

Process & Lab Analytics with OptoFluidic Force Induction (OF2i)

A BRAVE new way in time-resolved particle characterization for PAT and LAB



B1 Process Sensor

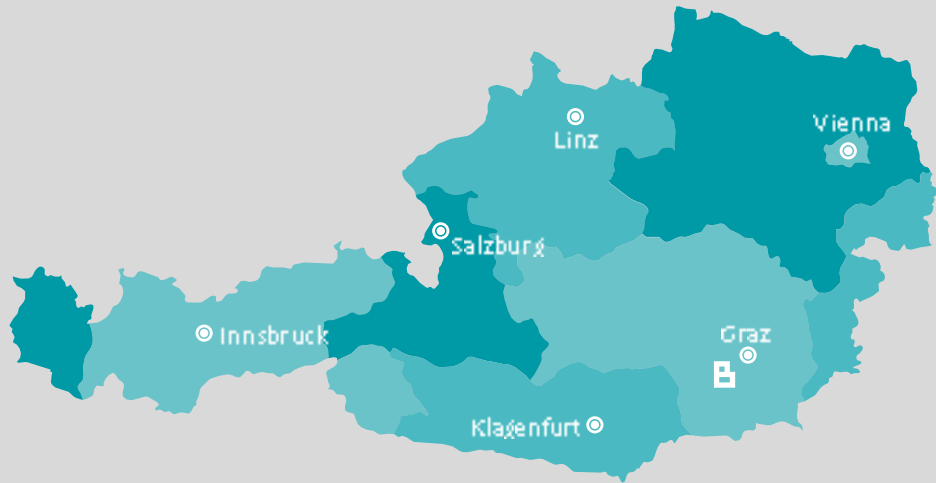


B2 Lab Device OF2i INSIDE

Ing. Dr. Christian HILL, MA

BRAVE

A N A L Y T I C S

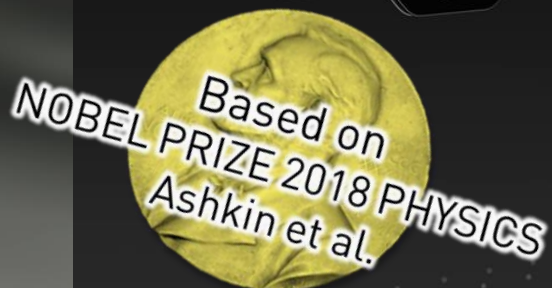
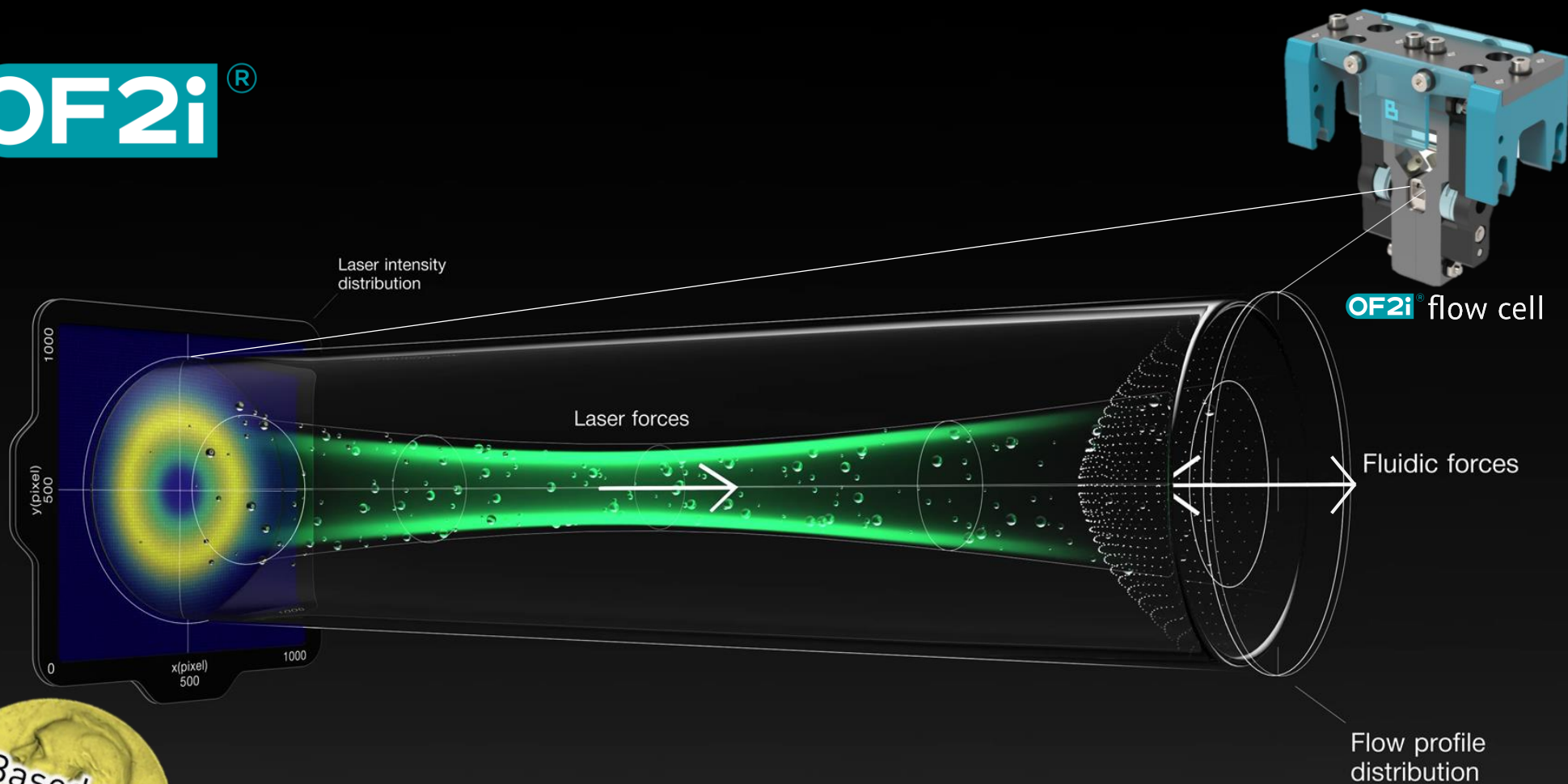


ZWT-GRAZ-AUSTRIA



Combining
Biophotonics & μ -Fluidics

OF2i®

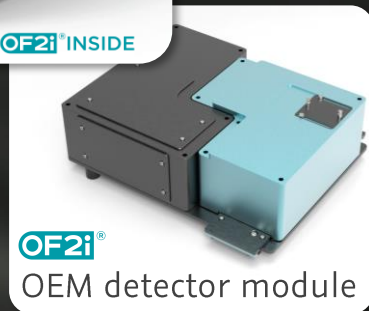


*...breaking the barrier of Brownian Motion
with actively induced optical and fluidic forces...*

launch Q1/23



B2 Lab Device OF2i[®]INSIDE



OF2i[®]
OEM detector module

Planned launch 2023/24



B1 Process PAT Sensor



OF2i[®]
OEM online sample
prep.-dilution module



ACTIVE PRINCIPLE
REAL TIME RESULTS



CONTINUOUS
PARTICLE SIZING



WIDE SIZING RANGE



AUTOMATED &
INTEGRABLE



HIGH SENSITIVITY





CONTINUOUS PRODUCTION



AREAS OF APPLICATION

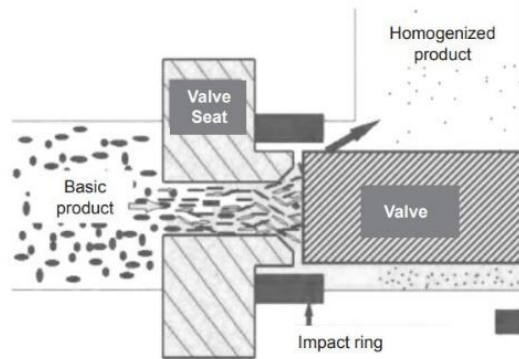
- In Process Quality Control (IPQC) & Realtime Release Testing (RTRT)
- Predictive Maintenance (detection of faulty materials, rear particles, ...)
- Monitoring of Critical Quality Attributes (CQA)
- Identification of Critical Process Parameters (CPP)
- Basic research



Continues detection of High-Pressure - Homogenization states

To replace offline quality control and go towards real-time release testing (RTRT) for liquid pharmaceutical formulations

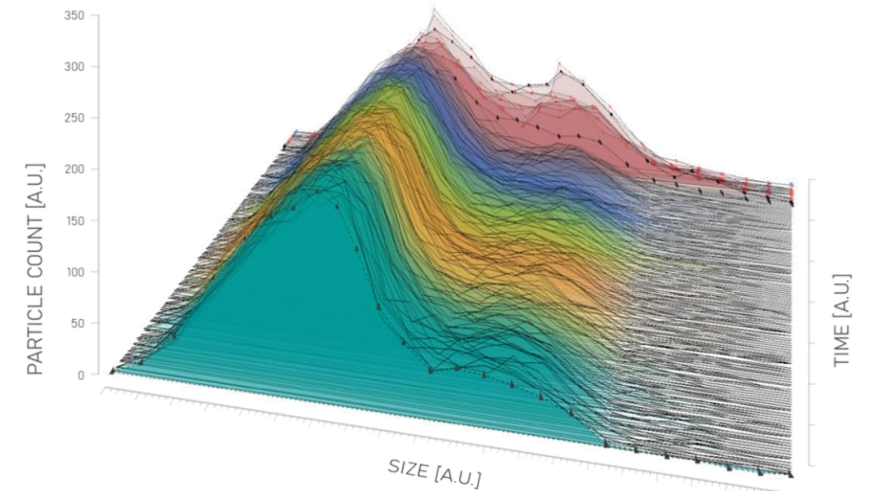
Emulsions with a particle size from 100 nm to 600 nm undergoing high-pressure homogenization processes



Basic principle of high pressure homogenization procedures. Pre-emulsified products are transported via high pressure, generating high shear forces on particles.



Emulsion Products for intravenous application of pharmaceuticals, parenteral nutrition, and other emulsion products



OF2i time resolved online characterization as number based size distributions of different processing steps in looped emulsion production.

1. Tech. pic. Ref: Korpro Corp. /product/high-pressure-homogenizer-applications/648/
 2. Exemplary pictures Copyright by Sonic Corporation

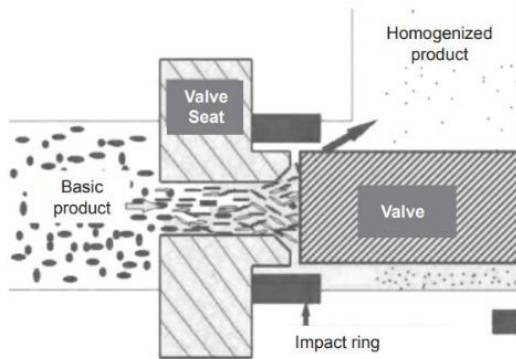


Continues detection of High-Pressure - Homogenization states

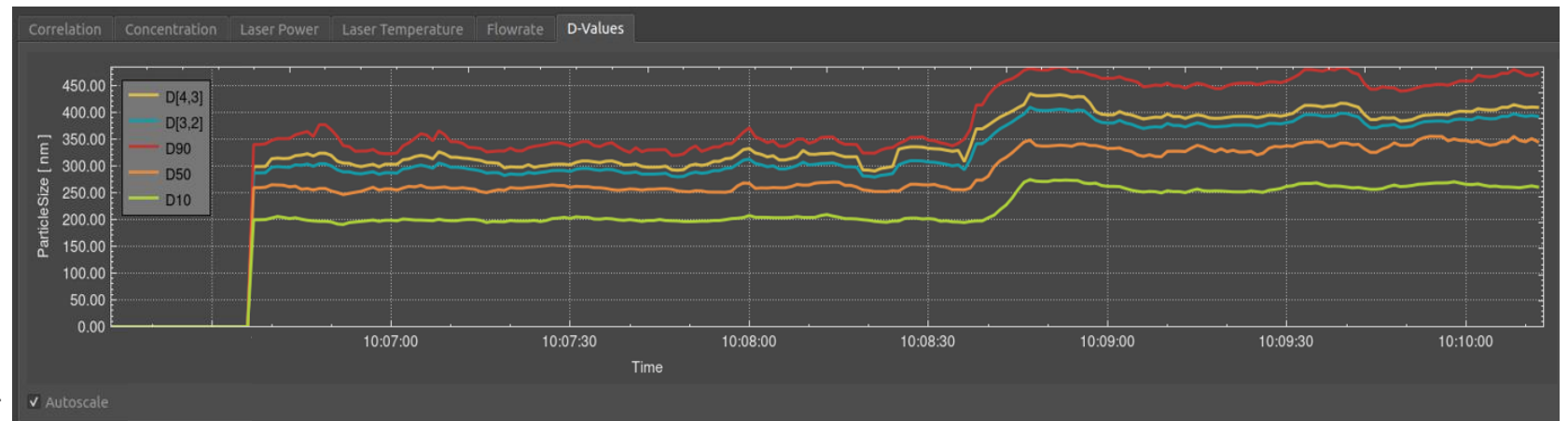
To replace offline quality control and go towards real-time release testing (RTRT) for liquid pharmaceutical formulations

Emulsions with a particle size from 100 nm to 600 nm undergoing high-pressure homogenization processes

OF2i[®] Particle characterization over trajectories



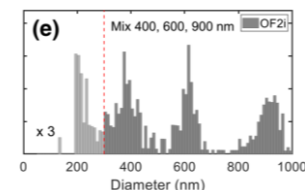
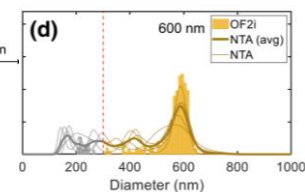
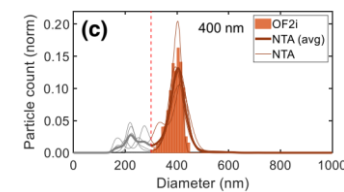
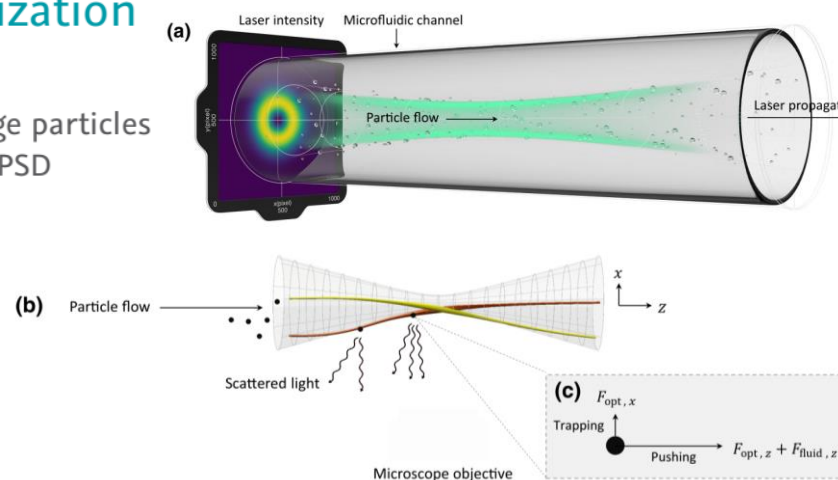
Basic principle of high pressure homogenization procedures. Pre-emulsified products are transported via high pressure, generating high shear forces on particles.





Analyzer for ultra-low concentration measurement and time-resolved nanoparticle characterization

- Determines ultra-low concentrations and single large particles
- Delivers automated, time-resolved and continuous PSD
- Detects large-particle tails and LPC



Specifications

Continuous, time-resolved sample scans on up to 4K particles/min*

Measuring statistics as number-based hydrodynamic size distribution.

Particle sizing range: 20 nm to 50 μ m (module-dependent).

For nanosuspensions, nanoemulsions and colloidal formulations (liquid continuous phase; solid or liquid dispersed phase).

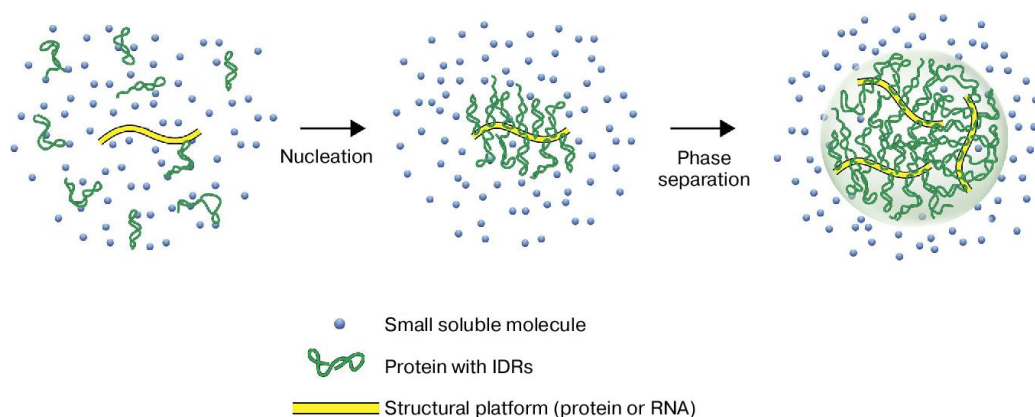
Research on (dys)regulation and drug targeting of the early processes of biomolecular condensate formation

Understanding dynamic liquid-liquid phase separation (LLPS) processes by observing the formation and size distribution of the proteins as they change over time

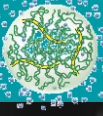
Buffer with protein and various amounts of RNA (0.02 μM to 0.2 μM) added (sample < 100 μl)



group of
Univ. Prof. Dr. Tobias Madl,
Professor of Integrative
Structural Biology
and Metabolomics



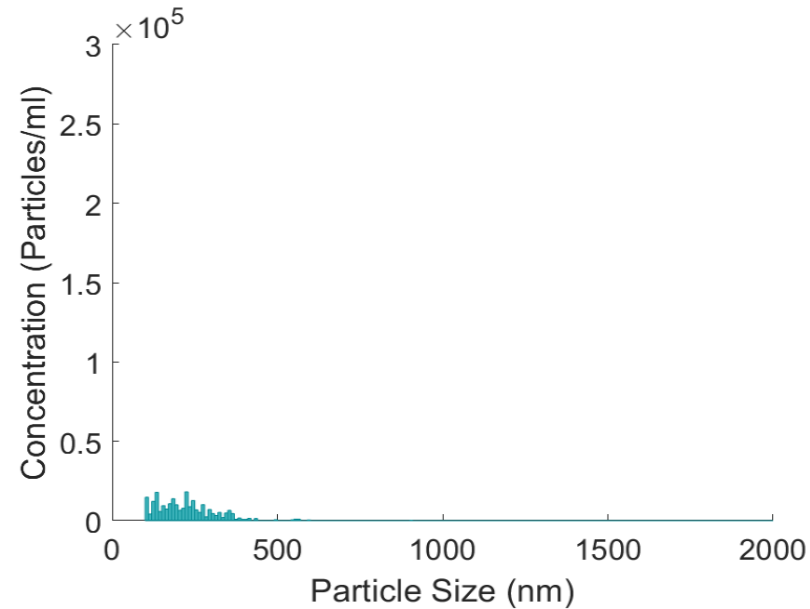
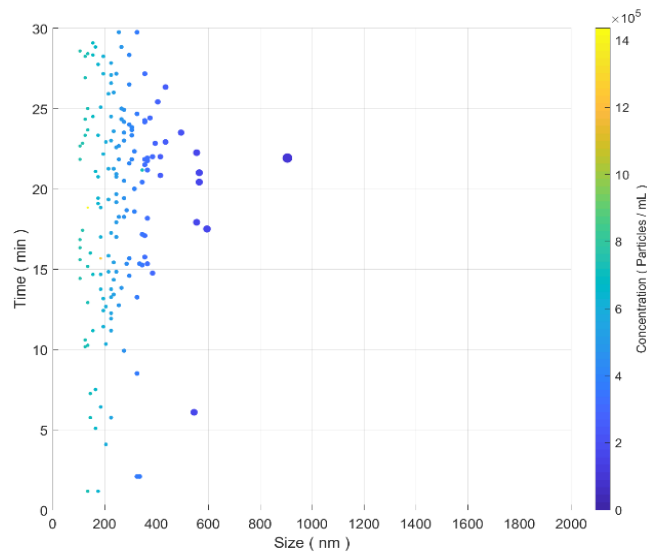
Measurement	Conc. Protein [μM]	RNA [μM]
1	X/10 μM	-
2	X μM	-
3	-	0,2 μM
4	X μM	0,02 μM
5	X μM	0,04 μM
6	X μM	0,06 μM
7	X μM	0,08 μM
8	X μM	0,1 μM
9	X μM	0,15 μM
10	X μM	0,2 μM



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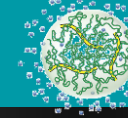


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Protein + RNA 0,06 μM , 2D-Histogramm (left), Particle size distribution (right)

Preliminary, unpublished data in cooperation with

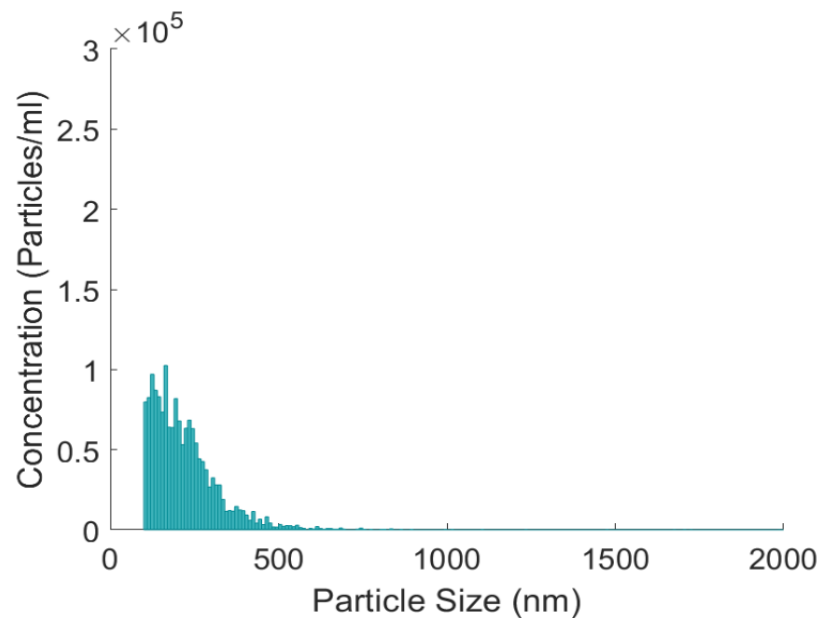
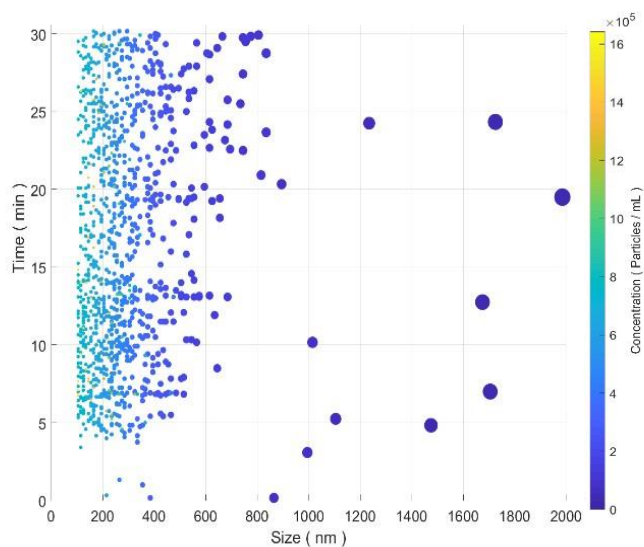




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Buffer with protein and various amounts of RNA (0.02 μM to 0.2 μM) added (sample < 100 μl)



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9	X μM	0,15 μM
10	X μM	0,2 μM

Protein + RNA 0,15 μM , 2D-Histogramm (left), Particle size distribution (right)

Preliminary, unpublished data in cooperation with



WE ARE BRAVE

The BRAVE team



Business



IP

Collaboration
circle



Production



Biophysics



Physics





- Robust industrial 19" rack PC
- BRAVE B1 detector module
- BRAVE B1 laser module
- Detector liquid handling module
- Customizable sample preparation and adjustable on-line dilution system
- Service parts and maintenance compartment

SPECS

Particle sizing range: 10nm – 50µm*

Measuring statistics as number weighted hydrodynamic size distribution

For nanosuspension, nanoemulsions and colloidal formulations:

- continuous phase → liquid
- dispersed phase → solid or liquid

Measuring time specifications:

- continuous, 1x sec sizing data update
- lag time for bypass system: 4 – 20sec*

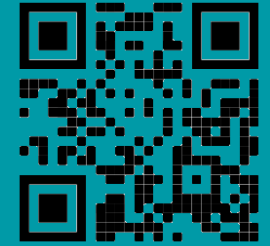
OPERATION and APPLICATION REQUIREMENTS

Bypass continuous sampling:

- optimal 0.7ml/min (minimum 5µl/min)
- concentration range sizing: minimum 10⁴ objects/ml – optimal > 10¹⁰ objects/ml



**SENSORS FOR REAL-TIME
ONLINE NANOPARTICLE
CHARACTERIZATION**



BRAVE Analytics GmbH

Neue Stiftingtalstr. 2

Entrance B

8010 Graz – AT

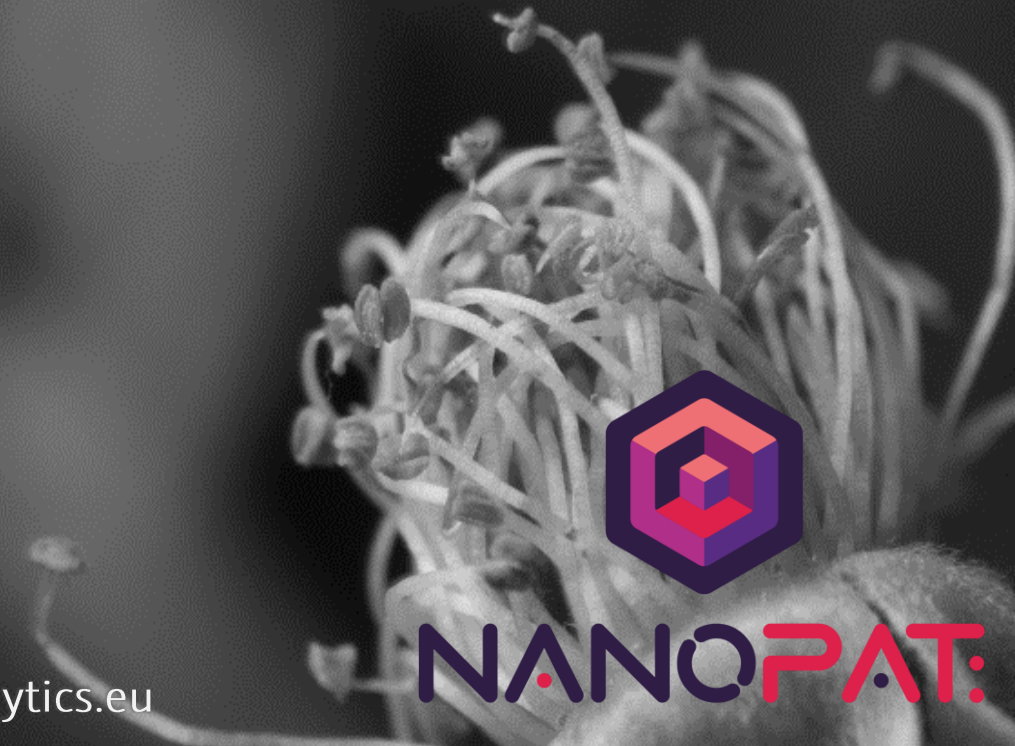
www.braveanalytics.eu

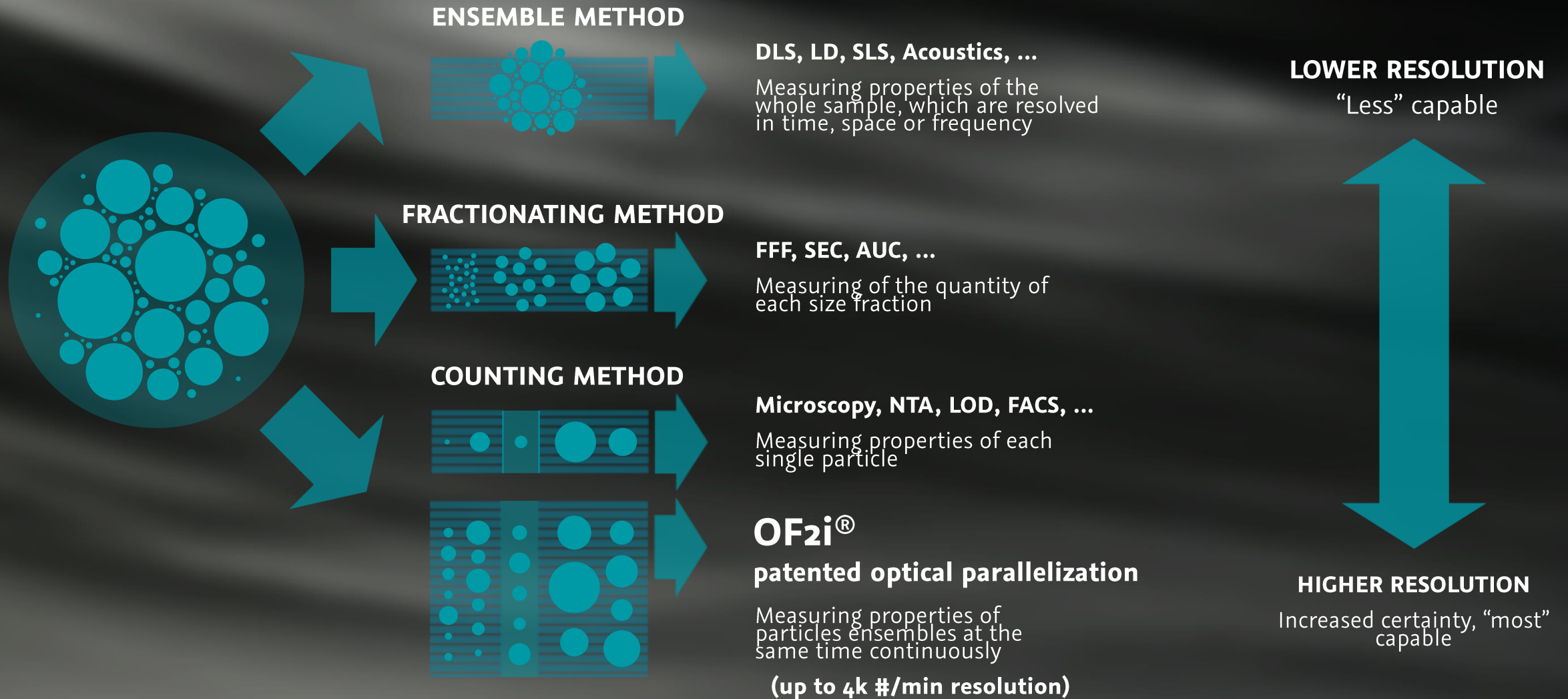
Contact us

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DI Gerhard PROSSLINER
gerhard.prossliner@braveanalytics.eu





Production of non-nanoLignin particles under “regulatory” constraints: OF2i – SEM – NTA – DLS comparison study

Identifiable constituent particles (primary particles) as aggregates/agglomerates
>50 % particles number-based size distribution



group of
Dipl.-Ing. Dr. techn. Miltner, Martin,
Dipl.-Ing. Dr. techn. Beisl, Stefan
+ Team of Lignovations GmbH
Technopark 1 / A-3430 Tulln

Colloidal lignin particles

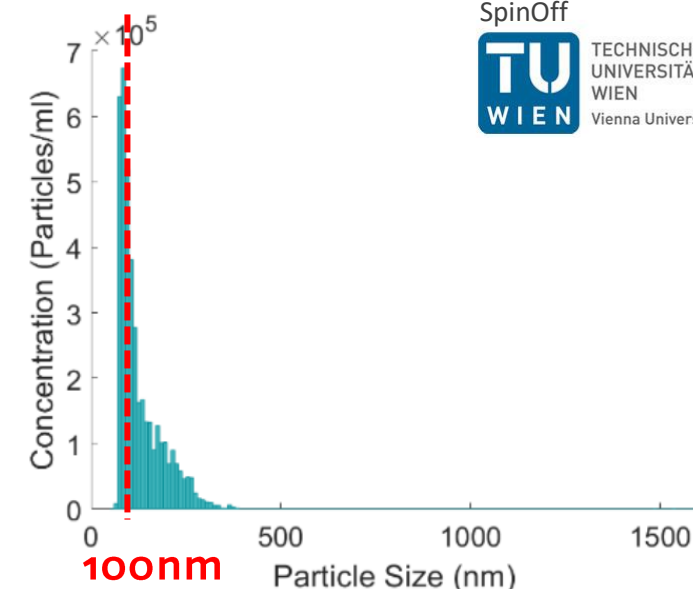


production from wheat straw, nutshells, hemp and feedstocks

UV-Protection...



...emulsifier



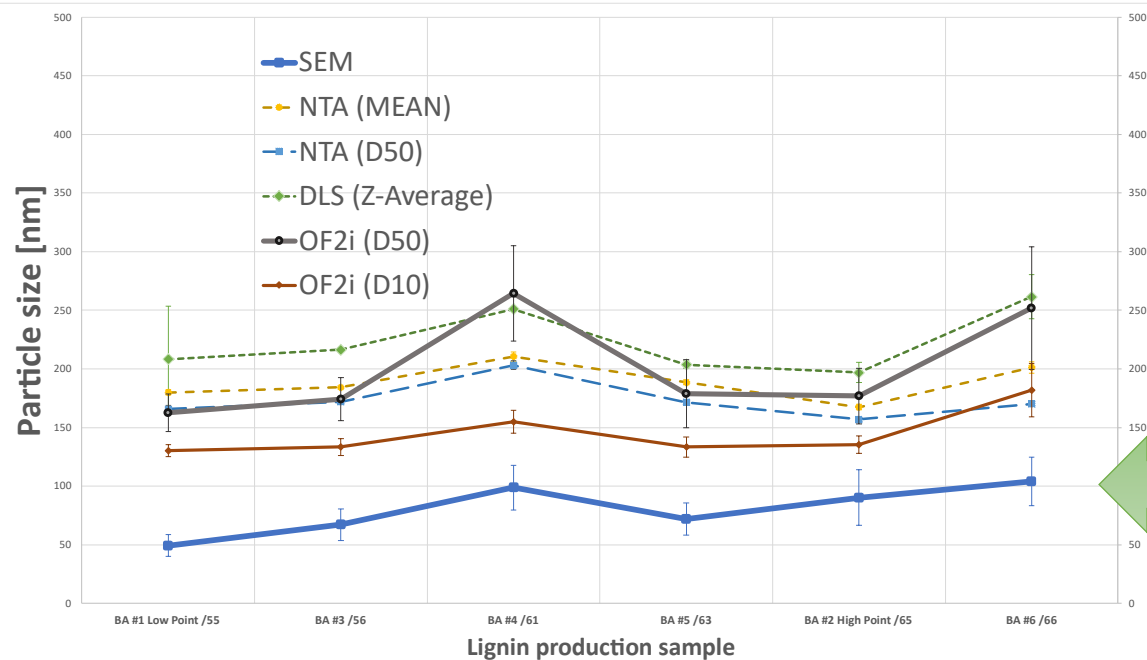
SpinOff
TU WIEN
TECHNISCHE UNIVERSITÄT WIEN
Vienna University of Technology

Preliminary, unpublished data in cooperation with

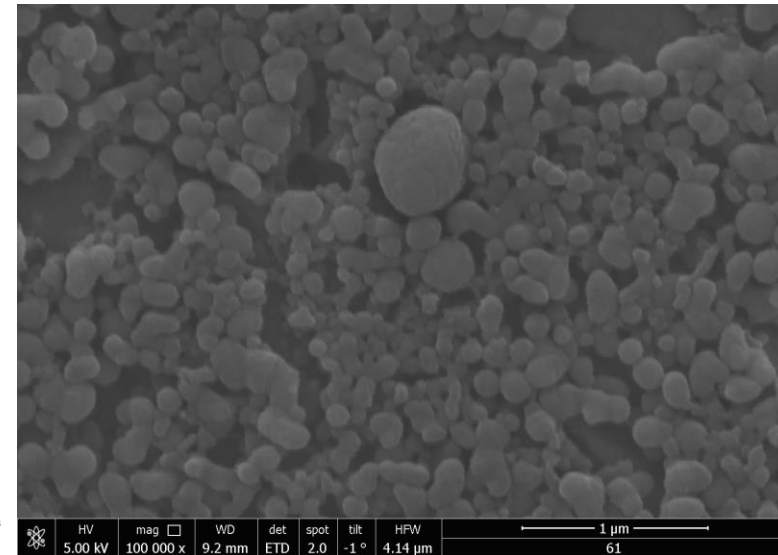
 **lignovations**

Production of nanoLignin particles under “regulatory” constraints: OF2i – SEM – NTA – DLS comparison study

Identifiable constituent particles (primary particles) as aggregates/agglomerates
>50 % particles number-based size distribution



Lignovations SEM data



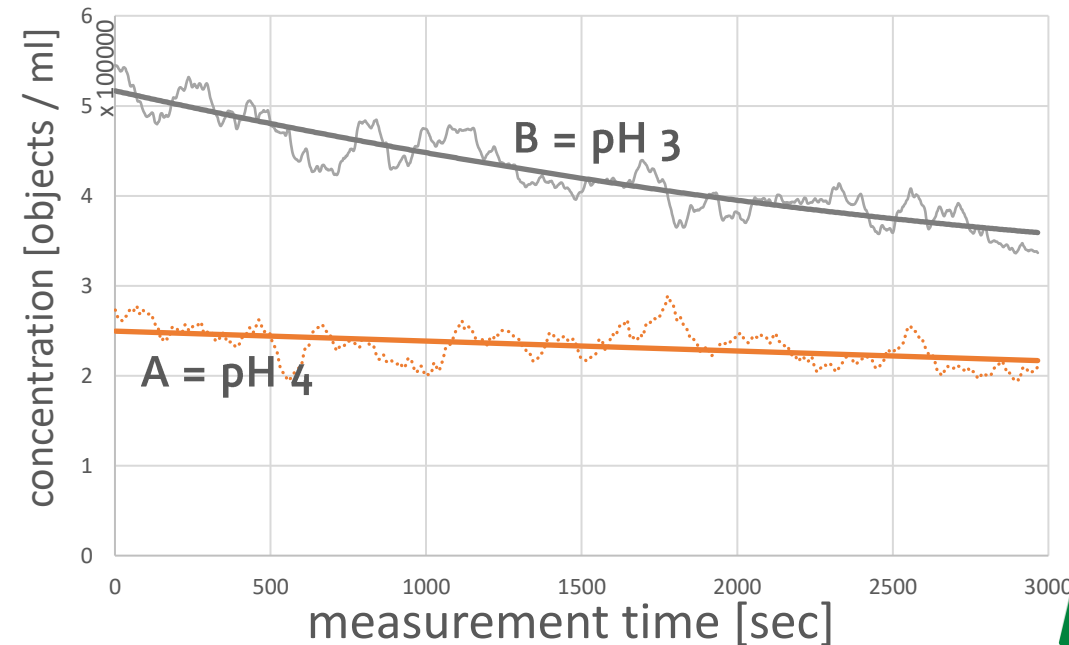
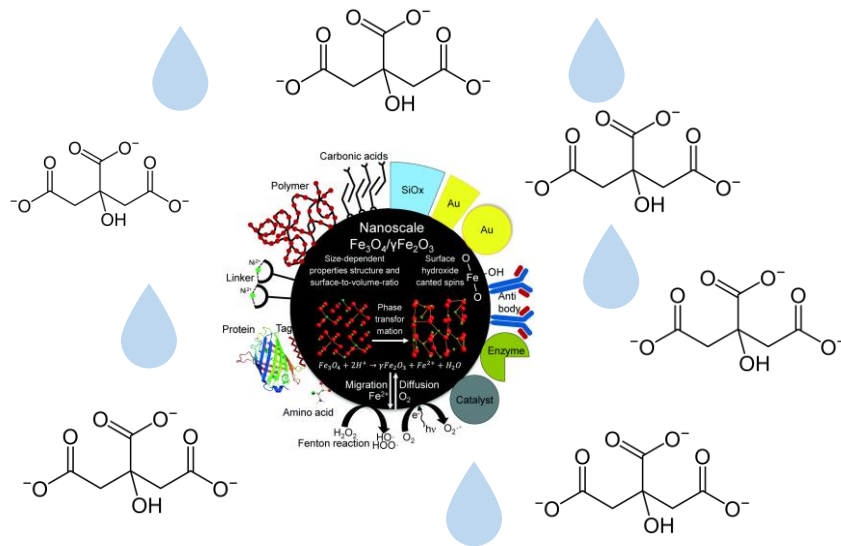
Preliminary, unpublished data in cooperation with

Time resolved characterization of Dissociation dynamics for coated Iron-Oxid nanoParticles in acidic buffer systems

To understand the particle dissociation dynamics within different acidic pH conditions
 Particles (ION_PVA) are in citric Buffer (200mM) with **A pH 4** and **B pH 3**



group of
 Ass.-Prof. Dr. Sebastian
 Schwaminger,
 Division of Medicinal Chemistry
 Research Focus: Circulation and
 vascular research

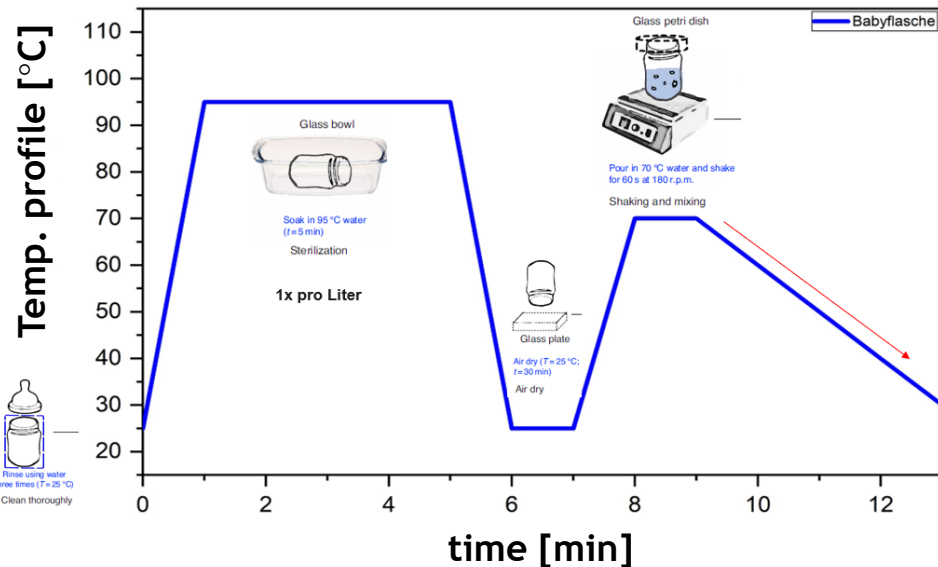


Preliminary, unpublished data in cooperation with

Schwaminger, S. P., Bauer, D., Fraga-García, P., Wagner, F. E., & Berensmeier, S. (2017). Oxidation of magnetite nanoparticles: impact on surface and crystal properties. CrystEngComm, 19(2), 246-255.

Quality control: Low concentrated samples

Nano Plastics – Plastic leaching processes
(e.g. plastic bottles, plastic implants,
pure water quality, ...)



OF2i[®]

RAW - signal (concentration measurement)

reference
H₂O in glas

reference
H₂O in plastic



Quality control: Low concentrated samples

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