# Towards safety and sustainability in scalable production of semiconducting nano- and non-nanomaterials: Zinc oxide - a case study

Patricia M. A. Farias<sup>1</sup>, Olavo D. F. Cardozo<sup>2,3</sup>, Andreas Stingl<sup>3</sup>

<sup>1</sup>Biophysics and Radiobiology Department, Graduate Program on Material Sciences, Federal University of Pernambuco, UFPE, Recife, Brazil.

<sup>2</sup>Graduate Program on Electrical Engineering, Federal University of Pernambuco, UFPE, Recife, Brazil.

<sup>3</sup>Phornano Holding GmbH, Austria.











#### 1) VERDEQUANT manufacturing process

2) Case: Nanodiffusors for the improvement of organic solar cell efficiency











### **VERDEQUANT label**

Certifies that nanomaterials are manufactured in a sustainable way

Incentivizes **consumers** to choose a product based on **high performance nanomaterials**, manufactured by a **sustainable process** for: agriculture, food, cosmetics, etc.

Provides transparency for the manufacturers' benefit.











## **VERDEQUANT** sustainable nanotechnology

#### **SUSTAINABILITY** is defined by 2 basic prerequisites:

- 1. **VERDEQUANT** processes are **free from the use of fossil** based reactants and substitutes them with ones obtained from renewable sources, such as e.g.: plants, dairy products or fungi and use vegan reactants whenever possible.
- 2. **VERDEQUANT**processes are **free from toxic solvents**, preferably water.

https://www.phornano.com/verdequant4



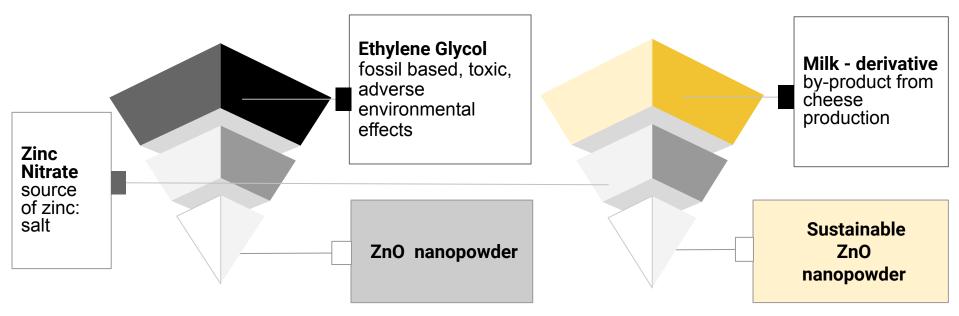








## **VERDEQUANT** sustainable nanotechnology



VEREQUANT process for obtaining biocompatible zinc oxide nano- & non-nanoparticles (ZnO NPs). Fossil based ethylene glycol is substituted by whey, a by-product of cheese manufacturing, in a cascaded process configuration



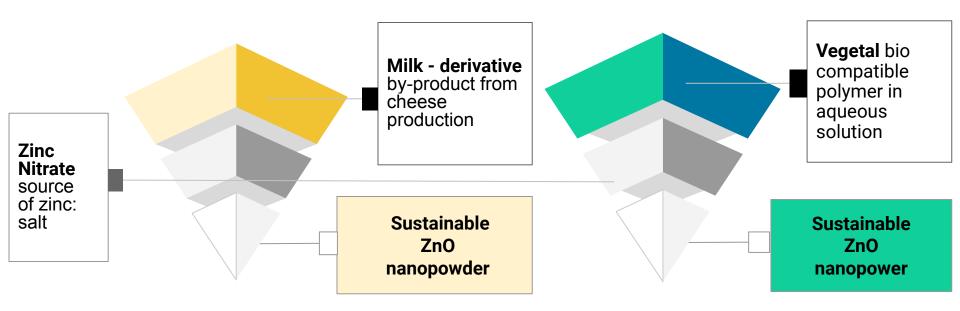








## **VERDEQUANT** sustainable nanotechnology



In a 2<sup>nd</sup> step, fossil based ethylene glycol is substituted by a 100 % vegan alternative (Patent WO2021046586A1).











1) VERDEQUANT manufacturing process

2) Case: Nanodiffusors for the improvement of organic solar cell efficiency







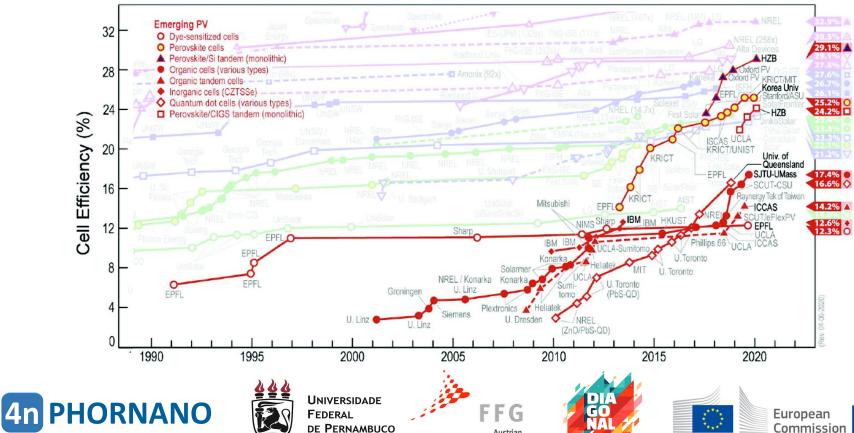




#### **Best Research-Cell Efficiencies**

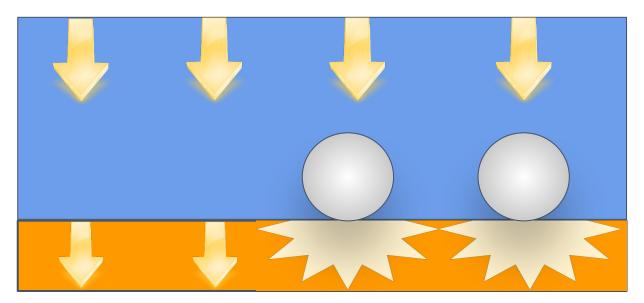
© PHORNANO Holding GmbH 2022





Research Promotion Agency

## **Optical enhancement - Light Scattering by nanodiffusors**



**Left side:** direct radiation, orthogonal pathways only. **Right side:** mimicking diffuse radiation, additional non-orthogonal pathways are created resulting in an enhanced absorption in the active medium (orange).



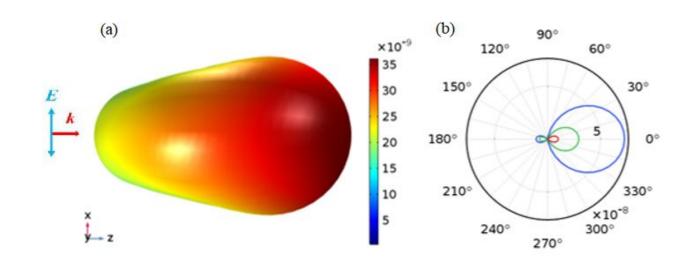








## **Optical enhancement - Forward Scattering**



(a) 3D scattering far-field map at 500 nm, and (b) polar farfield diagram for 400 nm (blue), 500 nm (green), 600 nm (red), considering ZnO nanoparticles with 160 nm diameter



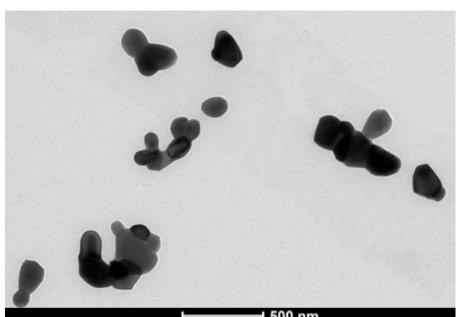








## **Example 160 nm ZnO NPs for enhanced scattering**















## Enhancement of the short circuit current density by 27.9%.

- The use of ZnO NPs (160 nm diameter) on the organic solar cell top surface can reduce E the device reflectance by forward scattering  $\sqrt{\phantom{a}}$ of up to 95% @ 530 nm
- promoting an efficient light-coupling into the P3HT:PCBM active layer increasing the OSC active layer absorbance (26%).

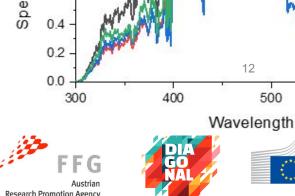
Cardozo, O., Farooq, S., Farias, P.M.A. et al. Zinc oxide nanodiffusers to enhance p3ht:pcbm organic solar cells performance. J Mater Sci: Mater Electron 33, 3225–3236 (2022).

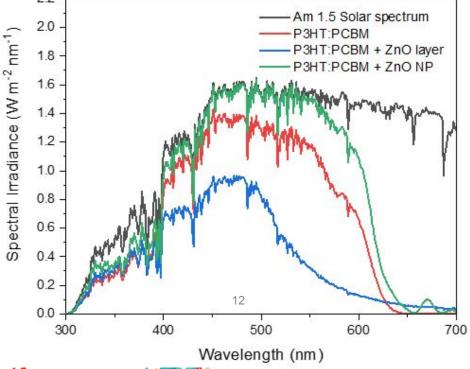
https://doi.org/10.1007/s10854-021-07524-8





UNIVERSIDADE FEDERAL DE PERNAMBUCO







## International Network Initiative on Safe & Sustainable Nanotechnology

www.bnn.at/iniss-nano-concept-paper-published/

http://doi.org/10.5281/zenodo.5004929











## Thank you!



www.phornano.com



office@phornano.com contato@phornano.com



Phornano Holding GmbH: Korneuburg, Austria Phornano Brasil LTDA, Recife, Brazil

The application of the patent was supported by FFG (Austrian Research Promotion Agency) project 871107









