

1 **Dehydrated strawberries for probiotic delivery: Influence of**
2 **dehydration and probiotic incorporation methods**

3 Aline Soares Oliveira¹, Carolina Madazio Niro², Joana Dias Bresolin³, Viviane Faria
4 Soares³, Marcos David Ferreira³, Katia Sivieri¹, Henriette M. C. Azeredo^{3,4*}

5 ¹Postgraduate Program in Food and Nutrition, School of Pharmaceutical Sciences,
6 São Paulo State University (Unesp), Rodovia Araraquara-Jaú, km 01, Campus Ville,
7 14800-903, Araraquara, SP, Brazil; ²Postgraduate Program in Biotechnology, Federal
8 University of São Carlos (UFSCar), Rod. Washington Luis, Km 235, 13565-905, São
9 Carlos, SP, Brazil; ³Embrapa Instrumentação, R. 15 de Novembro, 1452, Caixa Postal
10 741, 13560-970, São Carlos, SP, Brazil; ⁴Embrapa Agroindústria Tropical, R. Dra.
11 Sara Mesquita, 2270, 60511-110, Fortaleza, CE, Brazil.

12 *Corresponding author, henriette.azeredo@embrapa.br, phone +55 (16) 2107-2879,
13 fax +55 (16) 2107-5754.

14



15 **Abstract**

16 In this study, dehydrated strawberries have been proposed as probiotic carriers.
17 Strawberries were cut into halves, incorporated with probiotic *Bacillus coagulans* BC4
18 by two alternative methods (impregnation and alginate coating) and submitted to two
19 alternative drying methods (freeze drying - FD - and oven drying - OD). Six treatments
20 were carried out, namely: FD and OD (no probiotic), I-FD, I-OD, C-FD, and C-OD (I-
21 and C- meaning impregnation and coating respectively). While the probiotic
22 incorporation method affected a few properties of the resulting products (mainly the
23 probiotic viability on processing), the drying methods resulted in remarkable
24 differences. The freeze-dried strawberry halves presented higher retention of chemical
25 (ascorbic acid and anthocyanin contents) and physical properties (shape, color, and
26 firmness) as well as a better acceptance and higher probiotic viability, resulting in
27 higher probiotic release into the small intestine. The I-FD treatment resulted in the
28 highest probiotic viability after processing and through a 6-month storage (near 8 log
29 cfu.g⁻¹).

30 **Keywords:** *Fragaria × ananassa*; food dehydration; non-dairy probiotic foods; edible
31 coatings.



32 1. Introduction

33 The global market for probiotics is expected to reach USD 76.7 billion by 2027,
34 motivated by the growing consumer awareness regarding their health benefits,
35 including their expected positive effects on the immune responses to covid-19
36 (Meticulous Research, 2020) . The global sales for probiotic foods has far outweighed
37 that of probiotic supplements (USD 41 billion *versus* USD 3.8 billion, in 2015)
38 (Feldman, Lowery, Zambetti, & Madit, 2018) . Dairy foods are still the most common
39 probiotic food products, but there has been an increasing demand for non-dairy
40 products, which meet the needs of people with dietary restrictions to dairy foods
41 (including vegans and vegetarians as well as people with lactose intolerance or allergy
42 reactions to milk proteins), and a variety of non-dairy matrices has demonstrated
43 potential as probiotic carriers, as reviewed elsewhere (Min, Bunt, Mason, & Hussain,
44 2019) .

45 Most studies with probiotic food products use bacteria from the *Lactobacillaceae* family
46 or *Bifidobacterium* genus (Dias et al., 2018; Ester et al., 2019; Ribeiro et al., 2020;
47 Vivek, Mishra, & Pradhan, 2020) , most of which do not form spores, which makes
48 them sensitive to harsh processing conditions. Spore-forming probiotic bacteria, on
49 the other hand, have increased resistance to environmental stresses. Those are
50 usually from the *Bacillus* genus (Salvetti et al., 2016) , including *Bacillus coagulans*,
51 which produces coagulin, a bacteriocin with a broad antimicrobial activity (Kapse,
52 Engineer, Gowdaman, Wagh, & Dhakephalkar, 2019) . *B. coagulans* BC4 has
53 exhibited a high stability on storage and digestion of a dried date paste (Marcial-Coba,
54 Pjaca, Andersen, Knöchel, & Nielsen, 2019) . When compared to a *Lactobacillus*



55 *acidophilus* control, *B. coagulans* MTCC 5856 was about five times more resistant to
56 simulated digestion conditions (Shinde et al., 2019) .

57 A number of fruit products has been proposed for probiotic delivery, including fruit
58 juices (Dias et al., 2018; Olivares, Soto, Caballero, & Altamirano, 2019) and fruit
59 powders (Alves et al., 2017; Paim, Costa, Walter, & Tonon, 2016; Vivek, Mishra, &
60 Pradhan, 2020) . Dehydrated fruits have also been presented as probiotic carriers,
61 the probiotics being usually incorporated by impregnation from a probiotic suspension,
62 including simple impregnation at atmospheric pressure (Akman, Uysal, Ozkaya,
63 Tornuk, & Durak, 2019; S. Rodrigues, Silva, Mulet, Cárcel, & Fernandes, 2018; Valerio
64 et al., 2020) , vacuum impregnation (Cui et al., 2018; Noorbakhsh, Yaghmaee, &
65 Durance, 2013; Valerio et al., 2020) , or osmotic dehydration-assisted impregnation
66 (Emser, Barbosa, Teixeira, & Morais, 2017; Rascón et al., 2018). Probiotic-carrier
67 coatings, on the other hand, have been more commonly applied to minimally
68 processed (Bambace, Alvarez, & Moreira, 2019; Khodaei & Hamidi-Esfahani, 2019; F.
69 J. Rodrigues, Cedran, & Garcia, 2018) rather than dehydrated fruits. While the
70 impregnation approach is simpler, coatings have the advantages of providing some
71 barrier to water vapor, oxygen, and volatiles, being thus expected to reduce moisture
72 absorption, loss of nutrients and flavor by dehydrated fruits. Alginate is especially
73 interesting as a matrix for probiotic-containing coatings, due to its polyanionic
74 character that may provide a pH-responsive protection of the bacteria in stomach and
75 release in the small intestine (Mei et al., 2014) .

76 The world production of strawberries was around 8.3 million tons in 2018 (FAO,
77 2018) . Strawberries are very popular fruits, due to their peculiar flavor properties.



78 However, they are highly perishable due to tenderness (which makes them extremely
79 susceptible to mechanical damages), high respiration rates and susceptibility to fungal
80 deterioration (Céline et al., 2020) , and that is the main reason why strawberries have
81 been frequently commercialized as frozen or dehydrated fruit in order to extend their
82 shelf life.

83 The objective of this study was to obtain dehydrated strawberry halves containing
84 probiotic *B. coagulans* by two alternative probiotic incorporation methods (i.e.
85 impregnation and coating) and two drying methods (freeze drying and oven drying).
86 The performance of each method combination was comparatively evaluated in terms
87 of physical, chemical, and structural properties of dehydrated strawberries, as well as
88 on their sensory acceptance and capacity to deliver probiotics to the small intestine.
89 This is the first study to compare the performance of impregnation and coating as
90 probiotic incorporation methods, and also the first one to propose *B. coagulans* as a
91 probiotic in dehydrated fruits.

92 **2. Materials and Methods**

93 **2.1. Preparation of the probiotic strain**

94 Freeze-dried *Bacillus coagulans* BC4 50 MLD spores (lot C235515A) standardized
95 with maltodextrin and containing about 10^{11} cfu.g⁻¹ were provided by Sacco
96 (Cadorago, Italy). A stock culture was prepared by inoculating 1 g of the freeze-dried
97 culture in 10 mL of tryptone glucose yeast extract (TGY) broth, incubating it in a shaker
98 (37°C, 150 rpm, 48 h), centrifuging it, then inoculating the biomass into 45 mL of TGY
99 broth, incubating it again (37°C, 150 rpm, 48 h), centrifuging it, and finally inoculating



100 the biomass into 40 mL of TGY broth added with 10 mL glycerol. The stock culture
101 was stirred in vortex tubes and transferred onto cryogenic tubes for storage at -80°C .

102 A 25 mL sample of the frozen stock culture was transferred to 225 mL of TGY medium,
103 incubated for 24 h at 39°C in an incubator shaker at 200 rpm, and centrifuged (3000
104 g, 15 min). The supernatant was discarded, and the bacterial biomass was inoculated
105 in 225 mL of a spore-forming medium (composed of: Corn Steep Liquor, 5 mL/L;
106 dextrose, 1 g/L; manganese sulfate, 0.056 g/L; calcium carbonate, 0.05 g/L; and
107 ammonium sulfate, 0.5 g/L) at 39°C , 200 rpm for 48 h. The culture medium was then
108 centrifuged (3000 g, 15 min) and washed twice with 40 mL sterile distilled water. The
109 bacterial biomass was then suspended in 40 mL sterile distilled water, in an amount
110 previously calculated for a probiotic concentration of $10 \log \text{cfu.mL}^{-1}$. The viable cell
111 counting consisted of immersing 1 mL samples (in triplicate) into 9 mL of a sterile
112 peptone saline solution (0.85% NaCl, 0.1% peptone), vortex-homogenizing it for 10 s,
113 6-fold serially diluting in saline solution, and plating (in triplicates) on TGY agar (TGY
114 broth supplemented with 1.5% agar) to determine the viable cell counts (spread plate
115 method). The plates were incubated at 37°C , and colonies were counted after 48 h.

116 The spore culture was then stored at -18°C until use for impregnation suspensions or
117 coating dispersions.

118 **2.2. Processing of probiotic strawberries**

119 The strawberries were purchased from a single supplier in São Carlos, SP, Brazil.
120 They were washed with neutral detergent, rinsed, disinfected with chlorinated water
121 (100 mg/L) for 5 min, rinsed with distilled water, and superficially dried by using sterile



122 gauze. The calyces were then removed, and the strawberries were longitudinally cut
123 into halves.

124 The probiotic bacteria was included in both an impregnation suspension (without a
125 biopolymer) and a coating dispersion (with alginate). The first one consisted on 500
126 mL of sterile distilled water containing an amount of the bacterial biomass calculated
127 so as to provide the suspension with a cell count of $8 \log \text{cfu.mL}^{-1}$. The suspension
128 was homogenized with a mechanical stirrer (Ika Eurostar 60 Control, IKA-Werke
129 GmbH, Staufen, Germany) at 650 rpm for 20 min. The coating dispersion consisted of
130 a 1% (w/v) sodium alginate (TICA-algin 400 F, lot 41369, Tic Gums, White Marsh, MD,
131 USA) dispersed in sterile distilled water containing 30 wt% sorbitol (on an alginate
132 basis), and homogenized at 15,000 rpm for 15 min in an Ultra-Turrax T18 homogenizer
133 (IKA-Werke, Staufen, Germany). After homogenization, an amount of the bacterial
134 biomass was added so as to provide the dispersion with a cell count of $8 \log \text{cfu.mL}^{-1}$,
135 and homogenized for 20 min in the Eurostar 60 Control mechanical stirrer at 650 rpm.

136 The strawberry halves were divided into six groups, each one containing 1.2 kg. Two
137 groups were the controls (not incorporated with probiotics), while two were the
138 impregnation groups, and the other two were the coating groups. The fruit pieces of
139 the impregnation groups were dipped into the impregnation probiotic suspension for
140 30 min with stirring (60 rpm). The strawberry halves of the coating groups were dipped
141 into the sodium alginate/probiotic dispersion for 1 min, then into a 1% CaCl_2 solution
142 (w/v) in sterile distilled water for 1 min, and rinsed in sterile distilled water for 10 s to
143 remove any remaining CaCl_2 (not involved in crosslinking with alginate).



144 From each two groups that received the same probiotic incorporation protocol, one
145 group was pre-frozen in an ultra-freezer at -25°C for 24 h, then freeze-dried in a Liotop
146 L101 freeze-dryer (Liotop, São Carlos, SP, Brazil) at 41°C for 8 days. The other group
147 was oven-dried in a Solab SL102 air-circulating oven (Solab, Piracicaba, SP, Brazil)
148 for 48 h at 50°C.

149 The six groups/treatments (Figure 1) are hereafter referred to as: FD (freeze-dried, no
150 probiotic incorporation); OD (oven-dried, no probiotic incorporation), I-FD
151 (impregnated with probiotic and freeze-dried), I-OD (impregnated with probiotic and
152 oven-dried), C-FD (coated with alginate/probiotic dispersion and freeze-dried), and C-
153 OD (coated with alginate/probiotic dispersion and oven-dried). After processing, the
154 strawberry halves from all treatments were packed into zip-lock low density
155 polyethylene bags (0.1 mm in thickness) and stored at a climatic chamber (420-2TS,
156 Ethik Technology, Vargem Grande Paulista, SP, Brazil) at 25°C and 50% RH.

157 **2.3. Sensory acceptance**

158 Since the gathering restrictions imposed by the covid-19 pandemic stopped the team
159 from conducting a conventional sensory analysis in a laboratory with individual cabins,
160 a simplified acceptance test was carried out by delivering packages containing six
161 small plastics bags, each containing a sample coded with 3 random digits, along with
162 instructions for the analysis. Fifty-two consumers with ages ranging from 18 to 65
163 years participated in the test by filling an online form, indicating their degree of overall
164 acceptance of each sample by using a 5-point hedonic scale (from 1 = extremely
165 disliked to 5 = extremely liked). The form included space for comments about what the
166 consumers liked or disliked about each sample. The study was reviewed and approved



167 by the Human Research Ethics Committee of the Centro Universitário Central Paulista
168 (CAAE 18628019.9.0000.5380).

169 **2.4. Characterization of probiotic strawberry halves for changes on processing** 170 **and storage**

171 The following determinations were made before and after dehydration, in order to
172 evaluate the effect of processing (dehydration) on them. Moreover, the determinations
173 were made after 6 months of storage at 25°C (except for viable cell counting, which
174 was carried out monthly for the 6 months of storage).

175 2.4.1. Viable cell counting

176 The changes in viability of the probiotic bacteria along the processing and storage of
177 strawberries were monitored by viable cell counting on samples of all probiotic-
178 containing treatments (I-FD, C-FD, I-OD, and C-OD). Three 2.5 g samples were
179 homogenized into 247.5 mL peptone saline water (0.85% NaCl, 0.1% peptone) in a
180 stomacher for 2 min, then 5-fold serial dilutions (from 10^{-3} to 10^{-7}) were plated (in
181 triplicate) on TGY agar to determine the viable cell counts by the spread plate method.
182 The plates were incubated at 37°C, and colonies were counted after 48 h. All the viable
183 cell counts were expressed as cfu.g⁻¹ (on a dry basis).

184 2.4.2. Strawberry skin color

185 The color measurements were made from the strawberry external surface (on the
186 skin), using a Konica Minolta CR-400 colorimeter (Konica Minolta, Osaka, Japan)
187 equipped with a C illuminant, using the CIELAB scale. Measurements were taken from
188 five strawberry halves, in triplicate for each one. The total color difference (ΔE^*) was



189 calculated according to Eq. 1. ΔE^* for processing (ΔE^*_P) was defined as representing
190 the difference between the processed samples (just after dehydration) and fresh
191 strawberries, whereas ΔE^* for storage (ΔE^*_s) represented the difference between the
192 end (6 months) and the beginning of storage.

$$193 \quad \Delta E^* = [(\Delta L^*)^2 + (\Delta a^*)^2 + (\Delta b^*)^2]^{1/2} \quad (1)$$

194 where ΔL^* , Δa^* , and Δb^* are the differences in L^* , a^* , and b^* average values between
195 processed and fresh strawberries (for processing, ΔE^*_P) or between end and
196 beginning of storage (ΔE^*_s).

197 2.4.3. Anthocyanins

198 The anthocyanin contents were determined (in triplicate) by the single pH method
199 based on the 535 nm absorbance measured at pH 2, as previously described
200 (Soquetta, Schmaltz, Wesz Righes, Salvalaggio, & Terra, 2018) .

201 2.4.4. Ascorbic acid

202 The ascorbic acid determinations were made according to the method proposed by
203 Bresolin & Hubinger (2014) . Weighed (0.1 g) samples were transferred into 10-mL
204 graduated flasks and made up to 10-mL mark with metaphosphoric acid 3% (w/v),
205 then filtered through a disposable hydrophilic Teflon filter (0.45 μm) and placed in a
206 vial covered with aluminum foil. The samples (30 μL) were injected into the High
207 Performance Liquid Chromatograph (HPLC) Varian with dual pumps (Pro Star 210)
208 and an UV-Vis detector (Pro Star 325) adjusted for 245 nm. The mobile phase was
209 phosphate buffer pH 2.5, with a flow rate of 1.0 mL/min. Separation was performed on



210 an Agilent C18 (2.5 x 25 mm, 5 μ m) column. The L-ascorbic acid (purity \geq 99.0 %)
211 used as a standard was obtained from Sigma Life Science (V000200).

212 2.4.5. Firmness

213 Firmness (expressed as N) was measured using a texturometer (Stable Micro System,
214 model TA-XT.Plus, Surrey, UK) with a 4 mm plunger at a shearing speed of 1 mm s⁻¹
215 to a depth of 5 mm. Five measurements were taken for each treatment (one strawberry
216 half per measurement).

217 2.4.6. Scanning electron micrography (SEM)

218 Sections (10 mm², 1 mm in thickness) were dissected from the strawberry surfaces for
219 scanning electron microscopy (SEM). The specimens were fixed to aluminum stubs
220 using conductive carbon tape and sputter-coated with a 10 nm-thick gold layer by
221 using the ACE600 Sputter Coater (Leica Microsystems, Wetzlar, Germany). The
222 fractured surfaces were obtained by submerging strawberry halves in liquid nitrogen
223 for 5 min and fracturing with tweezers. The specimens were mounted onto aluminum
224 stubs with the fractured surface facing upward, using conductive carbon tape, then
225 sputter-coated with a 10 nm-thick gold layer. The specimens were observed under a
226 JSM 6510 (Jeol, Tokyo, Japan) microscope at 10 kV, the surfaces and fractures at
227 5,000 \times and 100 \times magnifications respectively.

228 **2.5. Viability of the probiotic strain on Simulator of Human Microbial Ecosystem** 229 **(SHIME®)**

230 SHIME® is a dynamic model composed of five double-jacketed vessels representing
231 stomach (vessel 1), small intestine (vessel 2), as well as ascending, transverse and



232 descending colon (vessels 3-5 respectively) of the human gastrointestinal tract. In this
233 study, only the vessels 1 (stomach) and 2 (small intestine) were used. The system is
234 connected with a software that controls the pH, residence time, and temperature of
235 each vessel, as previously described (Molly, Woestyne, Smet, & Verstraete, 1994) .

236 The feeding medium was composed of corn starch (3 g/L), pectin (2 g/L), mucin (4
237 g/L), xylan (1 g/L), peptone (1 g/L), arabinogalactan (1 g/L), glucose (0.4 g/L), yeast
238 extract (3 g/L), and cystein (0.5 g/L) in distilled water. Strawberry samples (6 g) from
239 the probiotic-containing treatments were diluted to 10^2 in this medium, homogenized
240 in a stomacher at 230 rpm for 2 min, and transferred to the vessel 1, where it was kept
241 for 2 h at 37°C at a pH of 2.5-2.9. The content of vessel 1 was then transferred to the
242 vessel 2 and incubated for 4 h at 37°C. The small intestine conditions were simulated
243 by adding artificial pancreatic juice (12.5 g/L of NaHCO_3 , 6 g/L of Ovgall, and 0.9 g/L
244 of pancreatin) at a rate of 4 mL/min for 15 min. The homogeneity of the samples in
245 each vessel was maintained by using a magnetic stirrer.

246 At the end of the process, samples of strawberry fragments (1 g) and the small
247 intestine fluid (1 mL) were collected (in triplicate) and suspended into 9 mL of a sterile
248 peptone saline solution (0.85% NaCl, 0.1% peptone), then submitted to the viable cell
249 counting as previously described.

250 **2.6. Data processing and statistical analyses**

251 The changes on processing were evaluated by comparing the properties of the
252 processed strawberry halves with those of the fresh strawberries (on a dry basis). The
253 changes on storage, on the other hand, were assessed by comparing the properties



254 of the strawberry halves at the end of the storage time with those just after processing
255 (storage time 0).

256 The data were analyzed using the general linear model (two-way Anova) of Minitab®
257 statistical software v. 19 (Minitab Inc., State College, PA, USA). When significant
258 differences were found ($p < 0.05$) for a categorical factor (type of processing or form
259 of probiotic incorporation), comparisons were made (Tukey's multiple comparisons
260 test for comparison of three groups, or t-tests for comparison of two groups, $p < 0.05$).
261 When a continuous variable was involved (time of storage), regression analysis and
262 Anova were performed in order to assess the significance of the factors.

263 **3. Results and Discussion**

264 **3.1. Microstructure of the dehydrated strawberry halves**

265 The dehydration methods produced quite different microstructures on both surfaces
266 and fractures of strawberry halves (Figure 2). Whereas the oven dried samples
267 exhibited rougher surfaces (visible especially at the surface of OD) and collapse of the
268 fruit structure, freeze dried strawberries presented large pores, demonstrating the
269 preservation of cell structures, corroborating previous results with banana and mango
270 (Zotarelli, Porciuncula, & Laurindo, 2012) . Those differences are consequences of
271 the damages to the fruit tissues by oven drying, which involves destruction of the
272 porous structure due to capillary forces, whereas freeze drying avoids the liquid/vapor
273 interface and involves sublimation at the solid/vapor interface, eliminating capillary
274 forces (Wang, Fang, Ye, Zhang, & Feng, 2020) . The surfaces of impregnated
275 samples were covered by bacteria, while the coated ones (especially the C-FD)



276 exhibited the contours of bacteria embedded in the alginate matrix as clusters rather
277 than a uniform bacterial layer, similarly to lactic acid bacteria in whey protein (Pereira
278 et al., 2016) and starch/carboxymethylcellulose films (Li et al., 2020) .

279 **3.2. Sensory acceptance**

280 The acceptance of strawberry halves was significantly affected by the processing
281 method (Figure 3), the freeze-dried samples being better accepted than the oven-dried
282 ones, since freeze-drying is a technique that minimizes the thermal damages
283 promoted by oven drying on flavor and color compounds as well as in physical cell
284 structure (An et al., 2016; Torres, Díaz-Maroto, Hermosín-Gutiérrez, & Pérez-Coello,
285 2010) . Indeed, the appearance of freeze dried samples was much more similar than
286 that of oven dried ones (Figure 1). Negative comments on the appearance, texture,
287 and flavor of oven-dried samples were frequent (Figure 3), whereas the only negative
288 comment on freeze dried samples was the “styrofoam-like” texture, which may be
289 ascribed to the porous, honeycomb-like cellular structure resulting from freeze drying.
290 Positive comments, on the other hand, were frequent for freeze dried samples. The
291 probiotic incorporation method did not affect the acceptability of the products.

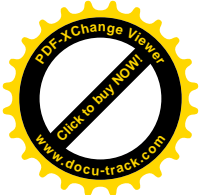
292 **3.3. Chemical and physical changes on processing and storage**

293 One of the problems of thermal processing methods is the thermal degradation of
294 heat-sensitive compounds, including nutrients (such as ascorbic acid) and pigments
295 (such as anthocyanins), thus reducing sensory, nutritional, and antioxidant values of
296 foods. Indeed, whereas the mean losses of anthocyanins and ascorbic acid on oven
297 drying of strawberry halves were about 77% and 85% respectively, those losses were
298 around 39% and 15% for the freeze dried samples (Figure 4), corroborating previous



299 studies reporting much lower losses of heat-sensitive compounds on freeze drying
300 than oven drying (Samoticha, Wojdyło, & Lech, 2016) . The method of probiotic
301 incorporation also affected the losses of both anthocyanins and ascorbic acid on
302 processing. Surprisingly, coating or impregnation with probiotics increased the mean
303 losses on processing, which may be ascribed to leaching by the probiotic suspension
304 or coating dispersion, since both anthocyanins and ascorbic acid are water-soluble.
305 An additional explanation is dilution by the probiotic bacteria and/or coating materials,
306 since the losses were calculated on a dry basis of fresh strawberries (without coating
307 or probiotics); in this case, the losses would be rather apparent than real losses.

308 The losses on storage, on the other hand, presented unusual variations. Whereas
309 freeze dried strawberry halves exhibited much higher anthocyanin losses when
310 compared to those of oven dried samples, their ascorbic acid losses were slightly (but
311 significantly) lower. Their higher anthocyanin losses may be ascribed to their higher
312 surface area-to-volume ratio due to the high porosity of the fruit pieces, promoting an
313 increased O₂ exposure, leading to anthocyanin oxidation (Sarkis, Jaeschke, Tessaro,
314 & Marczak, 2013) . On the other hand, it is hypothesized that their lower ascorbic
315 acid losses on storage is partially explained by the protecting effect of antioxidant
316 compounds that may have been more retained on the freeze dried strawberry tissues
317 than on oven dried ones (Dorta, Lobo, & González, 2012) . The method of probiotic
318 incorporation influenced the ascorbic acid losses on storage, the coating method
319 having decreased the losses, probably by decreasing oxidation promoted by the O₂
320 exposure (Sarkis et al., 2013) , since alginate, being hydrophilic, has a reasonable
321 barrier against O₂.



322 After processing, the freeze dried strawberry halves tended to be brighter (higher L^* ,
323 Figure 5A) due to increased light scattering by the pores formed on sublimation
324 (Ceballos, Giraldo, & Orrego, 2012) , with increased redness (a^* , Figure 5B) and
325 decreased yellowness (b^* , Figure 5C) due to increased anthocyanin concentration by
326 water removal. The oven dried samples were darker, with decreased a^* , due to
327 browning reactions and anthocyanin degradation. The total color changes (ΔE^*) were
328 higher on oven drying than freeze drying, and not affected by the method of probiotic
329 incorporation. The main color change on storage of all samples was the decreased a^*
330 (Figure 5B), related to anthocyanin loss (Figure 4), but the ΔE^* on storage was not
331 significantly affected by the processing method or probiotic incorporation.

332 The firmness of strawberry halves (Figure 6) was noticeably affected by the processing
333 method, the oven dried samples being much firmer, which is ascribed to the shrinkage
334 of the solid matrix resulting from the rapid water removal causing microstructural
335 stresses (Pei et al., 2014; Zotarelli et al., 2012) , whereas freeze drying results in a
336 porous and less dense texture, with the cell structures mostly intact (An et al., 2016) .
337 In contrast, the firmness of the freeze dried samples was more affected by storage
338 than the firmness of oven dried ones (although the final firmnesses of freeze dried
339 strawberries have still been a fraction of those of the oven dried strawberries), due to
340 a partial collapse of the porous structure. The method of probiotic incorporation did not
341 affect the firmness changes on processing, but the impregnation method resulted in a
342 lower increase in firmness on storage when compared to the other probiotic
343 incorporation methods, which may be ascribed to some structuring role of the
344 impregnated bacteria, imparting some robustness to the matrix (Santivarangkna,
345 Aschenbrenner, Kulozik, & Foerst, 2011) .



346 **3.4. Changes in probiotic viability on processing and storage**

347 Even though *B. coagulans* is spore-forming, its viability (Figure 7) was more affected
348 by the thermal drying method (oven drying) than freeze drying, since even spores are
349 affected (although in a lower extent than vegetative cells) by higher temperatures (Luu-
350 Thi, Khadka, & Michiels, 2014; Somavat, Mohamed, & Sastry, 2013) . Moreover, the
351 impregnation method resulted in lower viability losses than coating. Although the
352 coating approach involves a matrix to protect the probiotic cells (Espitia, Batista,
353 Azeredo, & Otoni, 2016) , the higher effectiveness of the impregnation technique to
354 protect the probiotic may be ascribed to the bacteria penetrating more deeply into the
355 strawberry tissues, and being thus protected by the fruit matrix itself (Ester et al.,
356 2019) . The viability was not significantly affected by storage time, but only by the
357 processing and probiotic incorporation methods, as direct consequences from the
358 differences on processing. The I-FD treatment was the one that kept the highest
359 probiotic cell counts after processing and throughout storage (near 8 log cfu.g⁻¹).

360 **3.5. Probiotic viability on SHIME®**

361 After the passage through SHIME®, the probiotic cell counts made it clear that the
362 probiotics survived well the passage though the stomach, which is not surprising, given
363 the spore-forming ability of *B. coagulans*, and corroborates previous findings (Marcial-
364 Coba et al., 2019; Shinde et al., 2019) . It was recently observed that *B. coagulans*
365 survived under fed and fasted gastrointestinal conditions, and the highest spore
366 germination was detected in small intestine in an *in vitro* simulated model of the
367 gastrointestinal tract (Ahire, Neelamraju, & Madempudi, 2020) .



368 Although the strawberry fragments kept high cell counts, the bacteria have also been
369 widely released to the small intestine fluid. The freeze dried samples released
370 significantly more probiotics than the oven dried ones, but there was no significant
371 differences between the probiotic incorporation methods. Anyway, the strawberry
372 halves of all treatments were able to release probiotics in counts higher than 6 log
373 cfu.g⁻¹ to the small intestine.

374 **4. Conclusions**

375 There were noticeable differences between drying methods in terms of the resulting
376 properties of strawberry halves, freeze drying having provided the fruit pieces with a
377 better preservation of their properties on processing, including higher retention of
378 ascorbic acid, anthocyanins, shape, color, and firmness. Moreover, freeze drying kept
379 a higher probiotic viability when compared to oven drying, resulting in higher viable
380 cell counts released to the small intestine. Additionally, the freeze dried samples
381 presented better sensory acceptance. The *B. coagulans* BC4 in the product was able
382 to keep its viability unchanged throughout storage, and was also resistant to the
383 passage through stomach and small intestine. The combination of impregnation and
384 freeze drying was the one that resulted in the highest probiotic viability through storage
385 (neat 8 log cfu.g⁻¹ along 6 months).

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396 6. Conflicts of interest

397 The authors have no conflict of interest to declare.

398 7. References

399

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580 **Figure Captions:**

581 **Figure 1.** Treatments on strawberry halves and visual appearance.

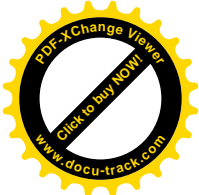
582 **Figure 2.** Scanning electron micrographs of surfaces and fractures of strawberry
583 halves submitted to the treatments. OD: oven dried (no probiotic); C-OD: alginate-
584 probiotic-coated and oven dried; I-OD: impregnated with probiotic suspension and
585 oven dried; FD: freeze dried (no probiotic); C-FD: alginate-probiotic-coated and freeze
586 dried; I-FD: impregnated with probiotic suspension and freeze dried.

587 **Figure 3.** Sensory acceptance of strawberry halves from the different treatments and
588 frequent comments by evaluators. FD: freeze dried (no probiotic); C-FD: alginate-
589 probiotic-coated and freeze dried; I-FD: impregnated with probiotic suspension and
590 freeze dried; OD: oven dried (no probiotic); C-OD: alginate-probiotic-coated and oven
591 dried; I-OD: impregnated with probiotic suspension and oven dried.

592 **Figure 4.** Anthocyanin (A) and ascorbic acid (B) contents of strawberry halves (on a
593 dry basis) and statistical analyses of losses on processing and storage. FD: freeze
594 dried (no probiotic); C-FD: alginate-probiotic-coated and freeze dried; I-FD:
595 impregnated with probiotic suspension and freeze dried; OD: oven dried (no probiotic);
596 C-OD: alginate-probiotic-coated and oven dried; I-OD: impregnated with probiotic
597 suspension and oven dried.

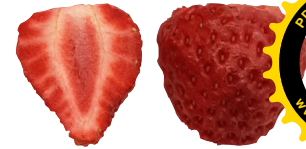
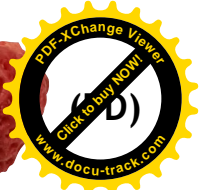
598 **Figure 5.** Color changes on processing and storage.

599 **Figure 6.** Firmness changes on processing and storage.

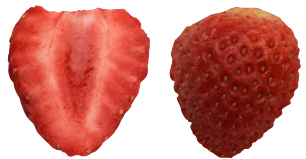
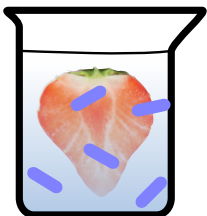


600 **Figure 7.** Changes in viability of *B. coagulans* on processing and storage of strawberry
601 halves.

602 **Figure 8.** Probiotic viable cell counts on strawberry fragments and the small intestine
603 fluid after the passage through the simulator of human microbial ecosystem
604 (SHIME®) .



(OD)

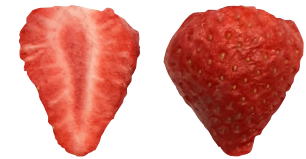
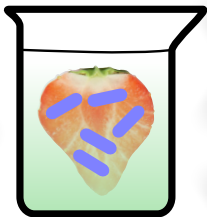
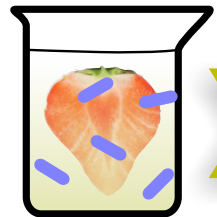


(I-FD)

impregnation in probiotic suspension



(I-OD)



(C-FD)

alginate/probiotic coating dispersion

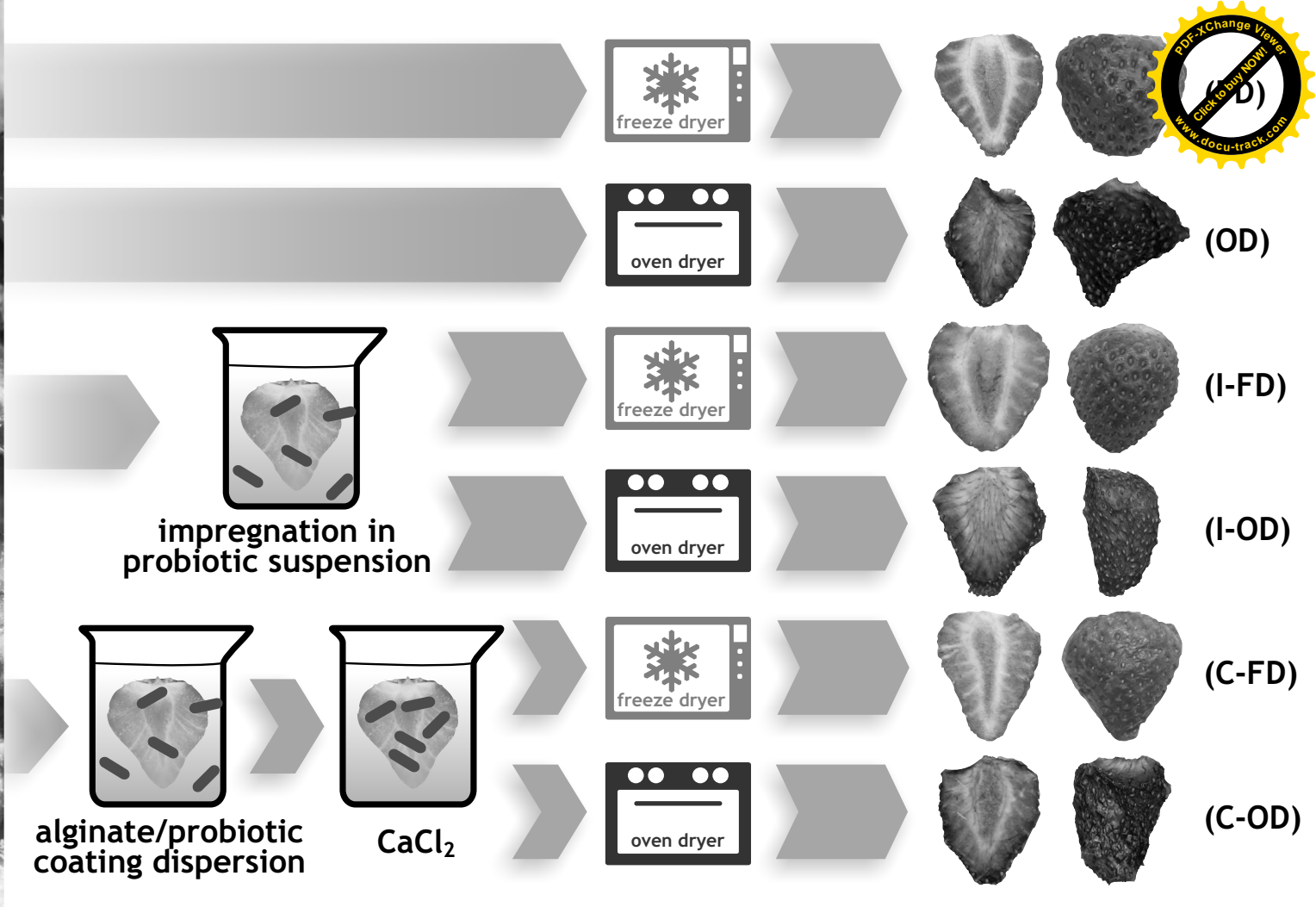
CaCl₂



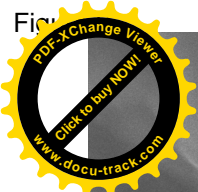
(C-OD)



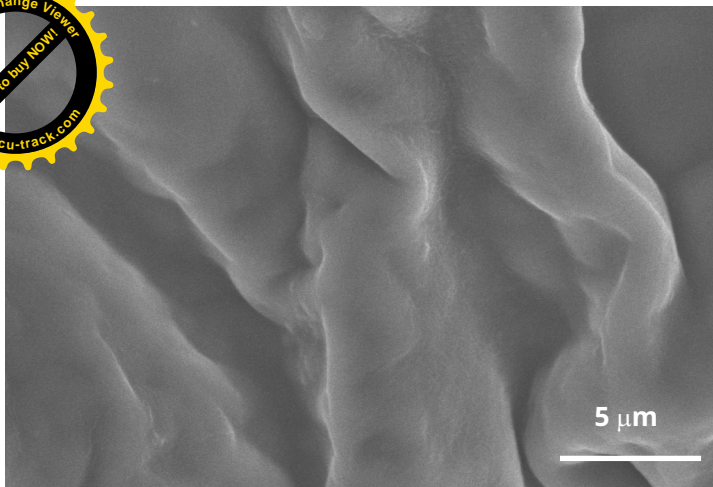
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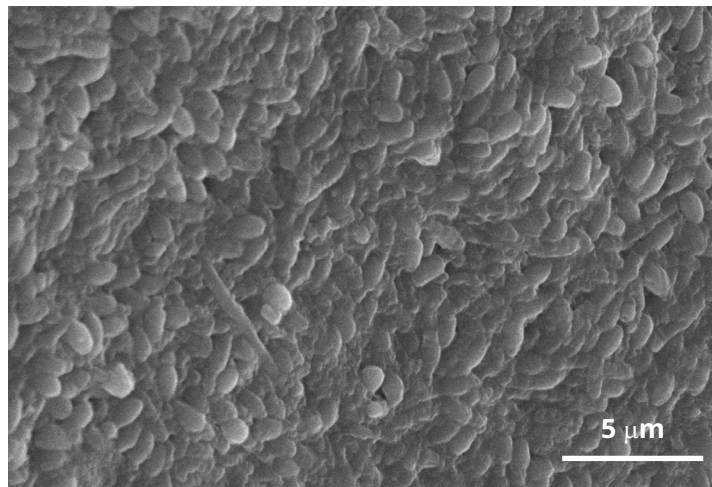
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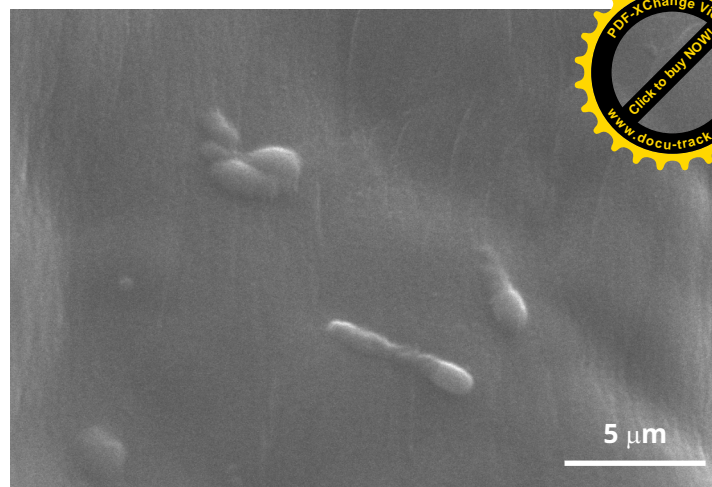
SURFACE



OD



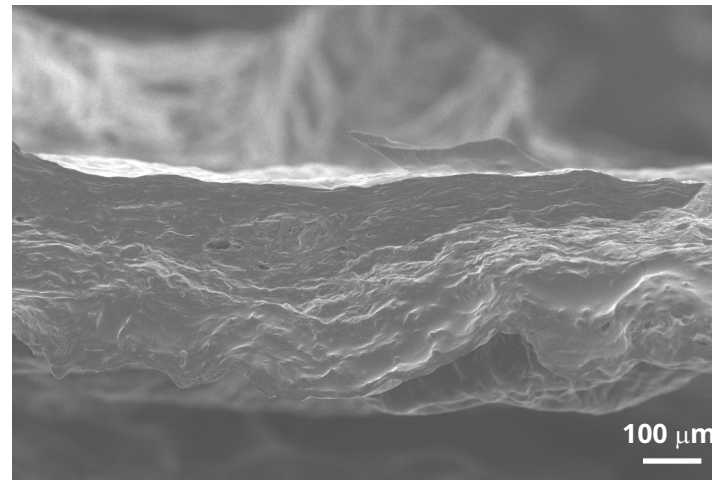
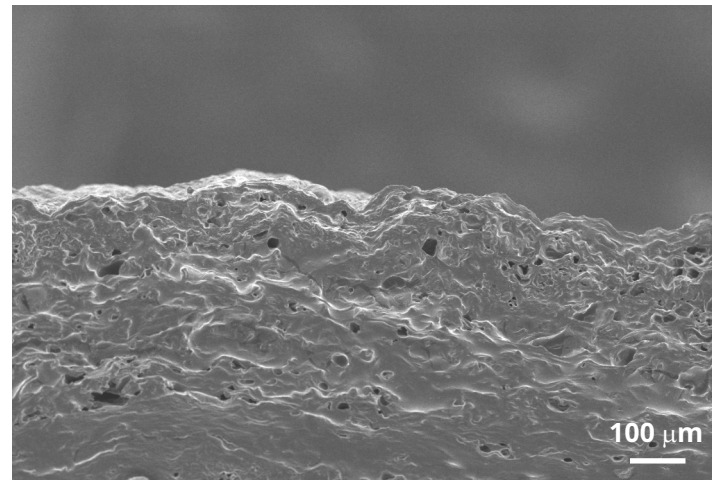
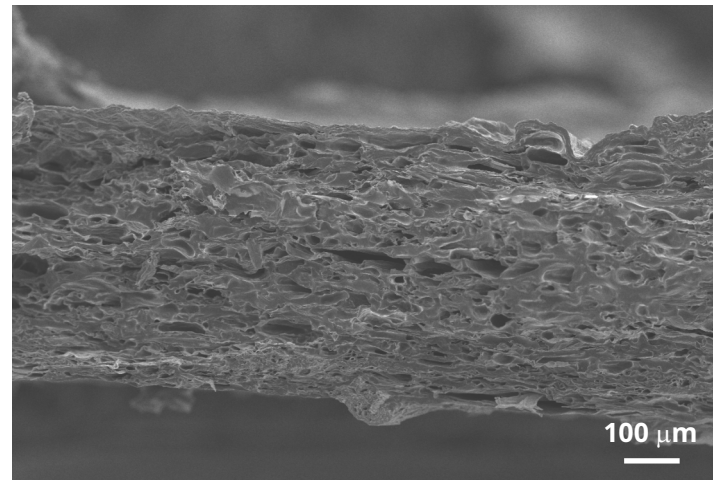
I-OD



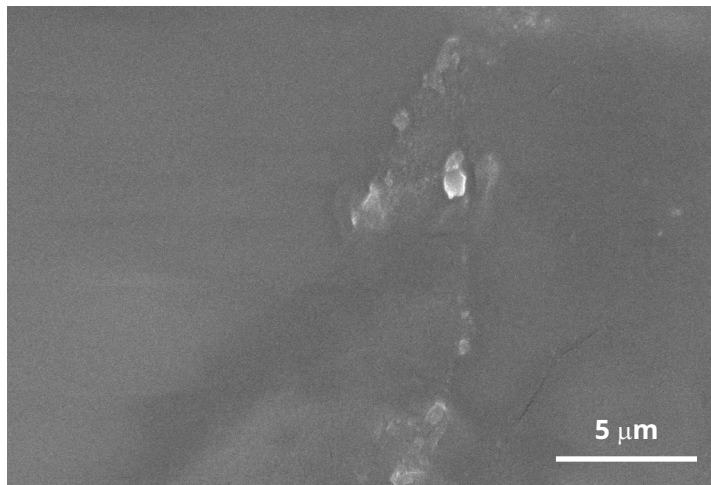
C-OD



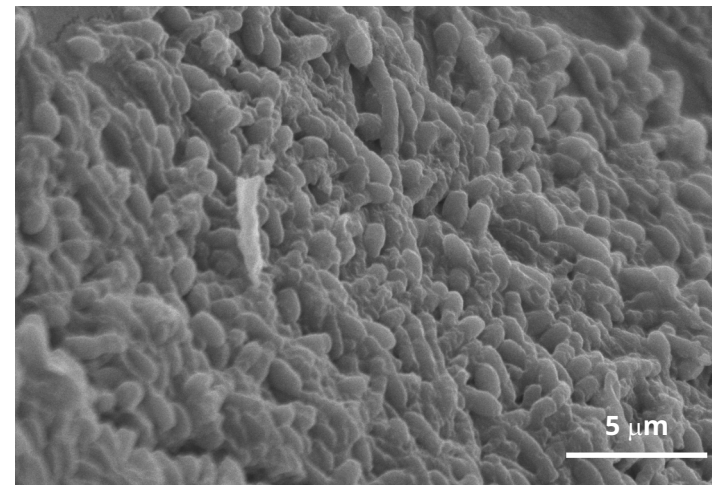
FRACTURE



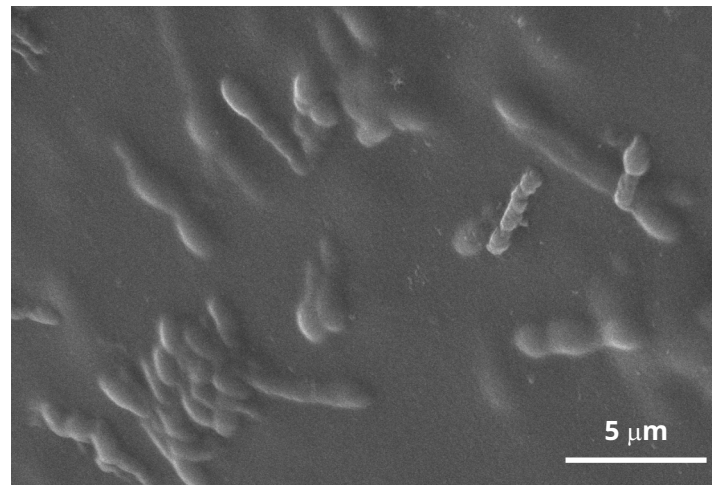
SURFACE



FD

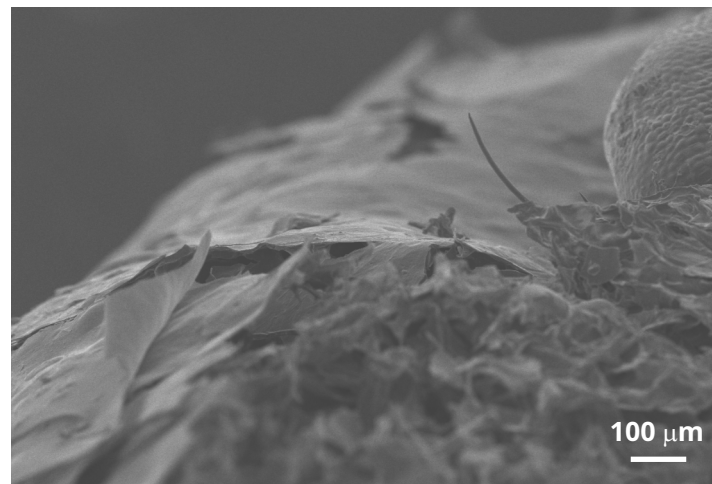
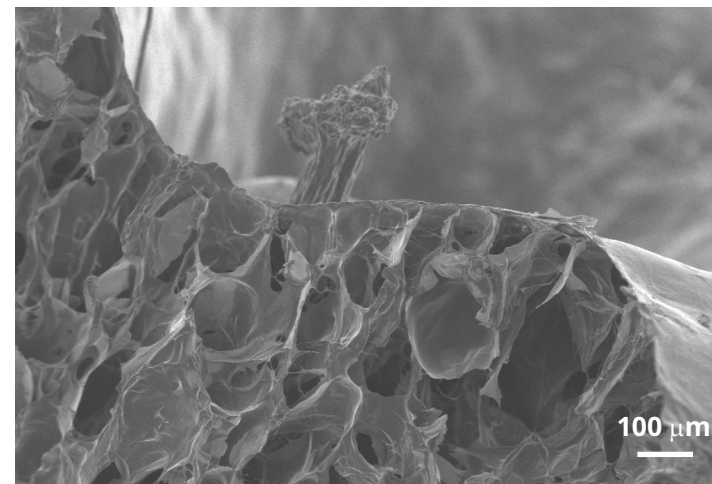
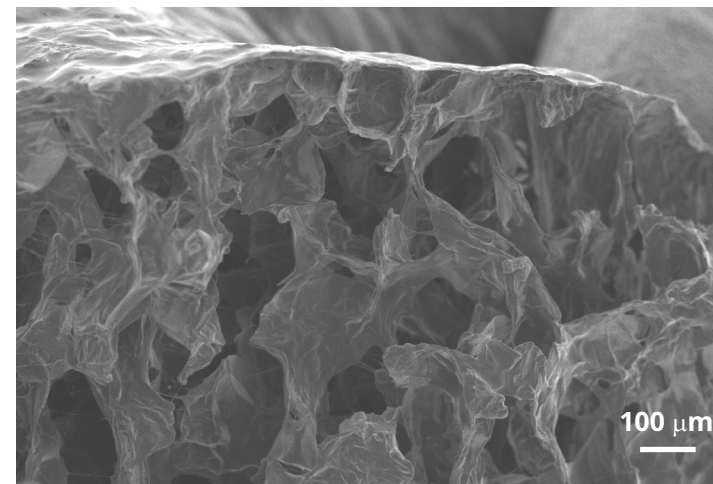


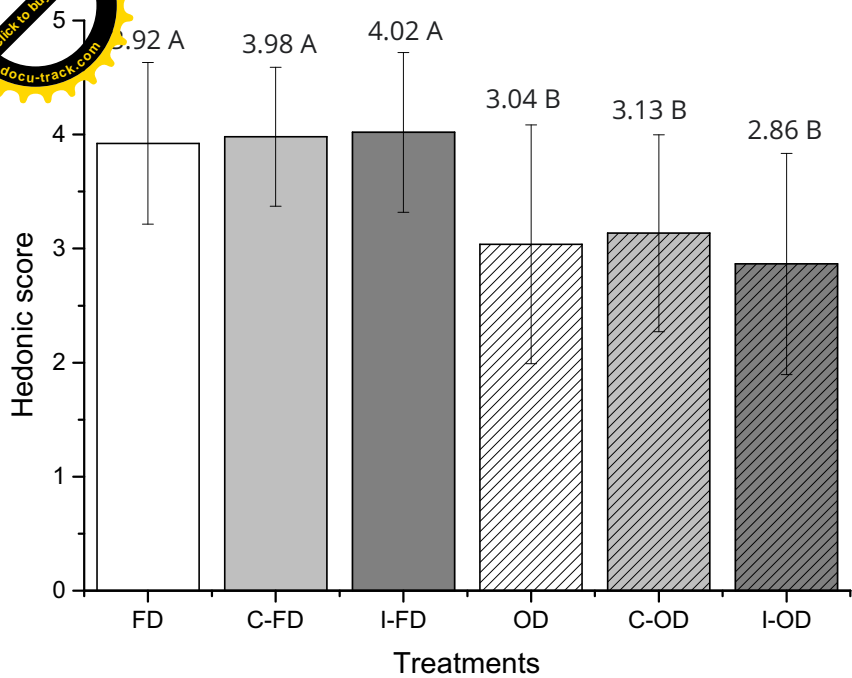
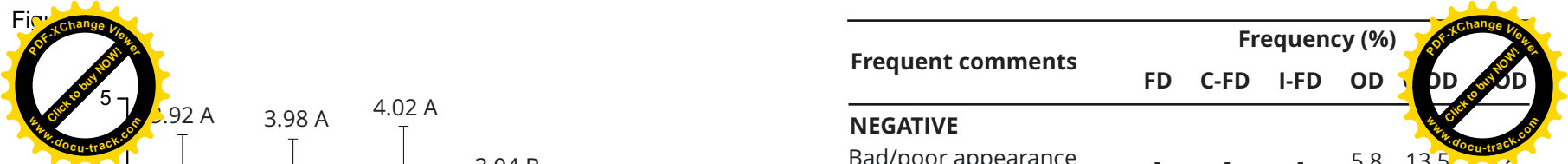
I-FD



C-FD

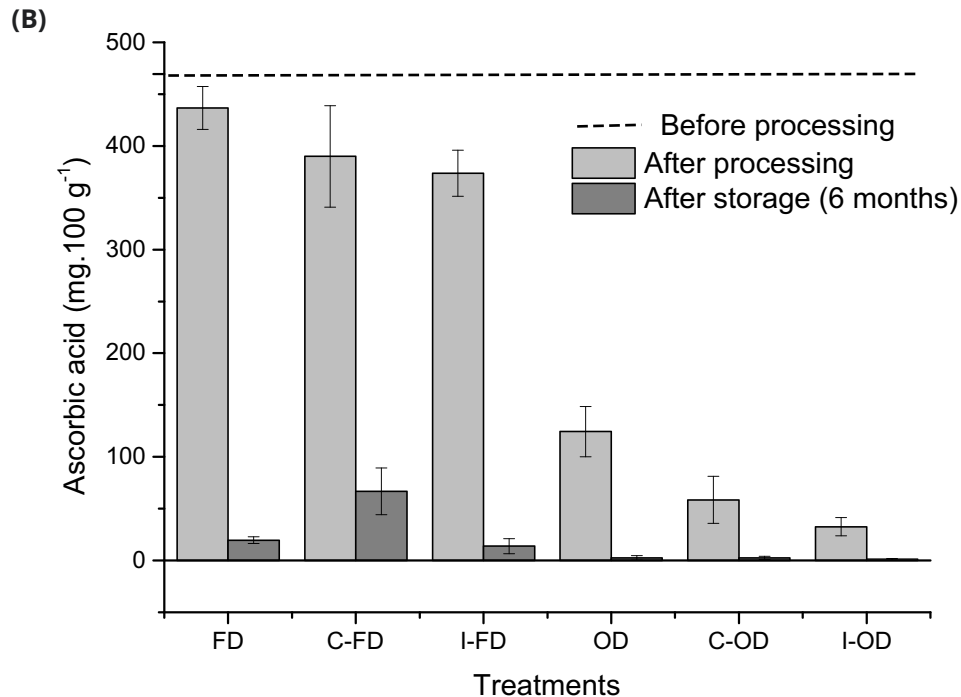
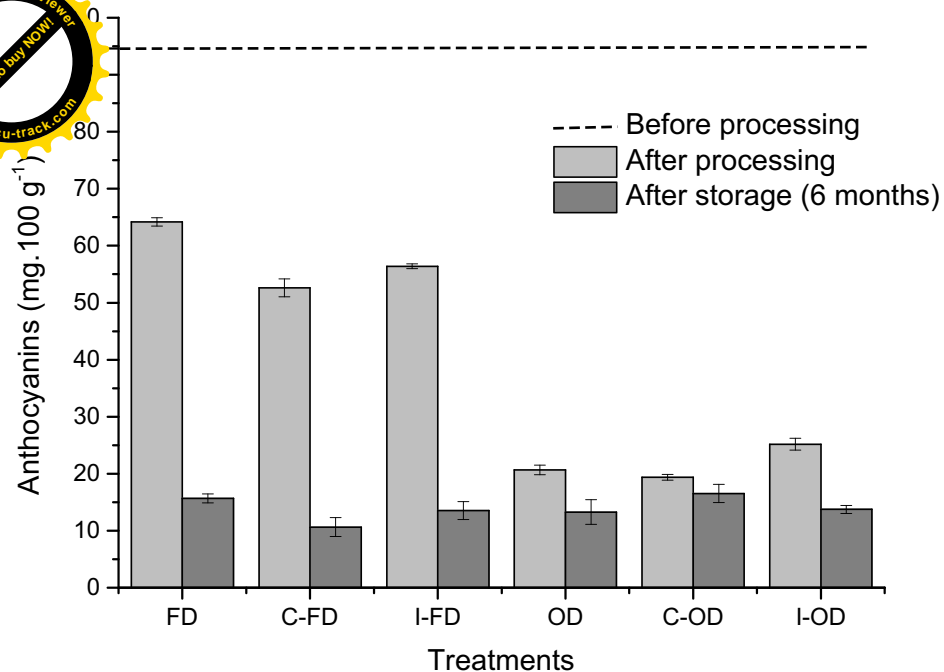
FRACTURE





Frequent comments	Frequency (%)					
	FD	C-FD	I-FD	OD	C-OD	I-OD
NEGATIVE						
Bad/poor appearance	-	-	-	5.8	13.5	17.3
Too tough	3.8	-	-	17.3	25	21.2
Styrofoam-like texture	7.7	7.7	5.8	-	-	-
Lacking strawberry flavor	-	-	-	15.4	7.7	9.6
POSITIVE						
Good/nice appearance	7.7	11.5	7.7	-	-	-
Good/nice texture	3.8	7.7	11.5	-	-	-
Typical strawberry flavor	15.4	11.5	11.5	-	-	-

Factors	Groups	Means	p
Processing	Oven drying	3.01	<0.01
	Freeze drying	3.97	
Probiotic incorporation	No probiotic	3.48	0.59
	Coating	3.56	
	Impregnation	3.44	



Losses on processing

Factors	Groups	Means (%)	p
Processing	Oven drying	77.05	<0.01
	Freeze drying	39.00	
Probiotic incorporation	No probiotic	55.18 B	0.02
	Coating	61.98 A	
	Impregnation	56.91 AB	

Losses on storage

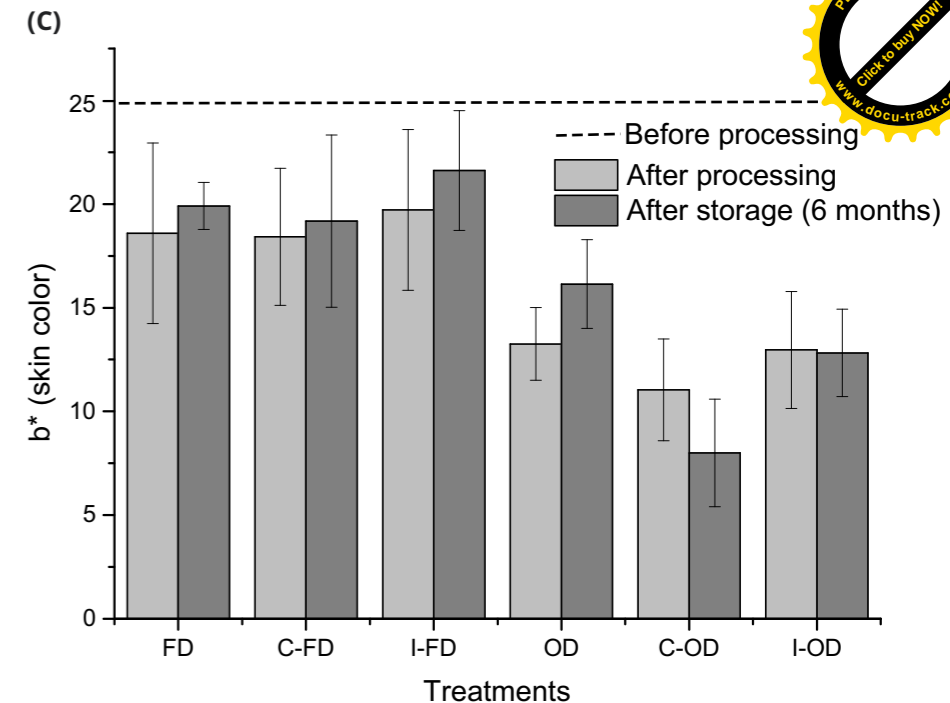
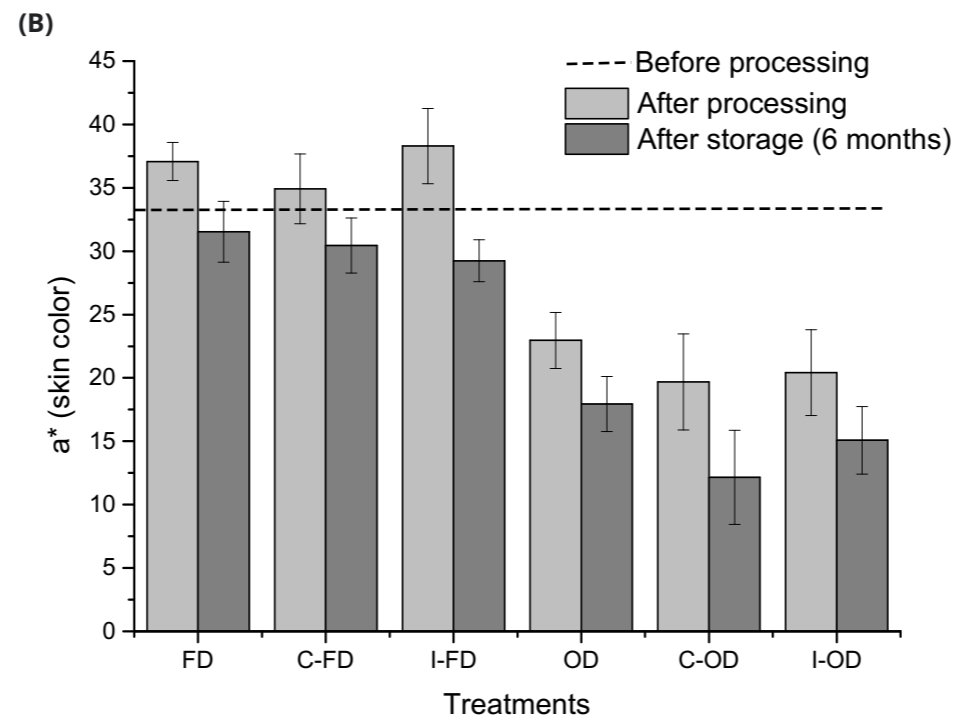
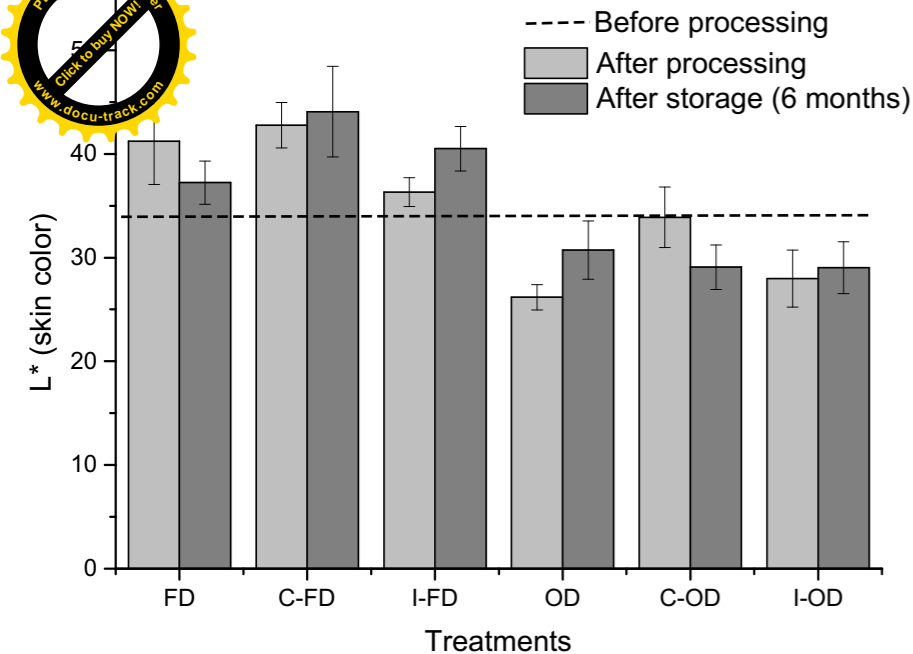
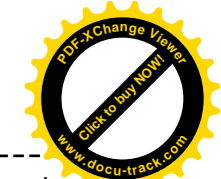
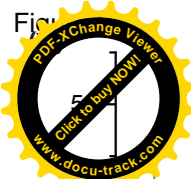
Factors	Groups	Means (%)	p
Processing	Oven drying	31.99	<0.01
	Freeze drying	77.14	
Probiotic incorporation	No probiotic	55.69	0.09
	Coating	47.28	
	Impregnation	60.74	

Losses on processing

Factors	Groups	Means (%)	p
Processing	Oven drying	84.70	<0.01
	Freeze drying	14.76	
Probiotic incorporation	No probiotic	40.24 B	<0.01
	Coating	52.23 A	
	Impregnation	56.73 A	

Losses on storage

Factors	Groups	Means (%)	p
Processing	Oven drying	96.70	0.02
	Freeze drying	91.57	
Probiotic incorporation	No probiotic	96.75 A	0.01
	Coating	89.25 B	
	Impregnation	96.40 A	

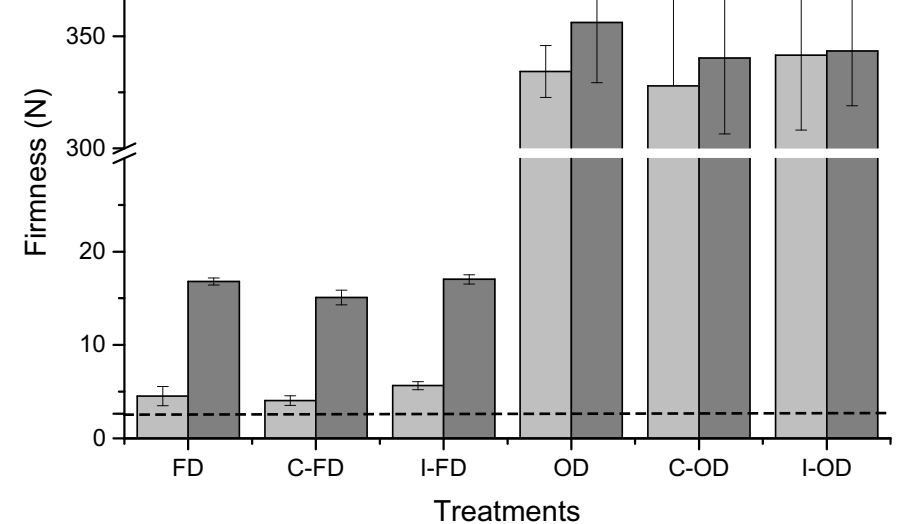
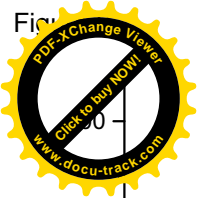


ΔE^* (skin color) on processing

Factors	Groups	Means	p
Processing	Oven drying	18.77	<0.01
	Freeze drying	10.62	
Probiotic incorporation	No probiotic	14.51	0.32
	Coating	15.78	
	Impregnation	13.80	

ΔE^* (skin color) on storage

Factors	Groups	Means	p
Processing	Oven drying	8.10	0.07
	Freeze drying	8.37	
Probiotic incorporation	No probiotic	7.63	0.38
	Coating	8.70	
	Impregnation	8.37	

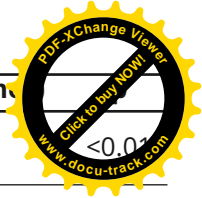


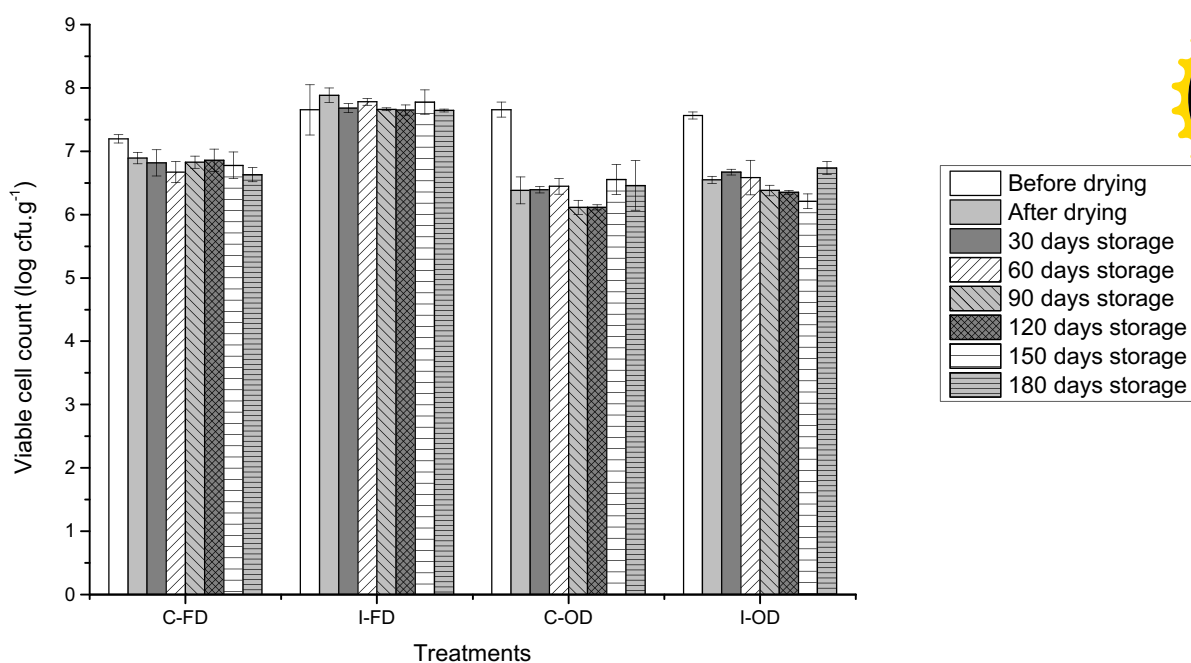
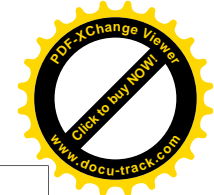
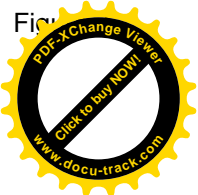
Changes on processing

Factors	Groups	Means (time)	p
Processing	Oven drying	126.1	<0.01
	Freeze drying	0.8010	
Probiotic incorporation	No probiotic	63.37	0.78
	Coating	62.07	
	Impregnation	64.96	

Changes on storage

Factors	Groups	Means (%)	p
Processing	Oven drying	3.638	<0.01
	Freeze drying	248.4	
Probiotic incorporation	No probiotic	139.0 A	<0.01
	Coating	138.1 A	
	Impregnation	100.9 B	



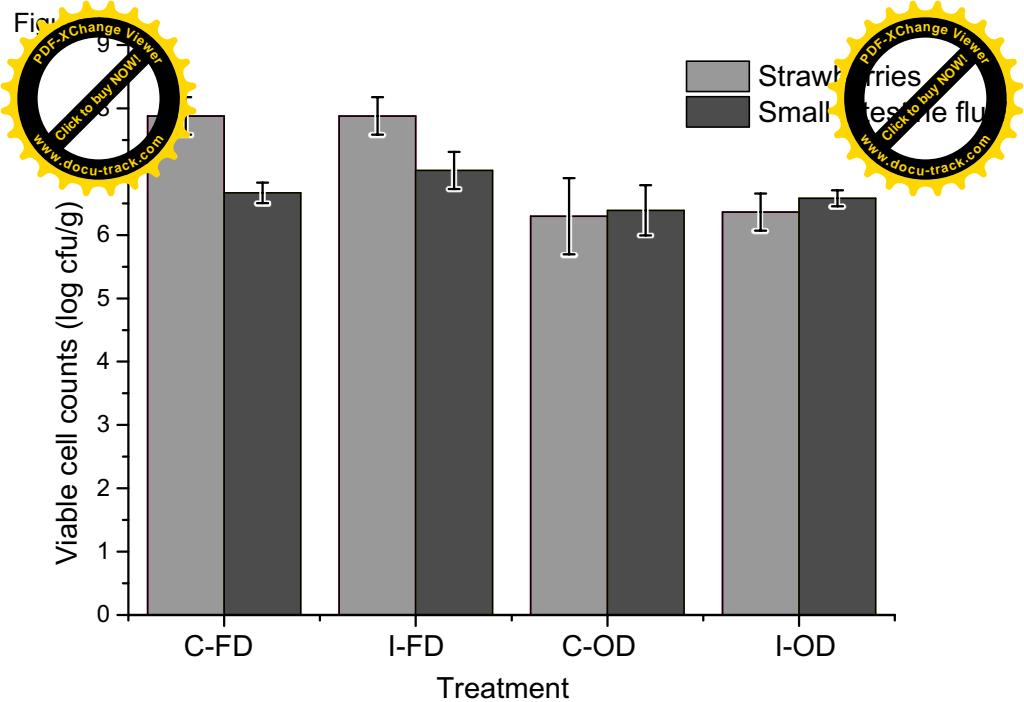


ANOVA - Losses on processing

Factors	Groups	Means (log cfu.g ⁻¹)	p
Processing	Oven drying	1.14	<0.01
	Freeze drying	0.198	
Probiotic incorporation	Coating	0.787	0.01
	Impregnation	0.556	

Regression analysis/ANOVA - Viability on storage

Source	F-value	p
Regression	93.26	<0.01
Storage time	0.51	0.47
Processing	204.36	<0.01
Probiotic incorporation	82.25	<0.01



ANOVA - Cell counts on the intestine fluid

Factors	Groups	Means	p
Processing	Oven drying	6.48	0.04
	Freeze drying	6.84	
Probiotic incorporation	Coating	6.53	0.10
	Impregnation	6.80	