

## Inline monitoring of particle size in emulsion polymerization processes by Photon Density Wave (DPW) Spectroscopy



NANO PAT:

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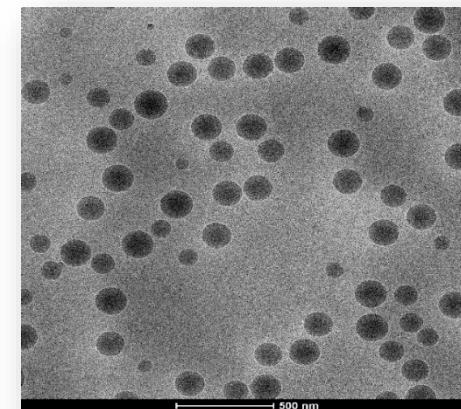
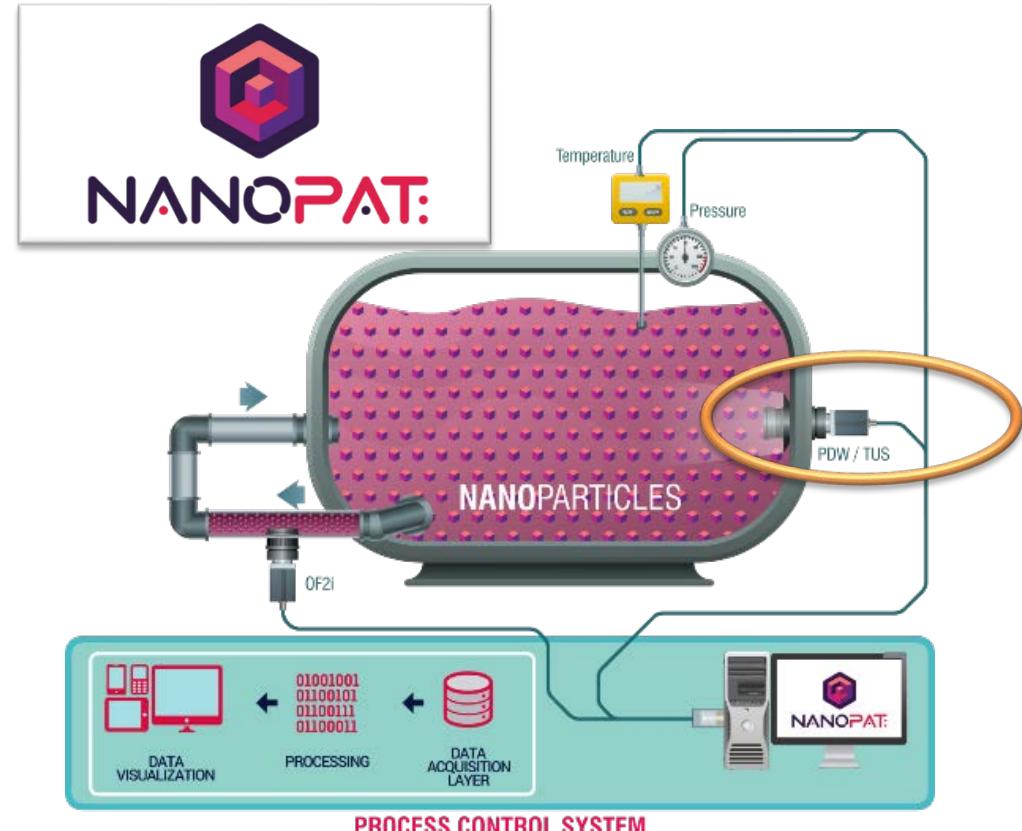
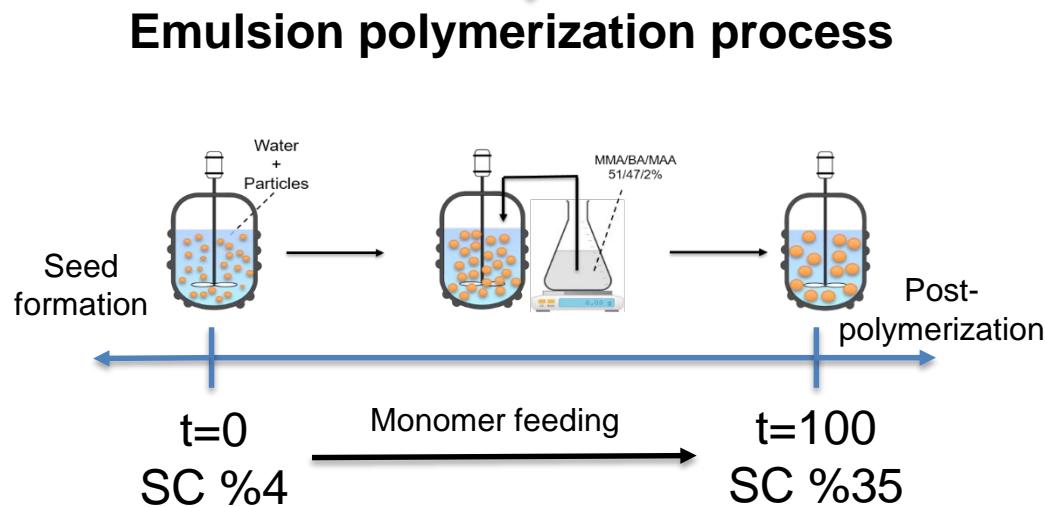
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# Project overview

**NanoPAT European Project:** Application of three new real-time analytical tools for particle size ( $d_p$ ) and particle size distribution (PSD) in-line or on-line monitoring.

**Present Work objective:** Assessing Photon Density Wave (PDW) spectroscopy analysis method as in-line monitoring technique in emulsion polymerization processes.

## Polyacrylate latex synthesis



# PDW background

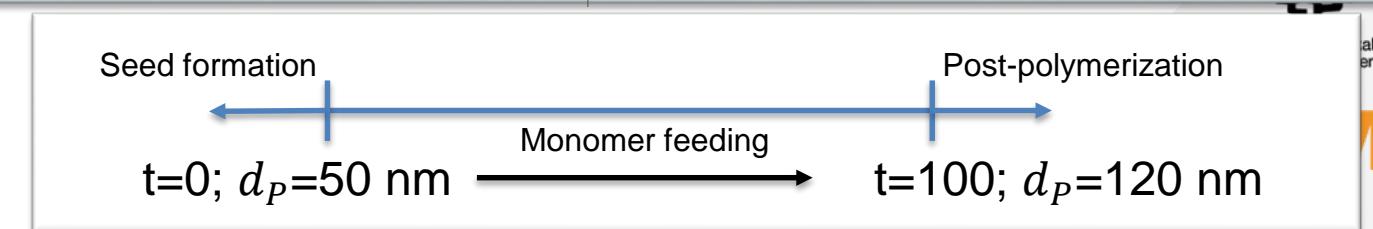
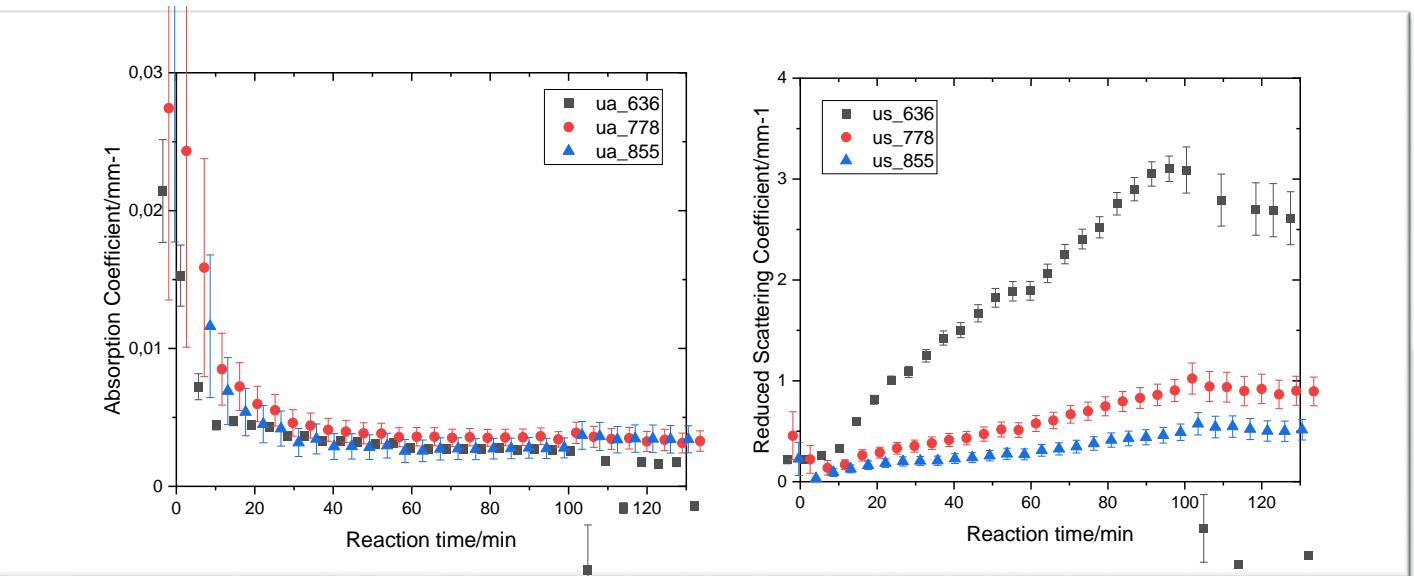
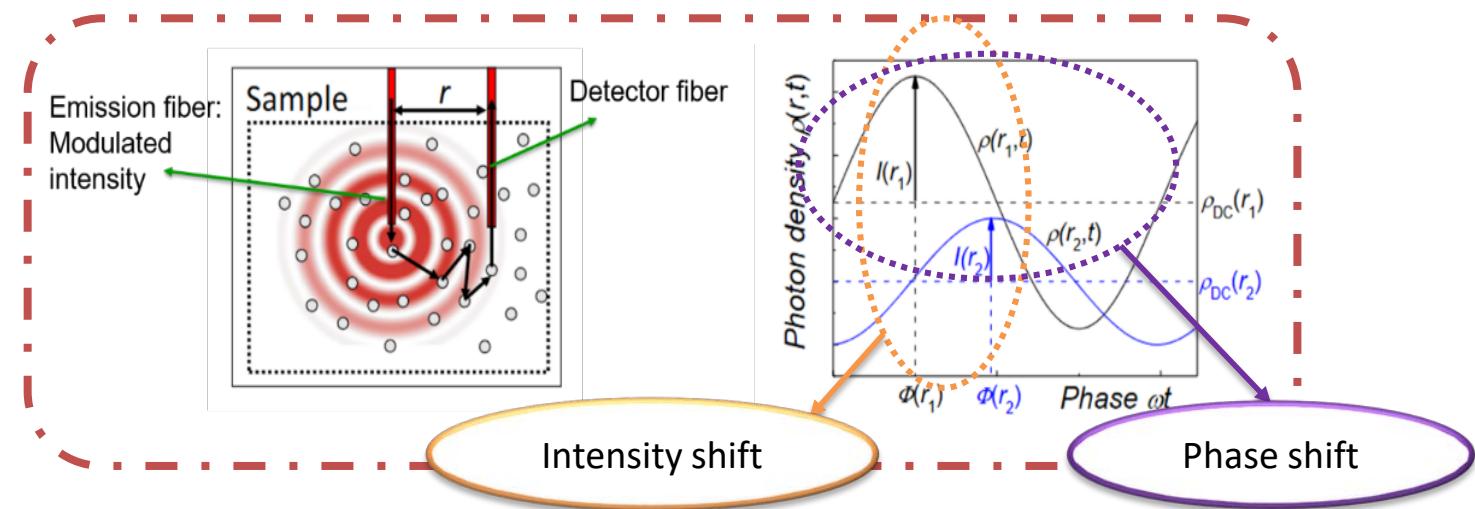
Phase shift ( $k_\phi$ )  
Intensity shift ( $k_I$ )



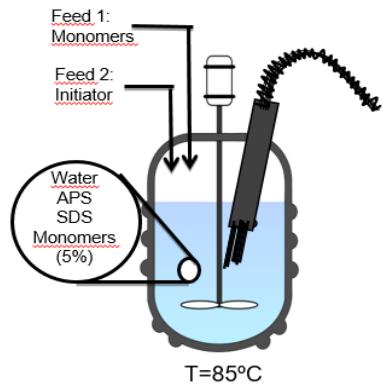
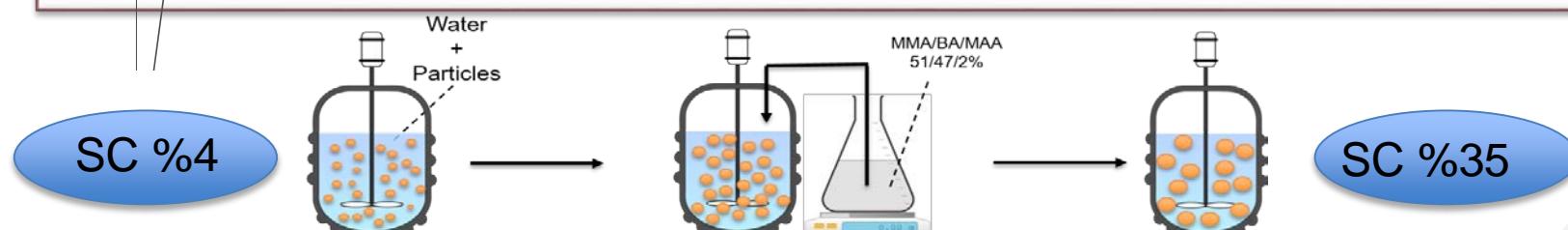
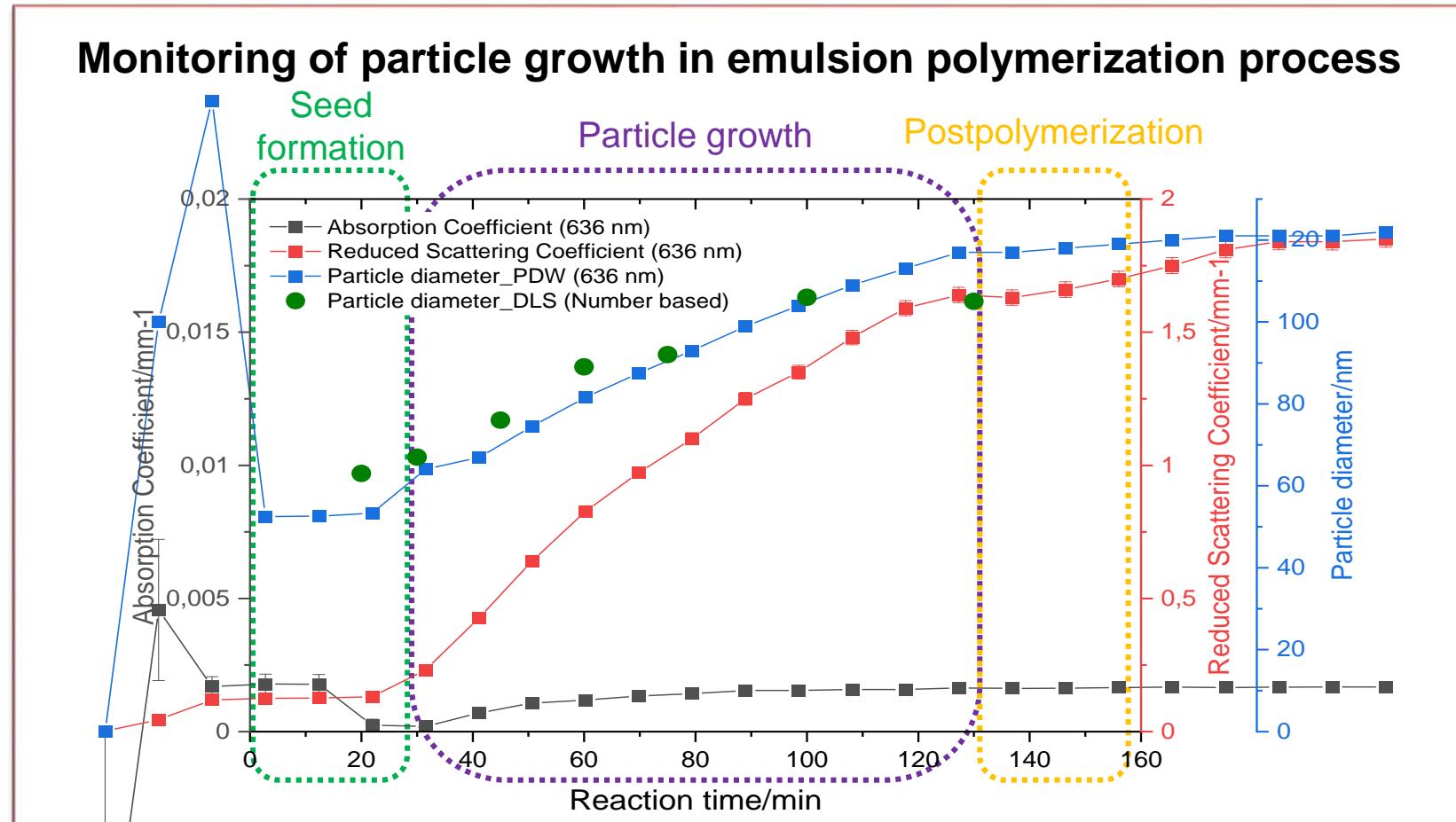
Absorption Coefficient ( $\mu_a$ )  
Reduced Scattering Coefficient ( $\mu'_s$ )



Particle diameter ( $d_p$ )  
(Particle size distribution. PSD)



# Application & Results. Inline analysis



# Poster reference

P-SINT 27

POLYMAT

Universidad  
del País Vasco  
Euskal Herriko  
Unibertsitatea

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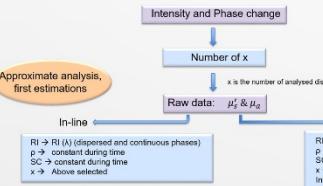
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### INTRODUCTION

**NanoPAT European Project objective:** Application of three new real-time analytical tools that overcome problems and limitations of conventional characterisation technologies for particle size ( $d_p$ ) and particle size distribution (PSD) in-line or on-line monitoring.

**Present Work objective:** Assessing Photon Density Wave (PDW) spectroscopy analysis method as in-line monitoring technique in emulsion polymerization processes.

### In-line & Post-process analysis



Approximate analysis, first estimations

RI → RI (A) (dispersed and continuous phases)

→ constant during time

SC → constant during time

x → Above selected time

→ Selected distances between the ones used

Online

$d_{PDW}$  in-line

Raw data:  $\mu_1$  &  $\mu_2$

RI → RI (A) (dispersed and continuous phases)

→ constant during time

SC → changing during time

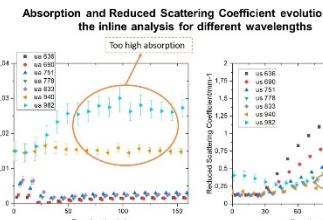
x → Selected distances between the ones used

Online

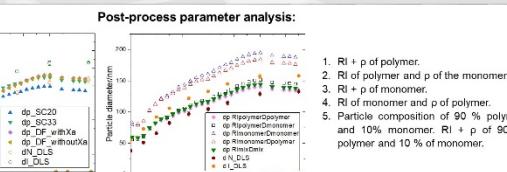
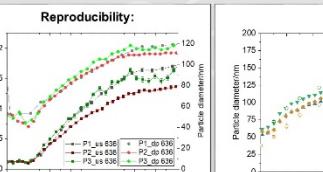
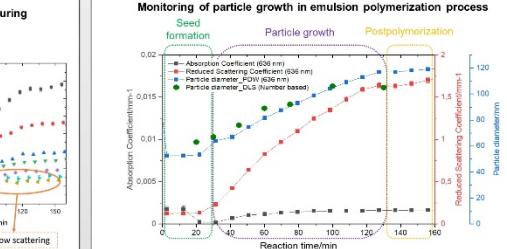
$d_{PDW}$  post - process

### RESULTS & DISCUSSION

#### In-line analysis



#### Post-process analysis



#### Conclusions:

Accurate monitoring of particle size during polyacrylate latex synthesis.  
Good matching of inline measured particle size with offline DLS measurements.  
Good reproducibility of results.

Negligible effect of monomer density for the analysed system.  
High impact of monomer RI in the analysed system.

Acknowledgment



DYMAT

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