

## New strategy for Multilayers packaging recycling



Antonella Rosato, Grazia Totaro, Annamaria Celli, Noura Raddadi, Giulio Zanaroli, Laura Sisti Dept. of Civil, Chemical, Environmental and Materials Engineering, Alma Mater Studiorum

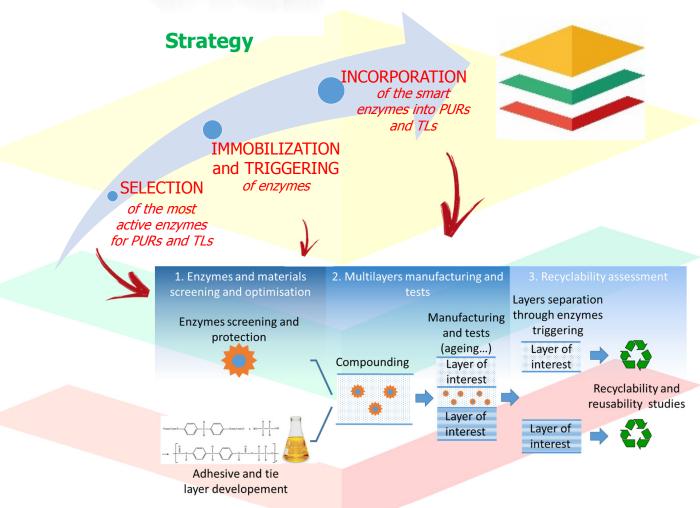
## **Background**



Multi-layer packaging are widely used for food, beverages, cosmetics, etc. because they extend the lifetime of goods, helping to reduce food waste, but due the multi-material structure, these material are unrecyclable and currently 100% of multi-layer packaging is incinerated or landfilled.

## **Objective**

TERMINUS addresses the challenge of unlocking the recycling and reuse of flexible multi-layer and multi-compound packaging through the design of new formulations with smart enzyme-containing adhesive or tie layer polymers. After a specific trigger, the enzyme will start degrading the polyurethane-based adhesive (PUR) or tie layer (TL), thus enabling the delamination of the different layers of packaging, which can then be recycled.



## **Expected Results**



80% reduction of landfilling for multi-layer plastic packaging

55% reduction of overall plastic landfilling

65% decrease in the overall CO<sub>2</sub> footprint

