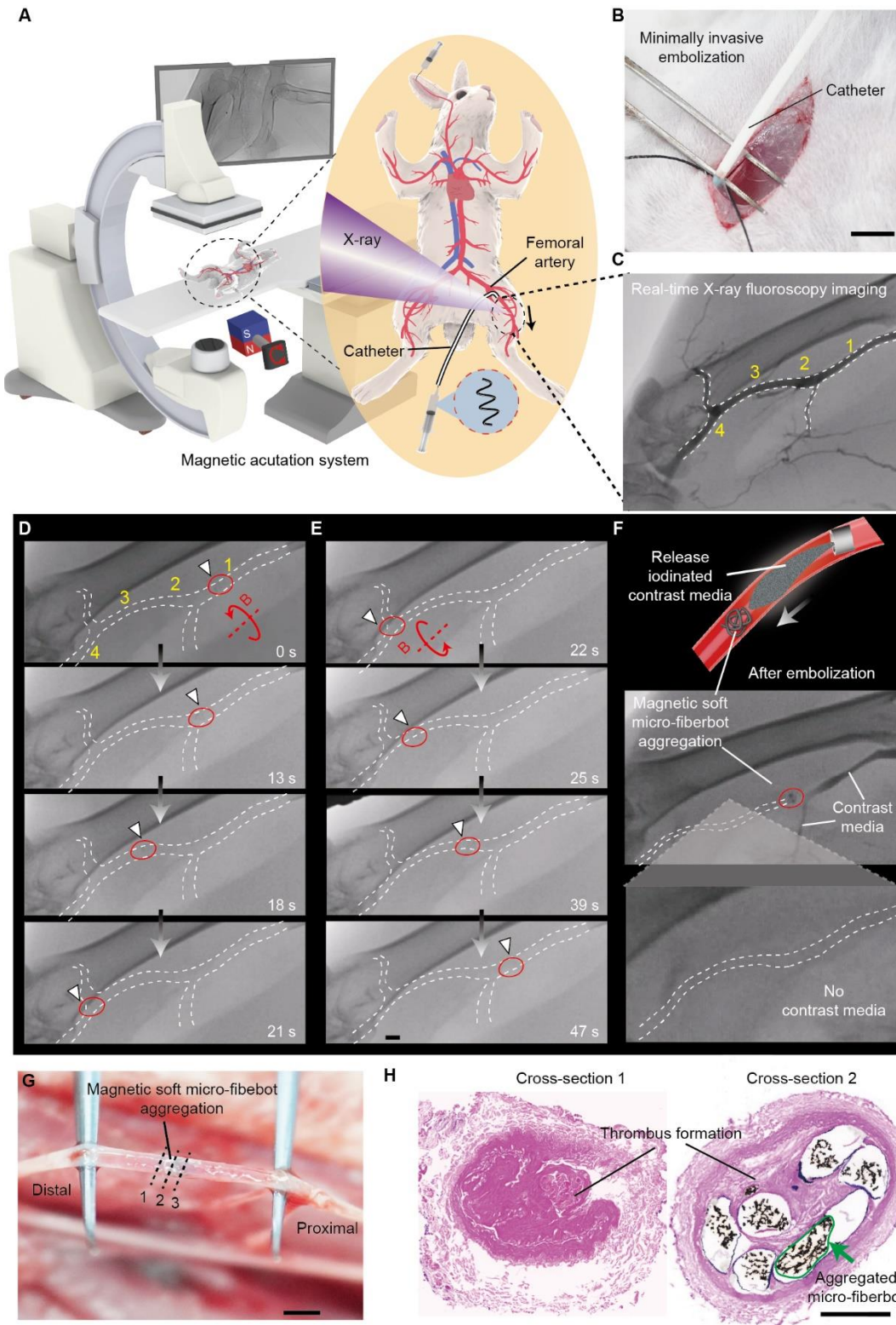
801 **Fig. 4. Steerability of the micro-fiberbot in submillimeter regions.** **A**, Schematic illustration
 802 (left) and experimental demonstration (right) of the micro-fiberbot navigating in a blood vessel
 803 phantom with bifurcation branches of 30° and 60°. **B**, Schematic illustration (left) and experimental
 804 pictures (right) of the micro-fiberbot navigating in a blood vessel phantom with bifurcation
 805 branches of 90° and 120°. **C**, Experimental demonstrations of the micro-fiberbot navigating in a
 806 vessel phantom with a narrowing diameter (1 mm to 100 μm). Scale bar, 2 mm. **D**, Demonstration
 807 of the micro-fiberbot navigating a S-shaped vessel phantom. **E**, Demonstrations of the micro-
 808 fiberbot navigating a 3D vessel phantom. Scale bar in D-E, 1 mm.



811
 812 **Fig. 5. In vitro robotic embolization in neurovascular vessel phantoms.** **A**, Demonstration of
 813 aneurysm coil embolization by magnetic soft micro-fiberbot. **B**, Validation of the embolization
 814 results under X-ray fluoroscopy. The flow into the aneurysm is significantly reduced after coil
 815 embolization. **C**, Demonstration of tumor coil embolization in which branch 2 is assumed to be
 816 tumor vessel. Two micro-fiberbots are steered subsequently to completely occlude branch 2. **D**,
 817 The contrast agent is released to validate the occluded branch 2. **E**, Demonstration of tumor particle
 818 embolization protection in which branch 1 is assumed to be a healthy vessel. **F**, After the micro-
 819 fiberbot block the healthy branch 1, the embolic particles are released to occlude tumor vessels

820 (branch 2 and 3). **G**, The micro-fiberbot can be safely retrieved after particle embolization is
821 completed. **H**, The contrast agent is released to validate the occluded vessel branch 2 and 3. Scale
822 bar in A-H is 1 mm.

823



824
 825 **Fig.6. Robotic embolization in rabbit blood vessel in vivo.** **A**, Schematic illustration of robotic
 826 robotic embolization in rabbit blood vessel on the leg under real-time fluoroscopy. **B**, The magnetic soft
 827 micro- fiberbot is released into the blood vessel by a catheter. Scale bar, 5 mm. **C**, The angiology
 828 of targeted blood vessel before embolization by infusing iodinated contrast media. **D**, Fluoroscopy
 829 images of micro-fiberbot navigating from site 1 to site 4. **E**, Fluoroscopy images of micro-fiberbot
 830 returning from site 4 to site 2 and aggregated. **F**, The angiology of blood vessel after embolization
 831 by infusing iodinated contrast media. Scale bar, 1 mm. **G**, The blood vessel is separated for

832 histological analysis two weeks after embolization. Scale bar, **D-G**, 1 mm. **H**, The H&E staining
833 cross-section images of the blood vessel. Cross-section 1 and 2 show the formation of thrombus
834 after embolization. Scale bar, 250 μm .
835

Supplementary Materials for

Magnetic soft micro-fiberbots for robotic embolization

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This PDF file includes:

Supplementary text

Figs. S1 to S26

Table S1

References

Legends for Movies S1 to S14

Other Supplementary Materials for this manuscript include the following:

Movies S1 to S14

Supplementary Text

Analysis of the anchored state of micro-fiberbot in flow conditions.

The flow velocity distribution inside a cylindrical vessel can be expressed(1-3)

$$v_r = f(r, H)v_m \quad \text{Eq. S1}$$

where H is the diameter of the vessel, r denotes the position with respect to the cylinder center O, and the mean flow velocity v_m . Considering that the diameter of the fiber ($d = 60 \mu\text{m}$) is much smaller than the vessel diameter ($H = 800 \mu\text{m}$), the position of the anchored micro-fiberbot can be estimated as

$$r = (H - d)/2. \quad \text{Eq. S2}$$

In a flow condition with $v_m = 100 \text{ mm/s}$, Plugging Eq. S2 into Eq. S1 gives the flow velocity at the micro-fiberbot

$$v_r = 15 \text{ mm/s} \quad \text{Eq. S3}$$

Therefore, the fluidic drag force applied on one pitch of the micro-fiberbot can be estimated as

$$F_d = \frac{1}{2}\xi\rho S v_r \quad \text{Eq. S4}$$

where ξ is the drag coefficient, ρ is the flow density, S is the cross-section area of the micro-fiberbot.

Substituting $\xi = 0.15(4)$, $\rho = 1.11 \times 10^3 \text{ kg/m}^3$, $S = 2.9 \times 10^{-6} \text{ mm}^2$ into Eq. S4, we obtain that

$F_d = 5.43 \times 10^{-7} \text{ N}$. According to the FEA, the total contact friction $F_f = 2.03 * 10^{-6} \text{ N}$.

Table. S1. Comparison between this work and existing embolization procedure

Strategy		Target indication	Embolic agent type	Embolic agent deployment technique	Steerability (max bifurcation angle θ , min diameter of accessible vessels H)	Maneuverability in flow conditions	Shape-morphing capability	Embolization Validation	Ref.					
Commercial passive catheters		Aneurysm and tumor	Coil	Manually pushing/twisting guidewire to target lesions, followed by catheter delivery	Low $\theta < 90^\circ$ $H \sim 1 \text{ mm}$	Intermediate (Buckled/looped in tortuous blood vessels)	Bending only	Commercial	Catheter: TERUMO Headway 27™ Coil: Stryker, Target™ Nano™					
Active robots	Tethered hydraulic catheters	Aneurysm	Coil		Intermediate $\theta > 90^\circ$ $H \sim 2.5 \text{ mm}$			Intermediate (Impractical in unpredictable flow conditions)	Particle aggregation	In vivo (porcine)	5			
	Tethered electronic catheters	Aneurysm	Coil		Low $\theta > 90^\circ$ $H \sim 2.5 \text{ mm}$					Intermediate (Impractical in unpredictable flow conditions)	Radial expansion	In vitro	6	
	Tethered magnetic guidewire	Aneurysm	Coil		Intermediate $\theta > 90^\circ$ $H \sim 2.5 \text{ mm}$							In vitro	7	
	Tethered magnetic catheter	Tumor	Liquid embolic	Catheter-directed to blood vessel & passively carried by blood flow & passively aggregate at target lesions	Intermediate $\theta < 90^\circ$ $H \sim 100 \mu\text{m}$	Low (Untraceable & passive drifted)	Particle aggregation	Ex vivo	8					
	Flow-driven swarms	Tumor	Particle		High (theoretically can steer to submillimetre regions due to the micro-size)			Low (Untraceable & passive drifted)	Radial expansion	In vivo (porcine)	9			
	Flow-driven particles	Tumor	Particle							High (theoretically can steer to submillimetre regions due to the micro-size)	Low (Untraceable & passive drifted)	Radial expansion	In vitro	10
	Flow-driven anchors	Tumor	Particle										High (theoretically can steer to submillimetre regions due to the micro-size)	Low (Untraceable & passive drifted)
Magnetic soft micro-fiberbots	Aneurysm and tumor	Coil and particle	Catheter-directed to blood vessel & active navigation in blood flow & shape-morphing at target lesions	High $\theta > 90^\circ$ $H \sim 100 \mu\text{m}$	High (controlled by magnetic fields & visible to X-ray/ultrasound)	Elongation, contraction, aggregation	In vivo (rabbit)	This work						

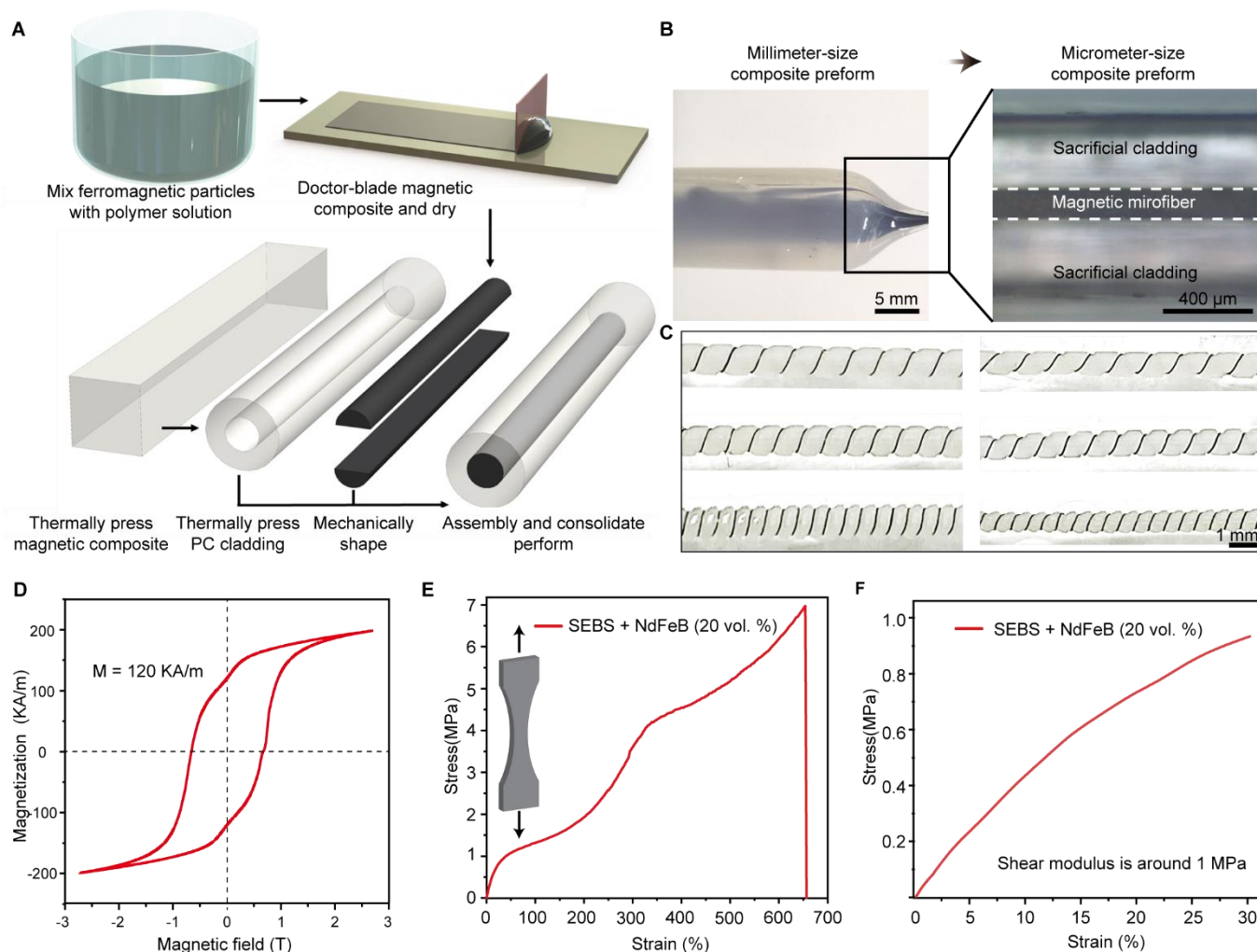


Fig. S1. Fabrication and characterization of magnetic soft micro-fiberbots. **A**, Schematic of fabrication of millimeter-scale magnetic composite preform. **B**, A millimeter-scale preform is thermally drawn into a micrometer-size preform with sacrificial PC cladding and magnetic microfiber core. **C**, the magnetic fiber can be molded into magnetic soft micro-fiberbots with identified helical geometry parameters by employing different molds. **D**, Magnetic hysteresis of SEBS+NdFeB (20 vol.%) composite. Residual magnetization $M=120 \text{ kA/m}$. **E**, Stress-strain curves of SEBS+NdFeB (20 vol.%) composite. **F**, Fitting the stress-strain curve by the incompressible neo-Hookean constitutive model (Shear modulus is 1 MPa).

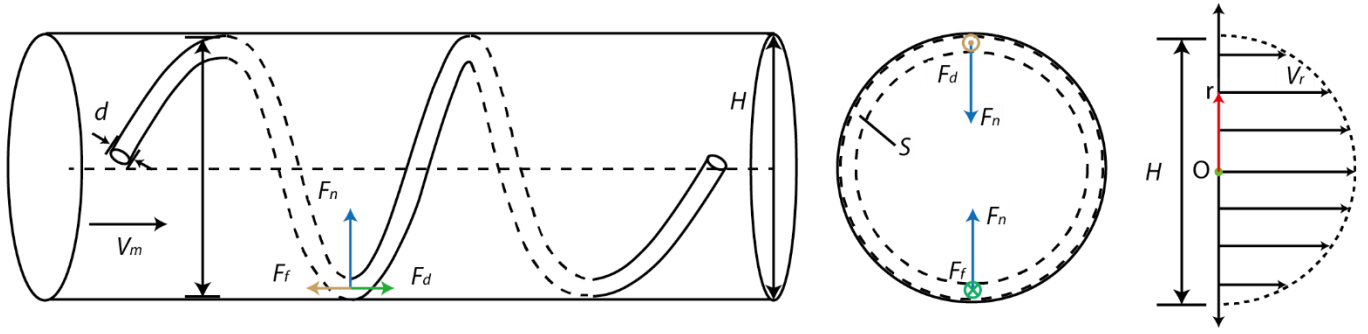


Fig. S2. Analysis of the anchored state of micro-fiberbot in flow conditions. The fluidic drag force (per pitch) F_d is estimated by the drag pressure times the cross-sectional area of the micro-fiber ($S =$

$$\pi \left(\frac{H^2}{4} - \frac{\left(\frac{H}{2} - d\right)^2}{4} \right).$$

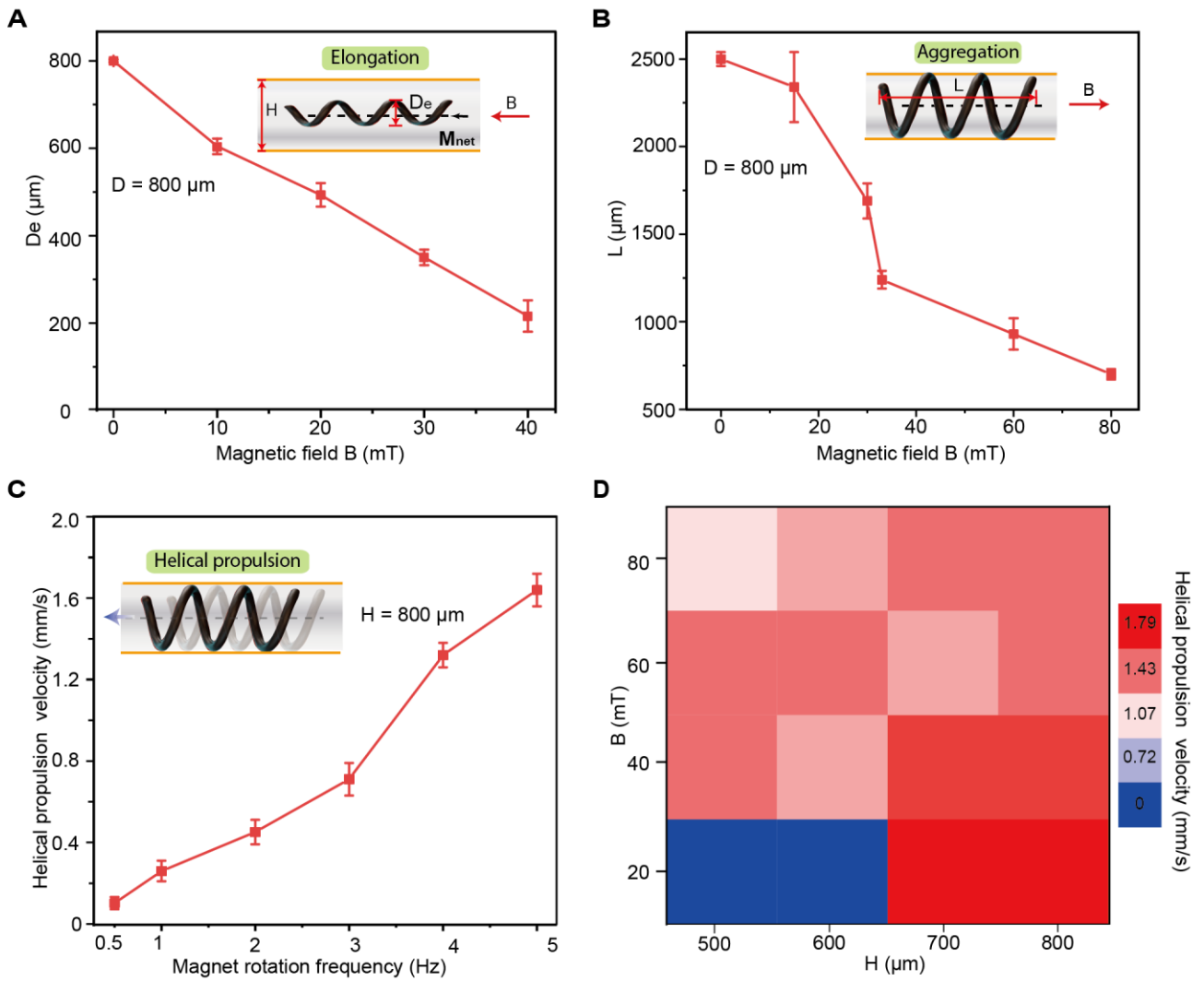


Fig. S3. Characterization of micro-fiberbots with helical diameter of 800 μm under varying magnetic parameters. A, Helical diameter of micro-fiberbot as a function of actuation magnetic field strength. **B,** Length of the micro-fiberbot as a function of actuation magnetic field strength. **C,** Helical propulsion velocity as a function of magnet rotation frequency in the absence of flow ($B = 40 \text{ mT}$). **D,** Helical propulsion velocity within vessels with different diameters H .

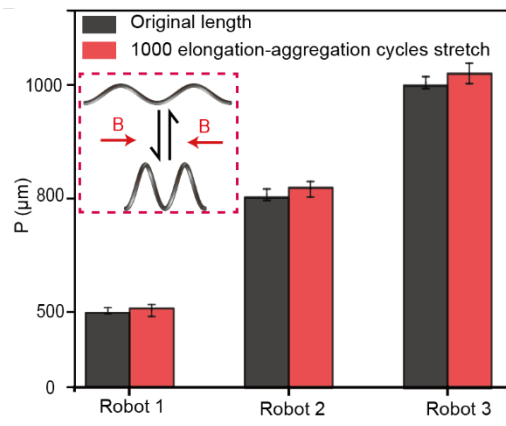


Fig. S4. Reversibility test of the shape morphing of the micro-fiberbot. After 1000 elongation-contraction cycles, the pitch of the four magnetic soft micro-fiberbots (Pitch $p = 500, 800,$ and $1000 \mu\text{m}$) remains almost unchanged.

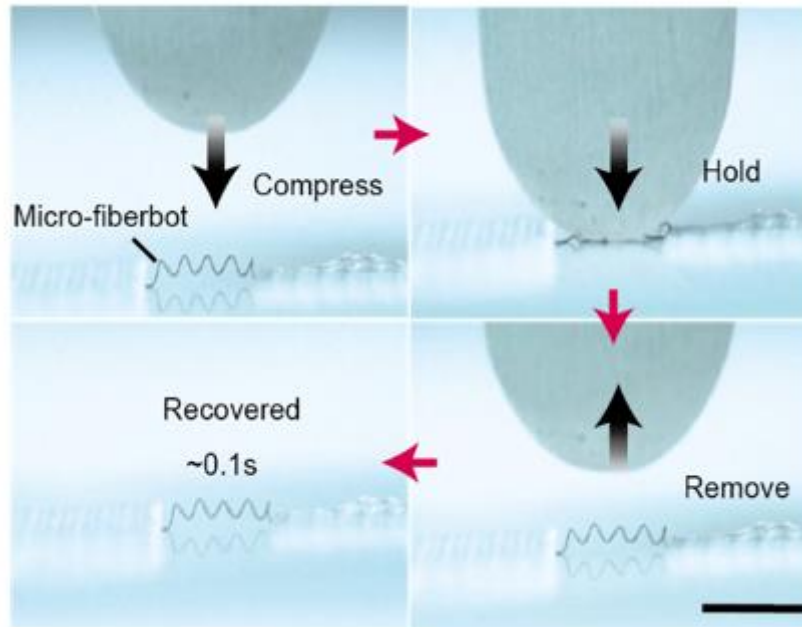


Fig. S5. High elasticity and mechanical robustness of the micro-fiberbot. The magnetic soft micro-fiberbot quickly (0.1 s) recovers to the initial helical shape after being compressed by a rigid punch. Scale bar, 5 mm.

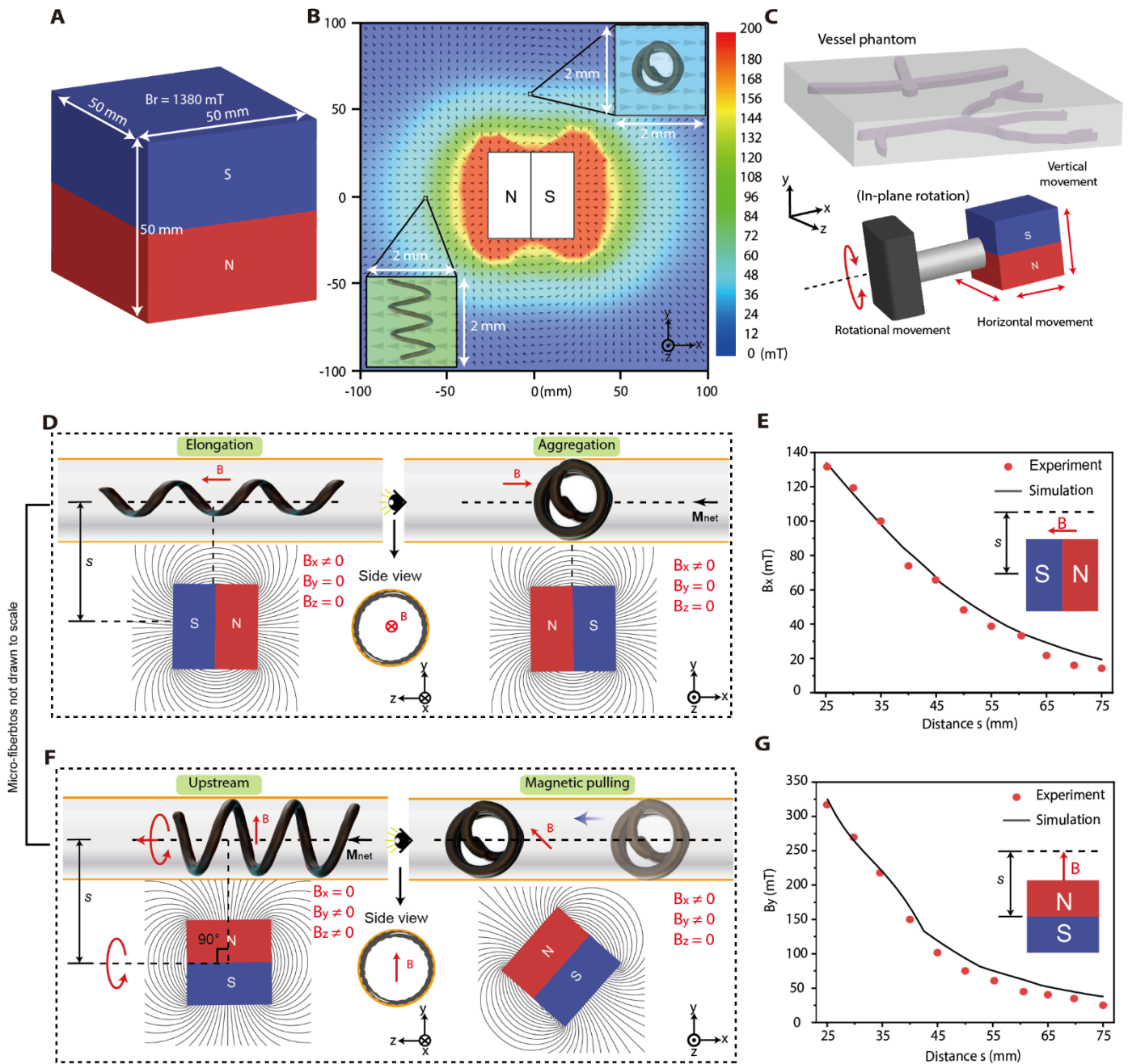


Fig. S6. Control strategy of micro-fiberbot using a cubic magnet. **A**, schematic of the cube magnet with a residual magnetic flux density $B_r = 1380$ mT. **B**, the magnetic fields around the cub magnet. **C**, the magnetic actuation for micro-fiber is achieved by dynamically controlling the vertical, horizontal, and rotational movements of the cube magnet. **D**, The magnetic soft micro-fiberbots can have aggregation and elongation shape-morphing by changing the external magnetic field. The elongated state of the micro-fiberbot is achieved by controlling the magnet to generate the magnetic field along with M_{net} , and the aggregated state is achieved by controlling the magnet to generate the magnetic field opposite with M_{net} . **E**, The magnetic field strength B_x as a function of distance s along the centerline of the magnet. **F**, the upstream helical propulsion is achieved by rotating the magnet in a clockwise manner, and magnetic pulling is achieved by moving the magnet. **G**, The magnetic field strength B_y as a function of distance s along the centerline of the magnetic.

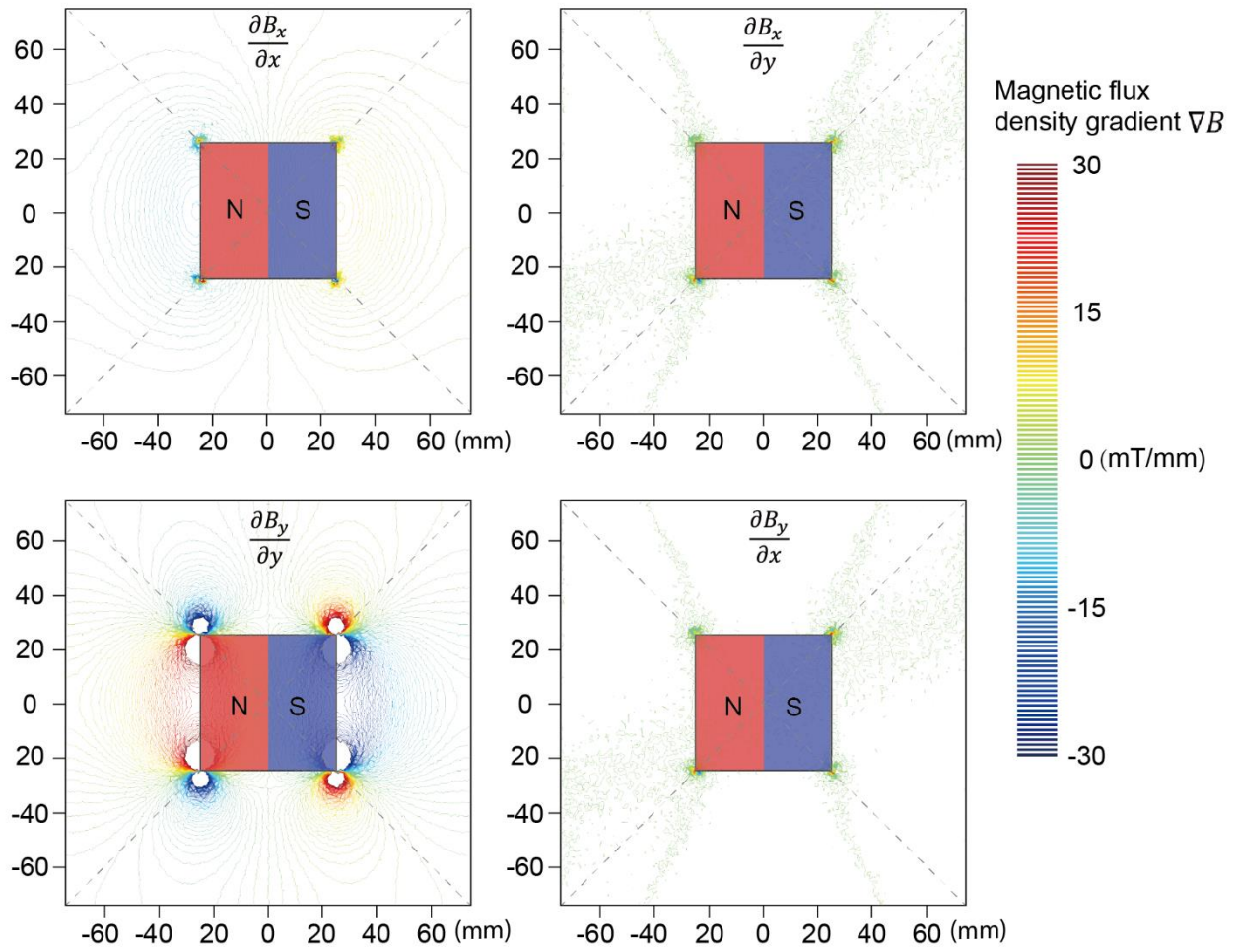


Fig. S7. Spatial magnetic gradient distribution of a cubic magnet with width of 50 mm.

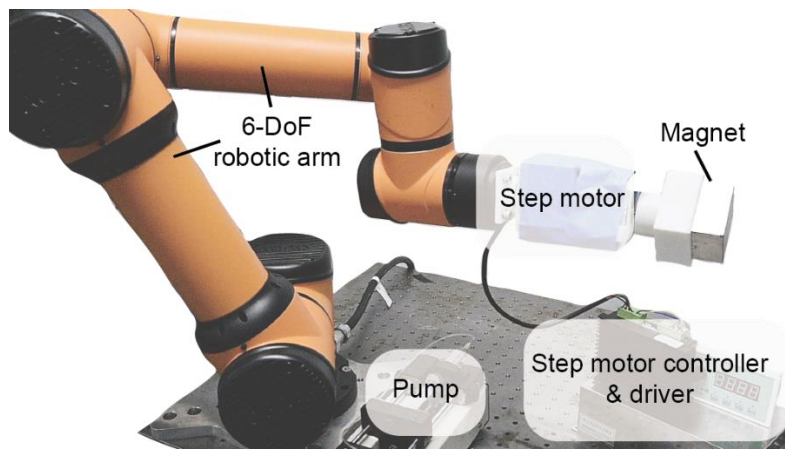


Fig. S8. Magnetic maneuvering system. The magnetic maneuvering system is composed of 6-DoF robotic arm, a step motor controller and driver, and a cubic magnet.

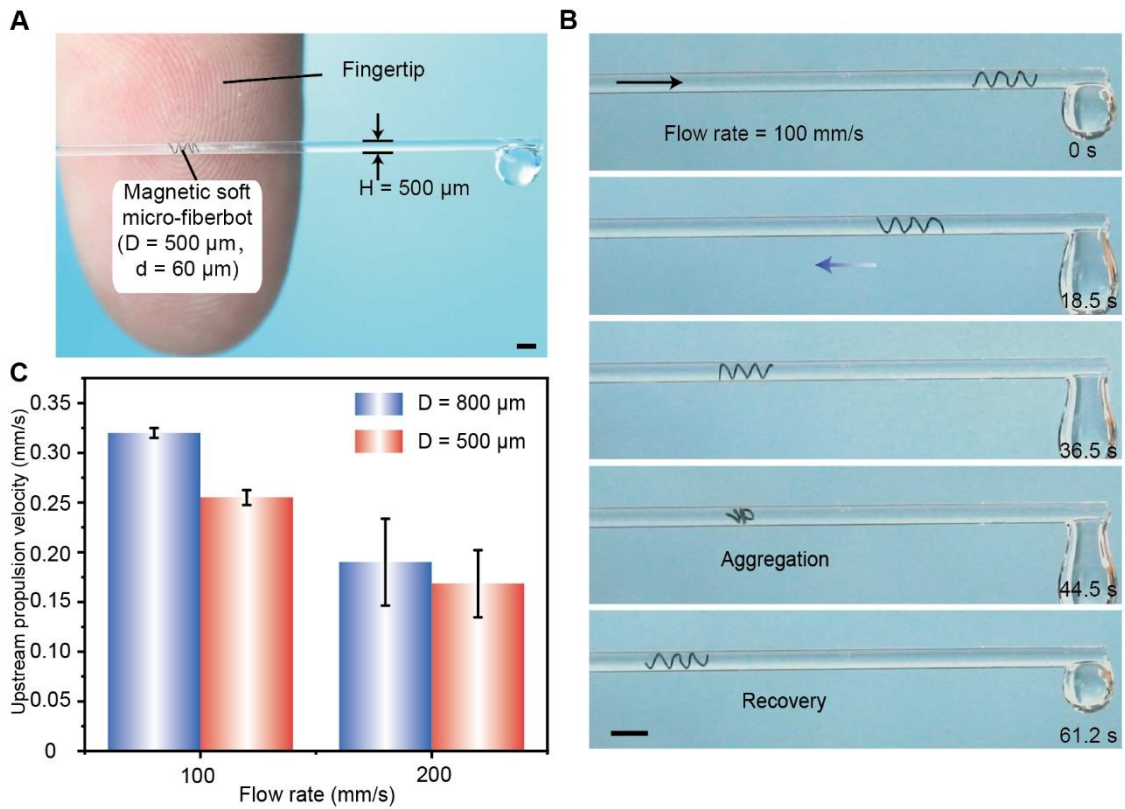


Fig. S9. Demonstration of shape-morphing capability and in-flow maneuverability of micro-fiberbot with 500 μm diameter. **A**, Image of a micro-fiberbot inside a tube with a 500 μm diameter. **B**, The 500 μm micro-fiberbot can still have shape-morphing and upstream propulsion in a flow condition with 100mm/s flow rate. **C**, The upstream propulsion velocity of the 500 μm robot is comparable to that of the 800 μm micro-fiberbot in both 100 mm/s and 200 mm/s flow. Scale bar, 1mm.

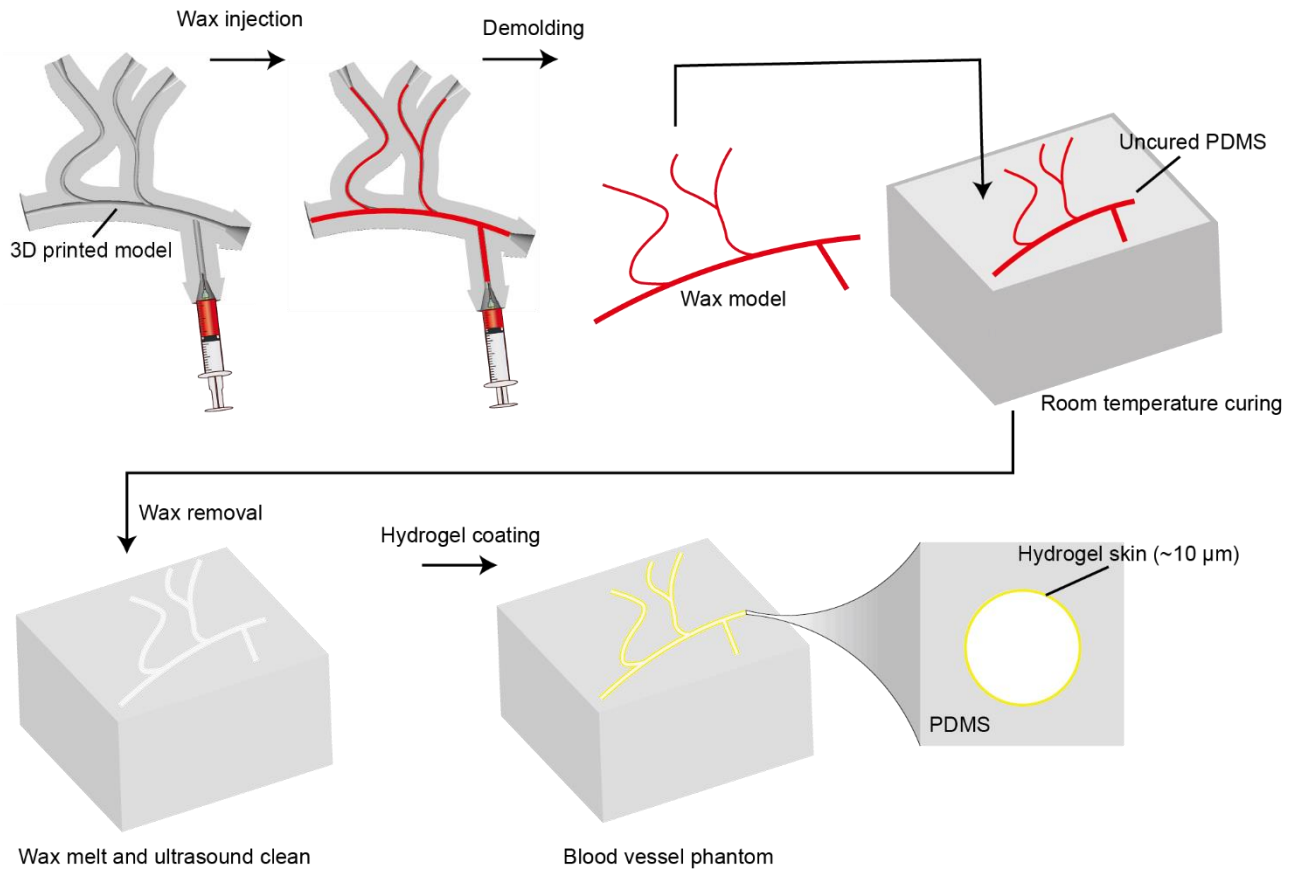


Fig. S10. Fabrication of blood vessel phantoms. The sacrificial template method was used to fabricate the vessel phantom. Melted wax was first injected into 3D-printed negative molds, and then solidified wax mold with the desired shape was carefully taken out. Next, the wax mold was immersed into uncured PDMS (mass ratio 10:1) and cured at room temperature (23°C) for 72 hours. Lastly, the phantoms were placed on a hot plate (120°C) to melt the wax and the vessel phantom with hollow lumen structure was placed in ultrasound cleaner with ethanol for 2 h. To obtain similar friction conditions to realistic blood vessels, a thin hydrogel layer (~ 10 μm) was coated in the inner surface of the hollow lumen structure (12). Therefore, the vessel phantoms have similar young's modulus properties (2 MPa) and friction properties with the coefficient of 0.1.

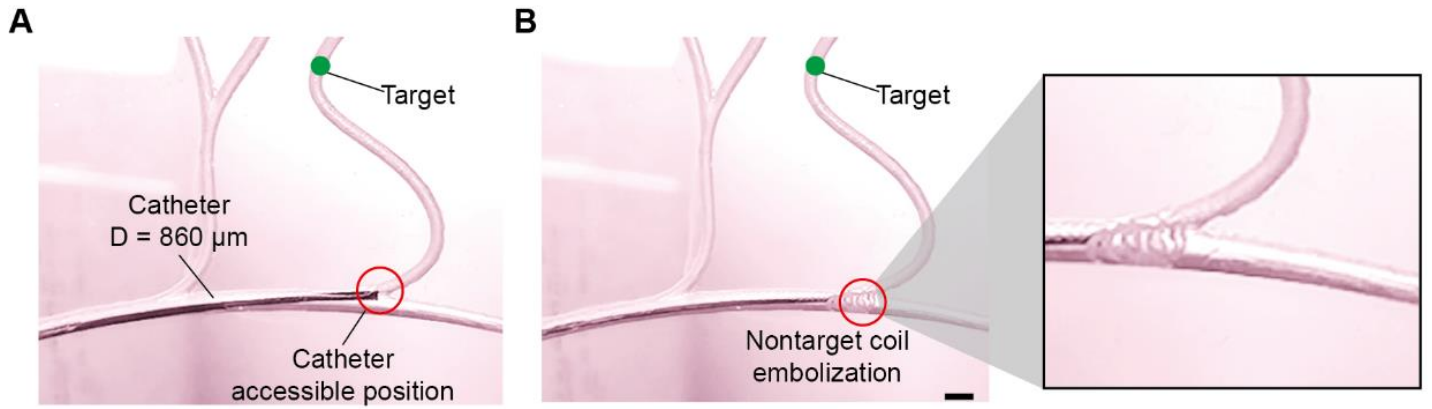


Fig. S11. Demonstration of nontarget coil embolization using commercial catheter. A, Commercial catheter can only reach the second bifurcation. B, The limited accessibility of catheter may lead nontarget coil embolization. Scale bar, 2mm.

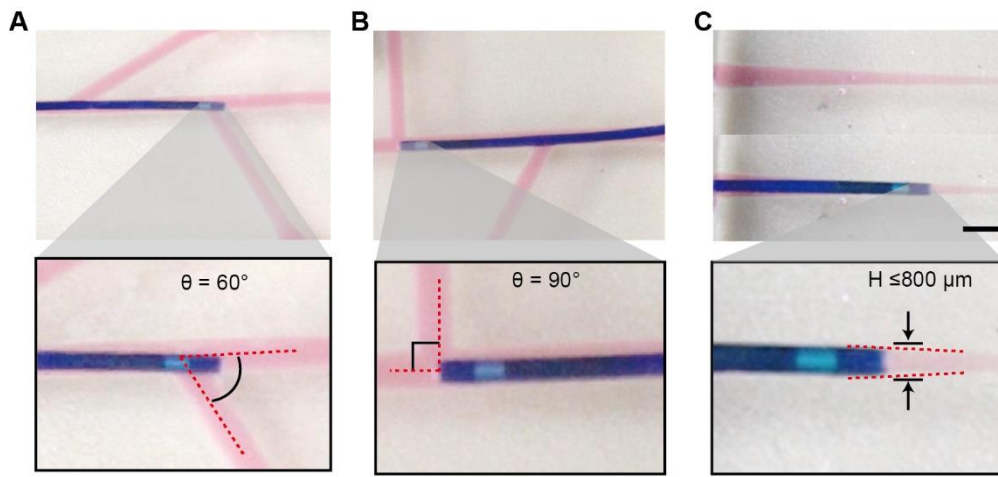


Fig. S12. Demonstration of the low steerability of commercial catheter. A-B, Commercial catheter cannot be steered to the bifurcation vascular phantom with bifurcation angle (A) $\theta = 60^\circ$ and (B) 90° . C, Commercial catheter cannot access narrowing branches with diameter smaller than its tip. Scale bar, 2mm.

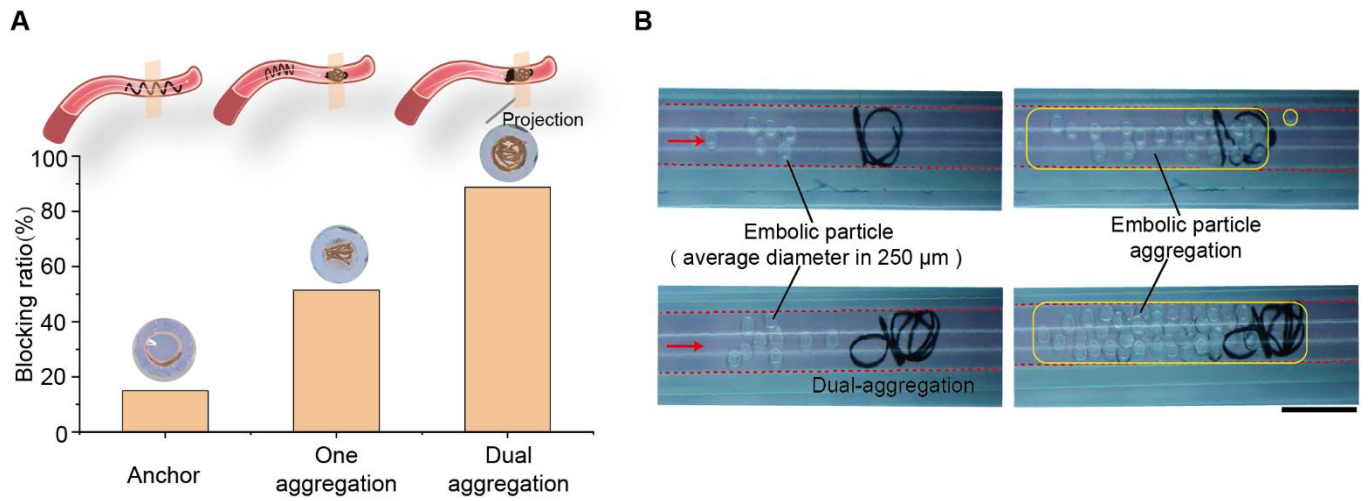


Fig. S13. Comparison of the blocking ratio between one micro-fiberbot aggregation and dual aggregation by two micro-fiberbots. A, the blocking ratio was calculated by cross-section area ratio between the aggregated micro-fiberbots and the blood vessels. B, Demonstration showing that particles are fully blocked with dual aggregated micro-fiberbots. Scale bar, 1 mm.

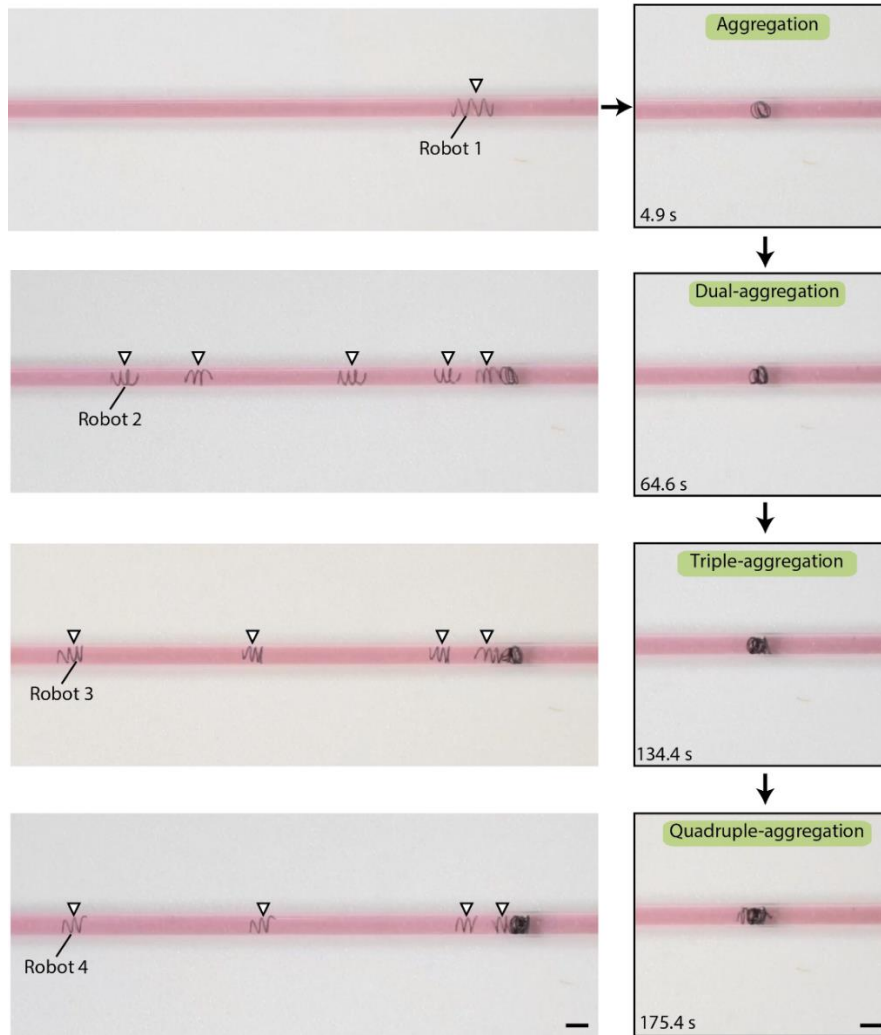


Fig. S14. Demonstration of four micro-fiberbot achieve quadruple-aggregation at the same target site in a vessel phantom. Scale bar, 1 mm.

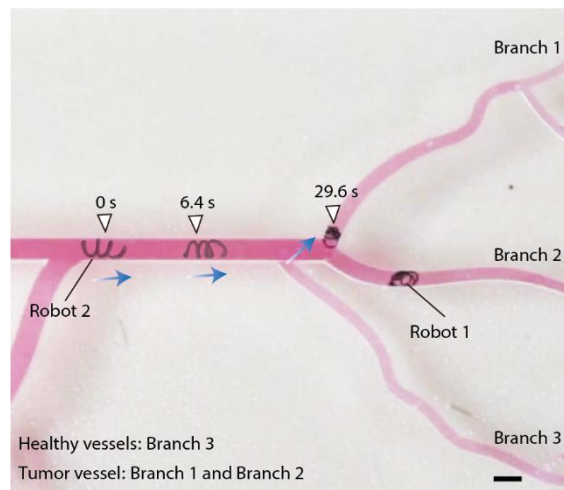


Fig. S15. Demonstration of micro-fiberbots achieve aggregation in different vessel branches. Scale bar, 1 mm.

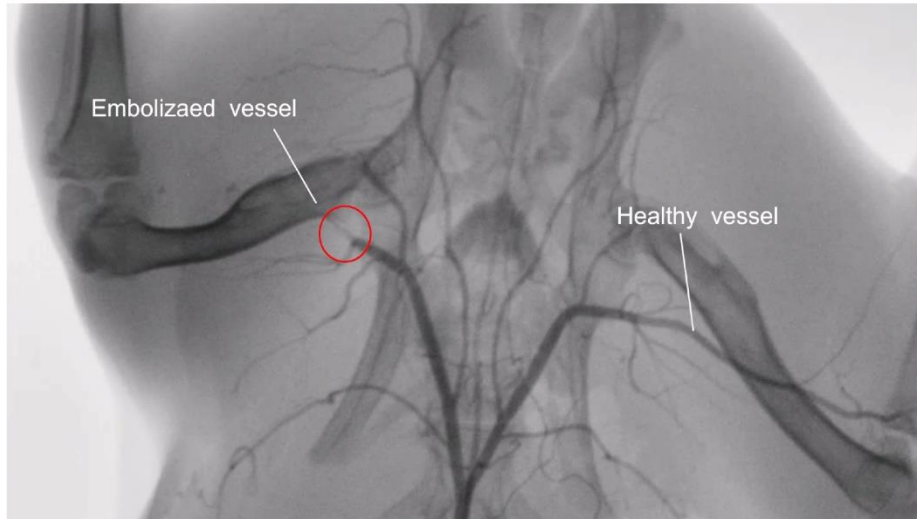


Fig. S16. Angiography of the rabbit blood vessels after 21 days embolization.

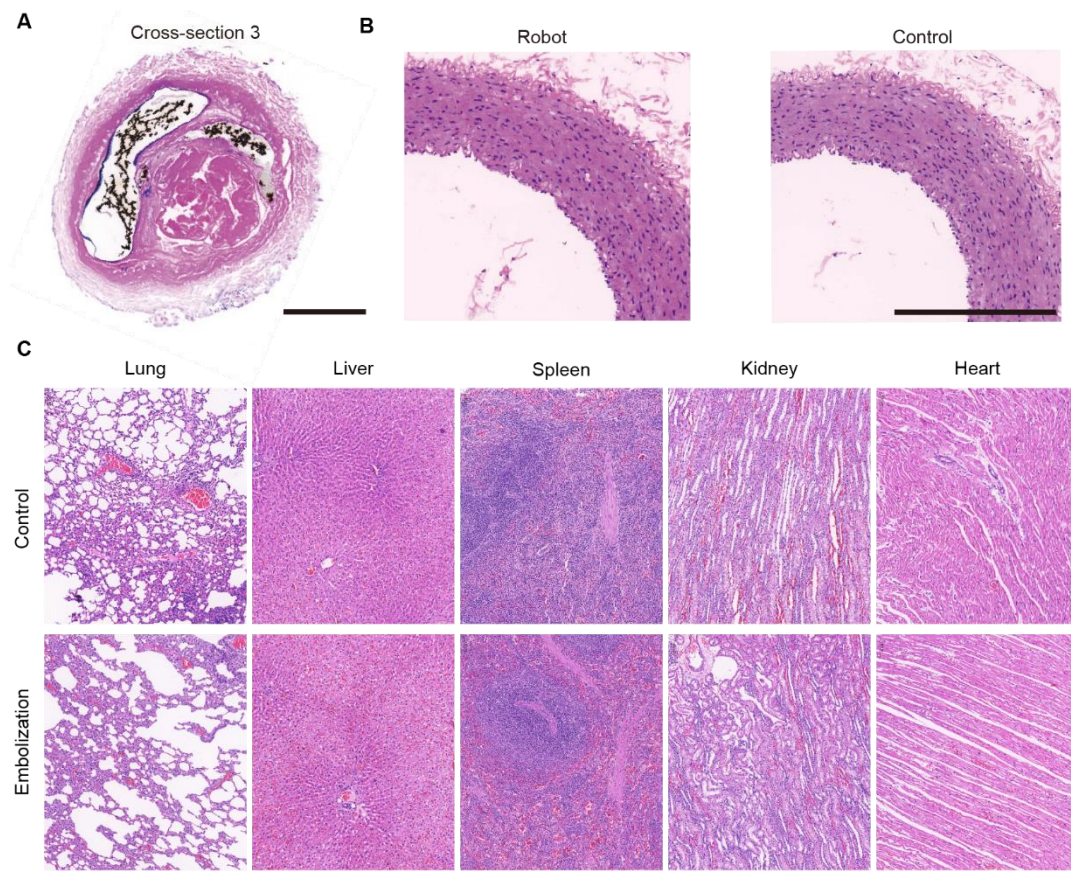


Fig. S17. Histology analysis of main organs of rabbits after two-week embolization surgery. **A**, The cross-section 3 of H&E staining cross-section images were selected from the proximal to distal blood vessels to validate the embolization results. Scale bar, 250 μm . **B**, The H&E staining cross-section image of the rabbit femoral artery. The sample for the soft micro-fiberbot group was collected after locomotion. Scale bar, 250 μm . **C**, no inflammation or pathological abnormalities were observed in the samples collected from the control group and embolization group of rabbits. Scale bar, 500 μm .

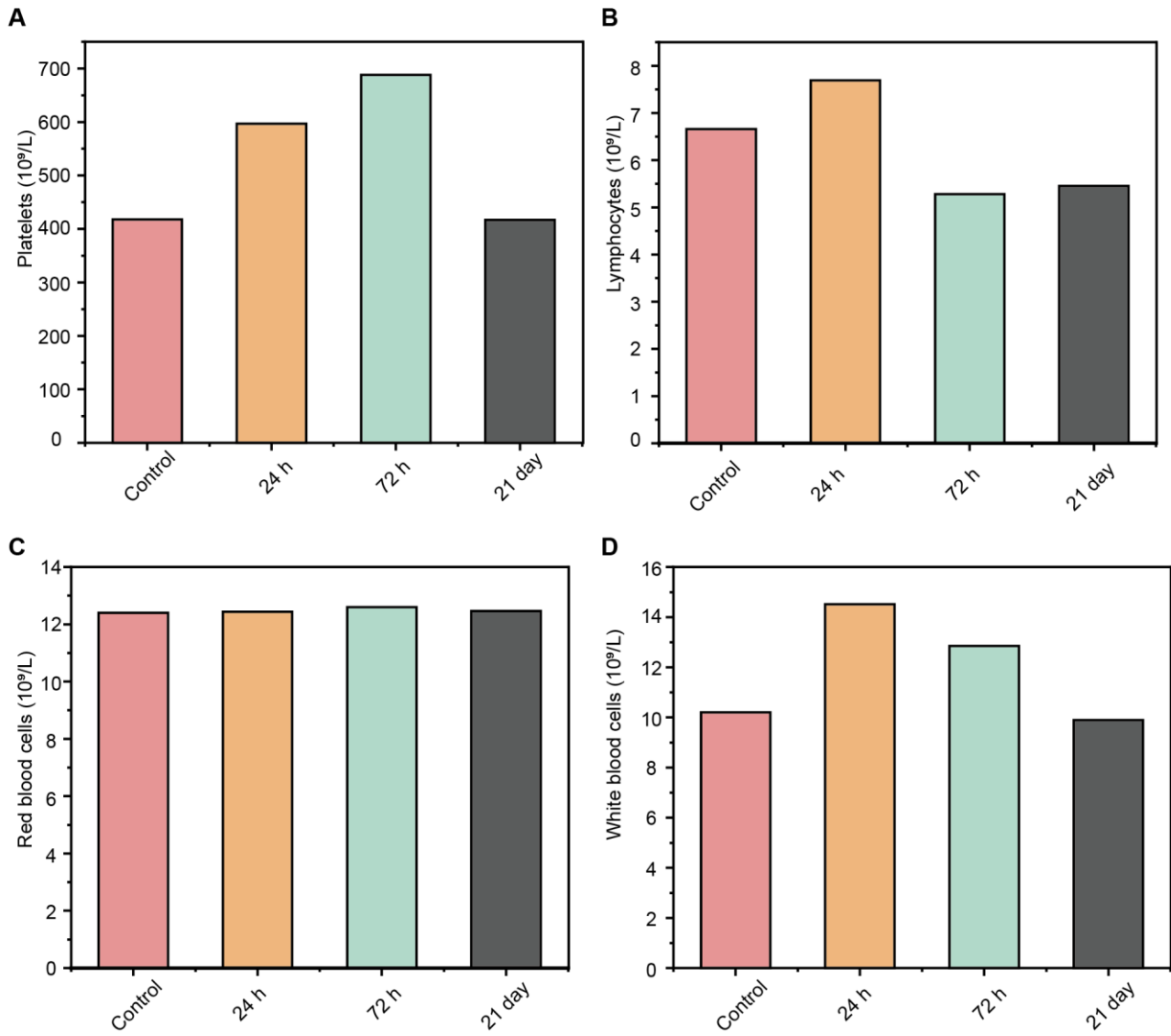


Fig. S18. Comprehensive blood cell counts taken from rabbit before and after embolization (24h, 72h, 21 day).

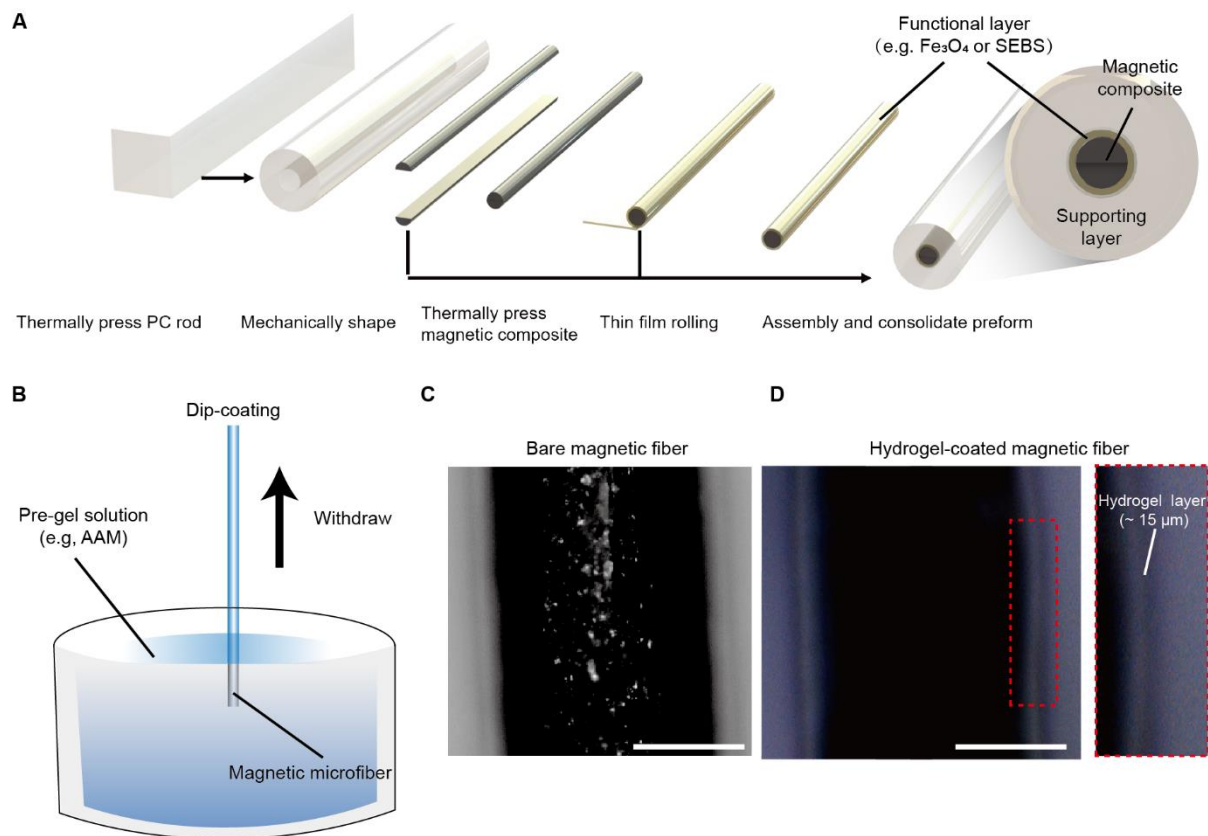


Fig. S19. Fabrication of coating hydrogel skin. **A** Schematic of the steps used to fabricate millimeter-scale magnetic composite preform with embedded functional layers. **B**, Schematic of dip-coating hydrogel on a magnetic fiber in pre-gel solution (AAM). **C**, The optical imaging of bare magnetic fiber shows that the magnetic particles are exposed without hydrogel coating. **D**, After hydrogel coating, the magnetic particles were isolated and a hydrogel layer ($\sim 15 \mu\text{m}$) was observed. Scale bar $50 \mu\text{m}$.

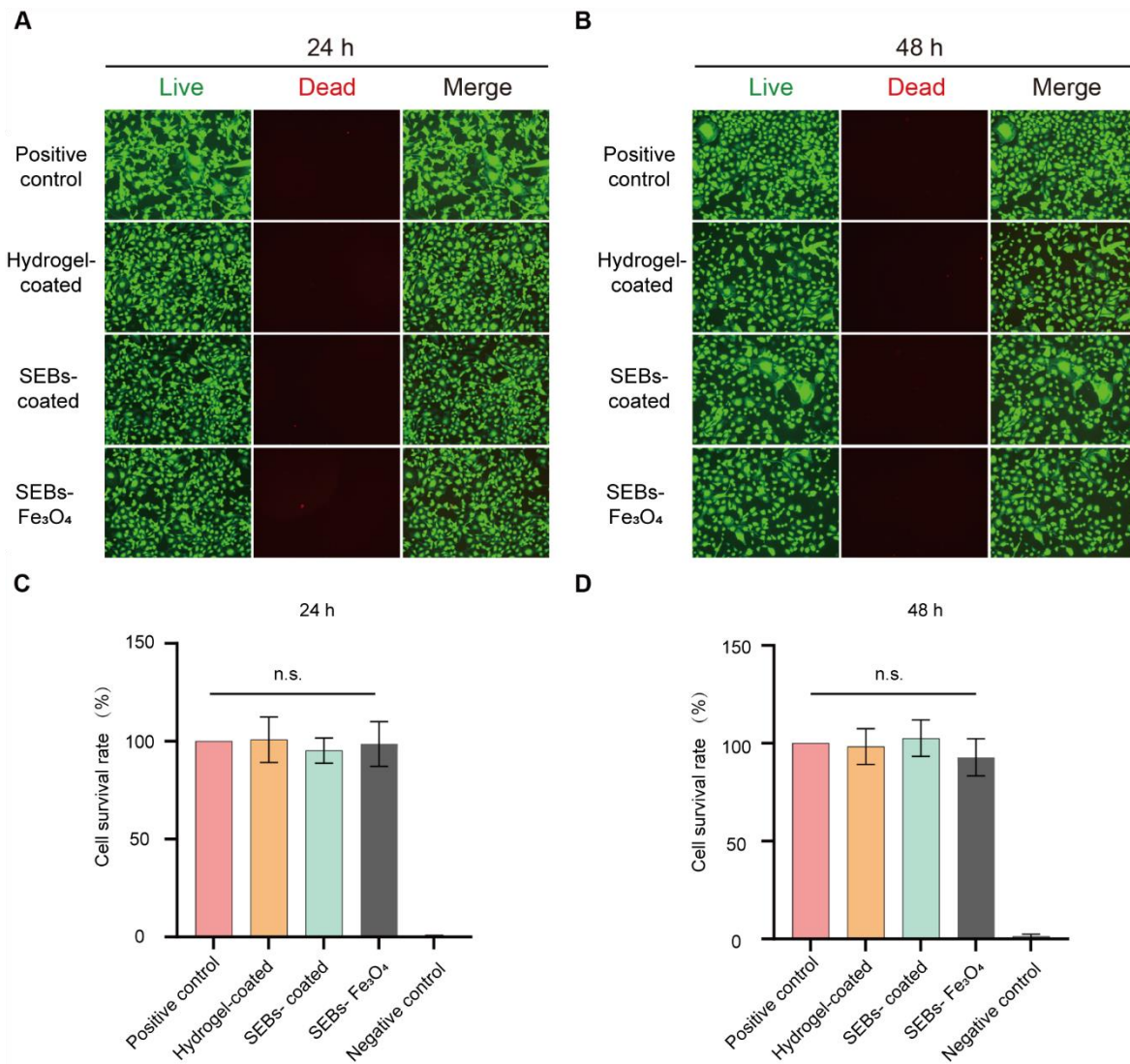


Fig. S20. Cell viability tests of magnetic composites with different coatings. **A**, Fluorescence microscopic images of human cardiac microvascular endothelial cells incubated with the composites at the exposure times of 24 hours and 48 hours, respectively. **B** Relative cell survival rate of positive control, hydrogel-coated, SEBs-coated, SEBs-Fe₃O₄ magnetic soft micro-fiberbots.

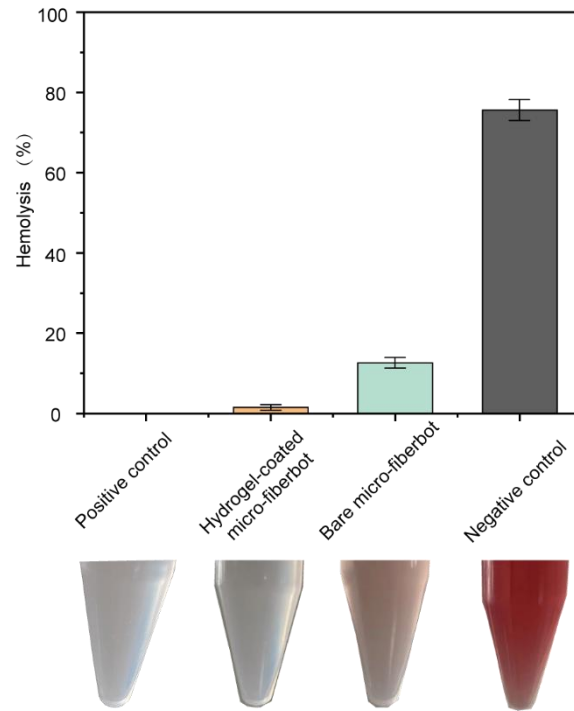


Fig. S21. Analysis of blood cell hemolysis of positive control, negative control, bare micro-fiberbots and hydrogel-coated micro-fiberbots.

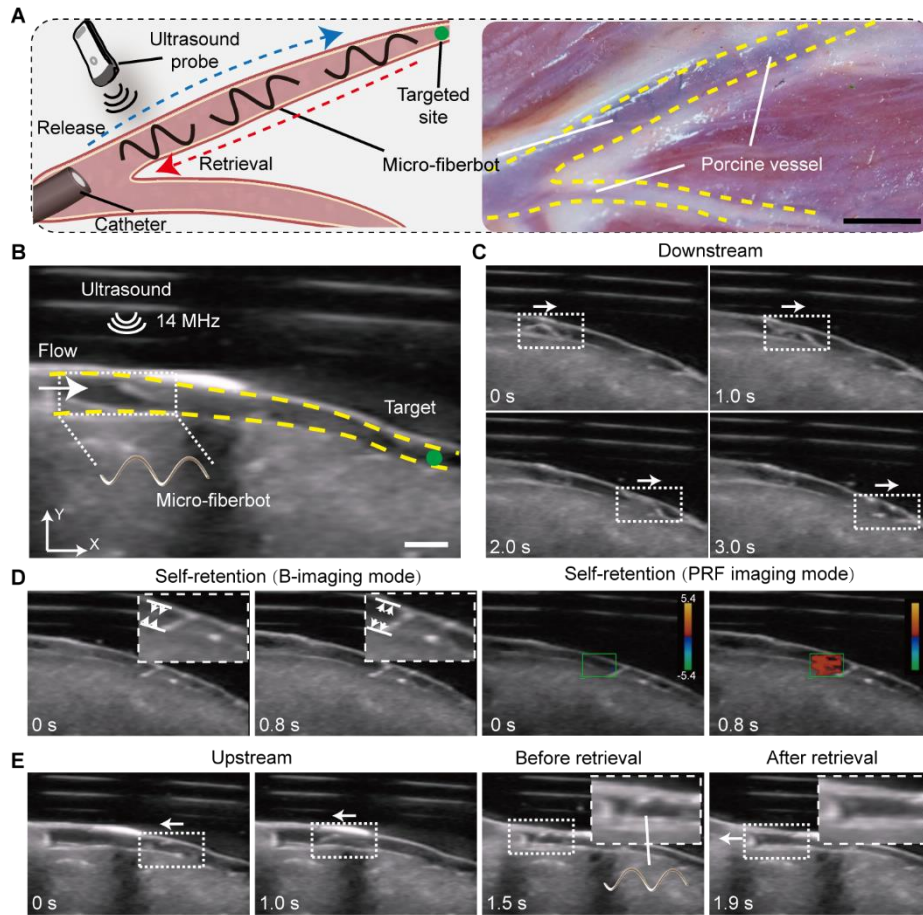


Fig. S22. Ex vivo demonstration of real-time ultrasound tracking capability of micro-fiberbot. **A**, Schematic of magnetic soft micro-fiberbots locomotion and retrieval for targeted drug delivery under real-time ultrasound imaging. Right: The optical images of magnetic soft micro-fiberbots navigating in a porcine coronary artery. Scale bar, 5 mm. **B**, Real-time ultrasound imaging-tracked navigation of magnetic soft micro-fiberbots controlled by the external magnetic manipulation system in an ex vivo porcine coronary artery under the flow. The white arrow indicates the flow directions. **C**, Downstream navigation of magnetic soft micro-fiberbots to a targeted site. Red arrows show the navigation directions. **D**, Magnetic soft micro-fiberbots self-retained in flow environments with dynamically changed porcine coronary artery diameters, the insets show the enlarged images of the magnetic soft micro-fiberbots. PRF: 1.0 kHz. **E**, Upstream navigation and catheter retrieval of magnetic soft micro-fiberbots. Scale bar, 2 mm (D to E).

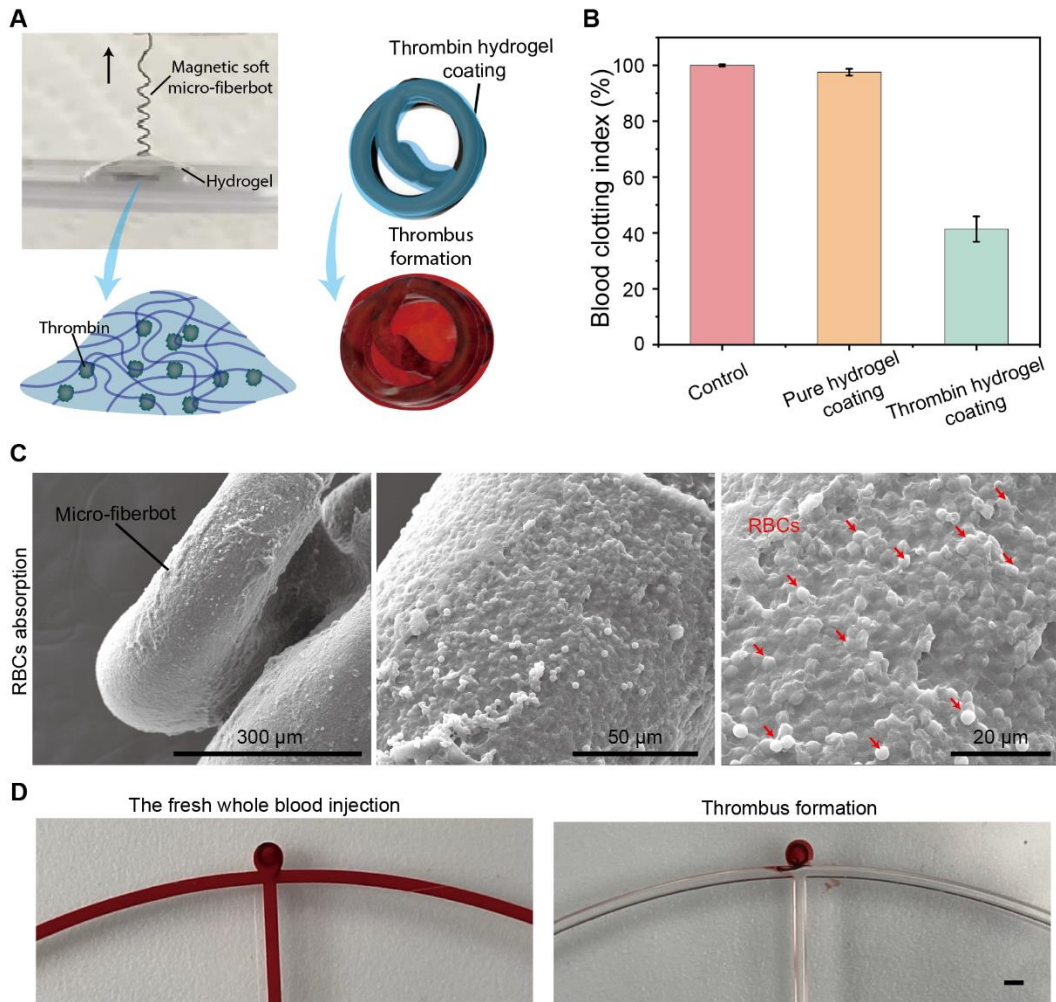


Fig. S23. Thrombin-hydrogel coating of the micro-fiberbot promotes thrombus formation. **A**, Experimental image demonstrating the dip coating method used to form a thin layer of thrombin-hydrogel on the micro-fiberbot. Scale bar, 1 mm. **B**, Blood clotting index of control, pure hydrogel coating, and thrombin-hydrogel coating groups. **C**, Scanning electron microscope (SEM) image displaying red blood cell (RBC) absorption on the micro-fiberbot. **D**, Injection of blood to stimulate thrombus formation within the aneurysm phantom. Scale bar, 1mm.

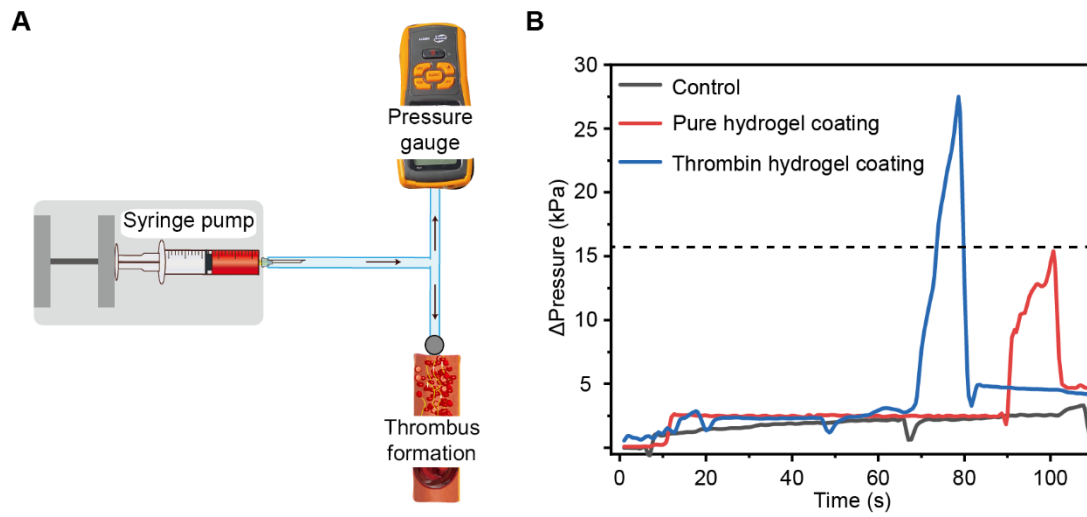


Fig. S24. Pressure assessment of the micro-fiberbot within a vessel phantom. **A**, Schematic of the in vitro occlusion setup employing a syringe pump and a pressure gauge to measure the pressure needed to drive blood through the tube. **B**, Pressure as a function of time for control (blood alone), pure hydrogel coating, and thrombin hydrogel coating.

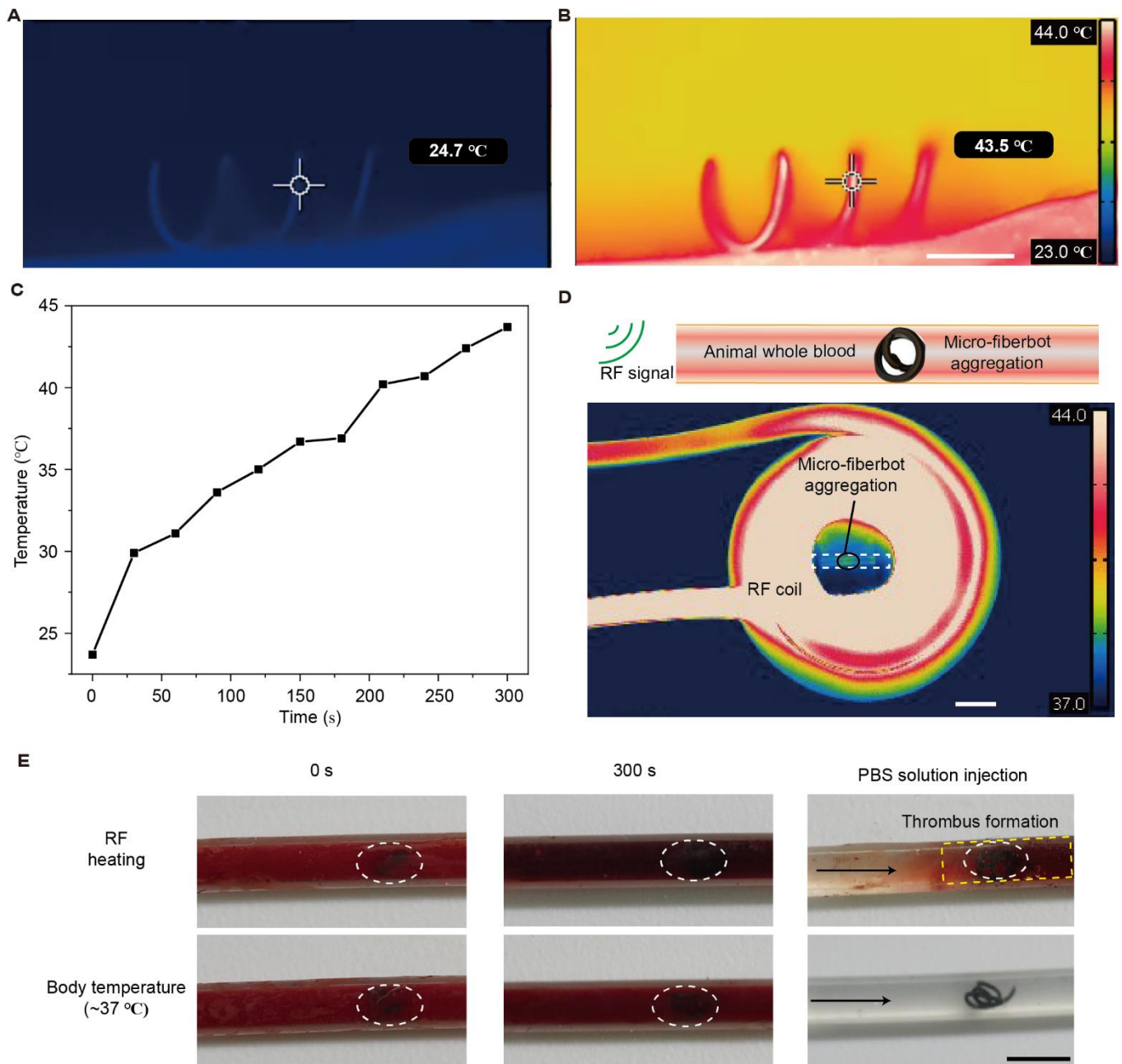


Fig. S25. Demonstration of micro-fiberbot under RF signal for local hyperthermia and thrombus formation. **A**, Infrared picture shows the temperature of micro-fiberbots before RF heating. **B**, Infrared picture shows the temperature of micro-fiberbots after RF heating. **C**, The temperature change of micro-fiberbot in 300 seconds. **D**, Micro-fiberbot was placed on the vessel phantom with animal whole blood and then heated by RF coil. **E**, After 5 min RF heating, the thrombus formation was observed. As a comparison, without RF heating, no significant thrombus formation.

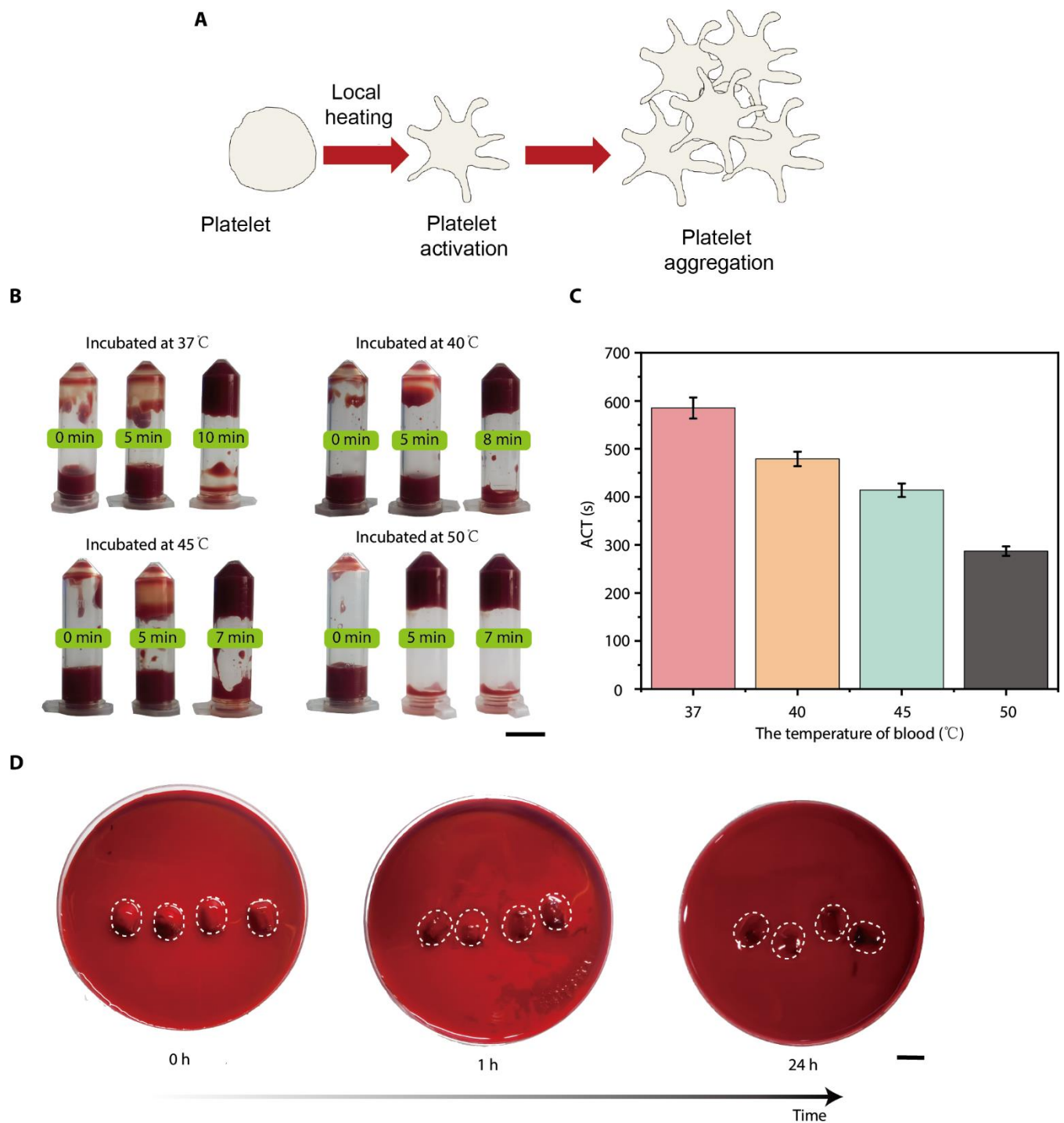


Fig. S26. Thrombus formation when incubated in different temperatures. A, Schematic illustration of platelet activation and aggregation. B, Images show the porcine whole blood incubated in four feature Temperature with different times. C, Activated coagulation time (ACT) at different incubated temperatures. D, Temporal shape variation of formed thrombus in anticoagulated porcine blood. Scale bar, 10 mm.

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Legends for Movies S1 to S14

Movie S1. Overview movie of magnetic soft micro-fiberbots for robotic embolization.

Movie S2. Shape morphing capability of micro-fiberbots under magnetic fields.

Movie S3. Magnetic maneuvering of micro-fiberbot in flow condition.

Movie S4 Demonstration of shape-morphing capability and in-flow maneuverability of micro-fiberbot with 500 μm diameter.

Movie S5. Catheter-assisted deployment of micro-fiberbots.

Movie S6. Demonstration of micro-fiberbots steering in bifurcation branches of blood vessel phantom.

Movie S7. Demonstration of micro-fiberbots steering in a narrowing blood vessel phantom.

Movie S8. Demonstration of micro-fiberbots steering in an S-shaped blood vessel phantom.

Movie S9. Demonstration of micro-fiberbots steering in a 3D blood vessel phantom.

Movie S10. In vitro demonstration of aneurysm embolization

Movie S11. In vitro demonstration of tumor coil embolization.

Movie S12. Dual-aggregation of micro-fiberbots

Movie S13. In vitro demonstration of particle embolization protection and retrieval.

Movie S14. In vivo demonstration of robotic embolization in a rabbit.