

ReportonthestandardizationIandscapeandapplicable standardsIandscapeIandscape

CIRC-PACK - Towards circular economy in the plastic packaging value chain

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ABBREVIATIONS

In this document the following abbreviations and acronyms are used, and in this list they are indicated with its meaning:

ASTM: American Society for Testing and Materials CEN: European Committee for Standardization CENELEC (CLC): European Committee for Standardization in the Electrical field CWA: CEN or CENELEC Workshop Agreement EAD: European Assessment Document **EN: European Standard** ESO: European Standardisation Organisation hEN: Harmonised European Standard ICS: International classification of standards (field used for search) IEC: International Electrotechnical Commission ISO: International Organization for Standardization; International Standard NMC: National Mirror Committee NSB: National Standardization Body, examples are UNE, AFNOR, BSI, DIN, etc. SC: Subcommittee SR: Standardization Request, formerly "Mandate" SR: **TC: Technical Committee** TR: Technical Report, a type of document published by a standardization body TS: Technical Specification, a type of document published by a standardization body **UNE:** Spanish Association for Standardization

WG: Working Group

WI: Work Item

PARTNERS SHORT NAMES

CIRCE: Fundación CIRCE – Research Centre for Energy Resources and Consumption AITIIP: Fundación AITIIP **NOVAMONT: NOVAMONT SPA** MATER: MATER-BIOTECH SPA **MBP: MATER-BIOPOLYMER SRL** BUMAGA BV: BUMAGA BV TECNOPACKAGING: NUEVAS TECNOLOGIAS PARA EL DESARROLLO DE PACKAGING Y PRODUCTOS AGROALIMENTARIOS CON COMPONENTE PLASTICA SL MI-PLAST: MI-PLAST DOO ZA PROIZVODNJU TRGOVINU I PRUZANJE USLUGA - MI-PLAST LLC MANUFACTURING, TRADING AND SERVICES MIPLAST GRUPO SADA: GRUPO SADA P A SA



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SAPONIA D.D.: SAPONIA KEMIJSKA, PREHRAMBENA I FARMACEUTSKA INDUSTRIA D.D. **FATER**: Fater S.p.A.

CRF: CENTRO RICERCHE FIAT SCPA

UNE: Asociación Española de Normalización or Spanish Association for Standardization, please note that before 2017 it was known as AENOR, the acronym of Spanish Association for Standardization and Certification.

RINA: RINA CONSULTING - D'APPOLONIA SPA

EKODENGE: EKODENGE MUHENDISLIK MIMARLIK DANISMANLIK TICARET ANONIM SIRKETI **ECOEMBES**: ECOEMBALAJES ESPANA, S.A.

CITY OF RIJEKA: GRAD RIJEKA-GRADSKO VIJECE

KARTALMUN: KARTAL BELEDIYE BASKANLIGI

CALAF IND: CALAF TECNIQUES INDUSTRIALS SL

OCU EDICIONES: OCU EDICIONES SA

ICLEI EUROPEAN SECRETARIAT GMBH (ICLEI EUROPASEKRETARIAT GMBH)

PLASTIPOLIS: PLASTIPOLIS





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PUBLISHEABLE SUMMARY

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D7.4 is the first deliverable for task T7.3 "Standardization activities" within WP7 "Exploitation, market analysis and business plan".

This deliverable collects information on the standardization landscape to provide information for other WP, ensure compatibility and interoperability of CIRC-PACK and facilitate the acceptance and utilization by the market of the developed solutions.

The Spanish Association for Standardization, recently called UNE, and previously called AENOR, as National Standardization Body (NSB), member of CEN-CENELEC is responsible of task 7.3 to provide support regarding the standardization activities.

The objectives of this deliverable are:

- To raise awareness on the role of standardization and a deeper comprehension about it amongst the stakeholders of CIRC-PACK.
- To find suitable standards and technical bodies developing standards that should be taken into account during the project.

After an explanation of standardization, the deliverable includes the search itself. The methodology of the research comprised the analysis of different data bases, covering different fields or topics and standardization developing bodies.

The first step of the research was the proposal of several key words, agreed with other stakeholders. With those key words, other suitable search fields were identified in order to refine the results; technical bodies, International Classification of Standards (ICS), etc. All the standards found during that search were again filtered according to their suitability to the CIRC-PACK scope.

The result of the deliverable is a list of standards and technical bodies, with recommendations on actions about them. The three general topics identified as more relevant were: plastics, packaging and environment. This will serve as a basis for the further topics related to standardization in this project.

As this deliverable is done during the first months of the CIRC-PACK project, at this stage the map of standards and standardization considers the stakeholders mainly as users of standards. As the project goes on, it is expected that the stakeholders will play a more active role, shifting from mere users to contributors, project leaders or similar roles. The recommendations stated in the deliverable consider this expected change.

The deliverable has identified three main topics of interest; plastics, packaging and environment; selecting almost 30 technical bodies with relevant standards, from three different standards developing organizations, namely CEN, ISO and ASTM. The technical bodies range from broad technical committees with hundreds of standards to very specific working groups, with just a few standards under their scope. Table 3 summarizes the findings and for each technical body includes a recommended action.



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For each topic and each technical body, the most relevant standards have also been identified and are included in Tables 4 to Table 6, with a general comment on them. An effort has been done in order to identify the most relevant standards for each work package.



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1 INTRODUCTION

This report is part of work package 7 "Exploitation, market analysis and business plan" and specifically under task 7.3 "Standardization activities". The main objective of task 7.3 is to facilitate the acceptance and utilisation by the market of the developed solutions. Other objectives consist in providing information for other WPs, ensure compatibility and interoperability with what already exists in the market through standards, as well as to use the standardization system as a tool for dissemination of the project results and interaction with the market stakeholders.

The purpose of this report D7.4 is to provide information on the standardization landscape and applicable standards relevant for the CIRC-PACK project. It intends to provide preliminary information for the work packages ensuring compatibility and interoperability with already existing solutions by identifying existing standards and standards under development at European and international levels in the fields addressed by the project.

This deliverable consists on the identification and analysis of related existing standards and relevant standardization technical bodies and includes recommendations about the interaction with them. It comprises also a short introduction about standardization in order to facilitate a deeper comprehension on this issue.

The task will be completed with the contribution to the ongoing and future standardization developments from the results of the project, promoting this way the inclusion of the findings of the project in future new or revised standards that can be easily used by the European or international industry and also helping to better achieve a market acceptable solutions from the outcomes of the project.

2 SHORT INTRODUCTION ABOUT STANDARDIZATION

1.1 What are standards?

Standards are voluntary technical documents that set out requirements for a specific item, material, component, system or service, or describe in detail a particular method, procedure or best practice. Standards are developed and defined through a process of sharing knowledge and building consensus among technical experts nominated by interested parties and other stakeholders - including businesses, consumers and environmental groups, among others. These experts are organized in Technical Committees (TCs), which are subdivided in Subcommittees (SCs) or Working Groups (WGs). These TCs are included in the structure of the Standardization Organizations (National, European and International). All the TCs work following the internal regulations of their organization, which are quite similar. When the work is carried in a TC at National or European level with the same scope as an International TC they are called mirror committees.

The standardization bodies operate at different levels:



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- National (UNE, AFNOR, BSI, DIN, etc.)
- Regional (CEN, CENELEC, ETSI). For the scope of CIRC-PACK it is European level.
- International (ISO, IEC, ITU).

Sometimes there are different standardization bodies at the same level, but covering different fields. This is the case of ISO (general), IEC (electrical) and ITU (telecommunications) at International level, or CEN, CENELEC and ETSI at European level in the same way.

There are also different standardization documents. The most widespread is the standard, which has a different code depending on the organization under which it was developed, e.g. EN for European Standards, ISO for International standards. Other types of documents are Technical Specifications (TS), Technical Reports (TR) and Workshop Agreements (CWA). Further Amendments to the standards are identified by adding A1, A2, etc. at the end of the standard code.

The formal definition of a standard is a "document, established by consensus and approved by a recognized body that provides, for common and repeated use, rules, guidelines or characteristics for activities or their results, aimed at the achievement of the optimum degree of order in a given context". These include requirements and/or recommendations in relation to products, systems, processes or services. European Standards (ENs) are documents that have been ratified by one of the three European Standardization Organizations (ESOs), CEN, CENELEC or ETSI; recognized as competent in the area of voluntary technical standardization as for the EU Regulation 1025/2012.

1.2 Reasons to consider standards and standardization

Standardization activities are relevant in many projects funded by H2020 Program for various reasons. The main ones are because standards help to increase the impact of the project and to stablish a baseline in the initial steps in order to consider interoperability and industry recognised state of the art. Standards are documents developed in an open and regulated process involving relevant stakeholders. Therefore, standards provide confidence and many times are required to reach the market, especially in certain sectors like construction, ITC, etc. Furthermore, according to recent studies from US Department of Commerce, standards affect around 92% of global commerce. Standards also aim to ensure compatibility and interoperability with what already exists in the market.

The role of different types of standards in relation with research can be shown and explained in many different ways, such as the one shown in Figure 1.





Figure 1 – Relation of different types of standards and research

The use of standards and standardization is encouraged in several publications and is widely accepted, especially at European level. More details can be found in the European Commission webpage devoted to standardization policy, included as a reference.

1.3 Types of documents

At European level, all the members of CEN shall adopt EN standards as national standards and have to withdraw any existing national standard which could conflict with them. A summary of the characteristics of the different standardization documents can be found in the following Table 1.

	Table 1. Chara	acteristics of d	ifferent standardization	n documents
Туре	International code	European code	National code	Main characteristics
Standard	ISO IEC	EN	UNE, NF, BS, DIN, etc. When adopting: UNE-EN, NF-EN, UNE-ISO, NF-ISO, etc.	 Elaboration: 3 years 2 steps of member approval European: compulsory national adoption Revision: every 5 years
Technical Specification	ISO/TS IEC/TS	CEN/TS CLC/TS	When adopting: UNE-CEN/TS, NF- CEN/TS, UNE-ISO/TS, NF-ISO/TS, etc.	 Elaboration: 21 months 1 step of member approval or internal approval in TC European: optional national adoption Revision: at 3 years (upgrading to EN or deletion)

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Technical Report	ISO/TR IEC/TR	CEN/TR CLC/TR	When adopting: UNE-CEN/TR, NF- CEN/TR, UNE- ISO/TR, NF-ISO/TR, etc.	 Elaboration: free timeframe Internal approval in TC European: optional national adoption No revision required
Workshop Agreement	IWA	CWA	Variable	 Elaboration: free timeframe (usually few months) Internal approval in the Workshop European: optional national adoption Revision: at 3 years (upgrading to EN or deletion)

European and International Standardization Organizations (e.g. CEN and ISO) have signed formal agreements in order to avoid duplication of efforts and promote global relevance of standards, which allows adopting or developing in parallel each other's standards with the same content and code.

The technical collaboration between ISO and CEN was formalized through the Vienna Agreement (VA). European standards developed through the Vienna Agreement have EN ISO codification while International Standards developed through the Vienna Agreement remain only with ISO code.

In a similar way, CENELEC has close cooperation with its international counterpart, the International Electrotechnical Commission (IEC) through the Frankfurt Agreement (FA). As a result, new electrical standards projects are jointly planned between CENELEC and IEC, and where possible most are carried out at international level. This means that CENELEC will first offer a New Work Item (NWI) to its international counterpart. If accepted, CENELEC will cease working on the NWI. If IEC refuses, CENELEC will work on the standards content development, keeping IEC closely informed and giving IEC the opportunity to comment at the public enquiry stage.

European and international organizations (CEN and ISO or CENELEC and IEC) vote in parallel (both organizations are voting at the same time) during the standardization process. If the outcome of the parallel voting is positive, the standard will be published both at European and International level, leading at the international level. Close to 80% of CENELEC standards are identical to or based on IEC publications and a slightly lower figure is applicable for CEN and ISO.

National standards could also be proposed as a base for new European or International standards. The following Figure shows the possible tracks of the standards.

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Figure 2 – Possible tracks of standards adoption

Therefore, the code of any standard is the combination of the above mentioned issues, and could be explained as shown in Figure 3.



Figure 3 – Example of identification of elements in the code of a standard

1.4 European policies, legislation and standards

Standards can be closely linked with legislation all over the world, but especially in Europe. There are many ways that this link is built. The first one is because standards are usually the simplest and fastest tool to fulfil most of the requirements from European Directives; those standards are called "Harmonized standards" and fulfilling the requirements of the standards guarantees the fulfilment of the essential requirements of the related European Directives. The most relevant harmonized standards related to the present project is the *Directive 94/62/EC* of 20 December 1994 on packaging and packaging waste.



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Another way to link standards and the legislative framework is by supporting the public policies and technical development in certain areas: usually this is done by a Standardization Request, formerly known as Mandate. A Standardisation Request is a demand from the European Commission to the European standardisation organisations (ESOs), such as CEN or CENELEC, to draw up and adopt European standards in support of European policies and legislation, such as Directives and Regulations. Draft mandates are drawn up by the Commission services through a process of consultation with a wide group of interested parties (social partners, consumers, SMEs, relevant industry associations, etc.). The European standards, even developed under a mandate and for European legislation, remain voluntary in their use, excepting the Annex ZA of the harmonised standards of construction products.

A database of Standardization Requests may be found in the <u>European Commission related</u> <u>webpage</u>, being some examples of them related to this project are:

- M/88 M/317 Second Standardisation mandate to CEN related to the packaging and packaging waste directive;
- M/200 Mandate to CEN for standardisation and study related to packaging and packaging waste);

There is also a mandate related with circular economy, but it deals mostly with energy using products and it is not applicable for CIRC-PACK.

Harmonised European standards (hENs) are the harmonised technical specifications developed by CEN or CENELEC following the mandates given by the European Commission. The Harmonised European standards are identified by the inclusion of an Annex ZA. Manufacturers, other economic operators, or conformity assessment bodies can use harmonised standards to demonstrate that products, services, or processes comply with relevant EU legislation. The references of harmonised standards must be published in the Official Journal of the European Union.

1.5 Overview of the standardization landscape relevant for CIRC-PACK

According to the objectives of CIRC-PACK, the most relevant standards will be related to packaging and the environment. The environmental issues in standardization are addressed in two different levels:

- Horizontal level: documents applicable to a wide range of sectors, products or activities. Usually provide a common framework or general methodology (e.g. Series ISO 14000 with standards for life cycle analysis, labelling, environmental management, etc.).
- Vertical level: documents applicable for specific sectors (e.g. biodegradability of plastics, CO2 emissions of a specific technology/process, etc.)

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The horizontal level standards are mostly a tool which usually is used as a basis for more specific documents at vertical level. In such latter case, the environmental issues can be considered as a clause of a product standard or can be a standard itself. An example of the first one is the clause of environmental considerations in a standard for plastic bags, including requirements of a minimum percentage of recycled material, maximum energy consumption and a limit for CO₂ emissions in the manufacturing process. An example of a vertical standard on environment is EN 13193:2000 Packaging - Packaging and the environment – Terminology.

Both standards are considered in the present report, though the last type is considered as more relevant for the purpose of CIRC-PACK.



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2 STANDARDIZATION MAP

2.1 Methodology

The methodology used for the identification of standards and standards under development relevant for CIRC-PACK project is described as follows.

A list of key concepts was prepared to act as a starting point for the identification of standardization areas, selecting keywords related to the aims and goals of the project. The list was agreed by UNE and CIRC-PACK partners and is reported in Table 2.

	Table 2. Keywords used in the preliminary search
1.	Plastic containers
2.	Biodegradability
3.	Compostability
4.	Recyclability
5.	Environmental footprint
6.	Plastic packaging
7.	Multilayer packaging
8.	Life cycle analysis
9.	Environmental impact
10.	Bio-based materials
11.	Eco-design
12.	Polymer materials
13.	Plastic parts
14.	Plastic tests

Using the aforementioned keywords, significant number of standards were identified. Through the standards, the relevant technical bodies (technical committees TC, subcommittees SC and working groups WG) were identified and other fields for the search, such as the International Classification of Standards (ICS). Both were intended to filter the search, however, sometimes the results of the search rather than filtering the results, were enlarging them. In both cases, the use of different search fields and search engines is useful to verify the results.

The most relevant field for CIRC-PACK is the standardization body. There are various reasons to map the technical bodies and not only the standards. The main one is that a new deliverable with recommendations on how to link the results of CIRC-PACK with standardization is foreseen at the end of the project (M32) and it has to be based on the



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relevant technical bodies. Another reason is that in order to follow the evolution of a particular standard it is also necessary to trace the technical body responsible for it.

Once identified the relevant technical bodies, they were included in a summary table and a list of existing relevant standards was also included in the deliverable. Published standards and standards under development were identified for each standardization area, together with the technical committee responsible for the respective standards.

The standardization study covers European standards developed by the European Committee for Standardization (CEN) and the European Committe for electrotechnical Standardization (CENELEC). Moreover, the study covers also the International standards developed by the International Organization for Standardization (ISO) and the International Electrotechnical Commission (IEC). Although it is not expected to find relevant standard in the electrotechnical field, as environmental issues are considered in a similar way, some common standards could be identified in such a field. In the topics covered by CIRC-PACK, also the American Society for Testing and Materials (ASTM) is relevant and therefore, it was included in the research. The databases and websites used for the research are included as references.

The study is structured in standardization areas for which relevant standardization technical committees (TCs) and other technical bodies within them were found. For those TCs published standards and standards under development are referred. The relationship with the project found for each of the identified areas is explained, as well as the relevant European Directives or Regulations.

CIRC-PACK involves many tests to characterize the general properties of materials and products used under different work packages. Both the materials and the products already exist in the market or intend to replace the existing ones and therefore for their characterization the same standards will be used.

There are literally hundreds of standards for the characterization of mechanical properties, physical-chemical properties, films, production process, etc. None of the previously mentioned keywords are related to such a characterization. All these characteristics and related standards have in common that are well-known and are currently used by the partners and therefore a full list of them is found as not very relevant for the project. Therefore, no list of that standards is included in the present deliverable, but a link to an updated list is included in the references.

2.2 Technical bodies overview

As previously explained, the key topics or key words are the starting point of the research, but the standardization work is carried out and focused on technical bodies, committees, subcommittees or working groups which are not completely aligned with the key words (e. g. the scope of the technical body is not coincident with the key word). Therefore, the following Table 3 offers an overview of the relevant technical bodies for this project.

The recommended actions for each technical body are:

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- None: any action is recommended at this stage. Technical body is included because relevant standards could have been identified, the topic is relevant for CIRC-PACK or it is an "umbrella" technical body (technical committee with relevant subcommittees or working groups under it). The recommendation should be revised in the future.
- Follow: such an action foresees the reading of the main documents issued by the technical body and assess their relevance for CIRC-PACK.
- Participate: with the present action, an active participation is recommended; attending meetings and commenting the documents.

	Table 3. Ide	entified technical bodies relevant for	CIRC-PACK
Торіс	Organism	Technical committee or	Recommended
		subcommittee	action/Comments
		CEN/TC 249 Plastics	None.
		CEN/TC 249/WG 9 Characterisation of degradability	None. Though has some standards, it has now a very low activity and a high coordination with ISO
	CEN	CEN/TC 249/WG 11 Plastics recycling	Follow the revision of standards. Characterization of recycled materials.
		CEN/TC 249/WG 17 Biopolymers	Follow and potential participation.
Plastics		CEN/TC 249/WG 20 Analytical methods for contaminants in recycled plastics	None. No standards currently published.
		ISO/TC 61 Plastics	None.
		ISO/TC 61/SC 5/WG 22 Biodegradability	Follow and possible
		ISO/TC 61/SC 5/WG 23 Biobased plastics	test methods.
	150	ISO/TC 61/SC 6 Ageing, chemical and environmental resistance	None, just follow WG 7
		ISO/TC 61/SC 6/WG 7 Basic standards	Follow
		ISO/TC 61/SC 14 Plastics and	None. No standards
		environment	published under this SC.
	ASTM	ASTM D 20.96 Environmentally Degradable Plastics and Biobased Products	Follow.
Packaging	CEN	CEN/TC 261 Packaging	None.





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		CEN/TC 261/SC 4 Packaging and the	Follow
		environment	
		CEN/TC 261/SC 4/WG 1 Terminology,	
		symbols and criteria for life cycle	None
		assessment of packaging	
		CEN/TC 261/SC 4/WG 2 Degradability	
		and organic recovery of packaging	Follow
		and packaging materials	
		CEN/TC 261/SC 4/WG 3 Material	Follow
		CEN/IC 261/SC 4/WG 4 Eporav	
		recovery	Follow
		CEN/TC 261/SC 4/WG 6 Prevention	None
		CEN/TC 261/SC 4/WG 7 Reuse	None
		CEN/TC 261/SC 4/WG 8 Heavy	
		metals and other dangerous	None
		substances	
		ISO/TC 122 Packaging	None
	ISO	ISO/TC 122/SC 4 Packaging and the	Follow. Relevant standards
		environment	on the topic.
		ISO/TC 207 Environmental	
		management	
		ISO/TC 207/SC Environmental	
		management systems	
Environment	ISO	ISO/TC 207/SC 3 Environmental	None.
		labelling	
		ISO/TC 207/SC 4 Environmental	
		performance evaluation	
		ISO/TC 207/SC 5 Life cycle assessment	
NOTE	Please be	aware that at European level, the	standardization related to
	environmen	tal management is discussed at a secto	r group which decides upon
	the adoptio	n of ISO standards.	

2.3 List of standards identified

In this clause, relevant standards and standards under development are identified and classified by topic. For each topic, the standards and standards under development are classified by issuing technical body. In order to simplify the table, standards and standards under development are reported under the same name "standards".

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Standards about plastics 2.3.1

Table 4. Standards about plastics				
Issuing	Code	Title	Comments	
body				
	FN	Plastics - Recycled Plastics - Characterization		
	15342:2007	of polystyrene (PS) recyclates		
		Plastics - Recycled Plastics - Plastics recycling		
	EN	traceability and assessment of conformity		
	15343:2007	and recycled content		
	EN	Plastics - Recycled Plastics - Characterisation	•	
	15344:2007	of Polyethylene (PE) recyclates		
	EN	Plastics - Recycled Plastics - Characterisation	To be used for	
	15345:2007	of Polypropylene (PP) recyclates	testing and	
CEN/TC	EN	Plastics - Recycled Plastics - Characterisation	characterization	
249/WG	15347:2007	of plastics wastes		
11		Plastics - Recycled plastics - Sampling		
	CEN/TS	procedures for testing plastics waste and	WP 3, WP 4 and	
	16010:2013	recyclates	WP 5.	
	CEN/TS	Plastics - Recycled plastics - Sample		
	16011:2013	preparation		
	EN	Plastics - Recycled plastics - Characterization		
	15346:2014	of poly(vinyl chloride) (PVC) recyclates		
		Plastics - Recycled plastics - Characterization		
	EN	of poly(ethylene terephthalate) (PET)		
	15348:2014	recyclates		
	EN	Plastics - Evaluation of compostability - Test		
	14995:2006	scheme and specifications		
		Plastics - Evaluation of disposability in waste	Currently under	
CEN/TC	EN	water treatment plants - lest scheme for final	revision	
	14987:2006	acceptance and specifications		
249/ VVG		Plastics - Guide for vocabulary in the field of		
9	15251,2004	and plastic itoms		
	15551.2000	Diastics Piodogradable plastics in or on soil		
		Recovery disposal and related		
	15822.2009	environmental issues		
	10022.2007	Plastics - Recommendation for terminology		
	CEN/TR	and characterisation of biopolymers and		
	15932:2010	bioplastics		
	CEN/TS	Plastics - Declaration of the bio-based carbon		
CEN/TC	16295:2012	content		
249/WG	CEN/TS	Plastics - Determination of bio-based carbon		
17	16137:2011	content		
		Plastics - Template for reporting and		
		communication of bio-based carbon content		
	CEN/TS	and recovery options of biopolymers and		
	16398:2012	bioplastics - Data sheet		



ſ	\mathbf{C}	Document:	ument: D7.4. Report on the standardization landscape and ap				
		Author:	UNE	Version	1		
		Reference:	D7.4	Date:	31/10/2017		

			Under
	prFN xxx	Plastics - Bio-based plastics	development
		Standard Test Method for Determining	
	ASTM D5338 -	Aerobic Biodegradation of Plastic Materials	Equivalent to ISO
	15	Under Controlled Composting Conditions,	ISO 14855
	-	Incorporating Thermophilic Temperatures	
		Standard Test Method for Determining	
		Anaerobic Biodegradation of Plastic Materials	Equivalent to ISO
	ASTM D5511 -	Under High-Solids Anaerobic-Digestion	15985
	12	Conditions	
		Standard Test Method for Determining	
	ASTM D5526 -	Anaerobic Biodegradation of Plastic Materials	
	12	Under Accelerated Landfill Conditions	
		Standard Test Method for Determining	Equivalent to ISO
	ASTM D5988 -	Aerobic Biodegradation of Plastic Materials in	17556
	12	Soil	17550
		Standard Specification for Labeling of Plastics	Equivalent to ISO
	ASTM D6400 -	Designed to be Aerobically Composted in	17088
	12	Municipal or Industrial Facilities	17000
		Standard Test Method for Determining	
		Aerobic Biodegradation of Plastic Materials in	
		the Marine Environment by a Defined	
	ASIM D6691 -	Microbial Consortium or Natural Sea Water	
	09	INOCUIUM Stepsieral Sussification for Labalian of Fact	
Δ STM D		Standard Specification for Labeling of End	
20.06		Rems that incorporate Plastics and Polymers	
20.70		As Coalings of Additives with Paper and Other Substrates Designed to be Aerobically	
	A311VI D0000 - 17	Composted in Municipal or Industrial Eacilities	
	17	Standard Tost Mothods for Dotormining the	
		Biobased Content of Solid Liquid and	
	16	Gaseous Samples Using Radiocarbon Analysis	
	10	Standard Guide for Exposing and Testing	
		Plastics that Degrade in the Environment by a	
	ASTM D6954 -	Combination of Oxidation and	Under revision
	04(2013)	Biodegradation	
		Standard Guide for Sampling and Reporting	
		of Results for Determination of Biobased	
	ASTM D7026 -	Content of Materials via Carbon Isotope	
	13	Analysis	
		Standard Practice for Heat and Humidity	Just for
		Aging of Oxidatively Degradable Plastics	comparative
			purposes, as the
			correlation with
	ASTM D7444 -		
	11		ΠΟΙ ΚΠΟΨΠ.
		Standard lest Method for Weight Attrition of	
	ASIIVI D7473 -	Plastic Materials in the Marine Environment by	
	2	Upen system Aquanum Incubations	



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	ASTM D7475 - 11	Standard Test Method for Determining the Aerobic Degradation and Anaerobic Biodegradation of Plastic Materials under Accelerated Bioreactor Landfill Conditions	Under revision
	ASTM D7991 - 15	Standard Test Method for Determining Aerobic Biodegradation of Plastics Buried in Sandy Marine Sediment under Controlled Laboratory Conditions	
	ASTM WK29802	New Specification for Virgin Plastics that biodegrade in Soil under Aerobic Laboratory Conditions	
	ASTM WK58506	New Practice for Testing Compostable Plastics in Residential Composting Environment	
	ASTM WK34454	New Test Methods for Standard Method for Determining the Disintegration of Compostable Plastics and other Materials in Aerobic Industrial Composting Environments	Under development. Might be
	ASTM WK34780	New Specification for Plastic Materials that Anaerobically Biodegrade in Landfills	testing of those properties,
	ASTM WK41850	and extent of plastics biodegradation in an anaerobic laboratory environment under accelerated conditions	particularly in WP 3 and WP 4
	ASTM WK45054	New Practice for preparing samples for ecotoxicity testing after soil degradation New Test Method for Determination of	
	ASTM WK54915	Aerobic Biodegradability of Single and Multilayer Coatings	
ISO/TC 61/SC	ISO 17088:2012	Specifications for compostable plastics	
5/WG 22	ISO 13975:2012	Plastics Determination of the ultimate anaerobic biodegradation of plastic materials in controlled slurry digestion systems Method by measurement of biogas production	
	ISO 17556:2012	Plastics Determination of the ultimate aerobic biodegradability of plastic materials in soil by measuring the oxygen demand in a respirometer or the amount of carbon dioxide evolved	
	ISO/WD 22403	Plastics Assessment of the inherent aerobic biodegradability and environmental safety of non-floating materials exposed to marine inocula under laboratory and mesophilic conditions Test methods and requirements	Under development in first stages.
	ISO/WD 22404	Plastics Determination of the aerobic biodegradation of non-floating materials exposed to marine sediment Method by analysis of evolved carbon dioxide	Recommended to follow



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ISO 15985:2014	Plastics Determination of the ultimate anaerobic biodegradation under high-solids anaerobic-digestion conditions Method by analysis of released biogas	
ISO/NP 22766	Plastics Determination of disintegration of non-floating plastic materials in marine habitats under real field conditions	Under development in first stages
ISO 20200:2015	Plastics Determination of the degree of disintegration of plastic materials under simulated composting conditions in a laboratory-scale test	
ISO 14852:1999	Determination of the ultimate aerobic biodegradability of plastic materials in an aqueous medium Method by analysis of evolved carbon dioxide	
ISO 14855- 2:2007	Determination of the ultimate aerobic biodegradability of plastic materials under controlled composting conditions Method by analysis of evolved carbon dioxide Part 2: Gravimetric measurement of carbon dioxide evolved in a laboratory-scale test	Under revision, recommended to follow the revised document
ISO 14851:1999	Determination of the ultimate aerobic biodegradability of plastic materials in an aqueous medium Method by measuring the oxygen demand in a closed respirometer	
ISO 19679:2016	Plastics Determination of aerobic biodegradation of non-floating plastic materials in a seawater/sediment interface Method by analysis of evolved carbon dioxide	
ISO 10210:2012	Plastics Methods for the preparation of samples for biodegradation testing of plastic materials	
ISO 14855- 1:2012	Determination of the ultimate aerobic biodegradability of plastic materials under controlled composting conditions Method by analysis of evolved carbon dioxide Part 1: General method	
ISO 18830:2016	Plastics Determination of aerobic biodegradation of non-floating plastic materials in a seawater/sandy sediment interface Method by measuring the oxygen demand in closed respirometer	
ISO 16929:2013	Plastics Determination of the degree of disintegration of plastic materials under defined composting conditions in a pilot- scale test	Under revision, recommended to follow the revised document
ISO 14853:2016	Plastics Determination of the ultimate	



\mathbf{C}	d applical	ble standards		
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		materials in an aqueous system Method by	
		measurement of biogas production	
ISO/IC	ISO/CD	Plastics Carbon and environmental footprint	
61/SC	22526-1	of biobased Plastics Part 1: General	
5/WG		Plastice Cash an and an increase table attraint	
22		Plastics Carbon and environmental lootprint	Under
	22320-2	of Diobased Plastics Part 2: Material Carbon	development
		from the air and incorporated into polymor	rocommondod
		molecule	to follow
	ISO/CD	Plastics Carbon and environmental footprint	
	22526-3	of biobased Plastics Part 3: Process carbon	
		footprint, requirements and guidelines for	
		quantification	
	ISO 16620-	Plastics Biobased content Part 3:	
	3:2015	Determination of biobased synthetic polymer	
		content	
	ISO 16620-	Plastics Biobased content Part 5:	
	5:2017	Declaration of biobased carbon content,	
		biobased synthetic polymer content and	
		biobased mass content	
	ISO 16620-	Plastics Biobased content Part 4:	
	4:2016	Determination of biobased mass content	
	ISO 16620-	Plastics Biobased content Part 2:	Under revision
	2:2015	Determination of biobased carbon content	
	150 16620-	principlos	
	1.2013		
		Plastics Evaluation of the action of	
41/90	130700040	microorganisms	
			Under
6/WG /			development.
	ISO/CD 21/02	Measurement of antiviral activity on plastics	
		And other non-porous surfaces	
	16860.2008	fundistatic compounds in plastics formulations	
	10007.2000	Measurement of antibacterial activity on	
	22196:2011	plastics and other non-porous surfaces	
	ISO 177:2016	Plastics Determination of migration of	
		plasticizers	

2.3.2 Standards about packaging

		Table 5. Standards about packaging	
Issuing	Code	Title	Comments
body			

Document: D7.4. Report on the standardization landscape and applie					
	Author:	UNE	Version	1	
	Reference:	D7.4	Date:	31/10/2017	

		Packaging - Requirements for the use of	
	EN 12427-2004	European standards in the field of packaging	
	13427:2004	Backaging Baguiraments specific to	Covered by
	ENI	Packaging - Requirements specific to	Mandate M/317
	12420.2004	handracturing and composition - Frevention	on nackaging
	T3420.2004		on packaging
	13/29.200/	Packaging - Reuse	
	FN	Packaging - Requirements for packaging	waste. mough
CEN/TC	13430.2004	recoverable by material recycling	they are under
261	1010012001	Packaging - Requirements for packaging	responsibility of
		recoverable in the form of energy recovery.	different WG, as
	EN	including specification of minimum inferior	they are linked
	13431:2004	calorific value	to the mandate,
		Packaging - Requirements for packaging	are presented as
		recoverable through composting and	a group.
		biodegradation – Test scheme and	
	EN	evaluation criteria for the final acceptance of	
	13432:2000	packaging	
CEN/TC	EN	Packaging - Packaging and the environment	
	13193:2000	- Terminology	
		Packaging - Recommendations for	
261/WG	CR	conducting life-cycle inventory analysis of	
1	12340:1996	packaging systems	Relevant for WP
	0	Packaging - Report on criteria and	2 and WP 6
	CEN/IR	methodologies for life cycle analysis of	
	13910:2010	packaging	
		Packaging - Evaluation of the disintegration	
	EIN 1404E-2002	of packaging materials in practical oriented	
	14045:2003	Deckaging Evoluation of the ultimate	
		Packaging - Evaluation of the utilinate	
		materials under controlled compositing	
	ENI	conditions. Mothod by analysis of roleased	
	14046.2003	carbon dioxide	
	14040.2003	Packaging - Determination of the ultimate	
		aerobic biodegradability of packaging	
CEN/TC		materials in an aqueous medium - Method by	
261/WG	EN	measuring the oxygen demand in a closed	
2	14048:2002	respirometer	
		Packaging - Determination of the ultimate	
		aerobic biodegradability of packaging	
	EN	materials in an aqueous medium - Method by	
	14047:2002	analysis of evolved carbon dioxide	
		Packaging - Requirements for packaging	
		recoverable through composting and	
		biodegradation - Test scheme and evaluation	
	EN	criteria for the final acceptance of	
	13432:2000	packaging	



\mathbf{C}	Document:	D7.4. Report on the standardization landscape and	D7.4. Report on the standardization landscape and applicable stand			
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		Packaging and material recycling - Criteria	
	EN	for recycling methods - Description of	
	13437:2003	recycling processes and flow chart	
CEN/IC	FN	Packaging - Rate of recycling - Definition and	
261/WG 3	13440:2003	method of calculation	
	1011012000	Packaging - Material recycling - Report on	
	CEN/TR	requirements for substances and materials to	
	13688.2008	prevent a sustained impediment to recycling	
	FN	Packaging - Rate of energy recovery -	
CEN/TC	13439.2003	Definition and method of calculation	
261/WG	CR	Packaging - Optimization of energy recovery	
4	13686.2001	from packaging waste	
	13000.2001		
		Packaging - Reuse - Methods for assessing the	
201/VVG	CEN/IR	performance of a reuse system	
/	14520:2007		
		Packaging - Requirements for measuring and	
		verifying the four heavy metals and other	
		dangerous substances present in packaging	Under revision
		and their release into the environment - Part	
	CR 13695-	1: Requirements for measuring and verifying	
CEN/TC	1:2000	the four heavy metals present in packaging	
261/WG		Packaging - Requirements for measuring and	
8		verifying the four heavy metals and other	
-		dangerous substances present in packaging,	
	CEN/TR	and their release into the environment - Part	
	13695-2:2004	2: Requirements for measuring and verifying	
		dangerous substances present in packaging,	
		and their release into the environment	
	EN	Plastics - Recycled Plastics - Characterization	
	15342:2007	of polystyrene (PS) recyclates	
		Plastics - Recycled Plastics - Plastics recycling	
	EN	traceability and assessment of conformity	
	15343:2007	and recycled content	
	EN	Plastics - Recycled Plastics - Characterisation	
	15344:2007	of Polyethylene (PE) recyclates	
	EN	Plastics - Recycled Plastics - Characterisation	
	15345:2007	of Polypropylene (PP) recyclates	
CEN/TC	EN	Plastics - Recycled Plastics - Characterisation	
261/WG	15347:2007	of plastics wastes	
11		Plastics - Recycled plastics - Guidelines for the	
	CEN/TR	development of standards for recycled	
	15353:2007	plastics	
		Plastics - Recycled plastics - Sampling	
	CEN/TS	procedures for testing plastics waste and	
	16010:2013	recyclates	
	CEN/TS	Plastics - Recycled plastics - Sample	
	16011:2013	preparation	
	EN	Plastics - Recycled plastics - Characterization	
	15346:2014	of poly(vinyl chloride) (PVC) recyclates	



\mathbf{C}	Document:	D7.4. Report on the standardization landscape and	D7.4. Report on the standardization landscape and applicable stand			
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		Plastics - Recycled plastics - Characterization	
	EN	of poly(ethylene terephthalate) (PET)	
	15348:2014	recyclates	
		Plastics - Evaluation of compostability - Test	
	EN 17:2006	scheme and specifications	
		Plastics - Evaluation of disposability in waste	Currently under
	EN	water treatment plants - Test scheme for final	
CEN/TC	14987:2006	acceptance and specifications	Tevision
249/WG		Plastics - Guide for vocabulary in the field of	
9	CEN/TR	degradable and biodegradable polymers	
	15351:2006	and plastic items	
		Plastics - Biodegradable plastics in or on soil -	
	CEN/TR	Recovery, disposal and related	
	15822:2009	environmental issues	
		Plastics - Recommendation for terminology	
	CEN/TR	and characterisation of biopolymers and	
	15932:2010	bioplastics	
	CEN/TS	Plastics - Declaration of the bio-based carbon	
	16295:2012	content	
CEN/TC	CEN/TS	Plastics - Determination of bio-based carbon	
249/WG	16137:2011	content	
17		Plastics - Template for reporting and	
		communication of bio-based carbon content	
	CEN/TS	and recovery options of biopolymers and	
	16398:2012	bioplastics - Data sheet	
			Under
	prEN 17228	Plastics - Bio-based plastics	development

2.3.3 Standards about environment

The standards identified under this topic are the so called "horizontal" standards, which are useful for a wide range of sectors and activities.

<u>All the standards identified might be used as a tool for some of the tasks under WP 2 and WP</u> <u>6</u>. The output of those tasks might also have incidence in existing standards and is expected to contribute to the standardization in this topic.

Table 6. Standards about environment					
lssuing body	Code	Title	Comments		
	ISO 14006:2012	Environmental management systems Guidelines for incorporating ecodesign	Under revision.		

\mathbf{C}	Document:	D7.4. Report on the standardization landscape and	D7.4. Report on the standardization landscape and applicable standa			
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		Environmental management	Under development
		Determining environmental costs and	in initial stago
	ISO/AWI 14007	benefits Guidance	In Initial stage.
		Monetary valuation of environmental	
ISO/TC		impacts and related environmental	Under dev. in
207/SC		aspects Principles, requirements and	advanced stage
3	ISO/DIS 14008	guidelines	_
		Environmental management system:	
		Guidelines for incorporating redesign of	Under development
		products and components to improve	in initial stage.
	ISO/NP 14009	material circulation	
	ISO 14020:	Environmental labels and declarations -	
	2000	- General principles	
		Environmental labels and declarations -	
	ISO 14021:	- Self-declared environmental claims	
	2016	(Type II environmental labelling)	
		Environmental labels and declarations -	
	ISO 14024:	- Type I environmental labelling	Under revision
	1999	Principles and procedures	
150/10		Environmental labels and declarations -	
207/30	ISO 14025:	- Type III environmental declarations	
3	2006	Principles and procedures	
		Environmental labels and declarations -	
	ISO/TS 14027:	- Development of product category	
	2017	rules	
		Environmental labels and declarations -	Under development
		- Principles, requirements and guidelines	publication
		for communication of footprint	
	ISO/FDIS 14026	information	expected for 2018
		Environmental management	
		Environmental performance evaluation	
	ISO 14031:2013	Guidelines	
		Environmental management	Currently under
	ISO/TS	Quantitative environmental information	rovision
130/10	14033:2012	Guidelines and examples	TEVISION
207/SC		Environmontal management	For bodies
4		Environmental technology verification	performing
	150 1/03/-2016		inspection
	130 14034.2010	Environmontal management	
	150 1/062		Currently under
	2006	Guidelines and examples	revision
	2000	Environmental management Life	
		cycle assessment Principles and	
		framework	
	130 14040.2000	Environmental management Life	
ISO/IC		cycle assessment Requirements and	Under revision
207/SC	ISO 14044-2006	quidelines	
5	100 11011.2000	Environmental management Eco-	
		efficiency assessment of product	
		systems Principles requirements and	
	ISO 14045-2012	quidelines	

\mathbf{C}	Document:	D7.4. Report on the standardization landscape and	D7.4. Report on the standardization landscape and applicable standa			
	Author:	UNE	Version	1		
	Reference:	D7.4	Date:	31/10/2017		

ISO 14046:2014	Environmental management Water footprint Principles, requirements and guidelines	
ISO/TR 14047:2012	Environmental management Life cycle assessment Illustrative examples on how to apply ISO 14044 to impact assessment situations	
ISO/TR 14073:2017	Environmental management Water footprint Illustrative examples on how to apply ISO 14046	

3 CONCLUSIONS

The present deliverable concerning the standardization landscape and applicable standards has identified the standardization technical bodies and also the main standards relevant for the CIRC-PACK project.

CIRC-PACK will involve several tests and characterization of materials and products using different standards. Most of the standards for "traditional" properties are currently used and well known by the stakeholders. These "traditional" properties consist in mechanical properties, physical-chemical properties, etc. Therefore, the analysis of standards for "traditional" properties has foreseen the identification and elaboration of a full list of standards, which have been included as an annex.

Besides that, the added value of the project is focused on standards and properties related to the circular economy, and therefore related to "environmental" properties. The standardization map is focused on these topics, identifying the most relevant standards and standards under development by different standardization bodies.

The deliverable has identified three main topics of interest: plastics, packaging and environment, selecting almost 30 technical bodies with relevant standards, from three different standards developing organizations, namely CEN, ISO and ASTM. The technical bodies range from broad technical committees with hundreds of standards to very specific working groups, with just a few standards under their scope. Table 3 summarizes the findings for this and for each technical body includes a recommended action.

For each topic and each technical body, the most relevant standards have been identified and reported in Tables 4 to Table 6, with a general comment on them. Moreover, the most relevant standards for each work package have been identified.

\mathbf{C}	Document:	D7.4. Report on the standardization landscape and	d applical	ble standards
	Author:	UNE	Version	1
	Reference:	D7.4	Date:	31/10/2017

4 **REFERENCES**

For the elaboration of this report, the following sources have been consulted:

- ASTM website (<u>www.astm.org</u>)
- CEN Website (<u>www.cen.eu</u>)
- CENELEC Website (<u>www.cenelec.eu</u>)
- CEN/CENELEC Projex Online database (projex.cen.eu) (restricted to authorized users)
- ISO Website (<u>www.iso.org</u>)
- ISO Project Portal (isotc.iso.org) (restricted to authorized users)
- IEC Website (<u>www.iec.ch</u>)
- EUR-Lex (<u>eur-lex.europa.eu</u>)
- European Commission Mandate database
 (ec.europa.eu/enterprise/standards_policy/mandates/database)
- European Commission Webpage on Standardization Policy
 <u>https://ec.europa.eu/growth/single-market/european-standards/policy_es</u>
- ISO advanced search portal <u>https://www.iso.org/advanced-search/x/</u> (open and with search by TC)

