

# Triboelectric generator using mesoporous polydimethylsiloxane and gold layer

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## ABSTRACT

This paper presents a triboelectric generator using mesoporous (PDMS) polydimethylsiloxane and gold layer which was demonstrated in energy harvesting applications. The performance of power generation by the means of triboelectric principle at a small dimension, namely triboelectric generator is characterized. In this paper, triboelectric generator device adapted vertical contact-separation operation mode, whereby the device derives power generation based on contact electrification caused by cyclic tapping motion. Being primarily a two-layer structure, this device comprises a top layer of aluminum (Al) electrode coated with mesoporous polydimethylsiloxane (PDMS) film and another bottom layer of Al electrode coated with gold (Au) deposit. The characterization of this device is done by varying frequencies and cyclic compression force applied to triboelectric generator. The optimal performance of the 2 cm x 2 cm triboelectric generator contact surface area generated an open-circuit voltage of 4.4 V and a current of 0.1  $\mu$ A at 5 Hz frequency. This research and device can be improved by magnifying the effective surface area of triboelectric generator to generate significant power for small base area.

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## 1. INTRODUCTION

Triboelectric generator (TEG) is one of renewable energy latest technology for the depleting energy source such as coal, petroleum and natural gas. Due to high demand from rising population, renewable energy is a must to attain optimum accommodation. Although biomass, wind, hydroelectric and solar has been implemented however it was recently found that energy can be derived from a small activity scale and yet will produce a large quantity in its occurrence. Thus, various generators from five main energy harvesting technique appear such as electromagnetic, piezoelectric, pyroelectric, thermoelectric, and triboelectric. These generators carry specific attribute that can be used in their individual prerequisite applications.

In electromagnetic energy harvesting technique, electromagnetic induction generator (EMIG) is derived from a phenomenon which occurred when electrodynamic potential is induced across conductor rod when it moves across magnetic induction lines [1], given in (1):

$$E = B \cdot l \cdot v \quad (1)$$

Where  $B$  is the density of magnetic flux,  $l$  is the conductor rod length and  $v$  is the conductor rod velocity cutting the magnetic induction lines. According to study [2], when the angular velocity is set at  $20 \pi$  rad/s, the rotating electromagnetic induction generator (EMIG) with 12 coil turns and magnetic flux density of 0.05 T induced 95.3 mV of peak voltage. The output performance of rotating EMIG changes at different outer resistive load. However, the increased value in resistance results in an increment of the output voltage, although the output current will decline.

Piezoelectric energy harvesting technique is based on piezoelectric effect that is incorporating to certain material's ability to produce an electric charge out of response towards mechanical stress applied to it. Since the idea of harvesting piezoelectric energy was first proposed in the term piezoelectric nanogenerator (PENG) in 2006 [3], researchers prompted to implement PENGs for powering mobile devices by implementing different designs [4]. There have been several reports done to measure the performance of zinc oxide (ZnO) nanogenerator which has both piezoelectric and semiconducting properties [5]. In a more recent research, a flexible piezoelectric ultrasonic energy harvester array was developed by incorporating a vast number of piezoelectric active elements into the elastomer membrane [6]. Due to its mechanism structure, PENG is able to generate voltage by minimal physical motions and large excitation frequency range. This allows PENG to harvest various environmental energy sources such as from microscopic vibrations, gentle air flow and also body motion. Nonetheless, PENG device is fragile and required a high cost to fabricate [7].

As for pyroelectric energy harvesting technique, the concept comes from the ability of certain materials in electrical potential generation when heated or cooled. Meaning electricity is derived from the production of charge in a stain-free condition, which overlooks the pyroelectric response in lead zirconate titanate (PZT) and certain other ferroelectric materials [8]. Pyroelectric generator primarily consists of three layers. Under a constant temperature, the overall mean strength of spontaneous polarization of the electric charges pair in nanowire-composite film is fixed, thus resulting in no electric output. When temperature increases, the pair of electric charges will oscillate with a larger range and this will cause a decrease in total average spontaneous polarization resulting in a reduction induced charges amount in electrodes and promote the flow of electrons through external circuit.

Thermoelectric energy harvesting technique has a very high potential to transform wasteful thermal energy into electricity attributable to renewable energy sources such as human body heat, biomass waste steam storage and hot water vapor [9, 10]. Thermoelectric generator is a solid state device that converts temperature differences into electrical energy as a result of the phenomenon known as the Seebeck effect [11, 12]. Thermoelectric generator have several features such as high reliability and low cost performance, no maintenance required, and direct conversion without an intermediary energy conversion phase [13]. Previously research has shows thermoelectric generators can be fabricated using copper-cobalt (Cu-Co) [14] as positive and negative electrode respectively. However, some limitations found in the thermoelectric generator are including low power factor, very low thickness of thermoelectric material and high contact resistance [15].

Similar to other generators, triboelectric energy harvesting technique, as shown in Figure 1, is derived from the principle from what its name implies, triboelectric effect, which will transduce mechanical energy into electrical energy, based on touch electrification and electrostatic induction. The self-powered sensor can produce an electrical signal on its own, responding to stimuli from the environment without additional energy supply devices [16]. Hence, the potential of TEG as an energy harvester proved to be more efficient than other harvesting techniques such as electromagnetism, piezoelectricity and pyroelectricity.

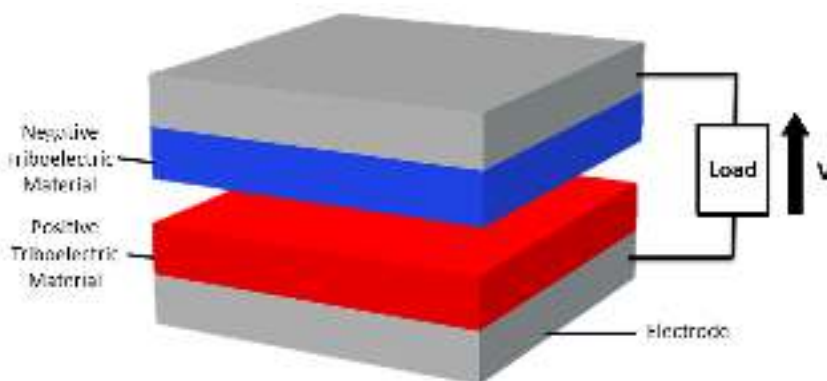


Figure 1. Triboelectric generator (TEG)

Table 1 shown that amidst other energy harvesting techniques, TEG have depicted multiple advantages such as high power density, high voltage, and high efficiency at low frequency, low weight, low cost, various operation modes and choices of material. Therefore, it is a more ideal system to harvest electricity. It is found that there are four different operation modes for TEG, which are vertical contact separation mode [21], lateral sliding mode [22], single electrode mode [23] and freestanding triboelectric layer mode [24]. Vertical contact mode and lateral sliding mode are simple structures whereas single electrode mode and freestanding triboelectric layer mode are complex structures. Moreover, only vertical contact mode harvests energy from cyclic vertical tapping motion whereas the other operation modes derive energy from cyclic horizontal sliding. Performance-wise, all operation modes have high power output with lateral sliding mode being the highest followed by vertical contact mode, freestanding triboelectric layer mode and lastly, single electrode mode. By considering high power generation and long lifetime factors, vertical contact mode is the most suitable operation mode since it has the highest power output after lateral sliding mode and not vulnerable to wear and tear.

All of the modes generate electricity derived from electrostatic charges production by triboelectrification, in which the separation of electrostatic charges by friction induces current between two objects. A lot of attempts had been done by researchers on TEG and the issue is usually the lack of significant power generation, given that the contact surface area for dielectric material is limited, in order to accommodate the small and light-weight portable devices. This is where this research becomes essential to determine the adequacy of TEG to power up low energy portable devices, such that the TEG can supply a significant amount of power to the portable devices, yet meeting the requirements of the TEG system properties to be small in dimension as well as light in weight.

In this paper, the integrated approach of TEG has been demonstrated. The characteristic power output of the TEG has been acquired by varying the frequency and cyclic force applied between positive and negative electrode of TEG. This research will have focused on triboelectric energy harvesting techniques using mesoporous PDMS and Au coated.

Table 1. Comparison between four energy harvesting techniques [17-20]

Description	Electro-magnetic	Piezoelectric	Pyroelectric	Thermoelectric	Triboelectric
Characteristics	Complex structure	Fragile	Require temporal temperature changes	Temperature gradients are necessary	Simple and robust
Cost	High	High	Low	High	Low
Specialty	Reliance on external power source	Fabrication of high-quality thin film	Easy to implement	Poor energy conversion ratio	Does not need a resonant frequency

**2. RESEARCH METHOD**

Basically, a TEG consists of a two-layer structured, as shown in Figure 2, which are Al electrode coated with a mesoporous PDMS film at the top layer. However, at the bottom layer is another same size Al electrode coated gold (Au) deposit layer as shown in Figure 3. Mesoporous PDMS film is used in order to increase the contact surface area on top of increasing compressibility to generate high output power. In addition to that, the Au deposit enhances the stability due to their high oxidation resistance [25].

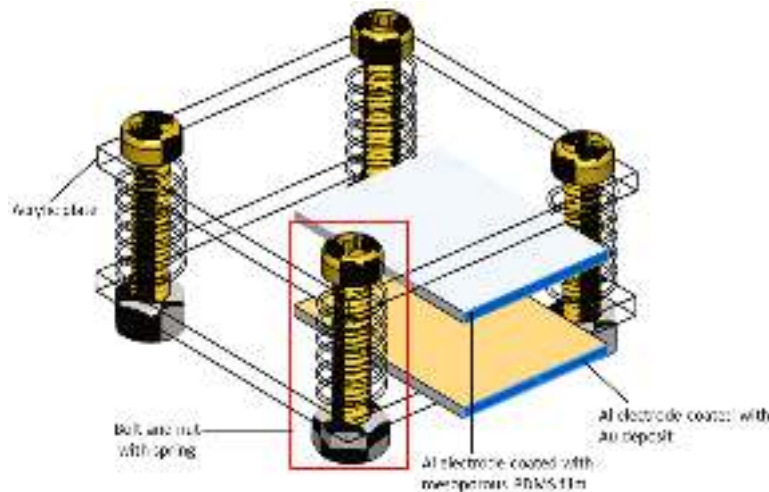


Figure 2. Design of TEG

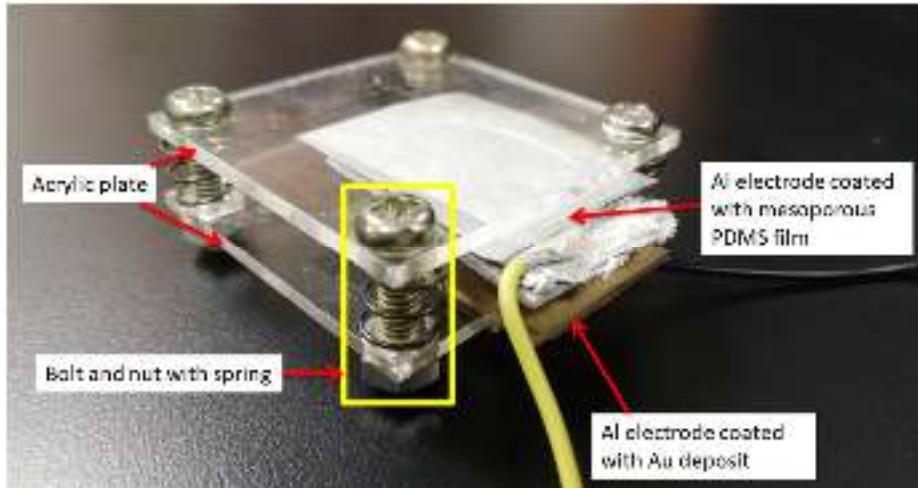


Figure 3. Actual design of TEG

The generation of voltage and current is due to the transfer of electrons through an external circuit whereby the process is in the sequence of initial state followed by first contact and separation respectively as shown in Figure 4. At initial state, positive and negative charges are distributed randomly in top Al electrode coated with mesoporous PDMS film as well as bottom Al electrode coated with Au deposit. When there is sufficient compression force acting on TEG, the mesoporous PDMS film is brought into contact with an Au deposit layer. This will cause the negative charges to accumulate at PDMS layer whereas positive charges accumulate at Au layer due to the electronegativity properties of the materials. As a result, positive charges are induced on the opposite surface of the PDMS layer whereas negative charges are induced on the opposite surface of Au layer, well known in Volta's electrophorus, known as the first electrostatic generator. Due to the difference in accumulation of positive and negative charges for both layers, a potential difference is created. As the compression force is withdrawn, the transfer of electrons will occur until it reaches an equilibrium state. Upon reaching charge equilibrium, electrons will stop transferring and there will be no more current and voltage generated. After the separation process, the process is back to initial state and will repeat as long as the compression force is still present. Therefore, in order for the TEG to generate power constantly, compression force needs to be applied repeatedly and hence the introduction of cyclic compression force on TEG in this project.

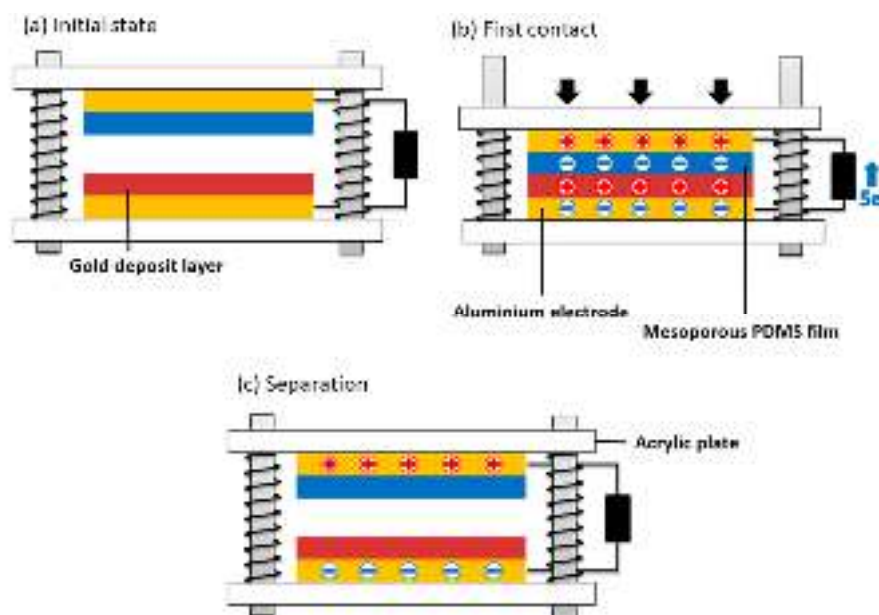


Figure 4. Operating principle for the generation of voltage and current output in TEG under external force

In order to characterize the output performance for the suitable dielectric materials pair and operation mode, two experiments are set up whereby each TEG operation modes voltage output needs to be observed and recorded for different cyclic compression frequency and cyclic compression force applied on TEG. As for measurement, oscilloscope (GW Instek GDS-1072B digital storage oscilloscope) and digital multimeter (Keysight 34410A digital multimeter) are used for measuring the voltage and current output of TEG respectively. Figure 5 shows an experimental setup of triboelectric generator.

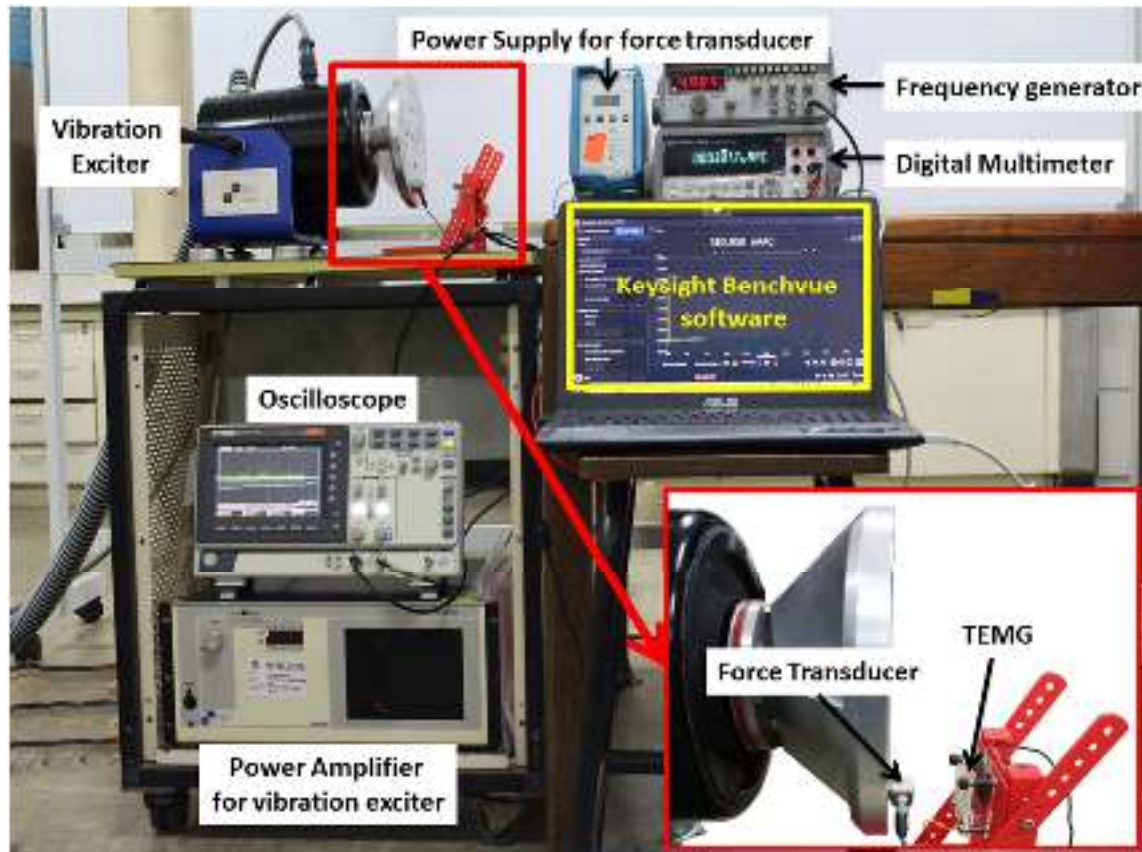


Figure 5. Experimental setup

### 3. RESULTS AND DISCUSSION

In this section, the characterization of TEG is analyzed by varying the frequency and cyclic compression force. To determine the characterization of TEG, a proper experimental work is done in two different experiment sets, namely frequency characterization and force characterization.

#### 3.1. Frequency characterization

In frequency characterization, shown in Figure 6, 15 N is applied to the TEG, whereas the voltage and current output are measured for ten different cyclic compression frequencies with 4 cm<sup>2</sup> effective surface area under compression, the remaining area of 1.4 cm<sup>2</sup> is used for measurement purposes where both Al electrodes are directly measured using oscilloscope paired with oscilloscope probe (HP-9100) of 1 M $\Omega$  input impedance. On the other hand, the current is measured in a series using a digital multimeter. Hence, the measured voltage is open-circuit voltage and the measured current is short-circuit current ( $I_{SC}$ ).

As the compression frequency increases, it is depicted that the  $V_{amp}$  and  $I_{SC}$  decreases based on Figures 6(a) and 6(b). This is due to the compressibility properties of triboelectric materials whereby the accumulation of electrons at PDMS layer and positive charges at Au layer are getting less saturated when the contact period between the two layers decreases as the compression frequency increases, thus leading to lower potential difference and less transfer of electrons.

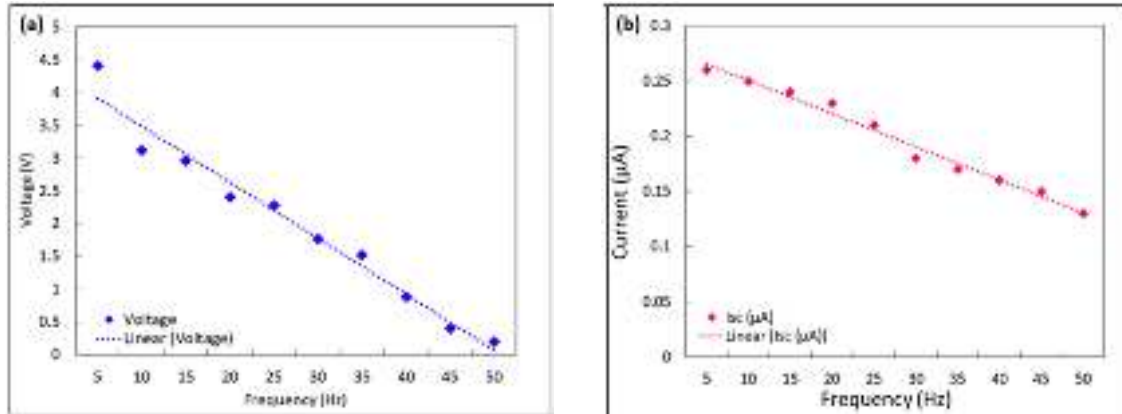


Figure 6. Frequency characterization, (a)  $V_{amp}$  output frequency, (b)  $I_{sc}$  output frequency

### 3.2. Force characterization

In force characterization, the frequency is fixed at 5 Hz and simultaneously different force magnitude is being applied to TEG. From the experiment, the cyclic compression force cannot be controlled voluntarily. Hence, the force is controlled by increasing the power amplifier supplied to the compression mechanism. By using the force transducer on the compression mechanism, the force can be calculated depending on the magnitude of the voltage generated by the force transducer.

From Figure 7,  $V_{amp}$  remained at approximately 2 V when the force exceeded 22 N. This means that the improvement in power output performance is considered to be less significant when the force is larger than 22 N. However, the charge density in triboelectric materials approaches its maximum value as the force increases above 22 N. Due to the compressibility properties of triboelectric materials, when the cyclic compression force acting on TEG increases, the charge density in triboelectric materials also increases. Therefore, it can be assumed that the cyclic compression force would generate effective power outputs as long as the force applied to TEG is above 22 N

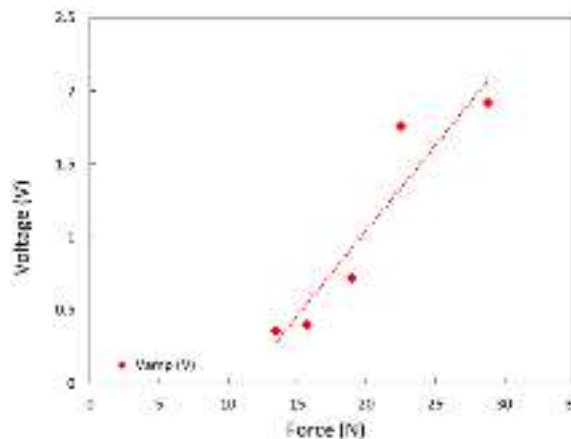


Figure 7.  $V_{amp}$  output force

## 4. CONCLUSION

TEG using mesoporous PDMS and gold layer have been investigated. The power output per square meter is  $2.85 \text{ mW/m}^2$  at the optimal frequency of 5 Hz. By considering 2W as the set minimum power consumption when powering up portable device such as charging cell phone, it will require  $702 \text{ m}^2$  of effective surface area of TEMG. Since the required effective surface area is too large and not suitable for portable application, hence further improvements need to be done to the TEMG system. The improvement need to be done for TEG is the power output improvement which can be achieved by magnifying the effective surface area of TEG while maintaining a small base area.

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