



# Design for Circularity Network Training Event 3 12-15 April, 2021

# Product design for circularity

NTE 3 - Tuesday April 13<sup>th</sup> 2021 µ-Teaching ESR 3 PhD Manon Lisiecki

Detailed agenda and registration:

www.c-planet.eu

This project has received funding from the European Union's Horizon 2020 research and innovation programme under the Marie Sklodowska-Curie grant agreement No. 859885.





## Outcomes of this $\mu$ -Teaching:

- A little bit of context
- Where design can benefit plastic circularity
- Own participation and insights about design for circularity
- Objectives and outcomes of the project
- Barriers and risks





#### **DTU Environment**



Department of

#### **Environmental Engineering**

- Circularity & Environmental Impact
- Climate & Monitoring
- Water Technology & Processes



Home University - DTU Denmark Tekniset University

Host University - Ghent University

Supervisor – Prof. Thomas Astrup (DTU)

Co-Supervisor – Prof. dr. Kim Ragaert (UG)





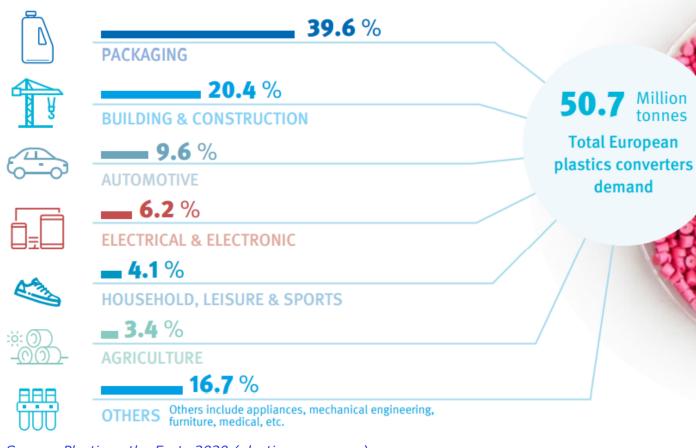
This project has received funding from the European Union's Horizon 2020 research and innovation programme under the Marie Sklodowska-Curie grant agreement No. 859885.



# Introduction

- Large variety of plastic products
- Present everywhere in our daily life
- Design integrated in the CE definition





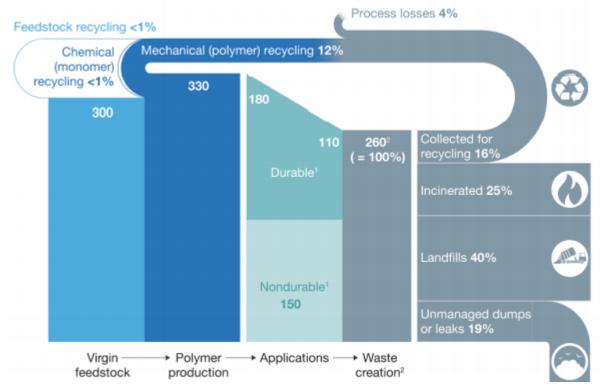
Source: Plastics - the Facts 2020 (plasticseurope.org)

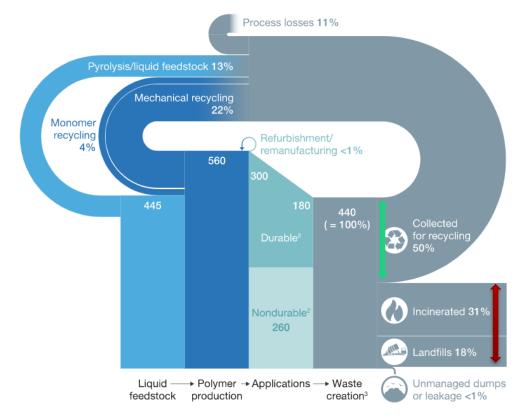
## What is product design for circularity?

Source: EU Parliament, 2015, Circular economy: the importance of recycle products and materials



### Current situation





## Anticipate and imagine tomorrow





## Could plastic be circular with design thinking/guidelines?

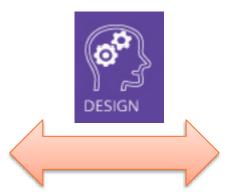
Could design be used to increase the quantity and the quality of the recycled plastic?

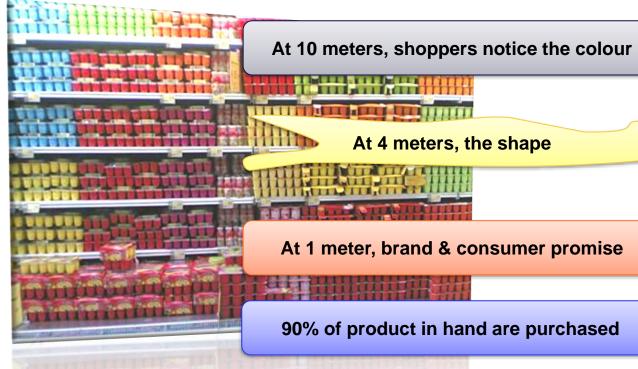




# General design guidelines available

- Use mono-material
  - Different density
  - Minimise colour
- Easily separable items
  - Avoid full sleeves
- Chose wisely adhesives





Deploying products in a very competitive environment, without compromising functionnalities



Link these guidelines with plastic products & circularity scoring

**Not only** for packaging but for all plastic products



According to you, for which plastic products you would be interested to have design guidelines for circularity?

Go to www.menti.com
Use the code 3277 0208













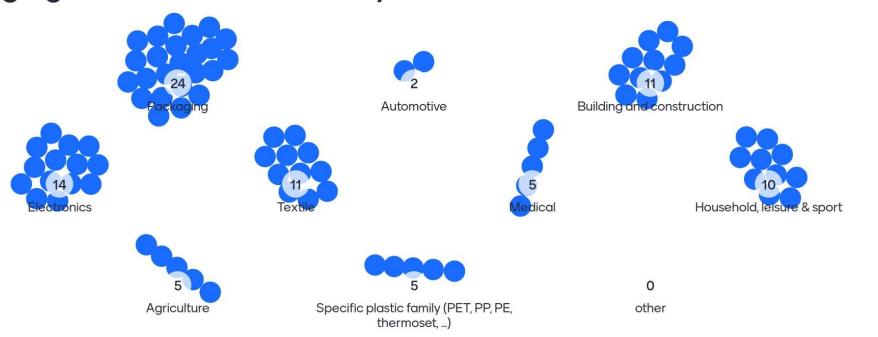






# For which plastic products you would be interested to have design guidelines for circularity?

























Link design and circularity



**Product** 

**Material** 

## Pending questions:

- How to define the 3 main categories ?
- What are design guidelines for plastic products
- Which parameters? Metrics?
- Is it possible to score the circularity?

CE



According to you, which parameters should be taken into account in the circularity evaluation?















Go to www.menti.com
Use the code 3277 0208







# Which parameters should be taken into account in the circularity evaluation?



















"circular" plastic product

#### **Product**

- Regulation & Safety
- Price
- Product properties & **functionnalities**
- Quantity

- Maste creation
- Environment' leakage
- Involved supply chains
- Business Mode

#### CE

- Climate impact
- Waste reduction
- Resources preservation
- Safety for consumer, environment
- Social impact

Environmental impact

CA (Full life Cycle)

Next generation

Functionalities Matching r-material & products EOL scenarii

## **Material**

- Polymer science
- Properties (mecanical and physical)
- Process / techno available
- Good quality recycled material

Product design for circularity



Draft

#### **Expected outcomes OVERVIEW** DEFINE **TEST IMPLEMENT Framework Tool** to rate the circularity of a methodology for Litterature review Lab work plastic product circularity evaluation Identification of **Apply methodology** Mapping of the value on specific plastic parameters/factors to chains for different plastic evaluate design products or waste products recommandation streams Check scalability of the recommendation for industries **Prioritize** the design **Identification** of initiatives and propose Calculate and rate the gaps/barrier/lack of recommandations for circularity actions circularity

#### **OVERVIEW**

**Litterature review** - Mapping the different value chains for plastic products and highlight gaps for circularity

14,000

Flexible Films,

- Total plastic production in Europe in 2020 = 57,9 Mt
- 29,1 Mt of collected waste
- 7,5Mt sent to recycling facilities
- Generated recycled material 5Mt:

Packaging	0,96
Building & construction	1,84
Agriculture	0,52
Household, leisure and sport	0,04
Automotive	0,12
Electronics	0,08
Others (include appliances, mechanical engineering, furniture, medical)	0,44
Export out of Europe	1

Multi-layers 12,000 **Not Collected** 10,000 for Recycling in Film Streams **Imports** (a portion recycled 8,000 in mixed polyolefin streams) 6,000 Virgin Not sorted and/or Sent for **Production** Recyling 4,000 **Exports out** of EU28+2 Out of EU28+2 2,000 **Production scrap** PE Flexible Collected for Recyclate Sent for Recyclir in EU28+2 Recycling films Production Recyclate **PRODUCTION PLACED ON** COLLECTION **SORTING RECYCLED** THE MARKET **OUTPUT** PE (excl. HDPE) ALL FLEXIBLE FILMS AND PACKAGING Recylate produced and used Source: Plastic Europe Recyclers, FLEXIBLE FILMS MARKET IN EUROPE: STATE OF

PLAY: production, collection and recycling data

Source: Plastics - the Facts 2020 (plasticseurope.org)

# Barriers & risk

**OVERVIEW** 

DEFINE

**TEST** 

**IMPLEMENT** 

Litterature review

**Mapping** of the value chains for different plastic products

**Identification** of gaps/barrier/lack of actions







- Loss of traceability
- Today barriers might be solutions of tomorrow

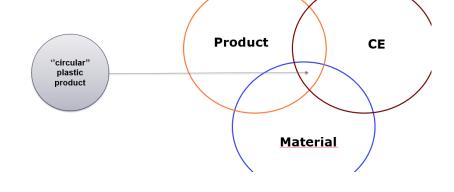


Broad subject

**DEFINE** 

# Framework Methodology - Define parameters to evaluate design circularity

=> Identify parameters to rate the circularity





## Product design for circularity:

- Design for raw material
- Design for second raw material
- Design for additives
- Design for EOL (repair, reused, recycling,...)
- Design for safety



# According to you, which specific design guidelines must be part to the product design ?















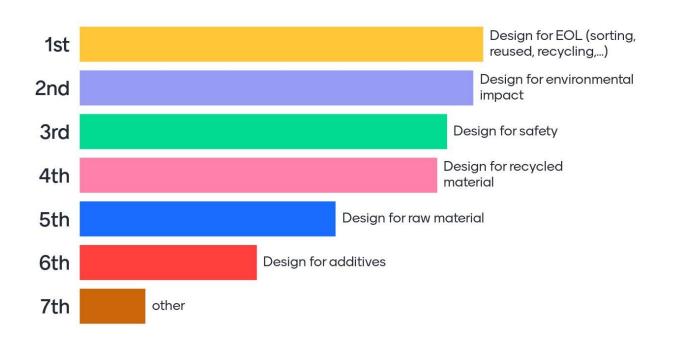
# Go to www.menti.com Use the code 3277 0208







# Which specific design guidelines must be part to the product design for circularity?





















# Barriers & risks

DEFINE

**TEST** 

**IMPLEMENT** 





**OVERVIEW** 

- Raw materials
- Waste as valuable material
- Quality recycled plastic
- EQL scenarii
- Design for Circularity

Framework methodology for circularity evaluation

Identification of parameters/factors to evaluate design recommandation

Prioritize the design initiatives and propose recommandations for circularity



- Choice of the parameters
- Metrics for the circularity evaluation
- Different End of Life scenarii in CE



- A lot of voluntary commitments
- Fast moving environment

## **Barriers & risks**

OVERVIEW DEFINE TEST IMPLEMENT



- Link labwork and parameter choices
- Plastic product of interest
- Methodology compatibility



- Ghent University secondment
- Possibility to propose new guidelines
- Circularity scoring methodology

Lab work

Apply methodology on specific plastic products or waste streams

Calculate and rate the circularity

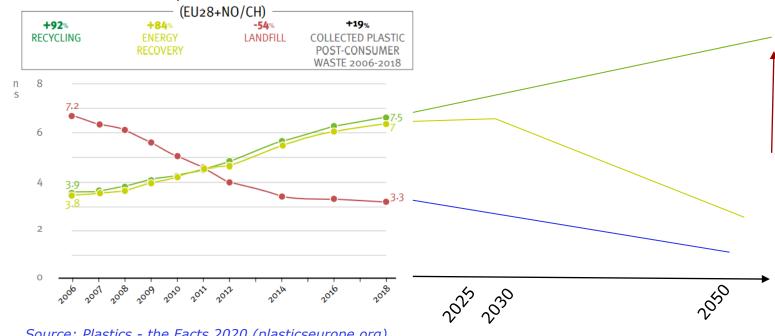
Analysis – Labwork



#### **IMPLEMENT**

# Creation of a tool to evaluate circularity

#### 2006-2018 evolution of plastic PACKAGING\* waste treatment



#### Call for actions

- Which action is a lever or not?
- CE and EOL scenarii

Source: Plastics - the Facts 2020 (plasticseurope.org)

- Support industries
- Anticipate tomorrow to ensure good decisions for CE

Tool basis for decision-making to the respective circularity concepts

# **Challenges & risks**

OVERVIEW DEFINE TEST IMPLEMENT



- Design guidelines is a subject of interest
- A lot studies published about circularity



- Ambitious outcome
- Long term objective

Create a tool to rate the circularity of the plastic product

Check scalability of the recommendation for industries/market





## Thank you for your attention

PhD. Manon LISIECKI

Danmarks Tekniske Universitet
DTU Miljø / DTU Environment
Bygningstorvet 115, 2800 Kgs. Lyngby

malis@env.dtu.dk

www.env.dtu.dk

H2020 MSCA ITN C-PlaNeT (c-planet.eu)