

# CHAIN EXTENSION OF CAPROLACTONE AND ETHYLENE GLYCOL MACRODIOLS INTO HYDROXY-TERMINATED POLYURETHANES

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Polyurethane (PU) plastics are widespread in various areas such as adhesives, coatings, synthetic leather, etc. [1]. Frequently, PU plastics are synthesized from two components: 1) macrodiols and 2) isocyanates, whose reactions form urethane linkages [2]. The macrodiol must contain two OH groups with a polyether, polyester, hydrocarbon, polycarbonate or other type of spacer chain in between. Quite often, the macrodiol is pre-reacted with diisocyanates for chain extension and only then cross-linked into the final PU plastic. Resulting properties also depend on molecular weights, degree of crystallinity and morphology of PU polymers [3] in addition to the consequences of many side reactions, such as CO<sub>2</sub> evolution.

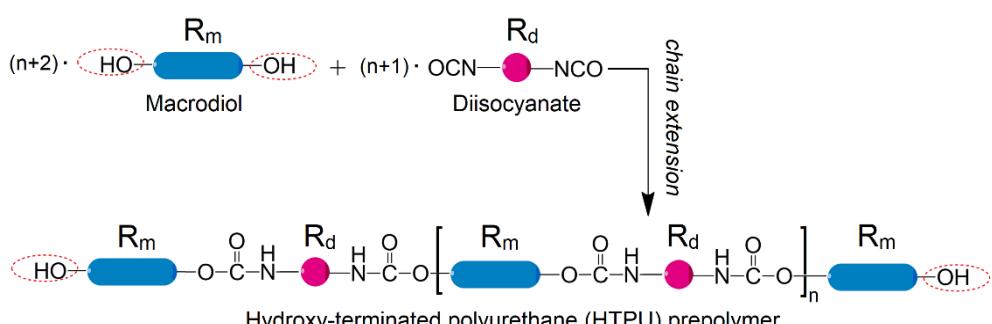


Fig.1. Synthesis scheme of HTPU prepolymers. R<sub>m</sub>= PCL or PEG and R<sub>d</sub>= TDI or HDI. Spacers not to scale.

The aim of this study was to synthesize a hydroxy-terminated PU (HTPU) prepolymer that can be further used as an OH-component for two-component PU adhesives. The HTPU prepolymers were prepared by solvent-less polyaddition of macrodiols and diisocyanates. Polycaprolactone (PCL) adduct with ethylene glycol (M<sub>n</sub>=2000 g/mol) or polyethylene glycols (PEG) of M<sub>n</sub>=1000 or 2000 g/mol were used as macrodiols. Diisocyanates of 1,6-hexamethylene (HDI) or 2,4-toluene (TDI) were employed for chain extension, Fig. 1. The reaction temperature was selected at 50°C or 80°C with molar ratio of macrodiol : diisocyanate at 1:0.5 or 1:0.3. Chain extension progress was investigated by FTIR and titrimetry, measuring the NCO group concentration. Viscosity, chemical and thermal properties of the obtained prepolymers were analysed using vibrational viscometry, FTIR, DSC and other methods. HTPU viscosities increased with decreasing isocyanate groups until their final depletion. HTPU prepolymers, which were synthesized from PCL, showed higher viscosity, compared to those from PEG. They might constitute an OH-component, which could be crosslinked into PU adhesives or plastics for other applications.

## Acknowledgment

This study was carried out under project TERMINUS, funded by the European Union under Horizon 2020. Call: H2020-NMBP-ST-IND-2018. Grant Agreement: 814400.



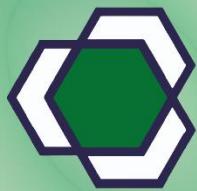
## References

1. B. N. Rao, P. J. P. Yadav, K. Malkappa, T. Jana., Polymer, **77** (2015) 323-333.
2. N. Akram, K. M. Zia, R. Sattar, S. Tabassum, M. Saeed, J. Appl. Polym. Sci., **136** (2019) 47289.
3. E. Ozsagiroglu, B Iyisan, Y. A. Guvenihr, Pol. J. Environ. Stud., **21** (6) (2012) 1777-1782.



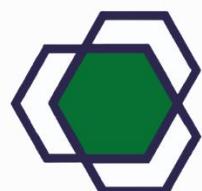
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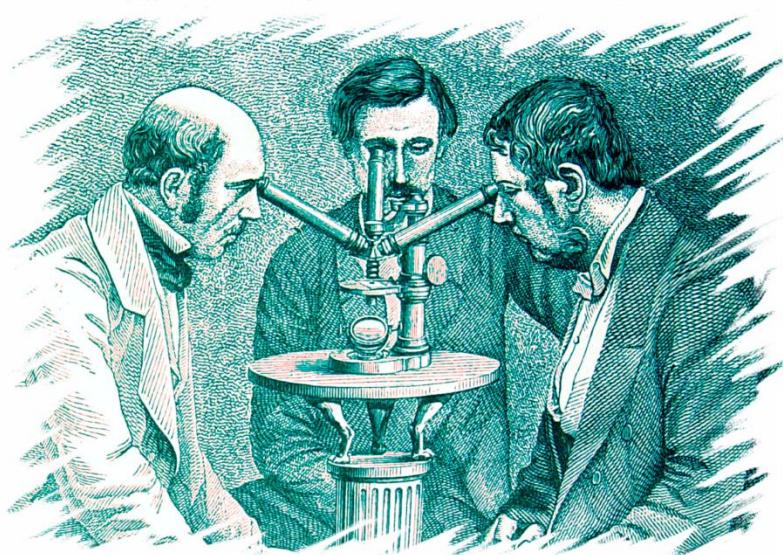
# Chemistry & Chemical Technology





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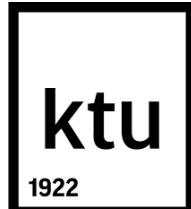


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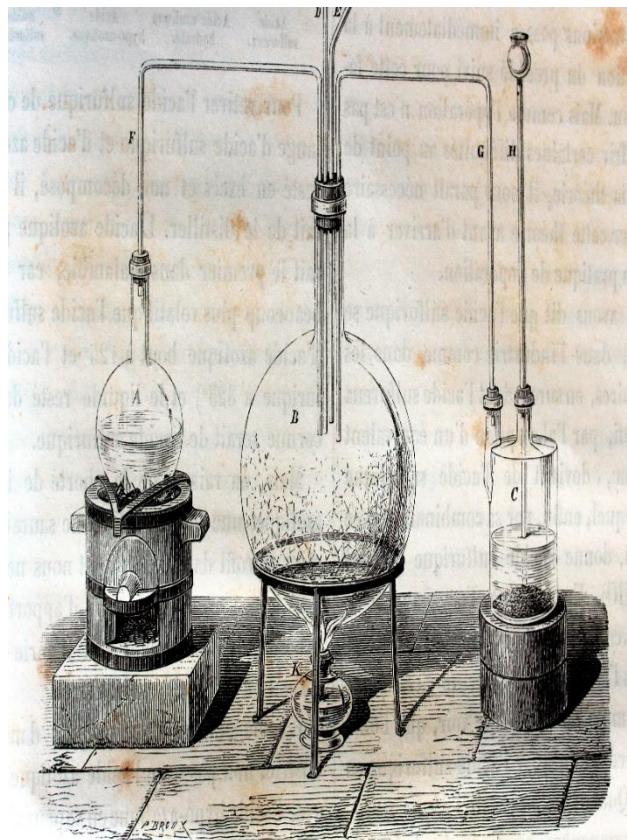
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# Conference Program

**16<sup>th</sup> May**

**Venue:** Lithuanian Academy of Sciences, Gedimino av. 3, Vilnius

Time	Presenter	Institution	Title of the Lecture
8:00 – 9:00	<b>Registration of participants</b>		
9:00 – 9:10	<b>Welcome speech of Vilnius University Rector Prof. A. Zukauskas</b>		
9:10 – 9:15	<b>Welcome speech of Vilnius University Faculty of Chemistry and Geosciences Dean Prof. A. Beganskiene</b>		
9:15 – 9:45	Invited Speaker prof. dr. Fabio Marchetti	University of Camerino, Italy	Novel composite materials for antimicrobial applications
9:45 – 10:15	Invited Speaker prof. dr. Zineb Mekhalif	Namur University, Belgium	Electrochemistry and Surface Chemistry: a powerful combination for nanotechnology
10:15 – 10:45	Invited Speaker prof. dr. Ismail Hakki Boyaci	Hacettepe University, Ankara, Turkey	Raman and SERS-based detection of Gene and Microorganisms
10:45 – 11:45	<b>Poster session I and coffee break</b>		
11:45 – 12:15	Invited Speaker dr. Magdalena Oćwieja	Polish Academy of Sciences, Krakow, Poland	Noble metal nanoparticle layers of tunable coverage, structure and charge
12:15 – 12:45	Invited Speaker prof. dr. Sheng-Tung Huang	National Taipei University of Technology, Taiwan	Design strategies and applications of self-immolative chemical probes for biosensing
12:45 – 13:45	<b>Lunch Break (free time)</b>		
13:45 – 14:00	Tadas Matijošius	Center for Physical Sciences and Technology, Lithuania	Penetration of titanium into alumina nanopores after atomic layer deposition or magnetron sputtering
14:00 – 14:15	Prof. dr. Aušra Valiūnienė	Vilnius University, Lithuania	Fast Fourier transform electrochemical impedance spectroscopy for monitoring surface modification
14:15 – 14:30	Aušra Adomėnienė	Kaunas University of Technology, Lithuania	Enzyme inhibitory activity of hydroethanolic extract of yam ( <i>dioscorea caucasica</i> lipsky) leaves

14:30 – 15:00	<b>Coffee break</b>		
15:00 – 15:15	Lijana Dienaitė	Kaunas University of Technology, Lithuania	Antioxidant capacity and phytochemical composition of guelder-rose berry pomace extracts
15:15 – 15:30	Prof. dr. Artūras Katelnikovas	Vilnius University, Lithuania	Rare Earth Elements: Industrial Applications
15:30 – 15:45	Dobrochna Rabie	Nicolaus Copernicus University in Toruń, Poland	Determination of storage conditions of refined rapeseed oil fortified with phenolic acid esters
15:45 – 16:00	Dr. Alanas Petrauskas	Aukštieji algoritmai	It's not what we know – it's how we think!
16:00 – 17:00	<b>Poster session II</b>		
17:00 – 17:15	<b>The Best Posters Awards and Conference Closing Ceremony</b>		
18:00 – 20:00	<b>Conference Gala dinner</b>		

POSTER SESSION I 10:45 – 11:45		
Inorganic chemistry		
P01	R. Aukštakojytė, J. Gaidukevič, J. Barkauskas	MALONIC ACID ASSISTED REDUCTION OF GRAPHITE OXIDE: STRUCTURAL CHARACTERISATION
P02	K. Baltakys, G. Sarapajevaite, V. Rudelis	WAYS OF SULFUR WASTE RE-USE UNDER HYDROTHERMAL CONDITIONS
P03	M. Baublytė, M. Liubinienė, A. Beganskiene	HYDROGEL AND ENZYMES COMBINATION FOR PAPER DOCUMENTS CLEANING
P04	A. Bronušienė, I. Ancutienė	XRD STUDY OF THIN SnS FILMS ON FTO GLASS
P05	I. Grigoraviciute-Puroniene, V. Vegelyte, A. Kareiva	SYNTHESIS OF LOW CRYSTALLINE CALCIUM DEFICIENT HYDROXYAPATITE GRANULES
P06	G. Inkrataitė, A. Popov, R. Skaudžius	PREPARATION AND CHARACTERIZATION OF LUAG AND YAG BASED SCINTILLATION MATERIALS
P07	M. M. Kaba, A. Smalenskaite, I. Morkan, A. Kareiva	ON THE WET CHEMISTRY PREPARATION OF LAYERED DOUBLE HYDROXIDE AND MIXES-METAL OXIDE COATINGS
P08	D. Karoblis, A. Zarkov, A. Kareiva	SYNTHESIS OF $(1-x)\text{BaTiO}_3 \cdot x\text{BiMnO}_3$ SOLID SOLUTIONS VIA SOL-GEL METHOD
P09	N. Kybartienė, G. Urbonavičiūtė	INFLUENCE OF CALCINED CLAY ON THE EARLY HYDRATION OF ANHYDRITE BINDING MATERIAL
P10	I. Knabikaitė, K. Baltakys, T. Dambrauskas, A. Eisinas	THE INFLUENCE OF COBALT IONS ON COMPOUNDS FORMATION PROCESS IN $\text{CaO-SiO}_2\text{-Al}_2\text{O}_3\text{-H}_2\text{O}$ SYSTEM

<b>P11</b>	A.Kunciute, R.Ivanauskas, A.Ivanauskas	COPPER-DOPED TIN(II) SELENIDE THIN FILMS
<b>P12</b>	I. Lebedyte, <u>I.Mikalauskaite</u> , G. Pleckaityte, A. Beganskiene, A. Kareiva	UPCONVERSION LANTHANIDE-DOPED NAYF4 NANOCRYSTALS COATED WITH SILICA SHELL
<b>P13</b>	<u>I. Mikalauskaitė</u> , G. Plečkaitytė, K. Paulauskaitė, A. Beganskienė	CONTROLING UPCONVERSION EMISSION OUTCOME IN Yb <sup>3+</sup> /Er <sup>3+</sup> SYSTEMS
<b>P14</b>	<u>M. Misevicius</u>	LUMINESCENCE OF Eu(II) DOPED AND Dy(III) CODOPED SrAl <sub>4</sub> O <sub>7</sub>
<b>P15</b>	<u>D. Monstvilaite</u> , R. Kaminskas	INFLUENCE OF CALCINED MICA CLAY ON SULFATE ATTACK OF CEMENT STONE
<b>P16</b>	<u>M. Norkus</u> , J.Aglinskaitė, A.Katelnikovas, P.Vitta, R. Skaudžius	ONE-STEP PHOSPHOR IN GLASS SYNTHESIS AND CHARACTERIZATION
<b>P17</b>	<u>A. Pakalniškis</u> , R. Skaudžius	GdPO <sub>4</sub> /Eu/Yb-Tm BASED PHOSPHOR SYNTHESIS AND ANALYSIS
<b>P18</b>	<u>E. Prichockiene</u> , R. Siauciunas	CARBONATION OF α-C <sub>2</sub> SH AND ITS CALCINATION PRODUCTS
<b>P19</b>	<u>G. Rimkutė</u> , J. Gaidukevič, V. Gurevičienė, J. Razumienė, I. Šakinytė	SYNTHESIS OF THERMALLY REDUCED GRAPHENE OXIDE AND ITS APPLICATION FOR UREA BIOSENSOR WITH IMPROVED LONG-TERM STABILITY
<b>P20</b>	<u>D. Rubinaite</u> , T. Dambrauskas, K. Baltakys	THE SYNTHESIS OF BELITE–CALCIUM SULFOALUMINATE CEMENT AND ITS PROPERTIES
<b>P21</b>	<u>L. Sinusaite</u> , I. Grigoraviciute-Puroniene, A. Popov, A. Kareiva, A. Zarkov	CONTROLLABLE SYNTHESIS OF TRICALCIUM PHOSPHATE (TCP) POLYMORPHS BY WET PRECIPITATION: EFFECT OF WASHING PROCEDURE
<b>P22</b>	<u>G. Smalakys</u> , R. Šiaučiūnas	THE IMPACT OF RAW MEAL COMPOSITION ON LOW- BASE CALCIUM SILICATE HYDRATES SYNTHESIS
<b>P23</b>	<u>A. Šmigelskytė</u> , Ž. Takulinskas, J. Skirbutas	INFLUENCE OF RAW MEAL COMPOSITION ON SINTERING AND CARBONATION OF CALCIUM SILICATES
<b>P24</b>	<u>V. Valančienė</u> , J. Rugevičiūtė	GRANITE DUST – NON-PLASTIC AND FLUXING ADDITIVE FOR BUILDING CERAMICS
<b>P25</b>	<u>L. Valeikiene</u> , R. Paitian, I. Grigoraviciute-Puroniene, A. Kareiva	SOL-GEL SYNTHESIS OF MG(X)/AL (X = MN, CO, NI, CU, ZN) LAYERED DOUBLE HYDROXIDES
<b>P26</b>	<u>N. Žmuidzinavičienė</u> , A. Šulčius, E. Griškonis	CORROSION OF ELECTROLYTIC MANGANESE COATINGS IN 3% NaCl SOLUTION
<b>Organic chemistry</b>		
<b>P27</b>	<u>A. Akmanov</u> , D. Gudeika	ROOM TEMPERATURE PHOSPHORESCENCE OF THIANTHRENE COMPOUNDS
<b>P28</b>	<u>B.Balandis</u> , K.Anusevičius, B. Sapijanskaitė, V.Mickevičius	SYNTHESIS OF NOVEL 1,3-DISUBSTITUTED 5- OXOPYRROLIDINES
<b>P29</b>	S. Grigalevicius, D. Tavgeniene, <u>D. Blazevicius</u> , B. Zhang, S. Sutkuviene	BIPOLAR PHENOXAZINE-BASED COMPOUNDS AS NEW HOST MATERIALS FOR GREEN PHOSPHORESCENT OLEDS

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P31	V. Dudutienė, A. Zubrienė, J. Kazokaitė, D. Matulis	DEVELOPMENT OF FLUORINATED BENZENESULFONAMIDES AS CARBONIC ANHYDRASE IX INHIBITORS
P32	B. Grybaitė, R. Vaickelionienė, V. Mickevičius	SYNTHESIS OF NOVEL N-ARYL-N-POLYSUBSTITUTED THIAZOLYL- $\alpha$ -ALANINES
P33	M. Iškauskienė, A. Urbonavičius, G. Ragaitė, M. Dagilienė, F. A. Sløk, A. Šačkus1,2	SYNTHESIS AND STRUCTURE DETERMINATION OF ALKYL N-(N-Boc-PIPERIDINYL)PYRAZOLECARBOXYLATES
P34	V. Jakubkienė, G. E. Valiulis, M. Žvirblis, G. Žvinys, A. Zubrienė, D. Matulis	SYNTHESIS AND HDAC INHIBITORY ACTIVITY OF PYRIMIDINE-BASED HYDROXAMIC ACIDS
P35	A. Jankūnaitė, V. Paketurytė, A. Zakšauskas, E. Čapkauskaitė	SYNTHESIS AND BINDING ANALYSIS OF CARBONIC ANHYDRASES INHIBITORS – 1,2-DISUBSTITUTED 6-CHLOROBENZIMIDAZOLE-5-SULFONAMIDES
P36	A. Jurys, T. Javorskis, E. Orentas	SYNTHESIS AND APPLICATIONS OF DITHIADIAZOCANES
P37	E. Kasparavičius, T. Malinauskas, V. Getautis	INVESTIGATION STABILITY OF OXIDIZED spiro-MeOTAD USED IN PEROVSKITE SOLAR CELLS
P38	P. Kaziukonytė, E. Kazlauskas, A. Zubrienė, A. Brukštus	SYNTHESIS OF POTENTIAL HSP90 AND HDAC MULTITARGET INHIBITORS
P39	A. Klevinskas, I. Tumosienė, I. Jonuškienė, K. Kantminienė	SYNTHESIS OF SHIFF BASES FROM 3-[(4-METHOXYPHENYL)AMINO]PROPANEHYDRAZIDE AND THEIR ANTIBACTERIAL ACTIVITY
P40	C.-W. Liao, Y.-C. Hsh, C.-C. Chu, C.-H. Chang, G. Krucaite, D. Volyniuk, J. V. Grazulevicius, S. Grigalevicius	AGGREGATION-INDUCED EMISSION TETRAPHENYLETHENE TYPE DERIVATIVES FOR BLUE TANDEM ORGANIC LIGHT-EMITTING DIODES
P41	S. Macionis, N. Sohrab, D. Gudeika, D. Volyniuk, J. V. Grazulevicius	SYNTHESIS AND INVESTIGATION OF THIOXANTHONE BASED COMPOUNDS EXHIBITING TADF, AIEE AND RTP EFFECTS
P42	M. Malikėnas, L. Stančaitis, G. Petraitytė, V. Masevičius	SYNTHESIS OF 4-ARYL-2-CYANO-6-(4-METHOXYPHENYL)-5-PHENYLFURO[2,3-d]PYRIMIDINES VIA Pd(0) CATALYSED REACTIONS. STUDY ON PHOTOPHYSICAL PROPERTIES OF NON-LINEAR HETEROCYCLIC COMPOUNDS
P43	V. Malinauskienė, M. Iškauskienė, A. Kveselytė, I. Nedzinskaitė, L. Burlėgaitė, A. Šačkus.	INDOLE CARBOXYLIC ACIDS AS STARTING POINT TOWARDS HETEROARYL INDOLES

<b>P44</b>	M. Stasevych, V. Zvarych, V. Novikov, V. Vovk, Š. Žukauskas, <u>V. Mickevičius</u>	(9,10-DIOXOANTRACEN-1-YL)HYDRAZONES WITH AMIDOXIME MOIETY
<b>P45</b>	<u>V. Milišiūnaitė</u> , E. Arbačiauskienė, E. Řezníčková, R. Jorda, V. Malínková, A. Žukauskaitė, W. Holzer, V. Kryštof, A. Šačkus	INVESTIGATION OF SYNTHESIS AND ANTI-MITOTIC ACTIVITY OF NOVEL 2H-PYRAZOLO[4,3-c]PYRIDINES
<b>P46</b>	I. Misiūnaitė, V. Mikulėnaitė, V. Eiva, R. Bukšnaitienė, I. Karpavičienė	INVESTIGATION OF SYNTHETIC PATHWAY OF VARIOUS 2-(3-SUBSTITUTED PROP-2-YNYLTHIO) IMIDAZOLES via ELECTROPHILIC CYCLIZATION REACTIONS
<b>P47</b>	<u>B. Razmienė</u> , V. Dambrauskiene, E. Arbačiauskienė, E. Řezníčková, A. Žukauskaitė, V. Kryštof, Algirdas Šačkus	SYNTHESIS AND BIOLOGICAL ACTIVITY OF 2,4,6,7-TETRASUBSTITUTED-2H-PYRAZOLO[4,3-c]PYRIDINES
<b>P48</b>	U. Rimkaitė, I. Karpavičienė, E. Orentas	SYNTHESIS OF NDI MODEL COMPOUNDS POSSESING STRAPPED – ALKENE MOIETY TO EXAMINE ARYL – ALKENE $\pi - \pi$ INTERACTION
<b>P49</b>	<u>J.Solovjova</u> , M. Dagilienė, V. Dargytė, F. A. Sløk, A. Šačkus	SYNTHESIS OF NOVEL FUSED PYRAZOLE-AZEPANE DERIVATIVES
<b>P50</b>	U. Šachlevičiūtė, G. Kliučinskaitė, G. Petkevičiūtė, R. Jankauskas, N. Kleizienė, F. A. Sløk, A. Šačkus	SYNTHESIS OF NOVEL CONSTRAINED ANALOGUES OF $\gamma$ -AMINOBUTYRIC ACID (GABA) VIA THE Rh(I)-CATALYSED CONJUGATED ADDITION REACTION OF ARYLBORONIC ACIDS
<b>P51</b>	S. Grigalevičius, <u>D. Tavgenienė</u> , G. Kručaitė, R. Grinienė, D. Blaževičius, M. Eidimtas, Y.-P. Wang, S.-R. Tsai, Ch.-H. Chang	NEW (BI)PHENYL SUBSTITUTED 9-(2,2-DIPHENYLVINYL)CARBAZOLES AS HOLE TRANSPORTING MATERIALS FOR EFFICIENT RED PHOLEDs
<b>P52</b>	I. Styraitė, <u>I. Tumosienė</u> , I. Jonuškienė, K. Kantminienė	SYNTHESIS OF ISATIN HYDRAZONES AND INVESTIGATION OF THEIR ANTIOXIDANT AND ANTIBACTERIAL ACTIVITY

## POSTER SESSION II

**16:00 – 17:00**

### Analytical chemistry

<b>P53</b>	<u>B. Brasiūnas</u> , E. Baliūnaitė, E. Bučmys, A. Popov, A. Ramanavičiene	IMMUNOSENSOR FOR HUMAN GROWTH HORMONE DETECTION BASED ON INDIUM TIN OXIDE ELECTRODE WITH GOLD NANOSTRUCTURES
<b>P54</b>	<u>E. Dauksaite</u> , A. Ramanaviciene, A. Kausaite-Minkstimiene	SURFACE PLASMON RESONANCE IMMUNOSENSORS FOR HGH DETECTION
<b>P55</b>	<u>V. Kavaliauskas</u> , A. Žilionis	DETERMINATION OF PHTHALATES IN BOTTLED WATER BY ULTRA-HIGH PRESSURE LIQUID CHROMATOGRAPHY-TANDEM MASS SPECTROMETRY
<b>P56</b>	<u>V. Lisyte</u> , B. Brasius1, A. Popov, A. Ramanaviciene	GLUCOSE BIOSENSOR BASED ON GLUCOSE OXIDASE AND POLYANILINE NANOFIBERS

### Applied chemistry

<b>P57</b>	<u>O. Aleknavičiūtė</u> , R. Baranauskienė, P. R. Venskutonis	FRACTIONATION OF HEMP EXTRACTS BY USING SUPERCritical CARBON DIOXIDE AND CO-SOLVENT ETHANOL
<b>P58</b>	<u>G. Aleliūnaitė</u> , R. Baranauskienė, E. Dambrauskienė, P.R. Venskutonis	AROMA PROFILE AND TOTAL PHENOLICS IN LEMON BALM AND WHITE HOREHOUND ESSENTIAL OILS AND WATER EXTRACTS
<b>P59</b>	<u>A. Banytė</u> , R. Baranauskienė, R. Žvirdauskienė, P.R. Venskutonis	AROMA PROFILE, TOTAL PHENOLICS AND ANTIMICROBIAL ACTIVITY OF SPEARMINT AND PEPPERMINT ESSENTIAL OILS AND WATER EXTRACTS
<b>P60</b>	<u>R. Biškauskaitė</u> , V. Valeika	APPROACH TO GREENER PROCESS: ENZYMATIC PICKLING OF HIDE
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# USE OF COAGULATION AND ADSORPTION FOR THE REMOVAL OF SANODURE GREEN DYE BY GROUNDWATER TREATMENT RESIDUALS

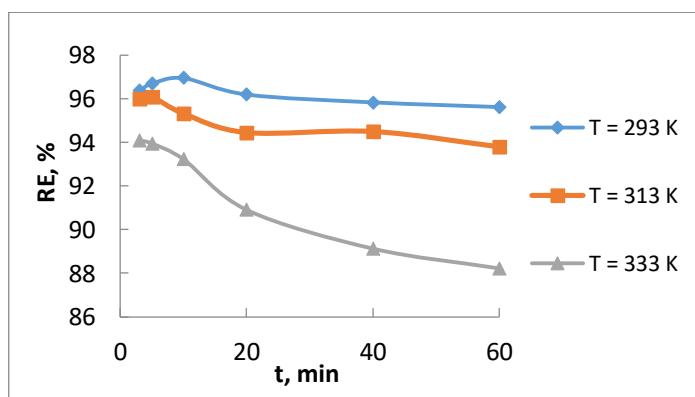
E. Zubrytė<sup>1\*</sup>, A. Gefenienė<sup>1,2</sup>, D. Kaušpēdienė<sup>1</sup>, S. Jankauskas<sup>1</sup>, R. Ragauskas<sup>1</sup>

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Sanodure Green LWN anionic azo dye is a commercial product used for dyeing of anodized aluminium. The dye deposited on the surface of aluminium oxide provides the transparent layer that reflects the colour [1]. Colour removal from wastewater is still a major challenge [2]. Several methods including coagulation-flocculation, adsorption, advanced oxidation processes, membrane techniques and biological degradation have been applied for decolorization of wastewater [3, 4]. In this work, a combined process of coagulation-flocculation and adsorption of Sanodure Green LWN dye was studied using groundwater treatment residuals (GWTR). The solid waste with the main component of ferric oxide/hydroxide represents a material with a dual function. During the treatment of wastewater containing Sanodure Green LWN dye, in an acidic medium it can act as coagulant as well as adsorbent. The optimum conditions for the dye removal were studied varying coagulant-adsorbent dosage, contact time and temperature. Factors influencing the decolorization process such as solution pH and dye concentration were also discussed. The dye removal efficiency (RE) increased with decreasing pH values from 6 to 2. Initial dye concentration was varied from 50 to 1000 mg/L to obtain sorption isotherms at 20°C temperature. An increase in temperature from 20 °C to 60 °C produces a negative impact on the removal efficiency of Sanodure Green LWN dye. As shown in Fig. 1, at 20 °C temperature the optimum time for the dye removal efficiency was obtained at 10 min. At higher temperature, it gradually decreases with time. The low cost inherently formed groundwater treatment residuals can be considered as an effective material on removing Sanodure Green LWN dye at short time periods.



**Fig. 1.** Effect of contact time and temperature on the removal efficiency (RE) of the Sanodure Green LWN dye from 100 mg/L solution.

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# CORROSION OF ELECTROLYTIC MANGANESE COATINGS IN 3% NaCl SOLUTION

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Corrosion properties of Mn coatings depend on their mechanical properties and electrodeposition conditions, therefore corrosion potentials of electrolytic Mn coatings deposited on mild steel substrate from the manganese ammonium sulphate bath (MASB) with 2.20 mmol/l Te(VI) additive at different cathodic current density (10–30 A/dm<sup>2</sup>) and temperatures (20–80°C) were measured in naturally aerated 3% aqueous NaCl solution at the initial immersion moment and potential change with time.

Investigation of corrosion of Mn coatings in 3% NaCl medium has led to the conclusion that Mn coatings interfere with Te in a similar manner as Se [1 – 3], and consequently the corrosion resistance of coatings increases in chloride solution.

At the initial moment of the immersion into 3% NaCl solution, the corrosion potentials of Mn coatings deposited from the MASB with 2.20 mmol/l Te(VI) additive at cathode current density 15 A/dm<sup>2</sup> and at temperatures in the range of 20°C–80°C, are very similar and fall into the -1250 – -1300 mV range. During the first day, corrosion potential of Mn coatings deposited from 20 °C MASB increased the most, namely up to -1100 mV, the one of the coating deposited at 40 °C increased very slightly, i.e. up to -1200 mV, while the potential for the coatings deposited from 60 °C and 80 °C MASB remained almost unchanged. During the 2–4 days, potentials of the Mn coatings deposited at 20°C, 40°C and 60°C gradually increased until -1070 mV, -1140mV and -1190 mV, respectively. During the 5–10 days, potentials of the Mn coatings deposited from 20 °C and 40 °C MASB remained stable, whereas the one for the coatings deposited at 60 °C continued to increase. Meanwhile, within 2–10 days potential of Mn coatings deposited at 80 °C increased very slightly up to -1250 mV, but its value remained the lowest. The calculated corrosion current strengths of Mn coatings has shown that Mn coatings electrodeposited from MASB with 2.20 mM Te (VI) additive at 20°C and 40°C and cathode current density 15 A/dm<sup>2</sup> corroded the fastest at the initial moment of the immersion into a corrosive medium. However, after 1 day corrosion slowed down from 4 to 2 times, whereas after 3–10 days these coatings corroded 2.5–3 times slower than at the moment of initial immersion into the corrosive medium.

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