Proportional-integral-derivative controller design for timedelay systems via stability region centroid

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delay systems is presented in this study. The centroid of the convex stability region (CCSR) method in the k_i - k_d plane for fixed k_p is used. PID controller design for time-delay systems in the k_p - k_i plane for a fixed k_d and k_i - k_d plane for a fixed k_p have been extensively researched. Despite the amenability of CCSR method to design of PID controller in the k_i - k_d plane for fixed k_p , its application in this regard has not been given serious attention. The stability region in k_i - k_d plane for fixed k_p was determined and the required controller gains in the region were determined using the CCSR method. Using the determined controller gains, the system closed loop unit step response for all the considered regions was plotted on same axes. Based on the obtained results, different combinations of controller gains can be implemented depending on the system time domain performance measures (TDPMs) requirements. However, selection of an appropriate controller gains combinations, requires compromise among any of the conflicting TDPMs.

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1. INTRODUCTION

Time-delay is an inherent part of all practical control systems [1]-[3] and it may be caused by the time required for processing and/or transmitting of signals in the control loop [4], [5]. To design controllers for these group of systems, full understanding of the effects of time-delay on the system performance is required. Timedelay can reduce system quality of performance or cause system instability in worse case [6]. PID controller is generally used to control this class of systems due to its popularity [7], [8], simplicity [9], robustness and easy to use [10]-[12].

In PID controller design for time-delay systems, the first step is to establish the stability boundary for the system in its parameter space [13]. This is because such design is normally carried out using stability locus method [14]. This area of knowledge has been extensively researched. The method of computing all the stabilizing PID controller gains for a linear arbitrary order system with time-delay in the k_i - k_d plane with fixed k_p was reported in [7]. More so, the procedure for the computation of the entire stability gains in the k_i - k_p plane with fixed k_d was presented in [15]. The stabilization controller parameters for a time-delay integral fractional-order system under the control of fractional-order PID controller were determined in the k_i - k_p stability region for a given k_d , as reported in [16]. The controller gains in the k_i - k_p plane for a given k_d yielded

general stability region while the global stability region was obtained after sweeping over the permissible valus of k_d . In [17], [18] parametric methods were used to establish the stability region in the k_i - k_d and k_p - k_i planes for a fixed k_p and k_d , respectively. Then GA was used to determine the optimum controller gains in the established region of the plane.

PID parameters for second-order plant with time-delay system was obtained by [15] in the k_p - k_i plane with a fixed k_d for specified gain and phase margins using dominant poles method. PID controller tunning method for integrating system with time-delay and inverse response was developed in k_p - k_i stability region for a fixed k_d in [19]. After determining the stability region, weighted geometrical center (WGC) approach was used to determine the required k_p and k_i gains for a given k_d . Though the method produced good results, it is computationally intensive. PI-PD controller for time-delay systems was tuned by [20] using WGC method which yields satisfactory performance compared to some other methods in the literature. In [14] CCSR method for PI-PD controller design was proposed for unstable systems with time-delay. Both the experimental and simulation results shows that the method is superior to some of the others reported in the literature. The method is simple, less computational and with satisfactory performance.

All the reviewed PID controller design methods were carried out either in the k_i - k_d plane with a fixed k_p [21] or in the k_p - k_i plane for a fixed k_d [22]. The CCSR method has several merits [14]; however, it is seldom applied in PID controller design. Its application in PI-PD controller design can be extended to PID controller design in the k_p - k_i plane for a fixed k_d due to their k_i - k_p stability locus similarity. The method is amenable to the stability region in the k_i - k_d plane for fixed k_p being a convex polygon. Despite the amenability of CCSR design method, its application has not been extensively explored in the research community, hence the need for this study.

A PID controller design for time-delay system in k_i - k_d plane with a fixed k_p using the CCSR method is reported in this study. The equations relating controller gains, system parameters and time-delay were derived; and then used for plotting the stability boundaries in k_i - k_d plane for fixed k_p . Thereafter the centroids of the stability region, the required controller gains, were calculated. Using the calculated controller gain, the fixed k_p , the system and time-delay transfer functions, the closed-loop unit step response were plotted for all the generated stability regions on the same axes. The required TDPMs for characterising the designed systems were obtained from its closed loop step response plots.

Based on the TDPMs obtained for the various combinations of controller gains, a unique gain combination can be selected for a system considering its performance specifications. In practice, conflicts do exist among the TDPMs; therefore, a compromise is made when selecting any of the controller gains combinations.

2. METHOD

2.1. Determination of stability region in the k_i - k_d plane for fixed k_p

The closed-loop transfer function required for the analysis and design of PID controlled time-delay system can be derived from the block diagram of unity feedback control system shown in Figure 1. In Figure 1, $R(s)$, $E(s)$ and $Y(s)$ is the reference input, error, and output respectively. The expressions for the plant, time-delay and controller transfer function are given in (1), (2) and (3) respectively.

$$
G_p(s) = \frac{N(s)}{D(s)}\tag{1}
$$

where, $N(s)$ and $D(s)$ is the plant transfer function numerator and denominator respectively.

$$
G_d(s) = e^{-\tau s} \tag{2}
$$

where, τ is the time-delay in seconds.

$$
G_c(s) = \frac{k_d s^2 + k_p s + k_i}{s} \tag{3}
$$

The expression in (1) was decomposed into its even and odd parts after substituting μ for s as shown in (4) for easy application of D-decomposition method [23]. The $(-\omega^2)$ term has been removed from $N_e(-\omega^2)$, $N_o(-\omega^2)$, $D_e(-\omega^2)$ and $D_o(-\omega^2)$ terms in (4) for compactness purpose.

$$
G_p(j\omega) = \frac{N_e + j\omega N_o}{D_e + j\omega D_o} \tag{4}
$$

Figure 1. Block diagram of unity feedback time-delay control system

The formulation of the stability boundaries in k_p , k_i and k_d space is a three-dimensional problem. To simplify the controller design and analysis, it can be reduced to two-dimensions by fixing one of the gains and then finding the stability region in the plane of the remaining two gains. The overall stability region can then be determined using the stability regions in the plane of the two parameters by sweeping over the fixed parameter values. In the proposed method, k_p was fixed and the stability boundary in k_i - k_d plane was determined. The equations and conditions required for determining the stability region in the k_i - k_d plane for a fixed k_p are presented as follows [17], [18], [23], [24]:

For $\omega = 0$

$$
k_i = 0 \tag{5}
$$

For $\omega > 0$

$$
k_p = \frac{(\omega^2 N_0 D_0 + N_e D_e) \cos(\omega T) + \omega (N_0 D_e - N_e D_0) \sin(\omega T)}{-(N_e^2 + \omega^2 N_0^2)}
$$
(6)

$$
k_d = \frac{\omega^2 (N_0 D_e - N_e D_0) \cos(\omega T) - \omega (N_e D_e + \omega^2 N_0 D_0) \sin(\omega T) + k_i (N_e^2 + \omega^2 N_0^2)}{\omega^2 (N_e^2 + \omega^2 N_0^2)}
$$
(7)

The frequencies $\omega = \omega_m$, $(m = 1, 2, \dots)$ are the frequencies at which the line of a given value of k_p intercepts the graph of k_p versus ω using (6). The stability boundary in the k_i - k_d plane is formed by the line obtained from (5) and the lines generated using (7) when ω_m is substituted for ω . It should be noted that m is the number of points of intersection of k_p line with the graph of k_p versus ω , that is, the number of lines obtainable from (7).

2.2. Determination of controller gains using CCSR method

The advantages of this method over others are as follows: i) no iterative optimization process is required, ii) system's closed loop stability is guaranteed, iii) trial and error are eliminated, iv) no error manipulation, v) low computational load, vi) controller can be design using only the stabilizing controller parameters region, vii) it can be used for any system with closed stability region and viii) it has high precision.

Detailed discussion on the formulation and advantages of CCSR method of controller design can be found in [14]. This method is amenable to PID controller design for time-delay system in the k_i - k_d plane for fixed k_p because, the stability region in this plane is a convex polygon (triangle in this study).

To use this method, the coordinates of corner points of the stability boundary were determined. Assuming the number of corner points on the stability boundary is n , then the coordinates of the corner points in k_i - k_d plane can be represented by $(k_{i1}, k_{d1}), (k_{i2}, k_{d2}), \ldots, (k_{in}, k_{dn})$. The coordinate of the CCSR $(k_{pc},$ k_{ic}), for fixed k_p , which is the required controller gains in k_i - k_d plane can be calculated using (8) and (9) respectively [14].

$$
k_{pc} = \frac{\sum_{j=1}^{n} k_{pj}}{n} \tag{8}
$$

$$
k_{ic} = \frac{\sum_{j=1}^{n} k_{ij}}{n} \tag{9}
$$

2.3. System performance

There are two major states embedded in the time domain performance of feedback control systems, namely: i) transient-state, which describes the speed of the system closed-loop response to the step input and

ii) steady-state, which gives the accuracy of the system response under decayed transient condition. It should be noted that the system transient-state depends on swiftness and closeness by which the system responds to and tracks respectively the step input. The swiftness depends on the value of rise time (T_r) and time-to-peak (T_p) , while closeness depends on the value of settling time (T_s) and percentage overshoot (%0S) [25]. The lower the value of these TDPMs the better the system performance. The quality of system steady-state response depends on the value of steady-state error (ess) and the lower it is, the better.

3. DEMONSTRATING EXAMPLES

To demonstrate the proposed methods, three Examples were used. The detailed steps of PID controller design, testing and characterization using the proposed method are fully explained and presented for Example 1 in section 3.1. To avoid repetition, these steps are skipped for Examples 2 and 3 as presented in sections 3.2 and 3.3 respectively.

3.1. Example 1

Design of PID controller for an integrating second-order time-delay system with system transfer function given by (10) [26] was considered in this example.

$$
G(s) = \frac{1}{s(s+1)} e^{-s}
$$
 (10)

For this system, using (2), (4) and (10), $N_e = 1$, $N_o = 0$, $D_e = -\omega^2$, and $D_o = 1$.

The range of k_d and k_p for stability was first determined by plotting the trajectory of k_d against k_p for $\omega=[0, \infty]$ and $k_i = 0$ as shown in Figure 2 using (6) and (7). Also based on (6), the plots of k_p against ω are shown in Figures 3 for the determination of the relevant frequencies for any fixed value of k_p .

It can be seen from Figures 2 and 3 that the range of k_p is 0–1.717. To find the controller gains in the k_i - k_d plane the fixed gains considered based on range of k_p as shown in Figure 3 are k_p =0.2, 0.4, 0.6, 0.8, 1.0, 1.2, 1.4 and 1.6. The detail design for k_p =0.2 is presented as follows:

As earlier explained in subsection 2.1, when $\omega=0$, the stability boundary equation that can be used for generating one of the boundary lines was derived using (5). To generate the squations that can be used to form the remaining boundary lines, the frequency at the point of intersection of the line of k_p =0.2 (with the graph of k_p versus ω in Figure 3) was determined. From Figure 3, the points of intersection are two and their corresponding frequencies are 0.322 and 1.991 rad/s, respectively. Substituting these frequency values into (7) yielded the two equations required for generating the remaining stability boundary lines. The resulting stability boundary equations are shown in (11) – (13) .

$$
k_i = 0 \tag{11}
$$

$$
k_{d1} = 9.6447k_i - 0.8467\tag{12}
$$

$$
k_{d2} = 0.2523k_i + 2.2257\tag{13}
$$

Based on these equations and the similar equations obtained when the remaining fixed k_p values were used following the steps used for $k_p=0.2$, the system stability boundaries in the k_i - k_d planes shown in Figures 4 and 5 was obtained for k_p =0.2 and for the complete set of fixed k_p considered respectively.

Figure 4. The stability boundary in the k_i-k_d plane for k_p=0.2 for Example 1

Figure 5. The stability boundary in the k_i - k_d plane for all set of fixed k_p for Example 1

In this example, the explanation given in subsection 2.2 was used for determining the controller gains as the CCSR in the k_i - k_d plane. From Figure 4, the stability boundary is a triangle, therefore there are 3 corners making $n=3$. The coordinates of the corner points as indicated in Figure 4 are $(k_{i1}, k_{d1}) = (0, 2.226)$, (k_{i2}, k_{i3}) (k_{d2}) =(0.331, 2.346) and (k_{i3}, k_{d3}) =(0, -0.8467). Based on these coordinate points, using (8) and (9) the coordinate of the CCSR which is the required gains was determined to be (k_{ic}, k_{dc}) =(0.1103, 1.2418). The location of these controller gain values is indicated hexagram marker in Figure 6.

The obtained k_{ic} and k_{dc} and the corresponding fixed k_p were used in conjunction with the plant and time-delay transfer functions to plot the system closed loop unit step response. The required TDPMs for the characterization of the designed system were obtained from the step response graph. The adopted TDPMs used in this study are rise time (T_r) , peak time (T_p) , percentage overshoot (%0S), percentage undershoot (%0S), settling time (T_s) and steady-state error (*ess*).

3.2. Example 2

An integrating second-order time-delay system with left hand side zero with transfer function shown in (14) [19] was treated in this example.

$$
G(s) = \frac{0.6(-0.3s+1)e^{-0.2s}}{s(s+1)}
$$
(14)

For this system $N_e = 0.6$, $N_o = -0.18$, $D_e = -w^2$, and $D_o = 1$.

The PID controller design in the k_i - k_d plane was considered for the following fixed k_p values:1, 2, 3, 4, 5, and 6. The stability boundary for these range of fixed k_p is shown in Figure 7. The obtained k_{ic} and k_{dc} in the stability region associated with each of the fixed k_p were also used accordingly as explained for Example 1 in section 3.1. The closed loop unit step response graph was plotted and the necessary TDPMs obtained.

3.3. Example 3

In this example a second-order time-delay system with left hand side zero whose transfer function is shown in (15) [23] was considered in this example.

$$
G(s) = \frac{(-0.5s + 1)e^{-0.6s}}{(s + 1)(2s + 1)}
$$
\n(15)

For this system $N_e = 1$, $N_o = -0.5$, $D_e = 1 - 2w^2$, and $D_o = 3$.

In this example, the PID controller design in the k_i - k_d plane was considered for the following fixed k_p values: k_p =-0.5, 0, 0.5, 1.0, 1.5, 2.0, 2.5, 3.0, and 3.5. By applying the method used for Example 1 the stability boundary for the considered range of fixed k_p shown in Figure 8 was obtained. The obtained k_{ic} and k_{dc} in the stability region associated with each of the fixed k_p were appropriately used as earlier explained. The closed loop unit step response graph was plotted and the needed TDPMs obtained.

Figure 6. The CCSR in the k_i - k_d plane for k_p =0.2 for Example 1

Figure 7. The stability boundary in the k_i - k_d plane for the set of fixed k_p for Example 2

Figure 8. The stability boundary in the k_i - k_d plane for the set of fixed k_p for Example 3

4. RESULTS AND DISCUSSION

The fixed k_p values and the corresponding k_{ic} and k_{dc} gains in the $k_i - k_d$ plane for Examples 1, 2, and 3 are presented in Tables 1(a), 1(b), and 1(c) respectively, where it can be seen that k_{ic} and k_{dc} increase with the value of k_p in all the three (3) examples considered. These changes in the controller gains are a form of controller tunning, because for every change a new combination of controller gains is generated in the stability region. For better understanding of the effects of changes in controller gains on the system response, closed-loop unit step response graphs for the controlled and uncontrolled system (UCS) were plotted using the same axes for each of the three illustrated examples.

The system closed-loop unit step responses in Examples 1, 2, and 3 are shown in Figures 9, 10, and 11 respectively. As shown in Figures 9 and 10 (Examples 1 and 2), the response of the UCS is better than the response of some of the controlled systems. Therefore, the required TDPMs value for both the controlled and UCSs were determined for performance analysis. On the other hand, in Figure 11, the response of the UCS can never attain the reference input, hence its TDPMs value cannot be used for performance analysis. The TDPMs for each controller

gains combination using the fixed gains and UCS (where applicable) as indicator are presented in the bar charts shown in Figures 12(a) and 12(b), 13(a) and 13(b), and 14(a) and 14(b) for Examples 1, 2, and 3 respectively.

(a) k_p 0.2 0.4 0.6 0.8 1.0 1.2 1.4 k_{ic} 0.110 0.219 0.330 0.440 0.555 0.667 0.775 k_{dc} 1.229 1.284 1.345 1.396 1.457 1.509 1.558 (b) k_p 1 2 3 4 5 6 k_{ic} 0.833 1.667 2.520 3.333 4.167 5 k_{dc} 2.640 2.799 2.972 3.117 3.276 3.432 (c) $\frac{k_p}{k_{ic}}$ -0.5 0 0.5 1.0 1.5 2.0 2.5 3.0 3.5 k_{ic} 0.208 0.416 0.625 0.833 1.046 1.258 1.473 1.689 1.918 k_{dc} 1.070 1.233 1.403 1.571 1.746 1.916 2.087 2.256 2.432 $Kp=0.2$ 3 . . .
Кр=0.4 $Kp=0.6$ $Kn=0.8$ 2.5 .
Kp=1 $Kp=1.2$ $Kp=1.4$
 $Kp=1.6$ $\overline{2}$ UCS Response 1.5 19828 $0.\bar{5}$ -0.5 10 12 20 $\mathbf 0$ $\overline{2}$ $\overline{4}$ 6 8 14 16 18 Time (seconds) Figure 9. Unit step response graph for Example 1

Table 1. Controller gains in k_i - k_d plane convex stability regions for (a) Example 1, (b) Example 2, and (c) Example 3

It can be observed from Figure 12(a), that the minimum and maximum values of %0S corresponds to fixed k_p of 0.2 and 1.6 respectively and the minimum and maximum values of T_s correspond to fixed k_p of 1.2 and 0.2 respectively. Also, from Figure 12(b) the minimum value of T_r corresponds to fixed k_p of 1.6 while the maximum corresponds to fixed k_p of 0.2 and 0.4 but the minimum and maximum value of T_p correspond to fixed k_p of 0.6 and 0.2 respectively. From Figure 12(a) the only scenario with %US was when k_p =1.6. In Figure 12(b) the system of Example 1 yielded good steady-state response for the designed controllers as $\epsilon s s = 0$ except for when fixed k_p =0.2 and for the UCS that gives ess of 0.016 and 0.004 respectively which can be tolerated in practice.

Figure 11. Unit step response graph for Example 3

Figure 12. Bar chart of TDPMs for fixed k_p for Example 1, in (a) TDPMs are %0S, %US and T_s and in (b) TDPMs are T_r , T_p and ess

From Figure 13(a) the minimum and maximum values of $%$ 0S were attained when the system was uncontrolled and at fixed k_p of 6 respectively while the minimum and maximum values of T_s correspond to fixed k_p of 5 and 1 respectively. From Figure 13(b), the minimum value of T_r corresponds to fixed k_p of 6 and the maximum was attained for UCS. But the minimum and maximum values of T_p correspond to fixed k_p of 3 and 1 respectively. Also revealed in Figure 13(a) is the system $\frac{60}{5}$ which has its minimum and maximum values corresponding to UCS and fixed k_p of 6 respectively. It can be observed from Figure 13(b) that the steady-state response for the system of Example 2 is equally good because $ess=0$ for the designed systems except for when $k_p=1$ that produced ess of 0.004 which will have negligible practical implications.

From Figure 14(a), the minimum and maximum values of %0S correspond to fixed k_p of 1.5 and 3.5 respectively and the minimum and maximum values of T_s correspond to fixed k_p of 2.5 and -0.5 respectively. Also, from Figure 14(b) the minimum value of T_r corresponds to fixed k_p of 3.5 while the maximum value was at fixed k_p of -0.5 and 0. But the minimum and maximum values of T_p corresponds to fixed k_p of 3.5 and -0.5 respectively. In Figure 14(a), the minimum and maximum values of $\%$ US was obtained when the fixed k_p was -0.5 and 3.5 respectively. From Figure 14(b), the steady-state response of the system of Example 3 is better because the designed systems give ess of 0 except for the system with fixed k_n of -0.5 that gives ess of 0.01 which can still be accommodated from practical point of view.

A situation where a system has the lowest value for both the %0S and T_s was not encountered in the results. Also, simultaneous low values of T_r and T_p were not realized in any of designed systems. From these observations and explanation on the system performance in subsection 2.3, it can be inferred that, none of the systems can be said to have absolute good transient response since non is having absolute swift response to step input and absolute close tracking of the step input by the response.

Figure 13. Bar chart of TDPMs for fixed k_p for Example 2, in (a) TDPMs are %0S, %US and T_s and in (b) TDPMs are T_r , T_p and ess

Figure 14. Bar chart of TDPMs for fixed k_p for Example 3, in (a) TDPMs are %0S, %US and T_s and in (b) TDPMs are T_r , T_p and ess

In control engineering practice, different applications normally require different system performance specifications in the form of TDPMs. Therefore, the selection of PID controller gains combination will depend on the required system performance specifications. The selection can only be made among these designed controllers because the controllers fall under the region where the systems stability is guaranteed. Most of the times, conflicts do exist among the TDPMs, therefore, to select any of the controller gains combinations, compromise must be made among any of the conflicting or competing TDPMs. It should be noted that, the number of controller gains combinations which determines the number of possible controller selection can be increased by increasing the number of fixed k_p considered in the system stability region.

5. CONCLUSION

PID controller design procedure for time-delay systems using the CCSR method in the k_i - k_d plane for fixed value of k_p was presented and more so, the system stability region in the said plane was established. In all the cases considered, the values of the determined controller gains $(k_{ic}$ and $k_{dc})$ increase with that of fixed k_p . The performance analysis was based on system transient and steady-state which make it simple to understand. Based on the obtained TDPMs and system performance specifications, a unique combination of controller gains can be selected for the system to improve its performance. Again, selection of any of the controller gains combinations, normally requires a compromise among any of the conflicting TDPMs. The number of gains combinations determines the number of possible controller selections, and the former can be increased by increasing the number of fixed k_p in the system stability region.

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