A novel solution for counterfeit prevention in the wine industry based on IoT, smart tags, and crowd-sourced information

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19 **1 Introduction**

20 In the era of fast-moving consumer goods (FMCG) there is a world-wide problem of counterfeit products and brands [1]. The wine industry is not an exception and counterfeit wine is a real 21 22 problem both for wine makers and wine consumers [2,3]. Counterfeit wine affects the wine 23 maker's reputation and profit, but it can also be harmful for the consumers. The analysis of the 24 wine market worldwide shows that the share of counterfeit market in wine industry falls in range of 0.2% to 1%, and some estimates go as high as 4-5% [4,5]. Even more dramatic estimates 25 come from China where the market share of counterfeit wine imported from Europe is estimated 26 27 to be around 20% and in some instances even higher, while wine consumption is on the rise 28 making China the fastest growing wine market, ahead of the US and Russia [3,6,7]. 29 The most common way of wine counterfeiting is printing a fake label which resembles an original wine label with subtle changes in brand name and company logo in order to fool wine 30 31 consumers. Sometimes, counterfeiters use the authentic labels removed from more expensive 32 wines and place them on cheaper wine with similar bottles. Finally, in some situations the drink inside bottles is fake wine, which poses a big health concern, as well [7]. This is a real problem 33 34 in Montenegro, as well as the rest of Southeastern Europe, which was one of the main 35 motivations for this project. Figure 1 illustrates examples of counterfeits of Montenegrin wines being sold in the Western Balkans and Eastern Europe. In these instances, labels with similar 36 appearances to the originals were used. An especially peculiar example is a 5 liter bottle of the 37 38 wine that was never sold in 5 liter packaging.

Food security is a major issue and it is becoming more and more critical due to the increase of the world population and the current way of agriculture production [8,9]. The Internet of Things (IoT) technology is a new game changer in agriculture and the overall food supply chain.

Combined with other information technology (IT) mega-trends, it will play a key role in the digital
transformation of farming and food production by using smart networks of connected objects
that can be identified, sensed, and controlled remotely [10-12]. The main developments of IoT

applications in food production and delivery are expected in precision agriculture, food tracking
and tracing, safety and quality management, food processing and manufacturing, and consumer
food awareness [8]. Food traceability systems, often forced by relevant laws, are typically still
achieved using conventional systems, within a single company or a specific part of the food
supply chain using basic technologies and paper trails [13].



- Figure 1. Examples of Montenegrin counterfeit wines sold in the Western Balkans and Eastern
 Europe (images obtained from the company 13. jul Plantaže).
- 62

63 The need to fight against counterfeit goods in the global supply chain is very well recognized 64 and various techniques and technologies to approach this problem have been proposed [1,2]. 65 These techniques are applicable in the wine industry [2,14]. There are RFID-tag based solutions that may be highly platform dependent, as RFID readers are not broadly available [15,16]. On 66 the other hand, ink-based solutions are much more flexible in terms of implementation [17,18], 67 68 but they are easier to imitate [14]. Some researchers propose the use of solutions based on 69 fluorescence materials [19] or random patterns [20], but there is a lack for wider support for these techniques. A wine track and trace solution based on reading individual wine bottle 70

numbers using OCR technique is possible, but the drawback is accuracy of the readings and the use of various fonts and numbering schemes for different types of wines [21]. Systems for product traceability and anti-counterfeiting based on the use of QR codes are well received by the consumers and they usually require only a smartphone with a camera [22,23]. Blockchain technology is also finding it's use in supply chain management applications [24,25], and its distributed ledger technology could provide for an alternative to cloud based systems in the near future.

This paper describes the implementation of a pilot project that uses a combination of techniques 78 79 to implement a system for brand protection and counterfeit prevention in the wine industry. The 80 approach is driven by the IoT, cloud storage and data analysis, mobile apps, and specially designed smart tags based on dynamic QR codes. The use of smart tags creates an ecosystem 81 82 of connected objects, where each product instance is identifiable, leveraged by technology 83 provided by the Horizon 2020 TagltSmart! project [26,27]. Please note that traditional barcodes 84 identify the type of product but do not provide information about the individual items [28]. It is worth mentioning that the GS1 Digital Link Standard has been co-developed in TagltSmart! 85 project and and offers brands the use of a QR code, radio-frequency identification (RFID), near-86 87 field communication (NFC), and even Bluetooth to deliver information to their customers [29]. 88 The idea behind the standard is to provide web-enabling barcodes in order to enhance the 89 shopping experience for consumers, strengthen brand loyalty, and improve supply chain 90 traceability and efficiencies.

The novelty of the use of smart tags is that everyday mass-market objects that are not normally considered a part of IoT ecosystem can be equipped with smart tags allowing them to dynamically change their individual status depending on the environmental changes [30,31]. Another important aspect of the presented approach is the human-centric sensing enabled by the ubiquitous presence of smartphones with their cameras [32]. The solution provides a mobile app that interacts with consumers in a way that every time users scan a QR code uniquely

97 identifying a product instant (i.e. wine bottle), they provide an update on the status and location 98 of that particular bottle. Therefore, each bottle is individually tracked and traced throughout the supply chain and these information updates can be used to identify whether there is a potential 99 counterfeit issue with that particular bottle. 100

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2 System objectives and implementation approach 102

103 The main objective of the pilot system described in this study was to combine tools and technologies aimed at brand protection, digital products, and life cycle management provided by 104 105 the TagItSmart! ecosystem in order to create a solution for counterfeit prevention in the wine industry (Figure 2). Using a simple mobile app, with just a few clicks, the end user, in this case 106 the wine consumer, can differentiate the original and counterfeit wines that may appear as 107 identical products, while simultaneously providing the wine maker with alerts, location, and 108 109 statistics on their product authenticity issues.





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Counterfeit Original

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Figure 2. Counterfeit wine detection based on tools for brand protection, digital product, and life 118 cycle management. 119

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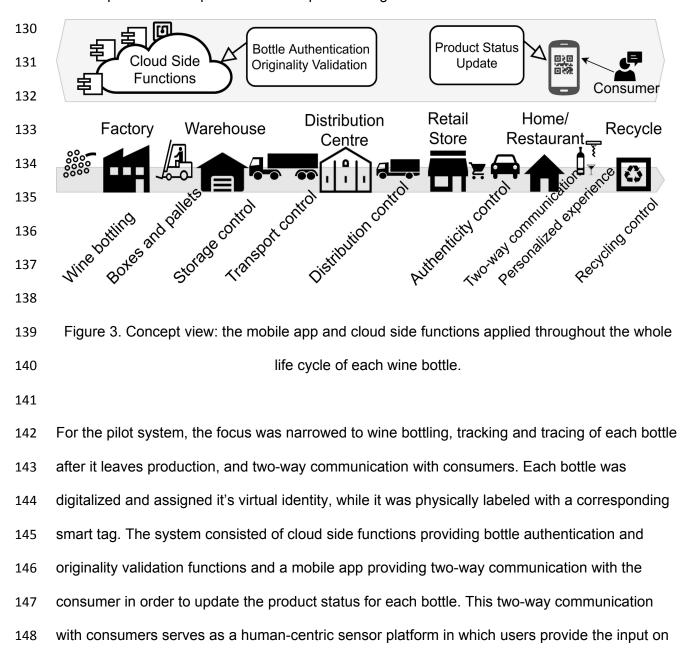
The proposed system improves brand protection and wine counterfeit detection and illustrates 121 the use case for a large wine maker. Project goals included the technical analysis and 122

evaluation of the components and performance of the selected technology. In addition, the pilot system was used to consider business models and projections for the use of this system by regional wine makers of all sizes.

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127 2.1 Concept and approach

128 The concept and approach to implementation considered the end-to-end life cycle of wine and 129 various points in wine production as depicted in Figure 3.



the status of each scanned wine bottle, while concurrently informing the users more about the

150 product, it's origin, and authenticity. Finally, wine makers interact with the system using a web-

based app in order to create QR codes for production batches, and to properly track scans on

152 visualization dashboards to detect possible authenticity and counterfeit situations.

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154 2.2 Smart tags and technology selection

155 As for the use of smart tags in this TagItSmart! project, their purpose was to "smartify" products

and allow them to be tagged in a way that their status could dynamically change in response to

a variety of factors, and seamlessly tracked during their life cycle [27].

158 The idea for using electronic tags or QR codes to bridge physical and virtual worlds is not new

159 [33,34]. There are even examples of using QR codes for product authentication and counterfeit

160 prevention [33]. In our case, for wine brand protection and counterfeit prevention, we conceived

161 a new smart tag that combines a QR code, photochromatic functional ink printing, and

heuristics on the Cloud side of the system [36]. The design of these new wine tags is depicted inFigure 4.

Figure 4. Smart tag design that consists of a QR code and letter code printed in photosensitive

invisible ink.

Activated tag

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171	The QR code provides a ur	nique identifier for each	wine bottle,	which is combined with an
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Inactive tag

invisible print of a letter code. These photochromatic prints have two states: inactive (normal,

- invisible) and activated (excited, visible). The activated state of the tag is achieved by
- 174 illuminating the tag using LED light (i.e. mobile phone flash) with UV spectrum. During the use

of the mobile app, the invisible print is read together with the QR code and tag is validated. For this design, we used reversible ink, which means that after the source of illumination is gone, the tag will revert back to its inactive state. A photochromatic ink with a non-reversible activated state was also considered for marking the bottle of wine as consumed to prevent refilling the authentic bottle. However, this functionality is replaced by collecting the information on the product status ("in store", "on the table", "consumed") from the user via mobile app during each scan of the bottle.

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183 2.3 Main functions

184 The functional specifications of the proposed system are summarized through architecture-

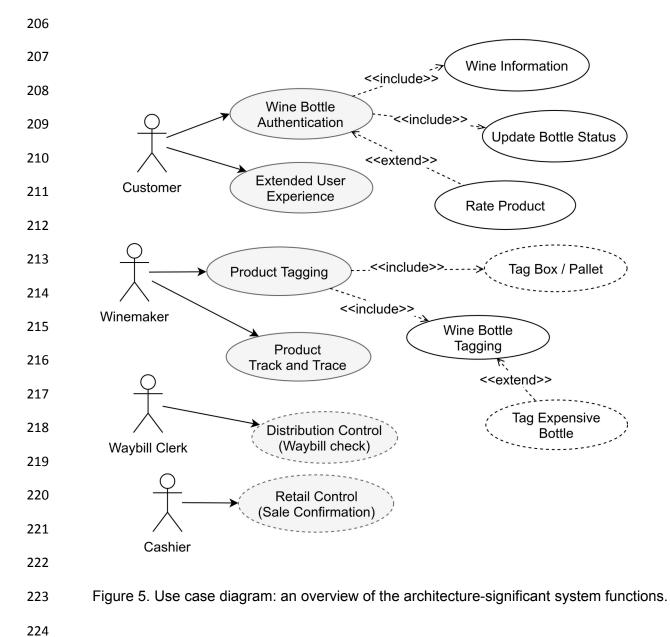
significant use cases as shown in Figure 5. The main stakeholders of such a system would be:

- Wine makers to protect their brand, reduce losses, improve the quality of the product
 and services;
- Customers to get better information on the product and make sure it is original;
- Distributors to validate waybills and improve transportation;
- Retailers to provide an attractive service to their shoppers and increase sales;
- Service providers as the implementer of an anti-counterfeiting system.

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For the pilot system, the focus was on wine makers and customers as main actors. The 193 194 customer uses the system to perform *Wine Bottle Authentication* use case, which includes 195 providing Wine Information to the customer. The implementation of this function utilizes a funneling approach to get the user to provide the information needed to Update Bottle Status in 196 197 each scan. The authentication use case implementation is extended with *Rate Product* in order 198 to provide customer feedback to wine producers. An additional value is proposed to the system 199 with an *Extended User Experience* function such as allowing customers to use the platform to 200 implement text and/or multimedia messages similar to greeting cards (Happy Birthday,

Anniversary, etc). As for the wine maker, they perform the *Product Tagging*, most importantly individual bottle tagging, but also box/pallet tagging, and additional NFC based tags for expensive wines. Throughout the usage of the system, the wine maker is allowed to perform *Product Track and Trace*, which provides insight about each individual bottle and an overall summary about the wine that left the production.



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227 3 System architecture and implementation

228 3.1 Overall system architecture

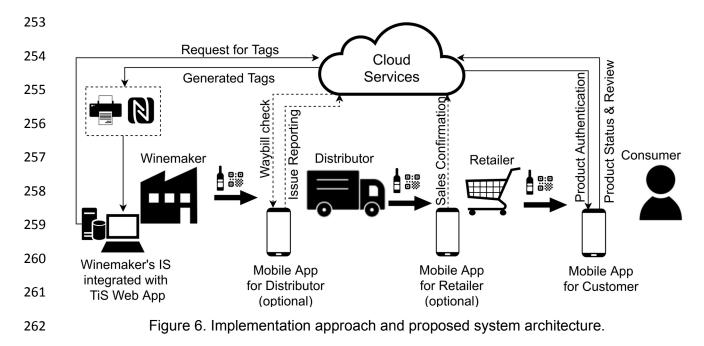
Figure 6 illustrates the implementation approach to the pilot wine track and trace system for the purpose of counterfeit detection. The diagram depicts the main components of the pilot and provides a high-level connection between them. The cloud platform services "glues" all of the end user applications together. The end user applications include:

A mobile app for providing the main experience for the wine consumers, which is used to
 perform wine bottle authentication. This app is also responsible for obtaining feedback
 from the users on the status of the bottle (unsold, sold, opened, empty) and to obtain
 customer satisfaction (product rating);

A web application at the wine maker's site is utilized to support tagging of the bottled
 products. A nice to have feature would be to interface this component with the existing
 wine maker's information system in order to extract information on the current product
 batch, as well as to support the automated integration with waybill creation for
 boxes/pallets. Winemakers will have access to the platform via a dashboard type
 visualization of product life cycles for a given period of time providing information on the
 type of the products, number of scans, possible counterfeit issues, etc.

A mobile app for distributors provides an optional and nice to have functionality to
 scan/control the content of the shipment received at the distributor's site. This module
 would provide track and trace information during the distribution of the product.

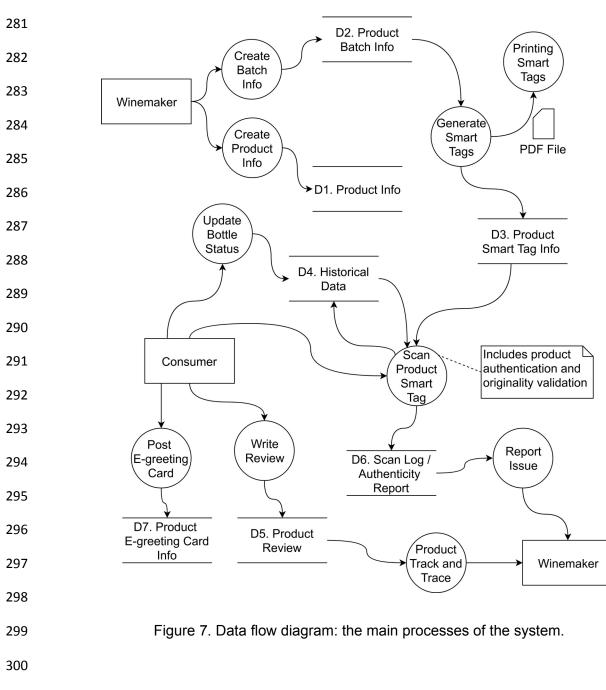
A mobile app or point-of-sale module for the retailer provides an optional and nice to
 have function to provide sales confirmation to the platform. The status for each bottle
 sold would be labeled at the register in stores. In addition, this feature can be achieved
 with an integration/interface between retailer's information system and the counterfeit
 prevention. In this pilot, this functionality was replaced by collecting the information on
 product status each time the end user scans the wine bottle.





264 3.2 Process view and cloud side heuristics

265 The overall workflow of the proposed solution is depicted in process diagram in Figure 7. The 266 wine maker uses the system to generate smart tags for each product batch. The tags are then printed and applied to each bottle in the batch. Once equipped with a smart tag, each bottle is 267 ready for shipping and made "smart", in order to tell users more about the wine type, origin, 268 269 originality and its own history while moving through the life cycle. Both the distributor and retailer 270 confirm the product update upon reception and the bottles end up shelved in stores. The consumer performs product authentication using the scan feature on the mobile app, which 271 scans both the QR code and functional ink letter code on the smart tag. 272 273 Each time the bottle of wine is scanned by the consumer/buyer, the current status of the bottle is updated and evaluated against the historical data for that specific bottle. This is the 274 responsibility of heuristics for counterfeit detection. The mandatory requirement in order to 275 276 receive authenticity confirmation is to successfully match the QR code - letter code pair with the 277 original information stored in the database at the time of the tag creation. The system recognizes situations in which the encoded bottle ID carried by QR code cannot be found in the 278



279 database or the recognized letter does not match the information stored into the database for

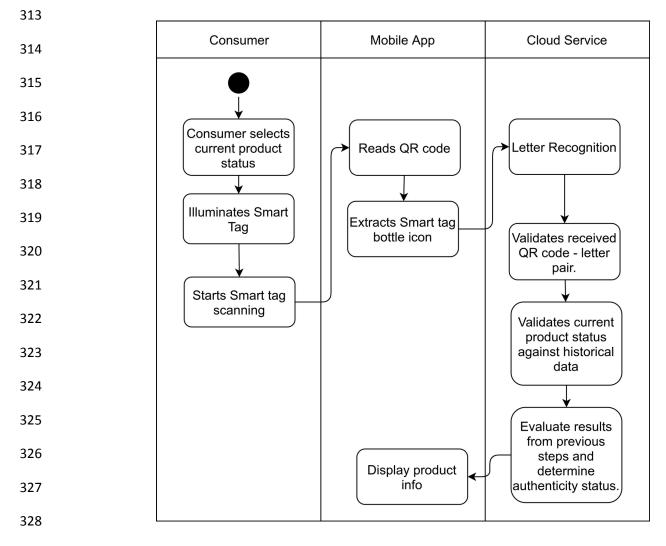
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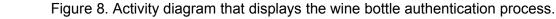
the given bottle.

Besides these obvious problems, there are several other cases that require additional attention. For example, if the consumer scans the bottle which he or she marks with the "in the store" status, and that bottle has already been marked as "sold" or "consumed" in the database, the system should raise the flag for the possible reuse of the original bottle or its Smart tag. On the 305 other hand, the user should not be able to send feedback to rate the wine for the bottle that had 306 not been marked as sold, etc. That is why the validation against the historical data is a very significant step in authenticity confirmation process. 307

Authenticity control heuristic should also be able to tackle the issue of users with malicious 308 309 intent. For this purpose, the unique mobile device ID is attached on every request posted to the Cloud, so that possible malicious activities can be identified, blocked, and prevented. 310 The product authentication process flow implemented for the pilot execution is illustrated in 311 Figure 8.

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331 3.3 System Components

The main components of the system and their organization are shown in Figure 9. The cloud

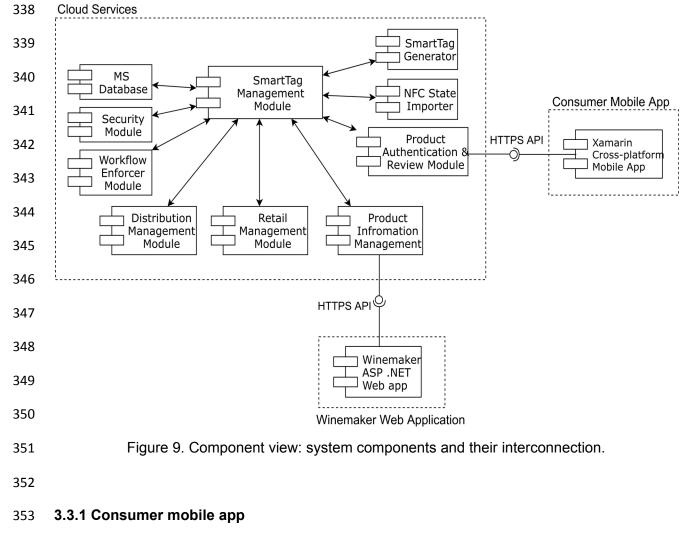
platform is implemented using the Azure Cloud server. The server hosts the key back-end

334 components such as management of smart tags, product authentication and review modules, as

335 well as the implementation of APIs needed to interact with the mobile app. The wine maker web

app is implemented as a web application hosted on the same server. The mobile app was

337 created for Android and iOS platforms, and made available for download via app stores.



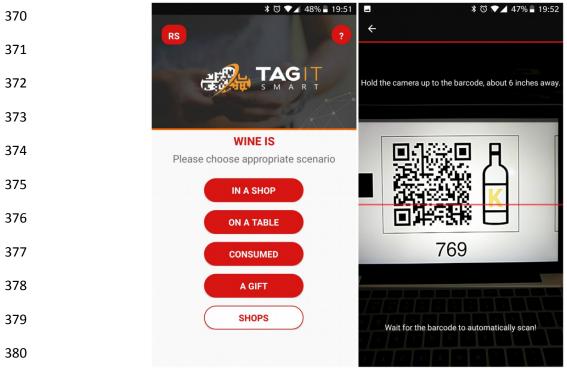
The consumer mobile app has been developed using the Xamarin cross-platform development

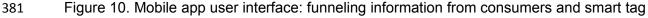
355 framework in order to shorten the time of development of applications for both Android and iOS

based mobile phones [37,38]. Xamarin makes writing native applications easier since shared

logic can be written only once and then transpiled to the appropriate platforms. Although
Xamarin does not restrict developers in terms of using platform-specific libraries and features,
sometimes an additional effort is required in order to adjust platform-specific code. This is
especially noticeable when dealing with hardware support (i.e. mobile phone flash and camera
control).

The mobile app is built to provide consumers with a user interface for the *Wine Bottle* 362 Authentication use case. The user interface relies on collecting data from the end user about the 363 product status using an information "funneling" concept. Every time the product is to be scanned 364 for originality, the app asks the user to provide the information on bottle status ("in the store", "in 365 the restaurant", "on the table"). Additionally, the app collects the actual scan location (GPS 366 coordinates, anonymized device ID) that are sent to the Cloud. The user interface is designed 367 with the intention to consent the end user to provide as much information as possible, which in 368 369 turn defines the status of the wine bottle that has been scanned (Figure 10).





scanning.

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As a result of collecting all of this data, the wine makers have a better insight of what happens with their wines once it leaves the factory, as well as the ability to detect possible counterfeiting patterns, and problematic areas and retail locations.

For the sake of the pilot implementation, the end user was warned if an authenticity issue has arisen. However, the system could be tuned so that only wine makers get the information about possible counterfeits and plan their response accordingly.

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391 3.3.2 Wine maker web app

As mentioned before, the wine maker web app is used for requesting and creating QR codes for the wine production batch. The result of this operation is a set of stickers that correspond to specific wine bottling batch. QR codes are matched with the type of wine, vintage, origin, and other relevant information that is made visible to consumers during their use of mobile app at later time.

For the sake of pilot supervision, the wine makers were provided with dashboard screens that allowed them to easily track scans and assess the situation with respect to authenticity issues identified while the system was operational (Figures 11 and 12).

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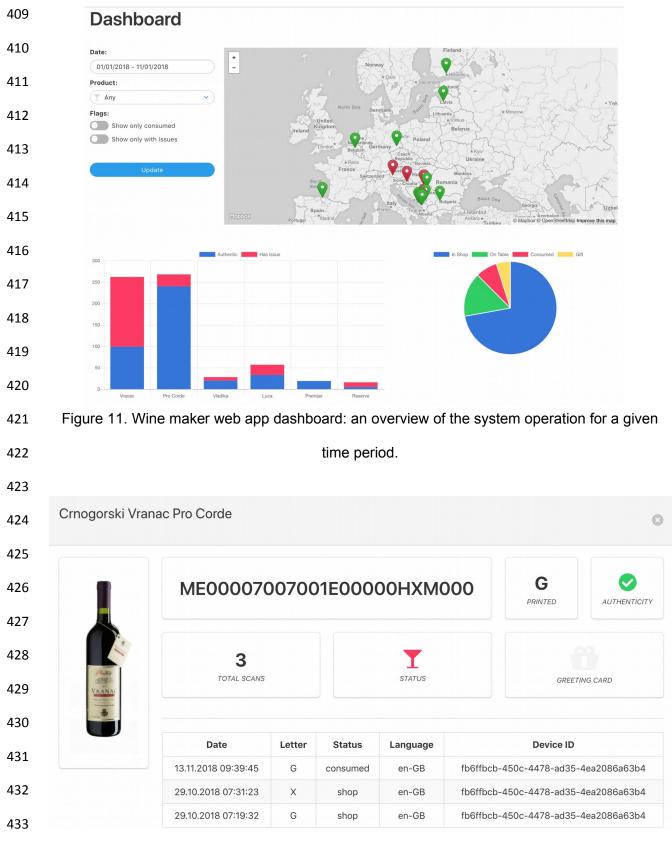
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434 Figure 12. Wine maker web app dashboard: information on individual scans for each bottle.

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436 **3.3.3 Cloud service**

The Cloud services component glues the system's functions together and integrates end users 437 and the mobile app on one end, and the wine maker web portal on the other. Some of the 438 439 functions and techniques for counterfeit prevention could be implemented without the cloud, especially if we used the QR code technique alone. However, in the proposed system we added 440 another layer of functionality to the system that combines a QR code equipped with functional 441 ink, and crowd-sourced human sensing data collected via mobile app. This approach enabled 442 443 the development and use of heuristics that evaluate crowd-sourced data about each individual 444 bottle in order to improve wine authentication and originality. For example, we implemented logic that can detect a situation where an original bottle and SmartTag are reused with fake 445 wine or wine with lower quality. In addition, the proposed cloud based system could serve as a 446 foundation for further development of more advanced counterfeit detection functions, but also 447 448 for new usage scenarios. There is a possibility that the cloud part of the solution could be replaced by Blockchain distributed ledger technology at some point. 449

450 The main cloud-side functions include:

451 1) QR code batch preparation: one of the services is to interface to the product database and create unique QR codes for each batch of wine in the bottling process. Every batch belongs to a 452 certain type of wine, location of origin, year made, description, and a range of unique ID 453 454 numbers that will result in a QR code smart tag for each bottle. Furthermore, each tag is paired 455 with a specific letter that will be later printed with invisible ink. The result of this operation is two types of paired PDF files with QR codes which are printed and used to individually identify each 456 bottle, and a companion PDF file which is used for functional ink printing. An additional outcome 457 of this service is that each bottle ends up with its "virtual twin" in the information system that will 458 459 resemble and mimic the state of each bottle as it moves through its life cycle;

460 2) Smart tag reading and validation: the pattern recognition of the letter printed with the invisible. 461 photochromatic ink is also done at the cloud side using Azure Custom Vision service, which is a part of Microsoft's Cognitive Services. The training set, with over 200 snapshots of the Smart 462 tags, has been uploaded and the letter recognition component has been trained. Every time a 463 464 bottle equipped with a smart tag is scanned, its QR code is read and matched with the letter print in order to validate the tag. Each scanning procedure includes collecting information from 465 the end user and mobile device in order to maintain the history about each bottle in the scan 466 467 log database;

468 3. Wine authentication and originality: finally, the heuristic for counterfeit detection resides on 469 the cloud side of the system. Each time the bottle of wine is scanned, the current status of the 470 bottle is updated and evaluated against the historical data for that specific bottle. The mandatory requirement in order to receive authenticity confirmation is to successfully match the QR code -471 472 letter code pair with the original information stored in the database at the time of the tag 473 creation. In addition, various custom heuristics can be devised. For example, if the bottle was already labeled as opened and empty, it should raise a warning if it is found in stores again. The 474 475 same goes for bottles with product rating, e.g. consumed and rated with 4 stars.

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477 **4 Pilot execution results and discussion**

478 4.1 Pilot execution

The tags were printed at Durst (QR code) and at VTT (photochromatic ink). For printing of the photochromatic ink VTT used its high throughput roll-to-roll printing line ROKO with 10 m/min printing speed. The smart tags were laminated to protect them from degradation, and the tags were kiss-cut to form labels. Thereby, over 15,000 smart tags based on QR code and photochromatic functional ink have been applied to bottles of six types of wines (Figure 13).



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Figure 13. Pilot execution: applying smart tags to bottles in the wine production line.

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Prior to the pilot execution, we performed in-house testing of the system with over 100 mobile app downloads and experimentation with several different scenarios. We tried the system with real-life usage scenarios including intentionally incorrect input data simulating situations where the same wine bottle would be labeled as sold or consumed and then "re-appeared" in store again. This lab testing helped us fine tune the technical side of the system and evaluate its behavior where issues with the product were expected to be detected.

In order to disseminate the project and pilot execution, several demonstration events have been 499 500 organized. The two main demonstrations took place in the stores that belong to the biggest 501 supermarket retail chain in Montenegro. A total of nine demo events were organized over the course of three months. In addition to these demo events, 3,500 booklets in a form of bottle 502 neck hanger manuals were printed for the purpose of promoting the mobile app and its purpose. 503 504 There was over 200 unique mobile app downloads for Android and iOS during the pilot 505 execution and over 600 "organic" scans of tags with product update. By "organic" we mean scans performed by end users after we finished the in-house testing and by other people that 506 are not from the project team. We received 51 product quality ratings and 109 surveys via 507

508 mobile app. In addition, a total number of 26 wine makers and distributors were surveyed via

509 interviews.

510

511 4.2 Surveying End Users

- 512 During the pilot execution both customers and wine makers were surveyed. The customer
- 513 survey was embedded inside the mobile app and it is displayed only once during the first Smart
- Tag scan. The results are summarized in Table 1.
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516 **Table 1. Results of the customer survey.**

Question	5	4	3	2	1	Average
Do you think that application was easy to use?	101	5	1	0	2	4.86
How likely you will recommend this application to your friends?	92	8	4	3	2	4.70
Do you think that information provided by application was useful or interesting for you?	99	6	2	1	1	4.84
Do you think that information about the wine and its authenticity influenced your purchase?	91	9	4	2	3	4.68
Do you think that you would use the application whenever wine shopping?	84	11	5	0	9	4.48
TOTAL:	109					

517

In addition, the wine makers and distributors were surveyed on several occasions, mostly during
wine fairs and similar events. The survey for wine makers was designed to assess crucial topics
regarding wine counterfeiting, project viability, and the possibility to integrate wine anti-

521 counterfeit solutions with existing information systems used by wine makers. There was a total

of 28 companies that were surveyed during the pilot execution, mainly from the Westen Balkan

523 countries. Most of the wine makers expressed their interest in the use of technology to prevent

524 or reduce counterfeiting of their products. However, most of them were not aware whether or

not they were a target of counterfeiting, nor were they aware of their possible losses or effects
to their brand due to counterfeiting. The most interesting finding of the wine maker survey was
that the small wine makers were much more open to the adoption of the counterfeit prevention
system and ready to pay more for it (per bottle cost).

529

530 4.3 Business models

It is not an easy task to estimate the cumulative loss due to wine counterfeiting issues. In 531 addition to the direct impact on revenue when consumers buy counterfeit products, there is also 532 533 loss due to brand reputation damage, which is much harder to estimate. Regular consumers 534 might stop buying products if they stumble upon a single counterfeit product with poor quality. Therefore, very rough estimates will be used to depict loss caused by counterfeit market. 535 Several studies have shown that the share of the counterfeit market in wine industry falls in 536 537 range between 0.5% and 5%, and maybe even higher in Asia [4,5]. Taking these percentages 538 into account, it can be easily derived that a company that produces 10 million wine bottles annually can easily have a loss due to counterfeiting in the range measured in hundreds of 539 thousands of Euros. Investing in an anti-counterfeiting and brand protection solution could bring 540 541 benefit to wine producers on multiple levels. Based on a relatively small sample of surveyed wine producers, three basic business models have been identified and discussed during the 542 course of this pilot project: 543

1) A Freemium model: the basic services offered for free to wine makers and consumers, and
the expenses of implementing and maintaining the system will be covered through advertising
through the platform;

2) A Service model: the wine makers pay for the system implementation and service (i.e. by
purchasing certain number of printed smart tags) and the consumers use the mobile app for
free. Different pricing can be offered depending on the number of bottles and the size of the
wine producing company that pays for the service;

3) A Stand-alone model: the wine maker implements a fully customized in-house system, which
is attractive to larger wine makers. Additional benefits of such a business model would be the
possibility to integrate the solution with existing information systems in the company, create
additional data analytics, and business intelligence based on the customer feedback obtained
through the solution.

The data set collected from users during the pilot execution, both from wine producers and 556 consumers, is not sufficient for plausible estimates with respect to which of the business models 557 may be the best. Also, as the survey showed, different types of wine makers may have different 558 559 needs and preferences. During this pilot execution, the number of scanned products falls between 3 and 4%. This is not negligent considering that not much advertisement of the anti-560 counterfeiting system has been done. In addition, it is not an easy task to estimate the rate of 561 success of the system meaning that even if the system is put in place it would not guarantee a 562 100% prevention of wine counterfeits, but even a smaller success rate such as 20-30% could 563 564 generate a significant benefit for producers, both in terms of reducing profit losses and brand 565 protection.

566

567 4.4 Lessons learned

From the technical standpoint, it has been noted that due to gradual photochromatic ink 568 functionality loss, Smart tags with limited shelf-time are not the best match for products with 569 570 unlimited shelf-time such as wine. The first batch of printed smart tags showed complete loss of 571 ink function after 5-6 months, especially when exposed to the sunlight for a long period of time. 572 The issues were expected since these tags were first of their kind to ever be printed, and further modification of the ink formulation would be necessary. Thereby, it is anticipated that the 573 technology of functional inks will improve in the near future. Different ways to protect the smart 574 575 tags from degradation besides lamination could be evaluated in order to improve shelf-life of the

smart tags. Most importantly, the concept was very well accepted by both the consumers andwine makers.

On the business side, the survey results have shown significant readiness of wine producers to implement anti-counterfeiting solutions. Small-size wine producers were ready to pay even a higher price, between $0.5 \in -1 \in$ per smart tag, while large-size wine producers suggested a price below $0.05 \in$ per Smart tag. Several business models have been considered and described earlier.

583 During the pilot execution, a smart tag scan rate drop has been noted after initial kick-off demo 584 days. Therefore, appropriate bottle neck hangers with scan instructions have been printed and 585 placed on bottles with Smart tag. This resulted in increased user engagement. However, if any 586 of consumer-based business models are to be considered, there must be appropriate marketing 587 coverage in order to get consumers familiar with Smart tag features and their purpose.

588

589 5 Conclusions

This paper describes the implementation of a novel solution for counterfeit prevention and brand protection in the wine industry. The proposed system is based on state-of-the-art technology including smart tags, IoT, Cloud, and human sensing network. The main objective of this research effort was to implement a fully functional pilot system, which was then used to perform the evaluation of the proposed technology, but also to collect feedback from end users, namely wine consumers and wine makers.

596 For this system, a special type of smart tags were created combining QR code and

597 photochromatic ink in order to uniquely identify, track, and trace each wine bottle during its end-

to-end life cycle. The implementation of the system combined the use of smart tags with IoT,

599 Cloud computing, a mobile app, and crowd-sourced information collected from consumer. The

- 600 main contribution of the research is the demonstration of the combination of techniques for
- 601 individual product identification, and gathering information on the product status supported by

the mobile app and centralized cloud system. As shown, this platform can be used to implement a product authenticity solution aimed at brand protection and counterfeit prevention in the food and wine industry. Even though functional ink printing technology showed some weaknesses in this pilot, the use of unique identifiers for each product instance was critical to implement track and trace capability supported by human-centric sensing and the cloud system.

The pilot execution and surveying of the end users showed a great interest in the possibility of

608 implementing such a system, added value for the users, and the potential of the concept to

609 increase profits, support brand protection, and reduce possible health hazards. The research

outlined three possible business models to be further explored as a basis for implementation of

an actual system in the production environment. It is also important to note that the benefits of

612 implementing such solutions is not only counterfeit prevention and securing profits for

613 producers, but also to engage consumers and raise awareness about food safety and it's effects

614 on health.

Further research will explore the use of different types of smart tags and IoT sensors,

616 employment of machine learning models that could be developed using the historical data

collected over time, as well as the use of blockchain technology to store the product information

618 and status updates.

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