# Creation of metasurface from vertically aligned carbon nanotubes as versatile platform for ultra-light THz components

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**Abstract.** Here a simple and reproducible method for obtaining terahertz metasurfaces formed from multiwall carbon nanotubes (MWCNTs) is presented. The metasurfaces were obtained from a vertically aligned array of MWCNTs using a laser engraving technique followed by polymer covering. The structures under study demonstrate frequency-selective reflection in terahertz range following the Huygens–Fresnel formalism. For a normal incidence of the electromagnetic wave, the model for numerical calculation of backscattering from the metasurfaces are capable to replace conventional pyramidal absorbers and proved to serve as a versatile platform for scalable cost-efficient production of ultra-light electromagnetic components for THz applications.

Keywords: Terahertz absorption, carbon nanotubes, diffraction gratings, periodic structures

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### 1. Introduction

Carbon nanotubes (CNTs) are well-known as perfect filler [1, 2, 3, 4, 5, 6] and even the substrate [7] for producing lightweight composites for electromagnetic applications. Along with graphene [8] the unique properties of CNTs allow creating compact durable and/or flexible [9] electromagnetic components and nano-devices, such as antennas [10, 11, 12], interconnects [13, 14], polarizers [15, 16], sensors [17], detectors (see [18] and Refs therein) and emitters of sub-mm waves radiation (see [19] and Refs).

Such a wide applicability of CNTs is due to their unique electromagnetics arising from plasmonpolariton (i.e. slowed-down surface wave) propagating along CNT axis [20], as well as so-called finite length localized plasmon resonance) inherent effects (i.e. for micron-length single-walled nanotube at THz and far-infrared frequencies [21, 22]. The valuable skin effect caused by electromagnetic radiation screening in low frequency ranges [23, 24] up to microwaves was predicted and experimentally observed for long multiwalled carbon nanotubes (MWCNTs). The recently demonstrated negative photo-induced conductivity [25] supported the possibility of ultra-fast tuning of CNTs THz optical density that opens an opportunity for the development of electromagnetic devices. To summarize, percolated composites [4, 6, 26], films [1, 17, meshes and sponges [27] behave like ultralightweight quasi-metals, demonstrating conductivity peaks at THz range in case of relatively short singlewalled CNTs. In case of long single-walled 28and multi-walled CNTs, and CNT bundles [29]the conductivity peak shifts towards much lower frequencies (hundreds of MHz and GHz).

However, in many cases, when individual CNT's characteristic parameters are not compatible with the wavelength taking into account slowing down effect, one may consider CNT array, film or composite as a macroscopic homogenized structure, which electromagnetic response is governed by averaged conductivity, rather than fundamental electromagnetics specific to individual CNTs. In such case one typically has porous conductive structure with broadband absorption [27], which properties are dependent on the CNT array/film density, conductivity and geometry of single tubes forming the array, inter-tubes contact resistance, etc. In order to effectively reach the electromagnetic properties required by a particular application

the metamaterial paradigm [30, 31, 32, 33] can be applied to the CNT array combining its intrinsic properties with particular patterning providing the constructive interference [34].

The idea of this communication is to propose the versatile platform for scalable cost-efficient production of ultra-light electromagnetic components based on patterned vertically aligned arrays of MWCNTs. We demonstrate that MWCNT arrays grown via conventional aerosol assisted synthesis may be easily machined using a laser engraving technique in order to obtain complex geometry structures. As a proof of concept, several 3D-metasurfaces made of pyramidal CNT arrays with pyramids height about 0.1 - 0.5 mm (see Fig. 1) has been successfully produced and experimentally examined in 0.1 - 1 THz frequency range. At the same time, the possibility of tuning the electromagnetic response of such material was studied theoretically in 0.01 - 10 THz frequency range. The studied 3D CNT-based metasurface covered with a thin layer of insulating polymer is proved to be effective anti-reflection coating and reflection selective surface for THz range, supporting the ideology of scalable protocol of producing 3D metasurfaces composed of CNT-arrays as microwave-to-THz components.

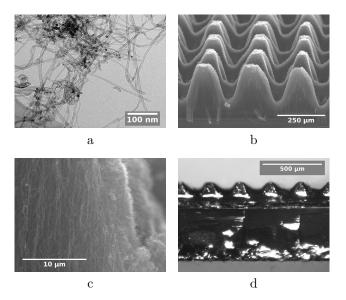
The present paper is organized as follows. Section 2 contains the details of ordered MWCNT arrays preparation, structures engraving and experimental terahertz measurements. The basic principles of investigated structure electromagnetic response modeling are described at Section 3. Herein, the theoretical approach is compared with the experimental and absorption properties of the ordered CNT arrays are discussed. Finally, the Conclusions section summarizes the findings and gives an outlook on potential application of such metasurfaces.

### 2. Experimental

#### 2.1. Preparation of materials

Vertically aligned MWCNT arrays were grown on silicon substrates using an aerosol-assisted CCVD method described elsewhere [35].

A silicon substrate was placed into the tubular oven constantly flowed with argon and heated at 800 °C. The synthesis was carried out using 2 % ferrocene (Fe(C<sub>5</sub>H<sub>5</sub>)<sub>2</sub>) solution in toluene (C<sub>6</sub>H<sub>5</sub>CH<sub>3</sub>). As a result, with the use of 2.5 ml of the reaction mixture an aligned MWCNT array of ~ 250  $\mu$ m height was obtained. To examine the morphology of MWCNTs, the pristine sample was investigated by transmission electron microscopy (TEM) using a JEOL 2010 microscope. TEM image of obtained MWCNTs is shown at Fig. 1 (a). Average diameter of nanotubes is ~ 6 nm.



**Figure 1.** (a) TEM image of MWCNTs obtained by CVD technology; (b, c) SEM images of MWCNT-based pyramids periodic array; (d) Image of the general view of arrays covered with epoxy layer.

The plane-parallel MWCNT arrays were transformed to the arrays of pyramids using laser engraving. The industrial laser engraver (Winseal, China) with 20 Wt CO<sub>2</sub> laser and 20 mm/s scanning speed was used. Grating period was 250  $\mu$ m. To study the structure of the engraved sample and to prove the preservation of nanotubes after the laser treatment, the obtained sample was investigated by scanning electron microscopy (SEM) using a JEOL JSM 6700F microscope. The SEM images of engraved pyramids are presented in Fig. 1 (b, c).

After the engraving array of pyramids was covered with epoxy resin in order to protect its fragile structure. The viscous epoxy resin (Crystal 76) was dropped and then spread over the engraved surface under the vacuum. Total height of pyramids after all manipulations measured by means of optic microscopy was  $232.9\pm11.9 \ \mu\text{m}$  with  $54.9\pm6.9 \ \mu\text{m}$  uncut layer at the bottom. General view of structures after covering with the epoxy resin is presented in Fig. 1 (d). The impact to electromagnetic response of the investigated system done by polymer cover is discussed in the section 3.

#### 2.2. Terahertz measurements

The THz measurements were carried out using a commercial THz time domain spectrometer "TSPEC" by EKSPLA in 0.1 – 1.0 THz frequency range. The sample was placed normally to the initial electromagnetic wave. According to its functioning principle, the THz spectrometer registers the waveform of THz electrical field with perfect reflector (as a reference) and with sample (as experimental data). For the purpose to increase signal-to-noise ratio each measurement is averaged over 1024 frames. In order to switch between time and frequency domains the Fourier transform is used. The reflection coefficient is evaluated as a ratio between powers of electromagnetic radiation reflected by the sample and the reference.

# 3. Modeling

#### 3.1. Periodic structure contribution

Let us consider the backscattering of plane wave from the infinite array of conductive square pyramids with height h and base width l (see Fig. 2).

There are several approaches to calculate the amplitude of the signal reflected by such a structure. In the low frequency region the wavelength is much higher than the characteristic lateral size of pyramids that allows to implement the long-wave approximation and homogenization [36, 37]. When the wavelength is substantially smaller with respect to the characteristic lateral size of pyramids, the electromagnetic response obeys the principles of linear optics [38]. However, when the wavelength and characteristic dimensions of system are comparable, the Huygens–Fresnel principle should be applied for waves scattering calculations.

Let us consider the wave with amplitude  $E_0$ , which is propagated normally to pyramids bases (along the X axis, Figure 2 a) and reflected back. According to the Huygens–Fresnel principle, each point of a wavefront acts as a source of secondary waves, which interfering with each other determine total wavefront. In order to recreate the wavefront of pyramidal array let us consider one edge of a single pyramid (for example edge 1 in Fig. 2 (b)). The scattering conditions from all points of the edge are the same except of the path difference, which is equal to  $\Delta_x = 2x$  for normal backscattering. Here, only the tangential component  $E_0 \cos \Theta$  should be considered because the contribution of normal component ( $E_n$  in Fig. 2 (b)) from equivalent places of edges 1 and 3 are in antiphase.

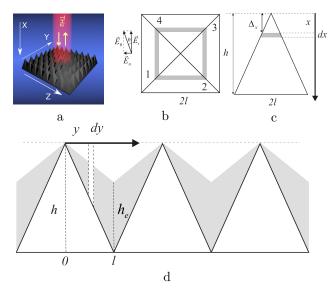


Figure 2. Backscattering of plane wave from pyramidal array. (a) Pyramidal array reflecting the terahertz radiation, (b) top view, (c) side view, (d) schematic image of pyramidal array covered with dielectric polymer.

The contribution of dx-thick layer of edge 1 placed on distance x from the top of pyramid to the total reflected amplitude is:

$$dE_{t1} = \frac{E_0 \cos \Theta \exp(i\omega t - ik\Delta_x)}{S_{edge}} dS =$$
(1)  
= 
$$\frac{E_0 \cos \Theta \exp(i\omega t - ik2x)}{h^2} 2x dx,$$

where k is the wave vector, h is the height of pyramid. The total contribution of the edge 1 is:

$$E_{t1} = \frac{E_0 \cos \Theta \exp(i\omega t)}{h^2} \int_0^h 2x \exp(-ik2x) dx = (2)$$
  
=  $\frac{E_0 \cos \Theta \exp(i\omega t)}{2k^2 h^2} \left[\exp[-i2kh](1+2ikh) - 1\right].$ 

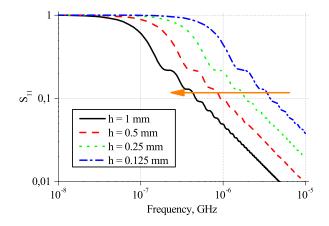
The contribution of the edge 3 is the same as Eq. (2). Contributions of the edges 2 and 4 may be obtained from Eq. (2) by substitution of  $\cos \Theta$  for  $\sin \Theta$ .

Summarizing the impact of all four edges, it is possible to obtain the scattering parameter  $S_{11}^p$  (ratio between reflected and incident radiation amplitudes) for the surface paved with pyramids:

$$S_{11}^p(\nu,h) = \frac{(1+2ikh)\exp[-i2kh] - 1}{2k^2h^2}.$$
(3)

In Fig. 3 the  $S_{11}^p$  frequency dependence is presented for various h. Here, the pyramids consist of perfect electric conductor i.e. the flat surface of such material has  $|S_{11}|=1$ .

The increase of pyramid height h shifts the  $S_{11}^p$  spectrum to the low frequency region. Fig. 3 clearly depicts the transition between long-wave approximation through the Huygens–Fresnel theory to the geometric optics region. At low frequencies



**Figure 3.** The frequency dependence of  $S_{11}$  on pyramid height h = 0.125, 0.25, 0.5, 1.0 mm.

the wavelength is much higher than the pyramid height h, thus the structure interacts with radiation as a perfect reflector. When the wavelength is comparable with h, the amplitude of back-reflected signal decreased with relatively small oscillations caused by interference. Finally, at high frequencies, the  $S_{11}^p$  value is significantly damped and back-reflection becomes negligible.

# 3.2. Dielectric Layer contribution

A widely known example of matching layer is the optical lens antireflective coating, which decreases the difference between refractive indices of free space and lens making their interface less reflective. For the pyramids array covered with dielectric layer the amplitude of back-reflected signal is also dependent on the dielectric permittivity  $\varepsilon$  and thickness  $\tau$  of the latter. To calculate dielectric layer contribution it is necessary to take into account the interference between waves reflecting from top and bottom surfaces of dielectric layer covering the pyramids. The electric field  $E_I$  in the region above dielectric layer (in free space) and electric field  $E_{II}$  inside the layer may be determined as:

$$E_{I} = C_{1} \exp[-ik_{1}x] + C_{2} \exp[ik_{1}x]$$
(4)  
$$E_{II} = C_{3} \exp[-ik_{2}x] + C_{3}\alpha \exp[ik_{2}x],$$

where  $C_1$ ,  $C_2$ ,  $C_3$  are unknown coefficients,  $k_1 = \frac{2\pi\nu}{c}$  and  $k_2 = \frac{2\pi\nu\sqrt{\epsilon}}{c}$  are wavenumbers in the free space and in the dielectric layer respectively,  $\nu$  is the frequency, c is the speed of light. The amplitudes of initial and reflected waved were taken to be  $C_3$ and  $\alpha C_3$  respectively. A term ( $|\alpha| \leq 1$ ) implies imperfection of CNT array as conductor. Therefore,  $\alpha$  may be considered as amplitude of the signal reflected by a plane surface of conductive material with semi-infinite depth (in considered case, the CNT array) into a medium (polymer) with the dielectric constant  $\varepsilon$ . Eq. (4) should satisfy the following boundary conditions:

$$E_{I}(-\tau) = E_{II}(-\tau), \qquad (5)$$
  
$$\frac{\partial E_{I}}{\partial x}|_{-\tau} = \frac{\partial E_{II}}{\partial x}|_{-\tau}.$$

Solving Eq. (4)-(5) allows to obtain the amplitude of reflected signal from the plane-parallel layer of dielectric with non-perfect back reflector:

$$S_{11}^{d}(\nu,\tau,\varepsilon,\beta) = \frac{C_2}{C_1} =$$

$$= \frac{e^{2i\tau k_1} \left( e^{2i\tau k_2} k_1 - e^{2i\tau k_2} k_2 + k_1 \alpha + k_2 \alpha \right)}{e^{2i\tau k_2} k_1 + e^{2i\tau k_2} k_2 + k_1 \alpha - k_2 \alpha}.$$
(6)

Eq. (6) describes the contribution of dielectric layer to the reflection coefficient of epoxy covered pyramidal CNT array. The parameter  $\alpha = \frac{\sqrt{(\varepsilon)} - (1-\beta)/(1+\beta)}{\sqrt{(\varepsilon)} + (1-\beta)/(1+\beta)}$  is related to the amplitude of reflected signal  $|\beta| \leq 1$ from plane back reflector in the free space. In the case when  $\beta = -1$ , Eq. (6) coincides with the amplitude of reflected signal from dielectric layer located on the perfect conductor [39] excepting the phase factor  $\exp[2i\tau k_1]$ . In order to represent the normal reflection of THz wave from plane-parallel MWCNT array  $\beta = -0.9$  was used.

Fig. 4 shows the frequency dependence of  $S_{11}$  for the dielectric layer of  $\tau = 0.1, 0.2, 0.3$  mm thickness.

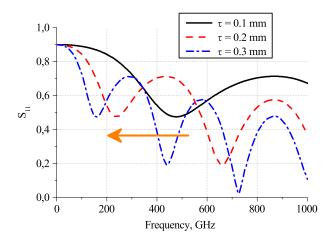


Figure 4. Frequency dispersion of  $S_{11}$  scattering parameter at different dielectric layer thickness  $\tau = 0.1, 0.2, 0.3$  mm.  $(\beta = -0.9, \varepsilon = 3 - 0.4i)$ 

The typical value for epoxy resin permittivity in THz frequency region  $\varepsilon = 3 - 0.4i$  was used. Fig. 4 depicts the typical interference oscillations, which are absent for non-covered pyramids. When the dielectric layer becomes thickner, these oscillations shift to the low-frequency region.

# 3.3. Combination of dielectric layer and structure contribution

The real pyramidal array was impregnated with epoxy resin to overcome the pristine pyramids brittleness. The electromagnetic response of such structure is defined by both contributions from dielectric layer and from pyramidal back reflector. Due to surface tension forces, the epoxy resin unevenly covers the CNT pyramids array. As a first approximation, we considered the case when the thickness of the epoxy increases linearly with approaching the base of the pyramid (Fig. 2 (d))). In this case the amplitude of reflected signal from the unit cell may be calculated as:

$$S_{11} = \frac{2}{l^2} \int_0^l S_{11}^d(\nu, \frac{h_e}{l} x, \varepsilon, \beta) \times$$

$$\exp[-i2k_1 x (\frac{h}{l} - \frac{h_e}{l})] x dx,$$
(7)

where l is the half length of pyramids base,  $h_e$  is the height of epoxy layer near the pyramids base. The first multiplier in Eq.(7) related to the dielectric layer contribution, the second - to the phase shift caused by the structure.

#### 3.4. Comparison between experiment and modeling

The comparison between experimentally measured amplitude of the signal reflected by the array of pyramids covered with epoxy resin (Fig. 1 (d)) and fitted values obtained by Eq. (7) is presented in Fig. 5.

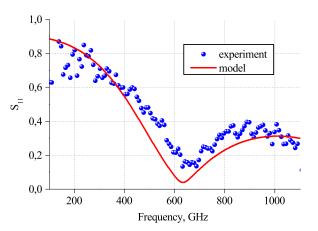


Figure 5. Amplitude of back-reflected signal  $S_{11}$  from periodic pyramidal CNT-array covered with epoxy resin layer (symbols correspond to the experimental data, line — to the modeling results).

The experimental data are in good agreement with modeling results. Mean absolute percentage error value was 6.4 %. The difference between experiment and modeling results may be related to the nonlinear dependence of epoxy layer thickness in the region near the pyramids base. The model curve in Fig. 5 was obtained with the following set of parameters:  $\beta = -0.9$ ,  $\varepsilon = 3 - 0.4i$ ,  $h_e = 0.09$  mm, h = 0.25 mm. The results showed that the produced metasurface acts as reflection selective surface with maximal absorption near  $\nu_0 = 700$  GHz. Below  $\nu_0$  the amplitude of signal reflected from CNT array is 0.8, while above  $\nu_0$  the  $S_{11}$  amplitude is near 0.4.

# Conclusions

The concept of frequency selective reflector based on pyramidal metasurfaces was implemented and investigated. The impact of pyramids height and dielectric covering layer to the electromagnetic response of investigated structures was theoretically described in a wide frequency range. The possibility to control the reflective behavior of the metasurfaces was theoretically substantiated.

The metasurface was produced by the laser engraving of vertically aligned MWCNT array followed by the dielectric layer covering. In accordance with the theoretical prediction, the experimental reflection spectrum exhibited the local minima in the THz range. Its position is determined by the thickness of the dielectric cover, while the height of pyramids defines the dumping rate of the reflected signal.

The presented design of metasurfaces which effectively absorb the electromagnetic radiation in the submillimeter frequency range is one of the numerous examples of THz component (such as frequency selective surfaces, filters, lenses, attenuators, etc.) that is possible to be realized using perfect absorption ability and electromagnetic response peculiarities of 3D-patterned CNT arrays. Targeting to the technology readiness level 3, these experimental observations supported by simple analytical model provide a solid laboratory-proved background for scalable costefficient technological protocol of ultra-lightweight THz components.

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