SALICYLAMIDOXIME AS AN ANALYTICAL REAGENT. PART II. GRAVIMETRIC ESTIMATION OF COPPER AND NICKEL AND THEIR SEPARATION FROM OTHER METALS

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The use of salicylamidoxime as a reagent for the gravimetric estimation of copper and nickel by weighing the precipitates of composition $M(C_1H_1O_2N_2)_2$, where M=Cn or Ni, after drying at 110^{*}, is described. Copper can be effectively separated from mercury^{II}, lead, cadmium, zinc, manganese^{II} and cobalt^{II} by precipitating the copper with an excess of the amidoxime at a p_{II} of 4.0-4.5; while for the separation from iron^{III}, *antimony^{III} and bismuth^{III}, the precipitation should be carried out in presence of sufficient tartaric acid at a p_{II} of 4.0-4.5. Nickel can similarly be separated from zinc quantitatively by precipitation with the reagent at a controlled p_{II} (7.0-7.5) in the presence of some ammonium chloride to prevent the precipitation of the latter element. Determinations of copper and nickel in mixed solutions have been carried out by precipitating copper in an acetate-buffer of p_{II} near about 4; in the filtrates nickel was precipitated by adding more of the reagent and then ammonia to adjust the p_{II} of the solution to 7.0-7.5.

The precipitation reactions of salicylamidoxime with metallic ions have been described in a previous communication (cf. Part I, this issue, 21). It has been stated there that copper and nickel are quantitatively precipitated from 0.001M solutions of the metals at p_{π} 3.9-6.5 and at 6.5-8.0 respectively for the two elements. These precipitates after drying at 110° have the composition given by $M(C_7H_7O_2N_2)_{a_1}$ where M = Cu or Ni. Furthermore, the p_n values of incipient precipitation of some metals in equivalent solutions by salicylamidoxime differ widely. From a consideration of all these facts salicylamidoxime might be expected to furnish suitable methods for the gravimetric determinations of copper and nickel as also for their separation from one another and from other metals. In this respect the amidoxime has several advantages over the aldoxime, which behaves analogously (cf. Welcher, "Organic Analytical Reagents", Vol. III, pp. 259-271, D. Van Nostrand Co., Inc., 1947). In fact, in contrast to salicylaldoxime, salicylamidoxime is rather stable, and consequently precipitations of metallic ions by this reagent can be carried out in hot solutions, and the precipitates can safely be washed with hot water, in which the reagent is fairly 'soluble. These are some of the factors that minimise entrainment of the precipitates with impurities. Moreover, the reagent is readily soluble in dilute acids and alkalies, and the acid solutions keep quite well, at least for several weeks at room temperature, in which it has been ordinarily used, although a solution in hot water is a good substitute. The reagent can be casily prepared in a pure state, as described in the previous communication (loc. cit.). Actual determinations with varying amounts of copper (6 to 100 mg.) and of nickel (6 to 77 mg.) by precipitation with an excess of salicylamidoxime at a p_{π} of 4.0-4.5 for copper and 7.0-7.5 fornickel have yielded excellent results (cf. Tables I and VII respectively).

As the p_{π} limits for the precipitation of copper and nickel differ ratherwidely, a simple precipitation at a controlled p_{π} might be expected to effect their

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separation. But actual experimental results showed that even at a p_{α} as low as 4 the copper precipitate, obtained in a mixture of copper and nickel, was sufficiently entrained with the latter. Precipitation in the presence of sufficient ammonium chloride also, proved of little use in preventing the adsorption of nickel. This co-precipitation of an unusual type is possibly due to a similarity in the crystal structures of the compounds of the two metals in question.

Copper and nickel can, however, be effectively separated by precipitating the copper compound in an acetate-buffer medium of p_{π} about 4 (cf. Table VIII). This seems to indicate some specific influence of the acetate in preventing the co-precipitation of the nickel in this case. In the combined filtrate and washings nickel was determined by adding more reagent and adjusting the p_{π} with ammonia, as in the case of the individual nickel determination.

Copper has, however, been separated from zinc, cadmium, manganeseⁿ, cobaltⁿ, lead and mercuryⁿ by precipitation at a controlled p_{π} with the amidoxime (cf. Tables II-IV); but in the presence of mercury the addition of a sufficiently large excess of the reagent is essential for the complete precipitation of copper.

Interference by antimony^m and bismuth^m in copper determination can be prevented altogether by precipitating copper as usual, but in the presence of some tartaric acid as a masking agent. These results are shown in Table V. For the separation of copper from iron^m, the presence of tartaric acid is necessary as also of a large excess of the reagent (cf. Table VI).

Estimation of nickel can be carried out even in the presence of zinc by precipitating the nickel complex of the reagent in presence of sufficient ammonium chloride at a p_n of 7.0-7.5 (cf. Table IX); the latter prevents the precipitation of zinc.

Experimental

A pure sample of the reagent was prepared as described in Part I of this communication (*ioc. cit.*).

Estimation of Copper

A stock solution of standard copperⁿ chloride was prepared from a known weight of metallic copper (G R.) by dissolving it in nitric acid and evaporating the solution with hydrochloric acid. Its strength was further determined gravimetrically with salicylaldoxime.

A definite volume of the standard copper solution was just neutralised with pure ammonia and weakly acidified with hydrochloric acid and then diluted to about 100 c.c. with water and warmed on the water-bath. Copper was precipitated by adding an excess of the reagent (3.5-4.0 c.c.) of the 1% solution in hot water or dilute hydrochloric acid for every 5 mg. of copper present in the solution) and adjusting the p_{μ} of the solution to 4.0-4.5 (tested by B.D.H. indicator paper) by adding dilute alkali (KOH, NaOH or ammonia). The mixture was digested on the water-bath

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for about 5-10 minutes in order to allow the precipitate to settle and then filtered through a sintered glass (Jena) Gooch crucible (No. 4). The precipitate was thoroughly washed with hot water dried at 110°, for at least one hour, in an air oven, and weighed. The factor for copper is 0.1740. The results are recorded in Table I.

TABLE I

Drying temp, $= 110^{\circ}$.

Cu present.	Ca-compound.	Cu found.	Error (mg.).	Cu preseut.	Cu-compound.	Cu found.	Error (mg.).
о собто g.	0.03508 g.	0.00510 g.	±0.0	0.04629 g.	0.026604 g	0.04629 g.	±0.0
0.01526	o o8775	0.01526	.,	0.05189	0.29802	0.05186	-0.03
0.02543	0.14595	0.02538	-0.05	0.06104	0.35100	о.об107	+ 0.03
0.03612	0.20775	0.03615	+0.03	0.07580	0.43579	0.07583	+0.03
				0.10276	0.59103	ə .10283	+0.07

Separation of Copper from Cadmium and Zinc

From mixed solutions containing copper and the other metal, copper was precipitated as in the previous case. In the filtrates the other metals were determined gravinietrically as oxinates, after decomposing the excess of the amidoxime by fuming with fitric and sulphuric acids. The results are shown in Table II.

TABLE II

Metals present.	Cu-compound.	Metals found.	Rrror (mg.).	Metals present.	Cu-compound.	Metals found.	Error (mg.).
Cu, 0.05282 g	. 0.30392 g.	0.05288 g	+o.o6	Cu, o 05282 g.	0.30342 g.	0.05279 g.	-0.03
Cd, o 05428	•	0 05418	-0.10	Zn, 0.05102		0.05128	+0.08
Си. с.01098	0.06300	0 01096	-0.02	Cu, 0.01046	0.06001	0.01044	-0.02
Cd, 0.03225	-	•••		Zn, 0.05120	•••		
Cu. 0.01203	0.06905	0.01201	-0.02	Cu, 0.01150	0.05594	0.01148	-0.02
Cd, 0.06450		•••		Zn, 0-10291		0.10280	-0.11
	0.05622	0.01152	+0.02	Cu, 0.10450	0.601 75	0.10462	+0.02
Cd, o.c9783		0.09777	— о о б	Zn, 0.01024		0.01030	-+0.06
Cit. 0.00474	0 54070	0.00/08	0.06	Cu, 0.07845	0.45120	0.07850	+-0-05
Cd. 0.01075	0.54%/0	0.01077	+ 0.02	Zn, 0.01024			••••
Cu. a chanh		a 06066	-0.10	Cu. 0.05492	0.31598	0.05498	`+o.o6
Cd, 0.00270 Cd, 0.01156	0.30003.		•	Zn 0.01126		 ·	
Cu, 0.03243	0.18614	0.03239	-0.04		·		
Cd, 0.01236			•••	•			

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Separation of Copper from Cobalt, Manganese and Lead

In the case of separation from lead, mixed solutions containing copper nitrate' and lead acetate were used as the absence of chloride and sulphate was essential.

The mixed solution containing copper and the other metal was neutralised with sodium carbonate, acidified with acetic acid and diluted to 150 c.c. with water. This was warmed on the water-bath for some time to expel the carbon dioxide, and the copper was precipitated as usual with the amidoxime at a $p_{\rm m}$ of 4.0-4.5. The precipitate was filtered, washed, dried and weighed as usual, while in the combined filtrate and washings the other metal was determined gravimetrically as the sulphate as usual after decomposing the organic matter by fuming with sulphuric and nitric acids. The results of some determinations are shown in Table III.

	Metals present.	Cu-compound.	Metals found.	Error (mg.).	' Mețăls present.	Cu-compound.	Metals found.	Error (mg.).
Сп, Со,	0.05492 g. 0.05788	0.31590 g.	0.05495 g. 	+0.03	Cu, 0.05230 g. Ma, 0.00931	0.30032 g.	0.05225 g. 0.00935	-0 05 +0 04
Ca, Co,	0.05544 0.01158	0.31868	0.05546 0.01160	+0.02 +0.02	Си, с.01307 Мп, с.05819	0.07527	0.01 309 	÷+0.02
Cu, Co,	0.01150 0.06367	o.o6619	0.01152 	+0.02	Cu, 0.05561 Pb, 0.05228	0 31960	0 055 60 	0.01
Cu, Mz	0.05230 , 0.04888	0.30022	0.05223 	0. 07	Cu, 0.01145 Pb, 0.05228	0.0 65 74	0.01144 	-0.01
					Cu, 0.05496 Pb, 0.01098	0 31583	0.05494 0 01095	-0.02 -0.03

TABLE III

Separation of Copper from Mercury

This can be effected by precipitating the copper from mixed solutions containing copper^u chloride and mercury^u chloride at a p_u of 4.0-4.5, but a relatively large excess of the amidoxime, determined by the amount of mercury present, is required to effect complete precipitation of copper (cf. Table IV).

The mixed solution containing copper¹¹ and mercury⁴ chlorides was neutralised with caustic soda, acidified with HCl, diluted to 200 c.c. with water, warmed and treated with an excess of the reagent solution, $p_{\rm H}$ adjusted to 4.0-4.5, and the copper precipitate was worked up as usual. In the filtrate mercury was determined gravimetrically as the sulphide. The results are shown in Table IV.

Metals present.	Volume of 1% reagent soln.	Cu-compound.	Metals found.	Error.
Cn, 0.05256 g. Hg, 0.04830	бо с.с.	0.30180 g.	0.05250 g.	-0.06 mg.
Cu, 0.06302 Hg, 0.01449	50	0.36237	0.05305 0.01451	+0 03 +0.02
Cu.eo.01046 Hg, 0.04830	10	0.05420	0.00943	-1.03
Си, о ото4б Нg, о.04830	30	0.06020	0.01047	+0.01

TABLE IV

Separation of Copper from Antimony and Bismuth

To the mixed solution containing copper¹¹ chloride and antimony¹¹ chloride or copper¹¹ nitrate and bismuth¹¹¹ nitrate, as the case may be, sufficient free mineral acid was added to afford a clear solution. This was treated with about 2.5 g. of Rochelle salt and then with sodium carbonate solution till a light blue colour just appeared. The solution was then acidified carefully by adding the requisite mineral acid to bring its $p_{\rm fl}$ between 4 and 5. This was then diluted to about 200 c.c. with water, warmed on the water-bath, and copper precipitated by adding an excess of 1% aqueous solution of the amidoxime and then adjusting the $p_{\rm fl}$, if required, to 4.0-4.5 by adding a dilute solution of caustic potash. The copper precipitate was filtered, washed, dried and weighed as usual. In the filtrate antimony was determined volumetrically by the bromate method, and bismuth determined gravimetrically as the oxide (Bi₂O₃), after precipitation with ammonium carbonate ; all organic matter was previously decomposed by fuming with sulphuric and nitric acids. The results of a number of determinations are recorded in Table V. That tartaric acid did not interfere with the determination of copper is shown by the first two results in the table.

TABLE V

Metals present.	Cu-compound.	Metals found,	Error.
Сп. 0.01308 g.	0.07542 g.	0.01312 g.	+0.04 mg.
Cu, 0.10460	0.60180	0.10470	+0.10
Cu, 0.04184	0.23998	0.04176	-0.08
Sb, 0.02394		***	
Cu, 0.05282	0.30382	0.05284	+0.02
Sb, 0.00599		•••	•••
Сп. 0.01046	0-05995	0 01043	-0 03
Sb 0 02003		0.02981	-0.12
	0.24493	0.04261	+0.08
Cu, 0.04233		0.04898	+0.09
Cu, 0.06543	0.37620	0.06545	+0.02
Bi. 0.01528		•••	
Cu., 0.01309	0-07544	0.01313	+0.04
Bi, 0.07334			•••

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Separation of Copper from Iron

Copper has been separated from iron^{nr} by precipitating the former in presence of tartaric acid at a p_{π} of 4.0-4.5 by using a large excess of the reagent. About 3.5-4.0 c.c. of 1% solution of the reagent for each 5 mg of copper and in addition 8-9 c.c. of the same for each 5 mg. of iron present have been found necessary for complete separation.

The mixed solution containing copperⁿ and iron^m chlorides and sufficient HCl was treated with 3 g. of Rochelle salt; this was diluted to 150 c.c. and warmed on the water-bath. The hot solution was treated with the requisite quantity of the reagent solution, prepared in 0.1N hydrochloric acid, and the p_{π} adjusted thereafter to 4.0-4.5 by adding dilute caustic potash solution. The copper precipitate was worked up as usual, and in the filtrate iron was determined gravimetrically as Fe₃O₃, after decomposing the organic matter. The results of some of the determinations are shown in Table VI.

Metals present.	Volume of 1% reagent soln.	Cu-compound.	Metals found.	Brror.
Co, 0.05230 g.	40 C.C	0.29741 g.	o o5168 g.	-0 062 mg.
Fe, 0.01082			•••	
Cu, 0.01046	10	0.05875	0.01022	-0.24
Fe, 0.00541			•••	'
Cu, 0.05282	. 40	o 30385	0.05286	+0.04
I'e, 0.00054				
Cu, 0.06276	150	0.36101	e.0 628 1	+0 05
Fe, 0.06042			•••	•••
Cu, 0.03136	80	0-18040	. 0.03138	±0.0
Fe, 0.03021			0.03020	-0.01
Ct., 0.01046	60	0.06017	0.01046	±0.0
Fe, 0.03021			0.03013	-0.08

TABLE	VI
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Estimation of Nickel

A stock solution of nickel chloride was prepared and its strength was determined gravimetrically as nickel-dimethylglyoxime. A known volume of the nickel solution was diluted to about 100 c.c. by adding water, warmed on the water-bath, added an excess of the reagent solution (about 4 c.c. of the 1% solution, in 0.1N-HCl or hot water, for every 5 mg. of the nickel present) and dilute ammonia was then gradually added till the $p_{\rm B}$ of the solution came within the range of 7.0-7.5 (tested by B.D.H. indicator paper). This was then digested on the water-bath till the precipitate settled down (about 10-15 minutes required). The precipitate was then filtered off on a No. 4 sintered glass (Jena) Gooch crucible, washed thoroughly with hot water of $p_{\rm B}$ near about 7 (adjusted by adding a few drops of dilute ammonia) and then disied at 110° for at least one hour and weighe 1. The factor for nickel is 0.1628 Results are recorded in Table VII.

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TABLE VII

Drying temp. = 110°

Ni present.	Ni-compound.	Ni found.	Error.
0.00662 g.	0.040 64 g .	0,00662 g.	<u>+</u> 0.0 tng.
0.02597	0-15958	6.02599	+0.02
0.05143	0.31557	0-05138	-0.05
0.06212	0.31891	Ø.06218	+0.06
0.07740	0.47569	0.07744	+0.04

Estimation of Copper and Nickel when present together

The mixed solution containing copper and nickel was neutralised with dilute ammonia till a turbidity just appeared. To this were added 6 c.c. of 6N acetic acid and 10 c.c. of a 10% solution of sodium acetate. The mixture was then diluted to 100 c.c. with water and warmed on the water bath; copper was then precipitated in hot solution by adding 4.0-4.5 c.c. of an 1% solution of salicylamidoxime in hot water for every 5 mg. of copper present. This was then digested on the water-bath for about 10 minutes and then filtered hot through a No. 4 sintered glass (Jena) Gooch crucible. The precipitate was washed thoroughly with hot water, then dried at 110° for one hour and weighed. In the combined filtrate and washings nickel was precipitated by adding more of the reagent (about 4 c.c. of the 1% solution for every 5 mg. of nickel present) and then adjusting the $p_{\rm m}$ to 7.0-7.5 with ammonia. The results of some of the determinations are recorded in Table VIII.

TABLE VIII

Metals present.	•рп .	Wt. of compounds.	Metals found.	Error.
Cu, 0.01569 g.	3.92	0.09001 g.	0.01566 g.	-0_03 mg.
Ni, 0.01527		0.09386	0.01529	+0.02
Cu, 0.04759	3.98	0.27101	0.04750	- 0.09
Ni, 0.01578		0.09712	0.01581	+0.03
Cu. 0.00336	3.88	0.53610	0.00328	-0.08
Ni, 0.01604	U	0.09871	0.01607 ·	+0.03
Cn. 0 01674	4.08	0.00000	0.01673	0.01
Ni, 0.04837	40	0.29657	0.04829	-0.08
	1.08	0.00001	0.01566	-0 03
Ni, 0.09267	ar se	0.56956	0.09273	+0 06
Cn. 0.05308	7.04	0.30400	0.05307	-0.01
Ni, 0.05423	3.24	0.33282	0.05418	-0.05

The $p_{\rm ff}$ values refer to the filtrate only.

Separation of Nickel from Zinc

An excess of ammonium chloride has been found to prevent the precipitation of ginc.

The mixed solution containing nickel and zinc was treated with about 4 g. of ammonium chloride, diluted to 200 c.c. with water and heated on the water-bath. To the warm solution was added an excess of the reagent (about 4.0-4.5 c.c. of the 1% solution of salicylamidoxime, in 0.1N-HCl for every 5 mg. of nickel present) and nickel was precipitated by adding dilute annonia dropwise till the p_u of the solution rose to 7.0-7.5 (tested by B.D.H. indicator paper). The mixture was digested on the water-bath for a few minutes and then the precipitate was filtered, washed, dried and weighed as usual.

In the combined filtrate and washings, zinc was estimated gravimetrically as the oxinate, after decomposing the organic matter. The results of some of the determinations are shown in Table IX. The first two results in the table indicate that ammonium chloride does not interfere with the determination of nickel.

Metals present.	Ni-compound.	Metals found.	Recor.
Ni, 0.01399 g. Zn, 11il	0.08618 g.	0.01403 g.	⊹o.o4 mg.
Ni, 0.12562 Zn, nil	0.77276	0.12581	+0.19
Ni, 0.10184 Z11, 0.01024	0.62580	0.101go	+o.c6
Ni, 0.01069 Zn,*0.05120	0.06580	0.01071 [°]	+0,02
Ni, 0 01247 Zn, 0.10240	0.07623	0.01242	-0.05
Ni, 0.06219 Zn, 0.01024	0.38231	0.06224 0.01030	+0.05 +0.06
Ni, 0.06281 Zn, 0.05120	0.38594	0.06284 0.05128	+0.05

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Received April 26, 1955