

CO2 GeoNet  
Autumn Webinar  
20-21 September 2021

# Low carbon cement (CLEANKER)

Alla Shogenova, TalTech  
Martina Fantini, LEAP s.c.a r.l.  
and all CLEANKER colleagues

CLEAN clinker by calcium  
looping for low-CO<sub>2</sub> cement

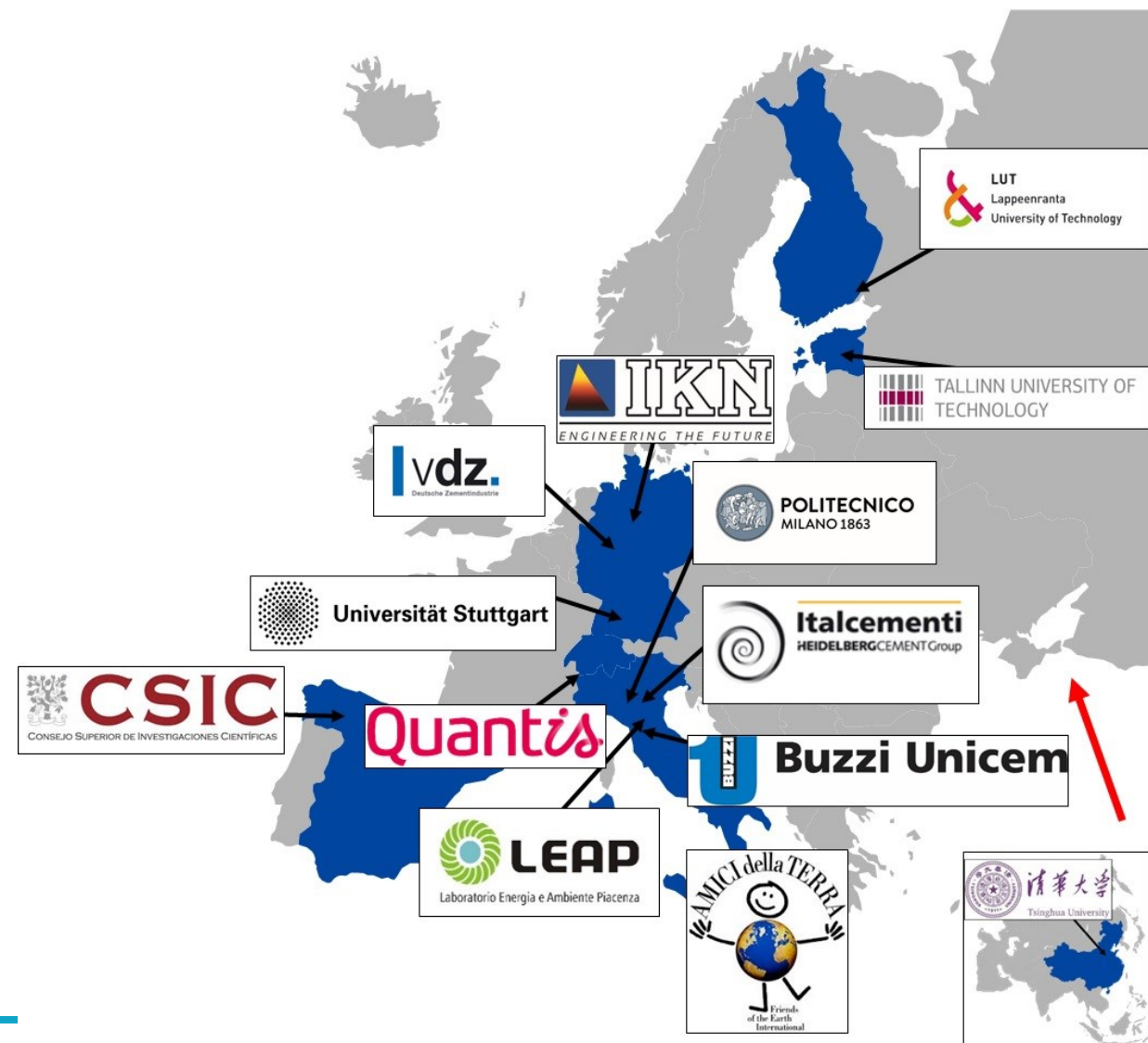
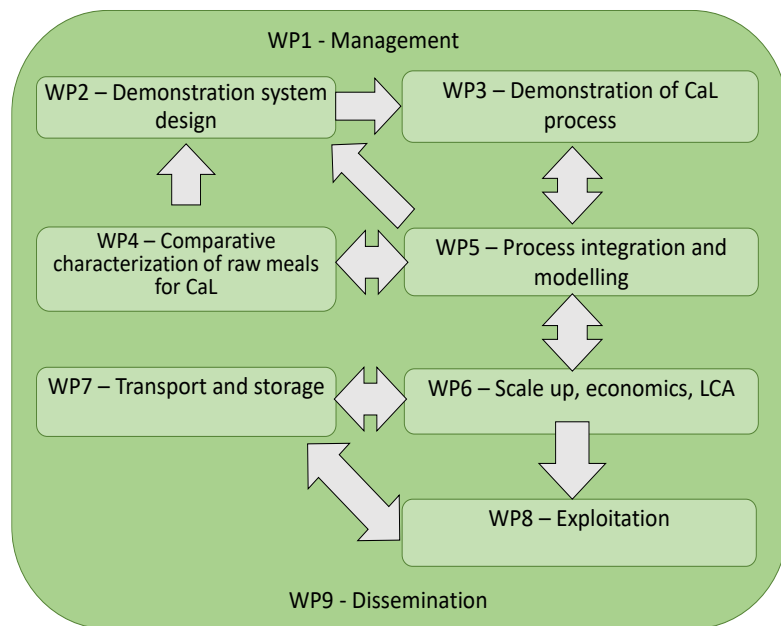


- **CLEANKER overview**
- **Project objectives**
- **Calcium looping capture in the cement industry**
- **Configuration of CLEANKER pilot**
- **CLEANKER timeline**
- **The demo plant**
- **Experimental campaigns**
- **WP7 on CO2 transport, use and storage**
- **Dissemination and communication**



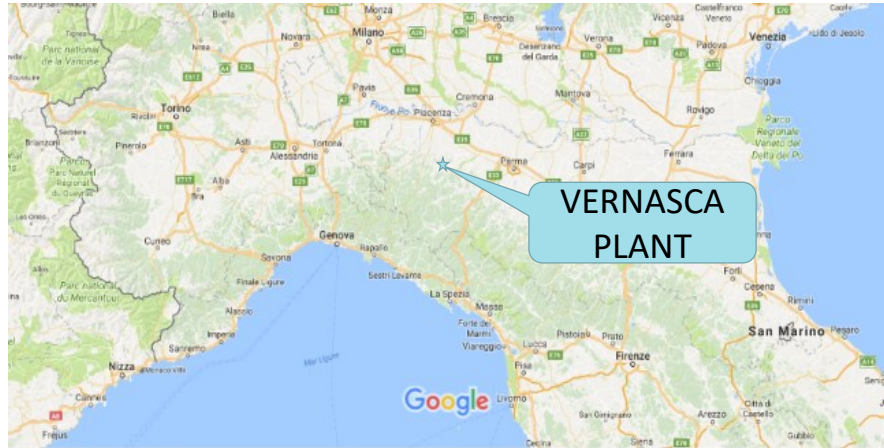
# CLEANER - Overview

- Starting date: October 1<sup>st</sup> 2017
- Duration: 4 years + 6 months
- Total budget: € 9.237.851,25
- UE co-financing: € 8.972.201,25
- Chinese government founding: 265.650 €
- Partner: 13 from 5 EU member states + Switzerland and China





The ultimate objective of CLEANKER is advancing the integrated Calcium-looping process for CO<sub>2</sub> capture in cement plants.

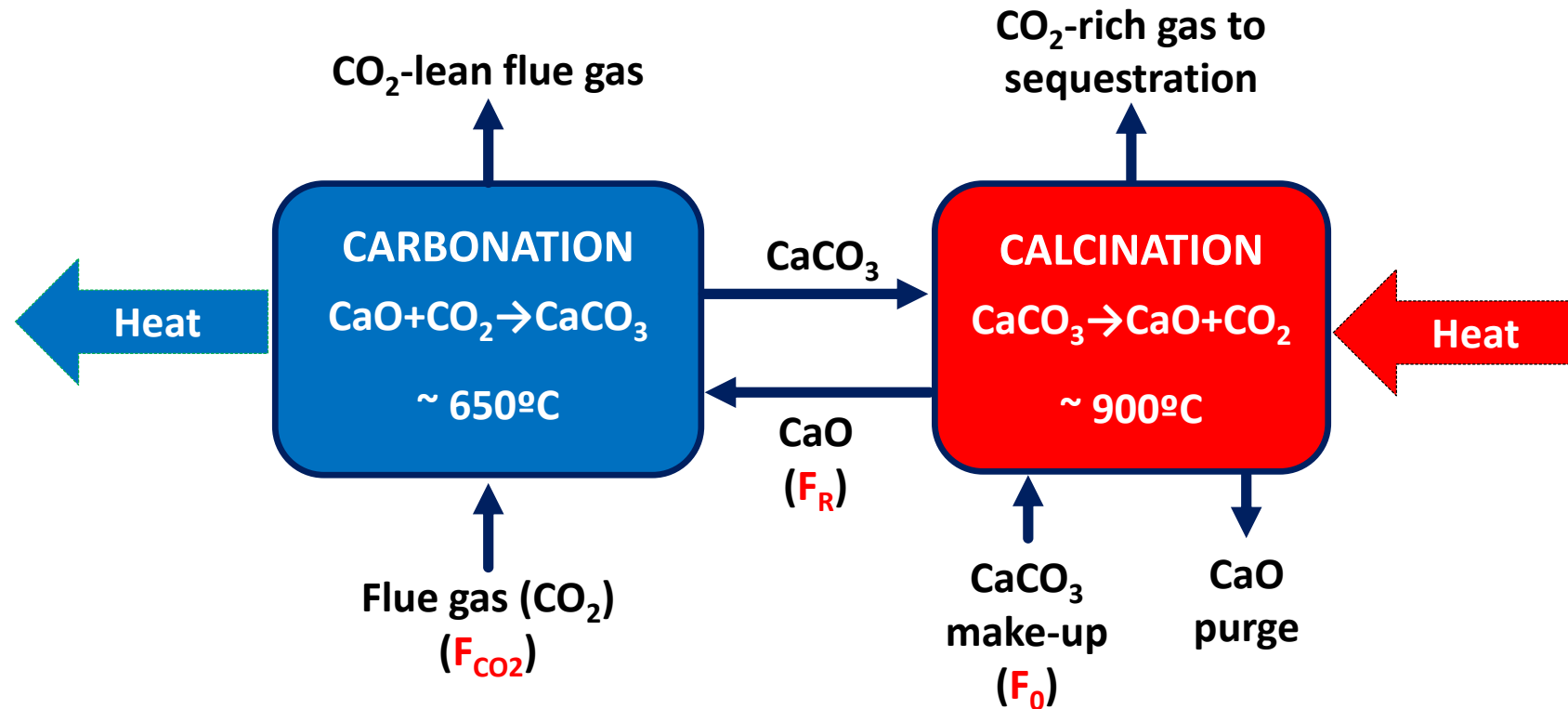


This fundamental objective include the following primary targets:

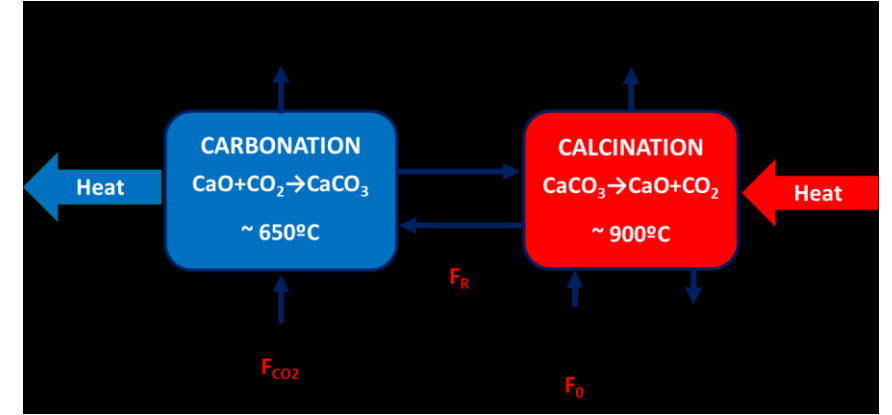
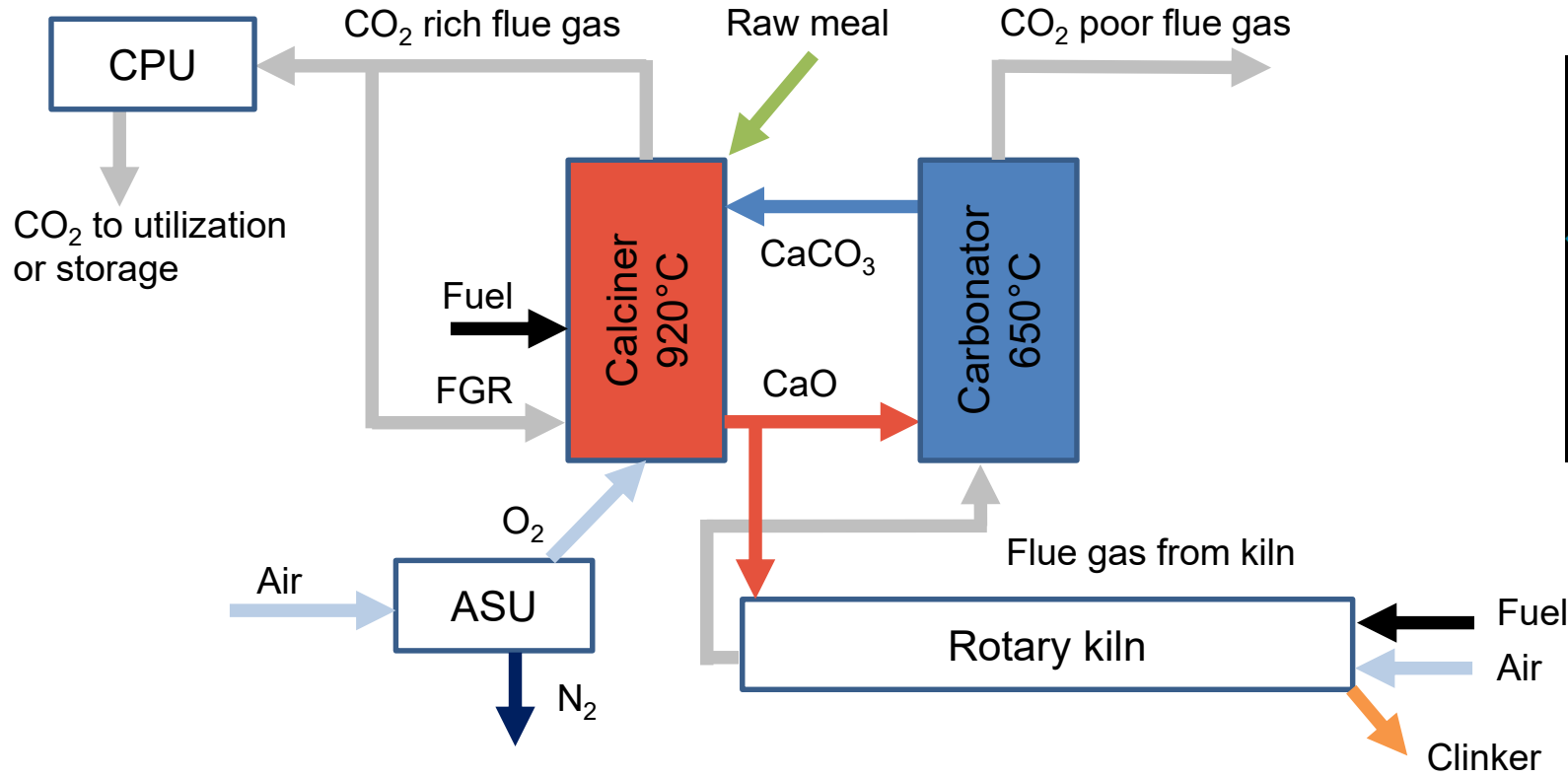
- Demonstrate the integrated CaL process at TRL 7, in a new demo system connected to the operating cement burning line of the Vernasca 1.300.000 ton/y cement plant, operated by BUZZI in Italy.
- Demonstrate the technical-economic feasibility of the integrated CaL process in retrofitted large scale cement plants through process modelling and scale-up study.
- Demonstrate the storage of the CO<sub>2</sub> captured from the CaL demo system, through mineralization of inorganic material in a pilot reactor of 100 litres to be built in Vernasca, next to the CaL demo system.



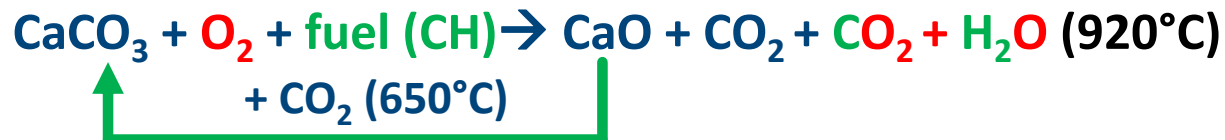
- Originally proposed by Shimizu et al., 1999. A twin fluid-bed reactor for removal of CO<sub>2</sub>. Chem. Eng. Res. Des., 77.
- Continuously developed since 1998, mainly for application in power plants
- Several fluidized bed pilot facilities - demonstrated up to 1.7 MW (La Pereda, Oviedo – Spain)



# Calcium looping in cement industry – integrated configuration



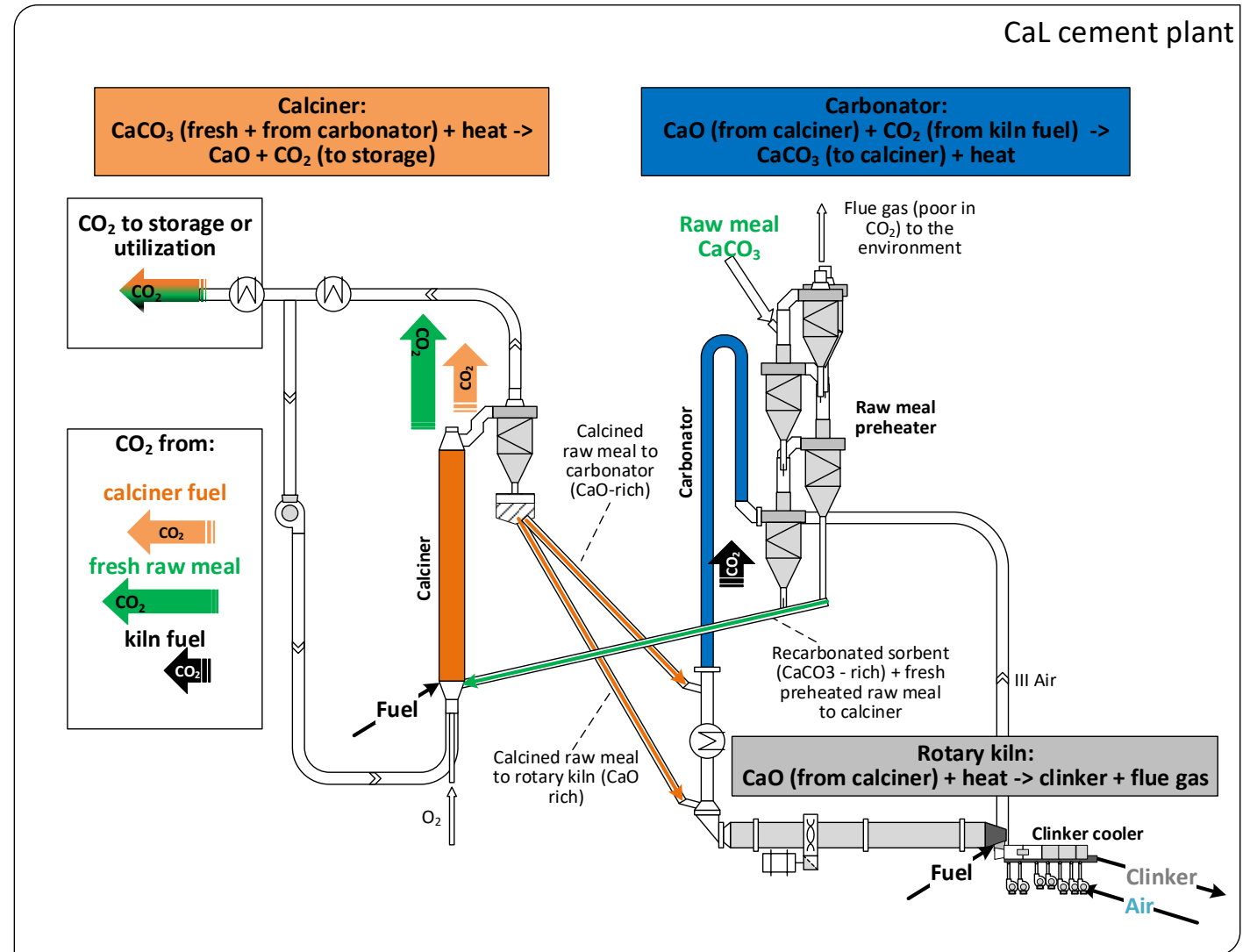
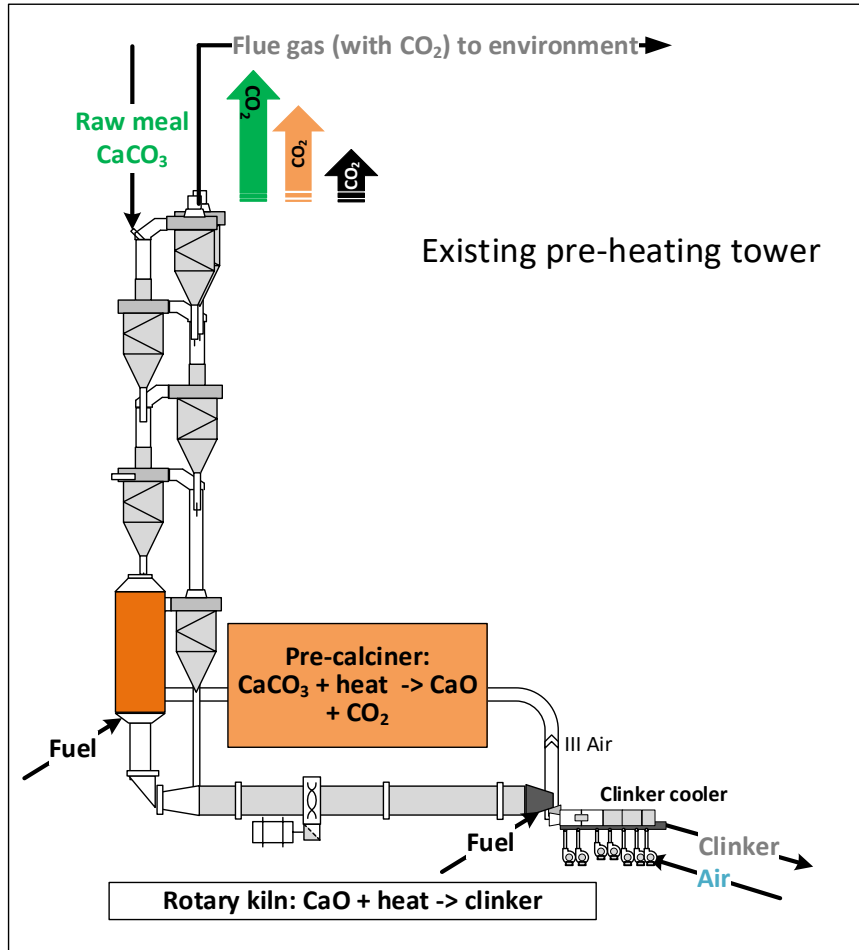
## Calcination:



## General information:

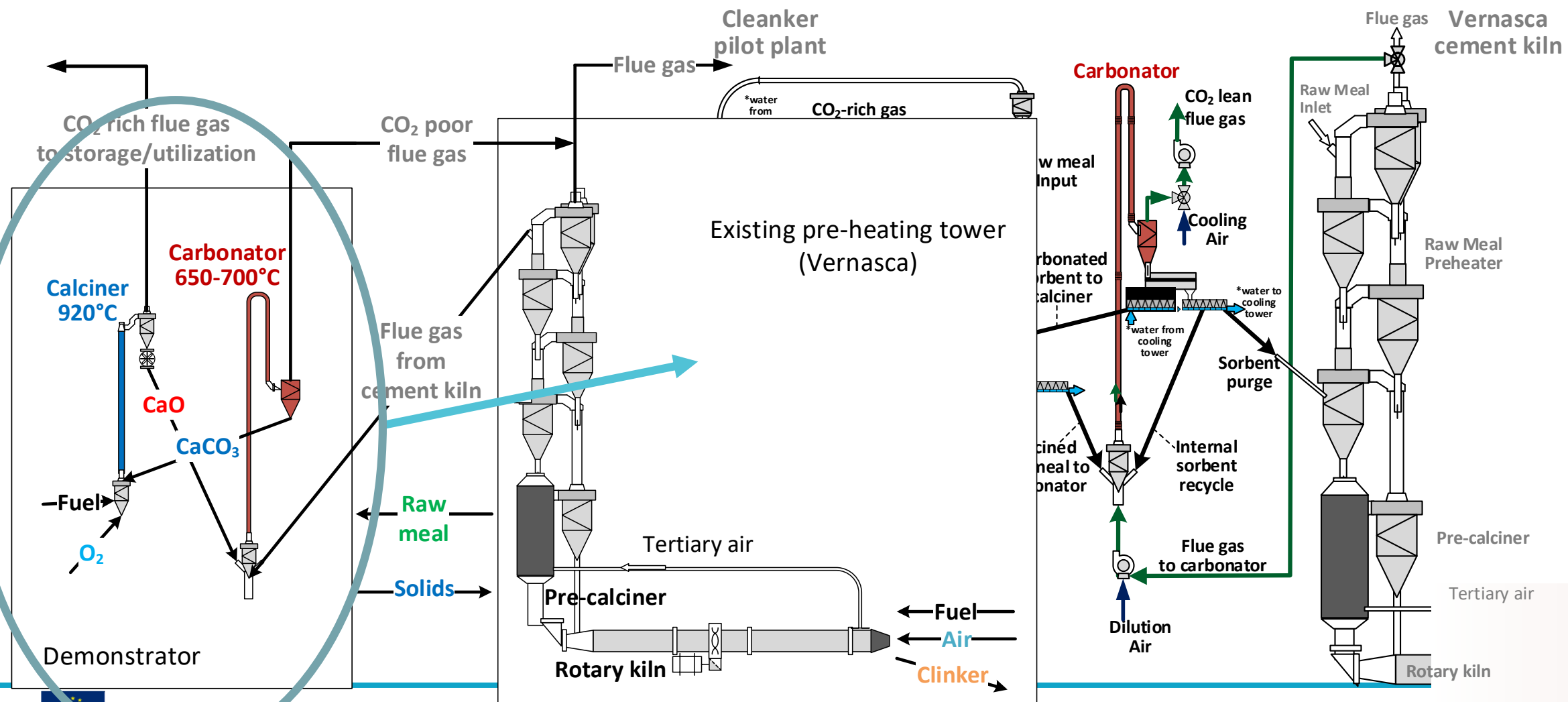
- CaL calciner coincides with the cement kiln pre-calciner
- Calcined raw meal as CO<sub>2</sub> sorbent in the carbonator
- Sorbent has small particle size (d<sub>50</sub>=10-20 μm) -> entrained flow reactors

# Calcium Looping – Integrated

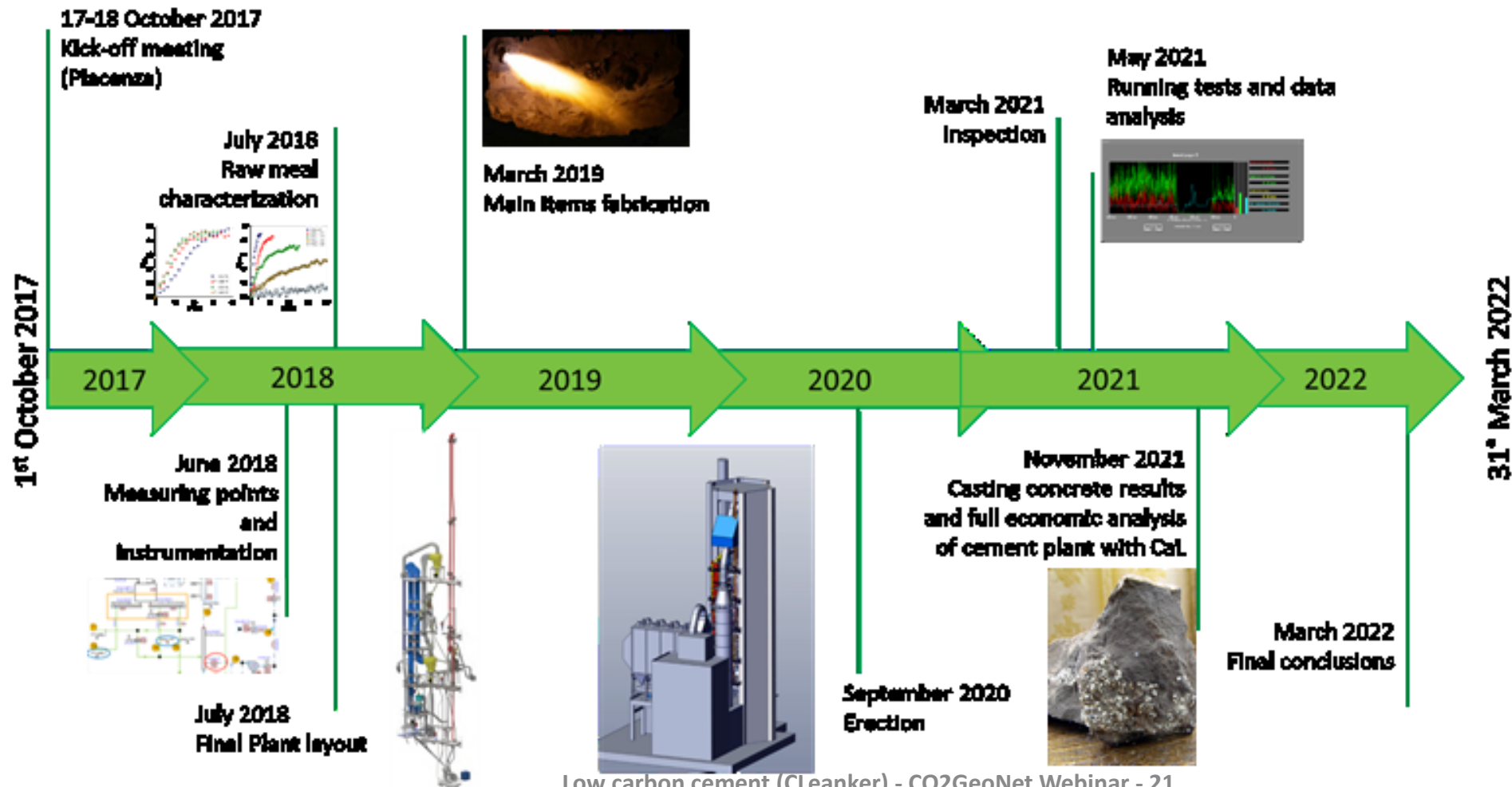




# Indicative configuration of the CLEANKER pilot

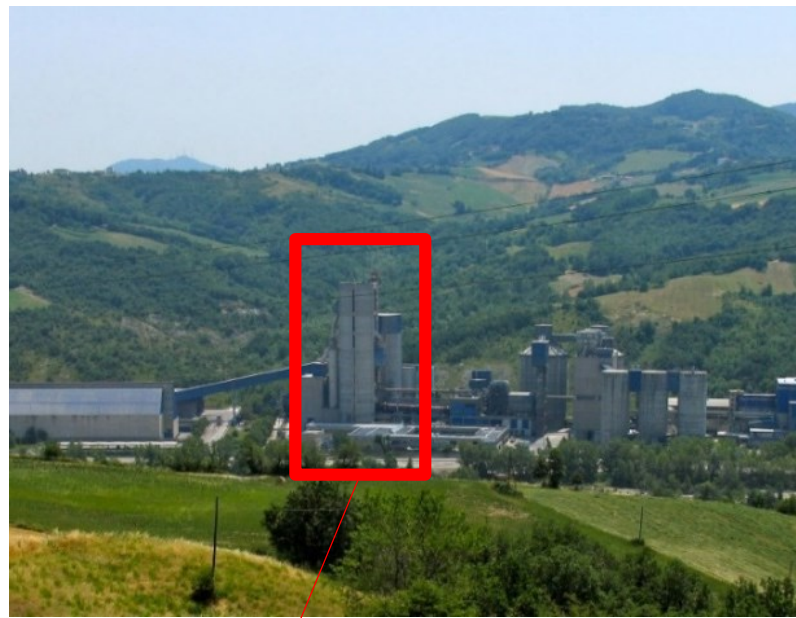


# CLEANER TIMESCALE

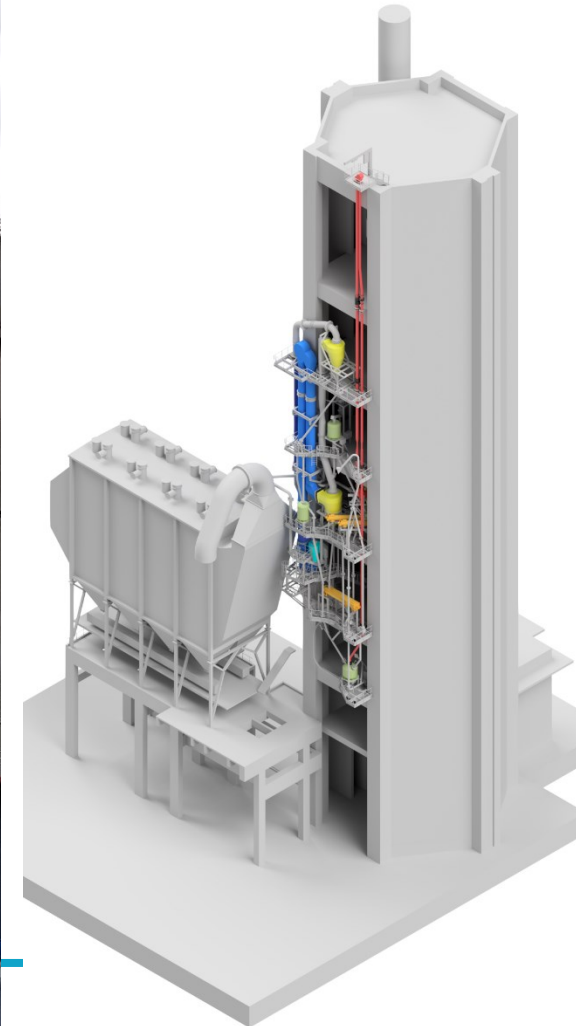
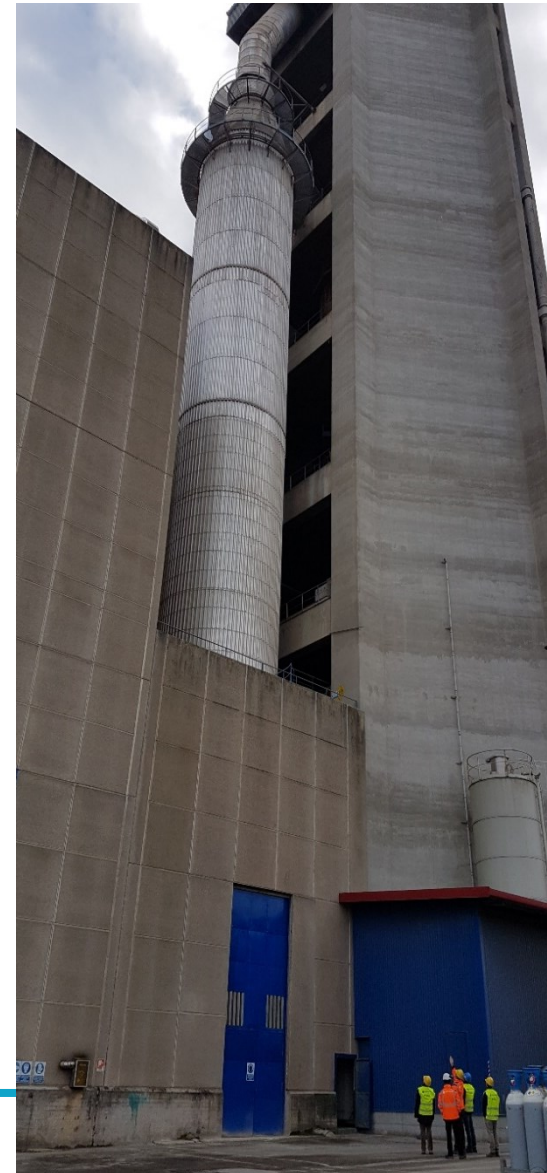
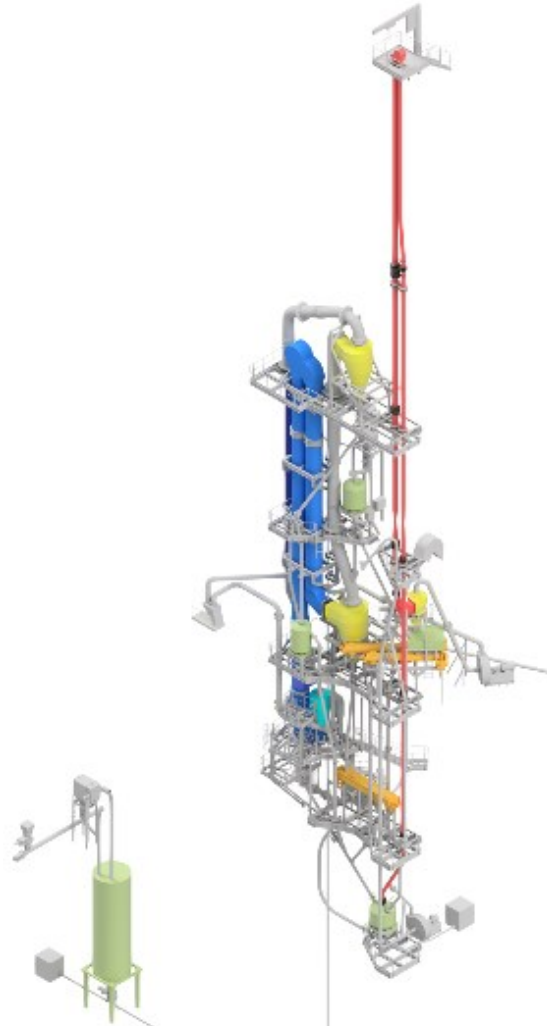


Low carbon cement (Cleaner) - CO2GeoNet Webinar - 21 September 2021

# CLEANER demo system



Preheater tower





# The demo plant in place







Low carbon cement (CLEanker) - CO2GeoNet Webinar - 21 September 2022





Nine experimental campaigns have been scheduled, five short tests of three days each one and 4 long tests of one week each one.

The aim of the short tests is to identify the most attractive operating conditions for the longer test runs. Therefore, particular attention will be given to the analysis of the governing parameters of the CaL process, namely:

1. Oxydant for the calcination process: Air/Oxygen;
2. Calciner outlet temperature;
3. Type of CO<sub>2</sub> sorbent;
4. Gas flow rate at carbonator inlet;
5. Solid to gas ratio in the carbonator;
6. Solids temperature at carbonator inlet.





Coordinated by TalTech (2 departments, Estonia), participants TalTech, ITC-HCG, BUZZI

## Objectives:

- Developing common methodology for modelling of local and regional CCUS scenarios in Europe using international expertise;
- Modelling local and regional CCUS scenarios, relevant for cement plants owned by the end-users, in particular: a Baltic regional scenario including Kunda Cement Plant in Estonia and Slantsy Cement Plant in Russia (both of ITC-HCG); a local Italian scenario including BUZZI Vernasca Cement Plant in Italy;
- Assessing regulatory issues for transport, utilization and storage in the selected scenarios;
- Defining of suitable BUZZI and ITC-HCG cement plants for CO<sub>2</sub> capture in Europe, North America and Asia-Pacific region based on transport and storage opportunities of CCS clusters already well documented in the literature;
- Demonstrating mineral carbonation of CaO-rich waste ash from Estonia, and concrete demolition waste (CDW) from cement plants with CO<sub>2</sub> captured from the demo system in Vernasca BUZZI plant.



**Task 7.1. Development of common methodology for techno-economic modelling of CCUS scenarios (M1-M12) - ready**

**Task 7.2. Techno-economic modelling of CO<sub>2</sub> transport, storage, utilization scenarios including database collection (M1-M40) - ready**

**Task 7.3. Regulatory issues for transport, utilization and storage (M1-M10) - ready**

**Task 7.4. Definition of BUZZI and ITC-HCG cement plants suitable for first-of-a-kind CCS plant based on transport and storage opportunities (M13-M34; ITC-HCG, BUZZI, TUT) - ready**

**Task 7.5. Mineral trapping of CO<sub>2</sub> from the demo system (M1-M48) - ongoing**

**Task 7.6. Testing the carbonated materials for reuse in concrete (M44-54) – 2022**



# Education activities within CLEANKER in TalTech



TALLINNA TEHNIKAÜLIKOOL  
TALLINN UNIVERSITY OF TECHNOLOGY


School of Science  
Department of Geology

**Estonian-Latvian Transboundary Carbon Dioxide Capture, Transport and Storage (CCS) Scenario for the Cement Industry**  
Master thesis

Student: Karl Simmer, 162972YAEM  
Supervisor: Alla Shogenova, Department of Geology, senior researcher  
Study program: Earth Sciences and Geotechnology



Tallinn 2018



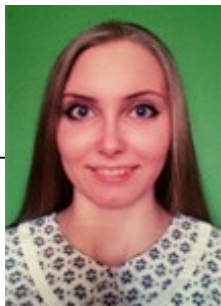
TALLINNA TEHNIKAÜLIKOOL  
TALLINN UNIVERSITY OF TECHNOLOGY

Department of Materials and Environmental Technology


**WET ROUTE CARBONATION OF INDUSTRIAL WASTES FOR CEMENT INDUSTRY DECARBONIZATION**

TÖÖSTUSJÄÄTMETE POOLKUIV KARBONISEERIMINE CO<sub>2</sub> EMISSIOONIDE VÄHENDAMISEKS TSEMENDITÖÖSTUSES

Student: Anastassia Zuravljova  
Student code: 178127KAYM  
Supervisor: Mai Uibu, Kadriann Tamm



Tallinn, 2019



TALLINN UNIVERSITY OF TECHNOLOGY  
SCHOOL OF ENGINEERING

Department of Civil Engineering and Architecture

**EXPERIMENTAL STUDY OF CO<sub>2</sub> MINERALIZATION IN BURNT OIL SHALE AND CEMENT BYPASS DUST BASED SYSTEMS**


SÜSINIKDIOKSIIDI MINERALISEERIMISPROTSESSI UURIMINE PÕLEVKIVI-NING TSEMENDITÖÖSTUSE JÄÄTMETEL PÕHINEVATES SÜSTEEMIDES

MASTER THESIS

Student: Mustafa Cem Usta  
Student code: 177351  
Supervisor: Dr. Can Rüştü Yörük  
Co-supervisor: Dr. Mai Uibu



Tallinn, 2019



**Integration of cement plants into CCUS hubs and clusters in Europe: case study from United Kingdom**

Master thesis

Student: Glea Habicht, 192230LARM  
Supervisor: Alla Shogenova, Department of Geology, senior researcher  
Study program: Georesources



2021





# Education activities within CLEANKER in TalTech: Master thesis is defended in 2020 in cooperation with ENOS project

## North Italian CCS scenario for the cement industry

Student: Martina Mariani  
 Supervisors:  
 Dr. Kazbulat Shogenov, researcher  
 Dr. Alla Shogenova, senior researcher  
 (Tallinn University of Technology)

Roma, 2020



ENOS  
Enabling Decarbon CO<sub>2</sub> Storage

TALLINN UNIVERSITY OF TECHNOLOGY

University of Zagreb  
FACULTY OF MINING,  
GEOLOGY AND PETROLEUM  
ENGINEERING

CLEANKER  
CLEAN clinKER by calcium looping for low-CO<sub>2</sub> cement

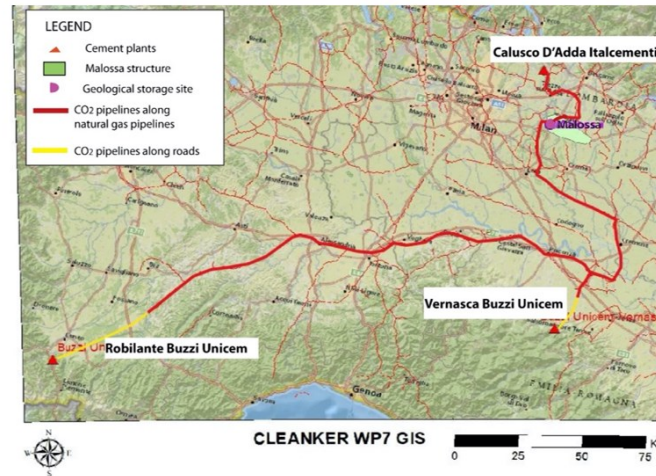
# North Italian CCS Scenario for the Cement Industry

SAPIENZA  
UNIVERSITÀ DI ROMA

Student: Martina Mariani  
 Supervisors:  
 Dr. Kazbulat Shogenov, researcher  
 Dr. Alla Shogenova, senior researcher  
 (Tallinn University of Technology)

Roma, 2 November 2020

## CO<sub>2</sub> transport



## using CO<sub>2</sub> emissions from the cement industry

Shogenov & Shogenova, 2021

### Scenario

- It is proposed to capture CO<sub>2</sub> from the Kunda Nordic Cement and from the Eesti PP in Estonia, from the Lithuanian Acmena CP and Latvian TEC-2 (Fig. 2, Table 1).
- After CO<sub>2</sub> will arrive at the offshore platform or drilling rig of the E6 storage site, it will be injected into the CO<sub>2</sub> storage reservoir for CGS and GCS and to the oil-bearing reservoir to enhance oil recovery (Fig. 3). We are planning to drill **6 wells**: **3 wells for injection** (one for CO<sub>2</sub>-EOR in the Saldus oil reservoir, two for GCS and CGS in the Deimena Formation), **2 for liquids recovery** (one for oil recovery from the Saldus Formation and one for warm water recovery from the Deimena Formation) and **1 for monitoring**.
- Small **wind offshore floating plant** is planned to be installed around the rig (Fig. 3).
- Solar panels** will be installed at all available free surfaces of the rig and gained solar energy will be added to the project electricity net for covering energy needs of the project or for selling energy.

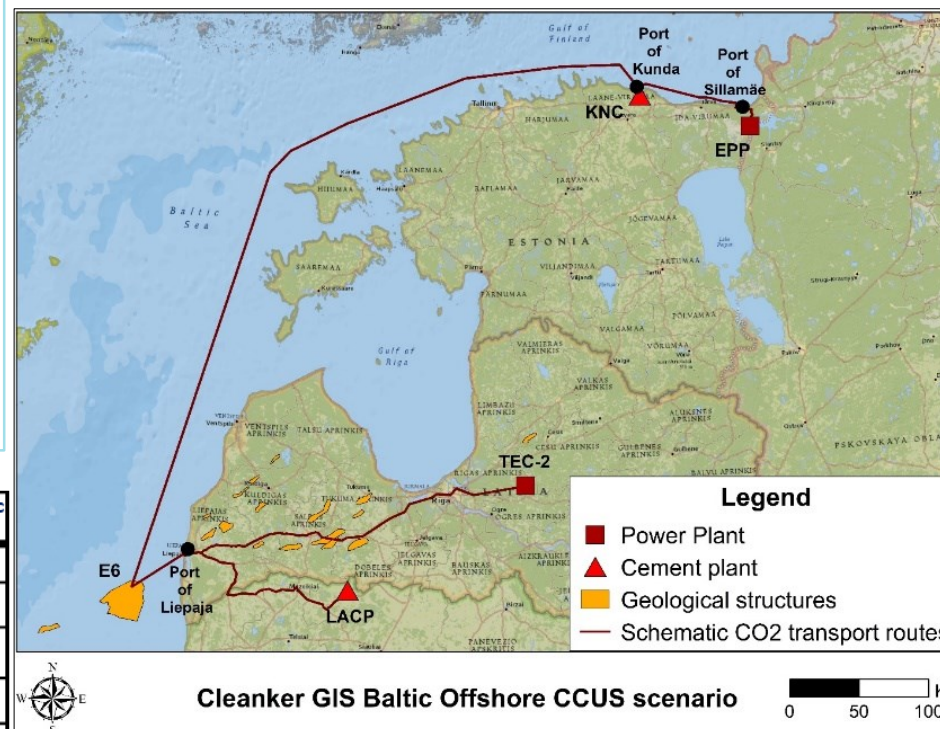


Fig. 2. Transport model of the proposed innovative synergy CCUS and renewable energy project offshore Baltic using CO<sub>2</sub> emissions from the cement industry and energy production from Estonia, Latvia and Lithuania

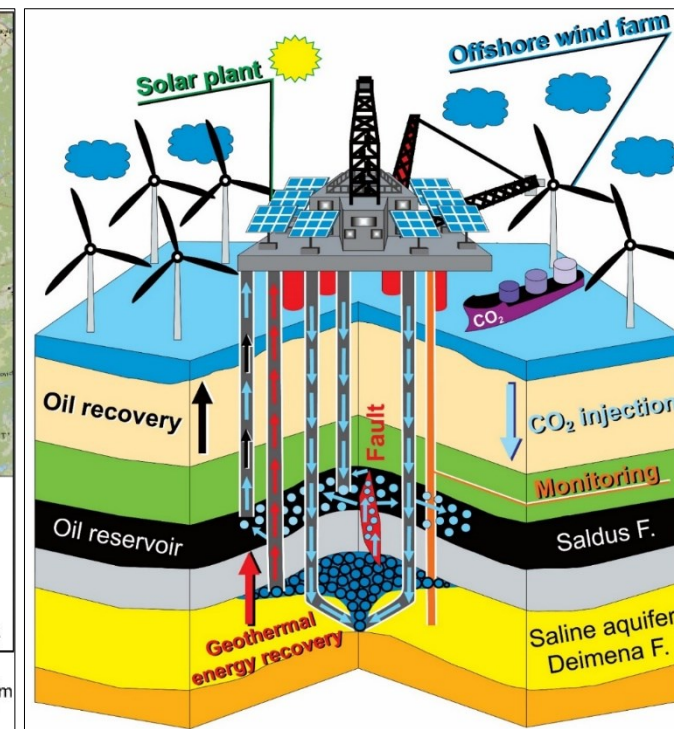


Fig. 3. Conceptual techno-ecological schematic model of CCUS project with different green renewable energy recovery technologies in the structure E6 including synergy of (1) CGS, (2) GCS, (3) CO<sub>2</sub>-EOR/EOR+ in different geological formations in the same storage site and (4) solar energy and (5) wind energy recovery

Table 1. Technical parameters of the Baltic offshore scenario for 2019

Country	Estonia	Total Estonian share	Latvia	Lithuania	Total Baltic CCUS
Emissions sources	KNC, EPP	2 plants	TEC-2	LACP	4 plants
CO <sub>2</sub> emissions produced per year, Mt	0.55, 3.43	3.98	0.90	0.97	5.84
CO <sub>2</sub> emissions captured (95%), Mt	0.52, 3.26	3.78	0.85	0.92	5.55
CO <sub>2</sub> emissions avoided per year, Mt	0.49, 3.09	3.58	0.81	0.87	5.26
Total CO <sub>2</sub> emissions captured for 30 years, Mt	15.59, 97.76	113.34	25.59	27.50	166.44
Total CO <sub>2</sub> emissions captured for 30 years, %	9.37, 58.73	68.10	15.38	16.52	100.00
Total CO <sub>2</sub> emissions avoided for 30 years, Mt	14.77, 92.61	107.38	24.25	26.06	157.68

Table 2. CO<sub>2</sub> pipelines distance and diameter of the Baltic offshore scenario

Country	Estonia	Total Estonian share	Latvia	Lithuania	Total Baltic CCUS
Emissions sources	KNC, EPP	2 plants	TEC-2	LACP	4 plants
Pipeline distance to the ports, km/diameter in mm	4.5/100, 30/300	34.5	230/250	145/220	409.5
CO <sub>2</sub> transport by ship, km	615, 75+615	690	45	45	735

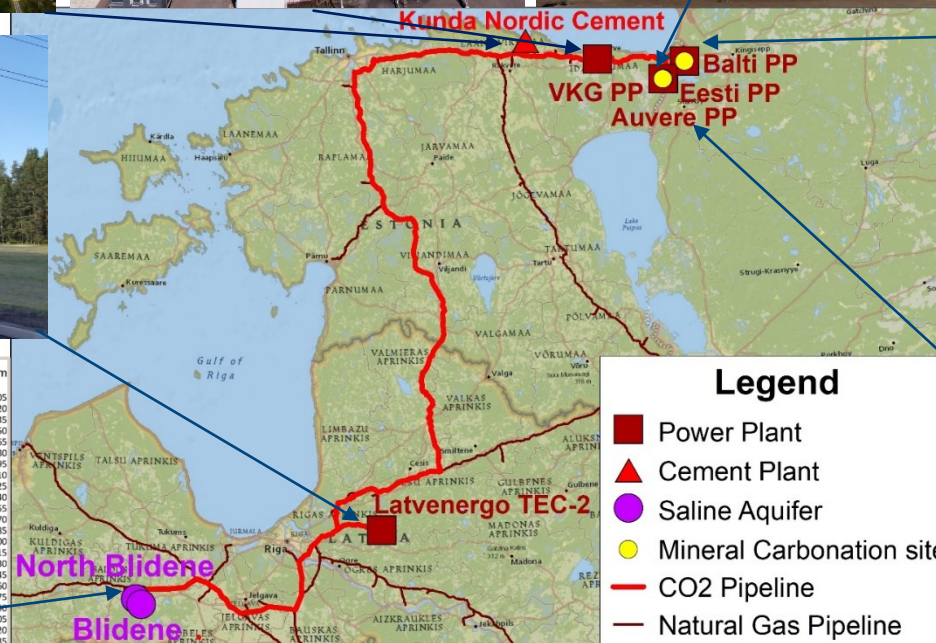
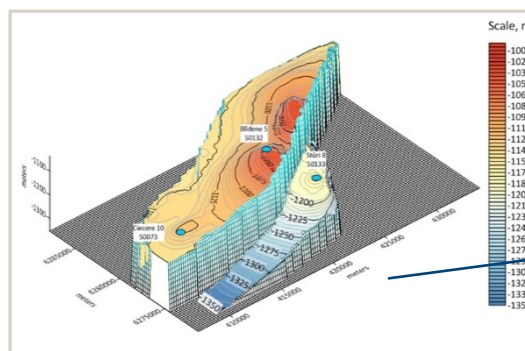


# Techno-economic modelling of the Baltic CCUS onshore scenario

ation Plant

- 110 kg of CO<sub>2</sub> /t OSA
  - 250 kg of PCC (precipitated CaCO<sub>3</sub>) from one t OSA
  - 0.42 Mt CO<sub>2</sub>+3.8 Mt OSA= 0.95 Mt PCC/year
- Revenues
- avoided EEAP 40 Euro/t CO<sub>2</sub>
  - 3 €/t OSA for OSA disposal
  - 50 €/t PCC

- Proposed scenario:
- ✓ 6 CO<sub>2</sub> emission sources
- ✓ CO<sub>2</sub> use: Mineral Carbonation Plant (CO<sub>2</sub> + Oil Shale Ash)
- ✓ Pipeline transport
- ✓ North-Blidene Storage site in Latvia
- ✓ Cambrian saline aquifer: Deimena Formation sandstones
- ✓ CO<sub>2</sub> emissions: 2019



Baltic CCUS scenario 0 50 100 150 Km

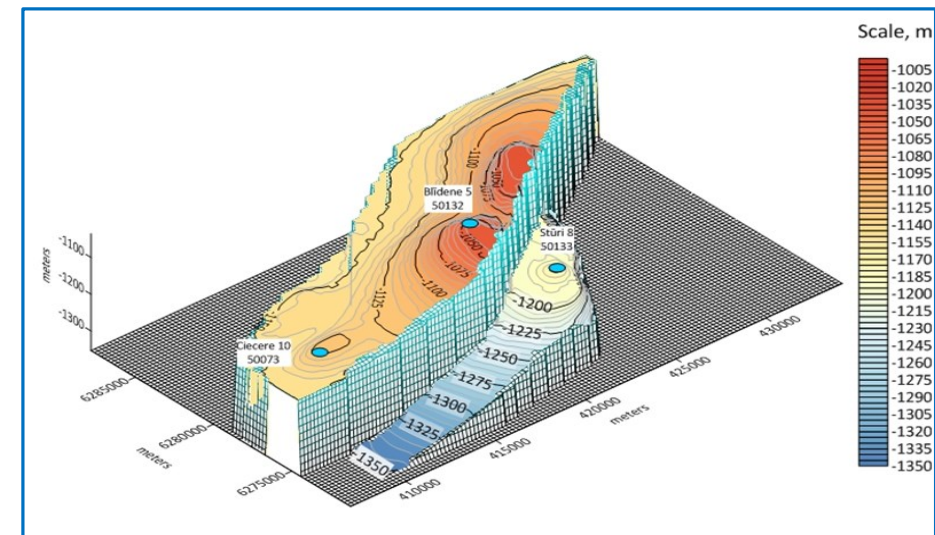
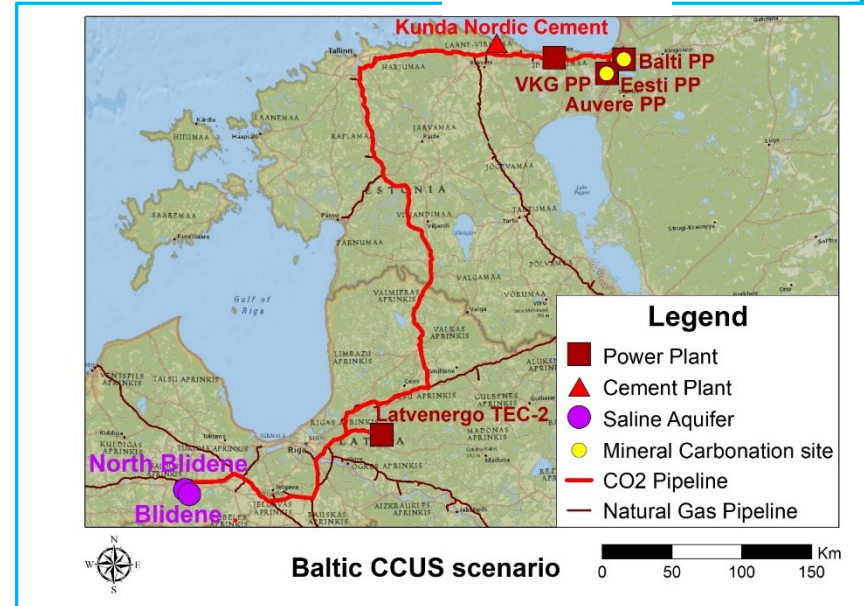
Fig 2. Baltic CCUS scenario.CO<sub>2</sub> emissions produced in 2019 are shown in yellow colour (Shogenova et al, 2021)





# Techno-economic modelling of the Baltic CCUS onshore scenario

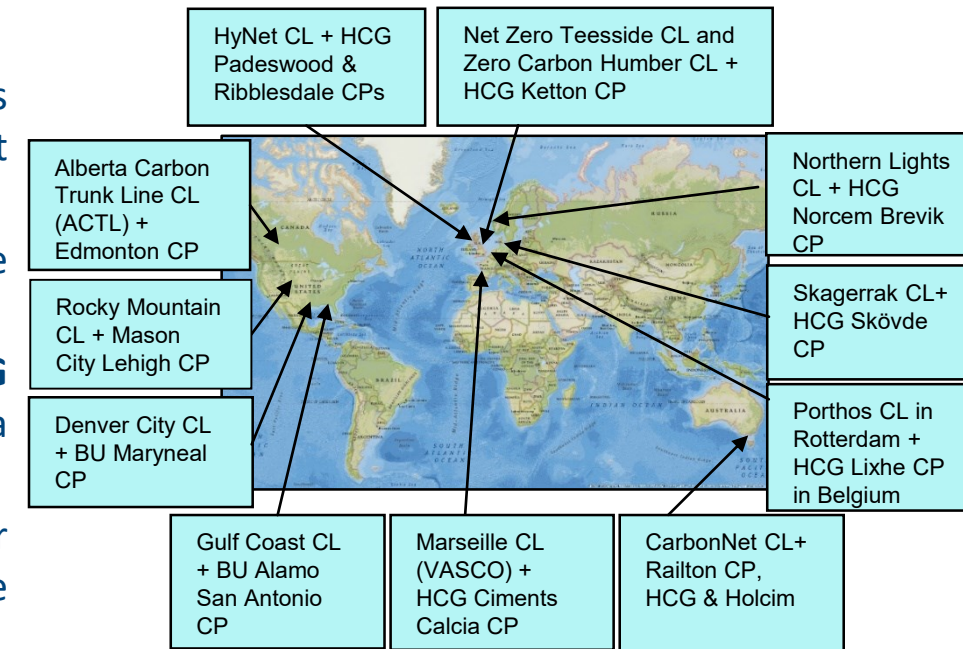
- Annually 6.8 Mt CO<sub>2</sub> could be captured, transported and injected, including 6 Mt CO<sub>2</sub> avoided using transport and storage and 0.42 Mt avoided using MC of Estonian OSA.
- During 30 years nearly 204 Mt CO<sub>2</sub> will be captured, used and stored, while 193 Mt CO<sub>2</sub> could be avoided.
- CCUS scenario includes CO<sub>2</sub> use of 0.47 Mt CO<sub>2</sub> produced at Eesti PP and using 3.8 Mt of fresh OSA produced during combustion of OS at three Eesti Energia PP.
- 6.4 Mt of captured and compressed CO<sub>2</sub> will be transported annually for onshore CO<sub>2</sub> storage site in Latvia (North Blidene) via pipelines. CO<sub>2</sub> will be injected into the 50 m thick Cambrian Series 3 Deimena Formation reservoir sandstones at the depth of 1035-1150 m.
- 6. The total average transport and storage cost of the scenario is 18.4 €/tCO<sub>2</sub> injected. This cost depends on the transport distance, according to the applied methodology, and it is the most expensive for the Eesti Energia PPs.
- The lowest T&S cost of 5.54 €/tCO<sub>2</sub> injected will have Latvenergo TEC2 PP located at the smaller distance from storage site.
- At the price of EEAP of 40 €/t CO<sub>2</sub> and 50 €/t PCC the CCUS scenario could be beneficial for three Eesti Energia and Latvenergo TEC-2 PPs. For the KNC and VKG Energia plants without CO<sub>2</sub> use options, the higher EEAP of about 50 €/t CO<sub>2</sub> is needed to cover all CCUS costs including capture, compression, T&S and monitoring.



(Shogenova et al, 2021)

# Integration of Buzzi and Heidelberg cement plants into the first operating and planned CCUS cluster projects worldwide

- Technical and geological parameters of the 12 large CCUS cluster projects worldwide were included into the CLEANKER ArcGIS Database and integrated with 12 HCG and BU CPs prospective for CLEANKER Ca-looping technology exploitation.
- CO<sub>2</sub> transport distance from the CP to the CO<sub>2</sub> storage site and maturity of the projects permitted to propose priority for the possible CPs integration (recommendations sent to HeidelbergCement in 2020).
- The **HCG Norcem Brevik CP** is the first worldwide CP already included into the Longship project with Northern Lights infrastructure.
- The second world candidate CP for integration into the cluster project is **HCG Edmonton CP** located at the **170 km** from the Clive DOF of the **ACTL** project in Alberta State in Canada. The CO<sub>2</sub> capture pilot is developing now at the Edmonton CP.
- Among three operating CO<sub>2</sub>-EOR cluster projects in USA the first candidate for integration is **BU Maryneal CP**, located at 81 km from Sacroc depleted oil field in the Denver City operating cluster project in Texas.
- All CPs proposed for integration into the European cluster projects has close, or relatively close location in the limits of **50-300 km** to the storage sites.
- Among three CPs proposed for UK clusters, the **Padeswood CP** has the closest location to offshore storage site (about **60 km onshore and offshore**). In **2021 HeidelbergCement's British subsidiary Hanson UK has become a partner in the HyNet North West consortium with Padeswood cement plant.**
- All the proposed CPs are producing clinker and cement and suitable for exploitation study of the CLEANKER project Ca-looping capture technology.



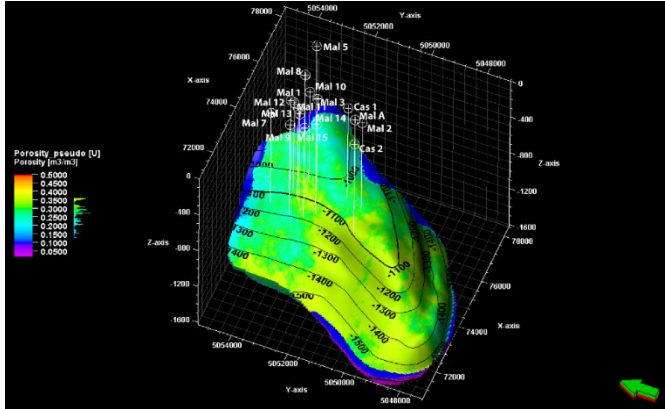
**Fig.1. 12 CCUS Cluster Projects (CL) with Cement Plants (CP) proposed**

Results and recommendations from this study was sent to HeidelbergCement Group in December 2020

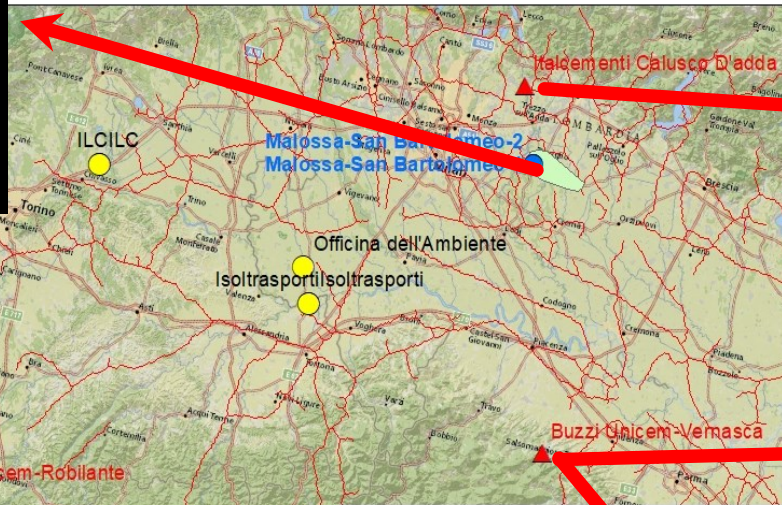


# NORTH ITALIAN CCUS SCENARIO FOR THE CEMENT INDUSTRY

## CO<sub>2</sub> emission sources



3D Model of Malossa Structure



One of the largest cement plants in Europe

Heidelberg Cement Italcementi plant Cementeria di Calusco d'Adda



Kiln 2 at Robilante Cement plant



Buzzi Unicem is the second largest industry player in the country

CLEANER WP7



Buzzi Unicem Vernasca Cement plant



CO<sub>2</sub> capture pilot cement plant opened in October 2020 at Vernasca Cement plant

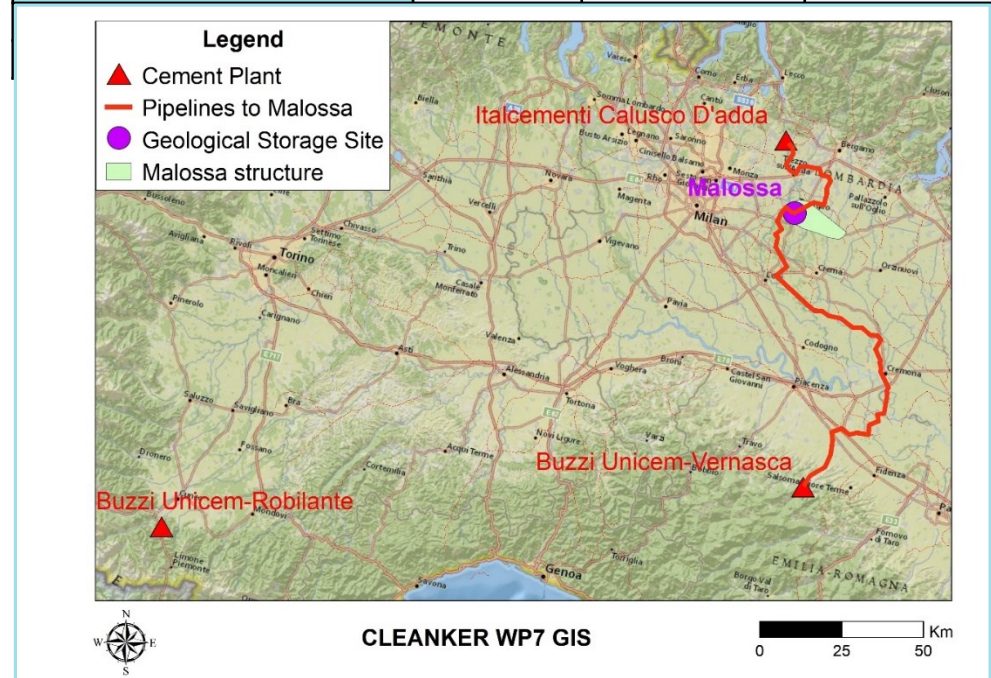




# Techno-economic modelling of 2-plants scenario for the Northern Italy

- Economic modelling of CCS scenario for the Northern Italy includes Buzzi Unicem Vernasca and HCG Italcementi Calusco D'adda CPs with total 1.2 Mt CO<sub>2</sub> emissions produced in 2020
- It is possible to capture, transport and store 1.1 Mt CO<sub>2</sub> annually and 23 Mt during 20 years of the project into Malossa structure, considering the limited CO<sub>2</sub> storage capacity of the Sergano Gravel Reservoir Formation with the estimated average optimistic capacity of 24 Mt CO<sub>2</sub>.
- Considering 5% of additional emissions produced during CCS operations, only 21.8 Mt of CO<sub>2</sub> could be avoided during 20 years of the project.
- CO<sub>2</sub> transport, storage and monitoring cost for this scenario is the most economic for Italcementi Calusco D'adda CP, estimated as 4 €/t CO<sub>2</sub> avoided, explained by close location to Malossa storage site. About 34 km of pipelines along available natural gas pipelines will be constructed.
- CO<sub>2</sub> transport, storage and monitoring cost is 15.1 €/t CO<sub>2</sub> (about 4 times more expensive) for Vernasca CP explained by 4 times longer pipeline distance and needed CO<sub>2</sub> recompression.
- For a more economic scenario for Vernasca CP, it is highly recommended to use the depleted gas field of ENI located in Cortemaggiore field (Piacenza) located only 30 km from the Vernasca CP and with good options for CO<sub>2</sub> use for enhanced gas recovery.
- The total costs for the CCS scenario will depend on the final costs of Ca-looping CO<sub>2</sub> capture at the Vernasca at the end of the CLEANKER project. At the present time, the cost at the reference Ca-looping capture cost is 58 €/t CO<sub>2</sub> avoided, (De Lena et al., 2019), but could be cheaper for CLEANKER pilot at Vernasca (D5.11 of the CLEANKER project).
- The maximum total CCS cost for Vernasca with the transport and storage in Malossa site could be 73 €/t CO<sub>2</sub> avoided and will be feasible for CO<sub>2</sub> price in EU ETS of about 75 €.

Company	Buzzi Unicem Vernasca		Total costs/(average per t CO <sub>2</sub> ) for 2 Italian cement plants
	Unicem	Cement	
Plant			
Parameters	Vernasca	Italcementi Calusco D'adda	
CO <sub>2</sub> injected per year, Mt	0.50	0.65	1.15
TPC (Total Plant Cost), M€	57.23	16.34	73.56
COSTtotal, €/t CO <sub>2</sub> injected	14.32	3.75	8.31
COSTtotal, €/t CO <sub>2</sub> avoided	15.1	3.95	8.74



CO<sub>2</sub> transport scenario from Buzzi Unicem-Vernasca and Italcementi Calusco D'adda cement plants to Malossa storage site in Sergano Gravel Formation reservoir.



# Mineral trapping of CO<sub>2</sub> from the demo system

- One of the objectives of the Horizon 2020 project CLEANKER is the construction of a CO<sub>2</sub> mineralization reactor for the Ca-looping demonstration system that will capture CO<sub>2</sub> in the cement plant operated by Buzzi Unicem sited in Vernasca.
- In the case of CO<sub>2</sub> mineralization, captured carbon dioxide gas is stored in the form of thermodynamically stable carbonate minerals, which, by eliminating the greenhouse effect of CO<sub>2</sub> allows environmentally safe disposal or recycling of CO<sub>2</sub>.
- The pilot testing (**in 200 L reactor**) was preceded by lab-experiments (**in 46 L reactor**), the aim of which was to select the best potential CO<sub>2</sub> binders and to find the optimal carbonation conditions.
- Laboratory tests were performed **using wet and dry carbonation routes**.

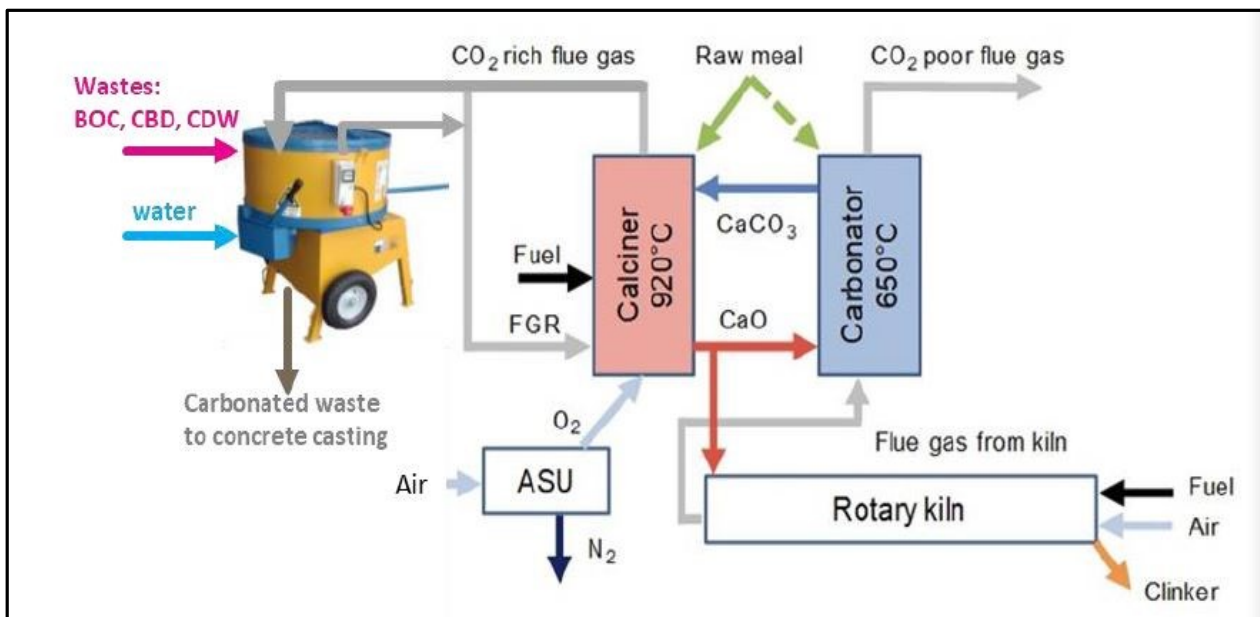


Figure 1: Process scheme.

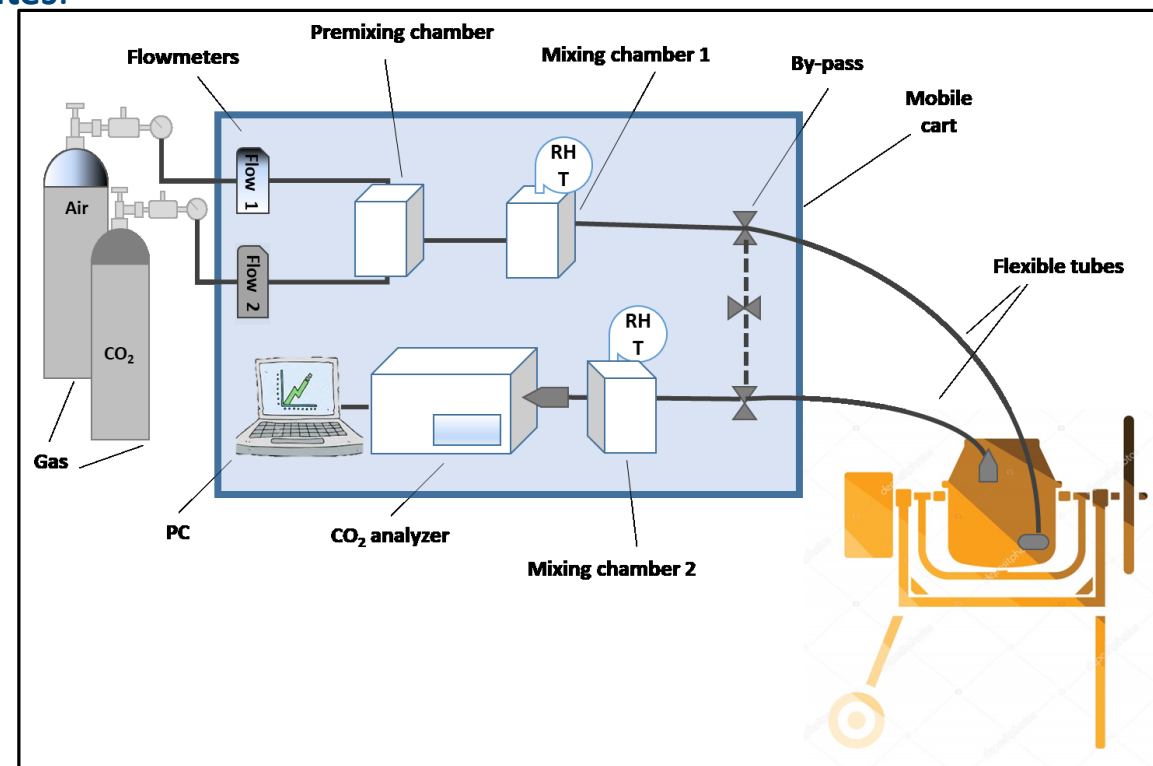


Figure 2: Preliminary experimental design (Usta et al, 2021).





Figure 3: Testing equipment (flowmeters, mixing chambers, RH/T probes, by-pass connections, CO<sub>2</sub> analyzer) shown from the side (left) and from the top (right) (Usta et al, 2021).

- The results showed that selected types of burnt oil shale and cement wastes could be used as efficient binders in both dry and wet CO<sub>2</sub> mineralization systems with binding capacities up to 0.18 kg of CO<sub>2</sub> per kg of BOS and up to 0.24 kg of CO<sub>2</sub> per kg of CBD.
- The activating effect of hydration as a pre-treatment method showed that at lower operating temperatures, the same level of CO<sub>2</sub> capture can be achieved, thereby rendering the carbonization processes of similar industrial wastes more energy efficient.
- Finally, the wet carbonation route (L/S=0.2 – 0.3) was chosen for pilot testing.
- The pilot (200 L) was designed based on a commercially available concrete mixer integrated into CLEANKER Calooping demo system and equipped with CO<sub>2</sub> inlets and outlets, as well as CO<sub>2</sub>, temperature, and moisture sensors to detect the reaction progress.
- Preliminary testing confirmed that CO<sub>2</sub> could be mineralized from gas mixture by burnt oil shale in proposed wet conditions.
- The testing will continue using CO<sub>2</sub> directly from Ca-looping calciner to produce re-carbonated wastes for concrete casting to demonstrate the quality of the commercial product in the following stages of the project.
-

# Dissemination and communication ACTIVITIES: Climate change and CCUS in Estonian media

CL-FAN clinKFR by calcium looping for low-CO<sub>2</sub> cement

CLEANKER

TAL  
TECH  
DEPARTMENT OF  
GEOLOGY

POSTIMEES МНЕНИЕ СПОРТ ВИДЕО КУЛЬТУРА КРАСОТКА ЛИМОН КИНОЗАЛ ЗДОРОВЬЕ БАРБОС

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269 17 октября 2019, 18:31

## Ученые знают, как спасти сланцевую энергетику Эстонии не в ущерб экологии, но их не слышат

Добавлен комментарий Eesti Energia

Олеся Лагашина



Казбулат Шогенов со своей докторской диссертацией, посвященной хранению углекислого газа.

ФОТО: Олеся Лагашина

В ТТУ утверждают, что знают, как решить проблему неэкологичной сланцевой энергетики, не закрывая производство. Однако пока ученым не внемлют ни политики, ни энергетики. О том, почему так происходит и как работает

EestiPäevaleht UUDISED ARVAMUS VÄLISMAA ÄRILEHT KASULIK KULTUUR SPORT LP LOE TÄNAS

KLIIIMA 31. OKTOOBER 2019

## Teadlane: ka Eesti maapõues saaks CO<sub>2</sub> ladustada ja siis näiteks maasooja toota

Maasooja tootmine CO<sub>2</sub> abiga on Alla Šogenova sõnul täiesti võimalik. „Seda pole ma veel kellelegi Eesti rääkinud. Olen juba rääkinud teile rohkem, kui peaks!“

RAIMO POOM  
raimo.poom@epl.ee

JAGA 56 KUULA



Kui süsihappegaas Eestis kinni püüda, siis on Alla Šogenova sõnul olemas väga head arivõimalused, kuhu ja kellele seda müüa.

FOTO: RAUNO VOLMAR

Ярослав Тавгень · 7 ноября 2019

Поделиться: f vk tw in

НОВОСТИ

Только для подписчиков

## Группа захвата CO<sub>2</sub>

В США разработаны технологии, позволяющие устранить 90% выбросов CO<sub>2</sub> в атмосферу. Их можно применять и в Эстонии. Но есть проблема: они невероятно дорогие.



Казбулат Шогенов, научный сотрудник Таллиннского технического университета



Low carbon cement (CLEanker) - CO2GeoNet Webinar - 21 September 2021

Co-funded by the Horizon 2020  
Framework Programme of the European Union



# Dissemination and communication ACTIVITIES: CCUS prospect presented for some Estonian Parliament members and Policy makers (2019)

<https://www.facebook.com/Kazbulat/>:

- a) Presentation at the Estonian Ministry of Economic Affairs and Communications, Timo Tatar - Deputy Secretary General for Energy at Ministry of Economic Affairs and Communications for Estonia
- b) Presentations to Estonian Parliament member – Viktoria Ladõnskaja ,
- c) Presentations to Estonian Parliament member – Erki Savisaari juures



A



B

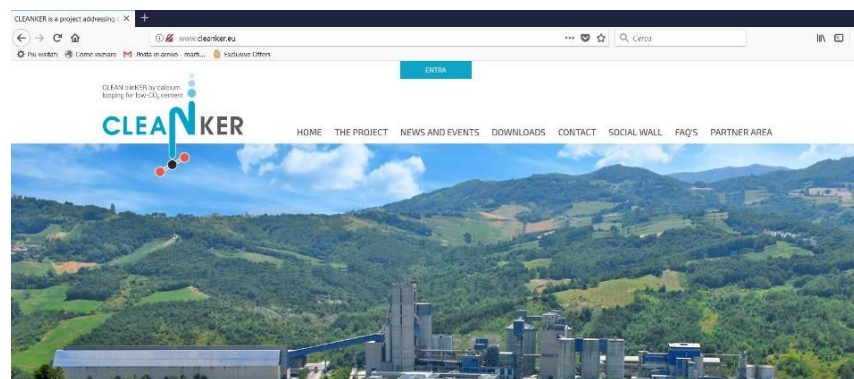


C





# Dissemination and communication



[www.cleanker.eu](http://www.cleanker.eu)



<https://www.youtube.com/watch?v=7X8YJeR65cM&t=33s>

[CLEANKER community in Zenodo:  
<https://zenodo.org/communities/cleanker?page=1&size=20>](https://zenodo.org/communities/cleanker?page=1&size=20)



26° August 2020, RAI1, SuperQuark, Piero Angela - <https://www.youtube.com/watch?v=oQcrWfRbFJg>



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