



Field test of an active flap system on a multi-MW wind turbine

June 18, 2019. Cork, Ireland

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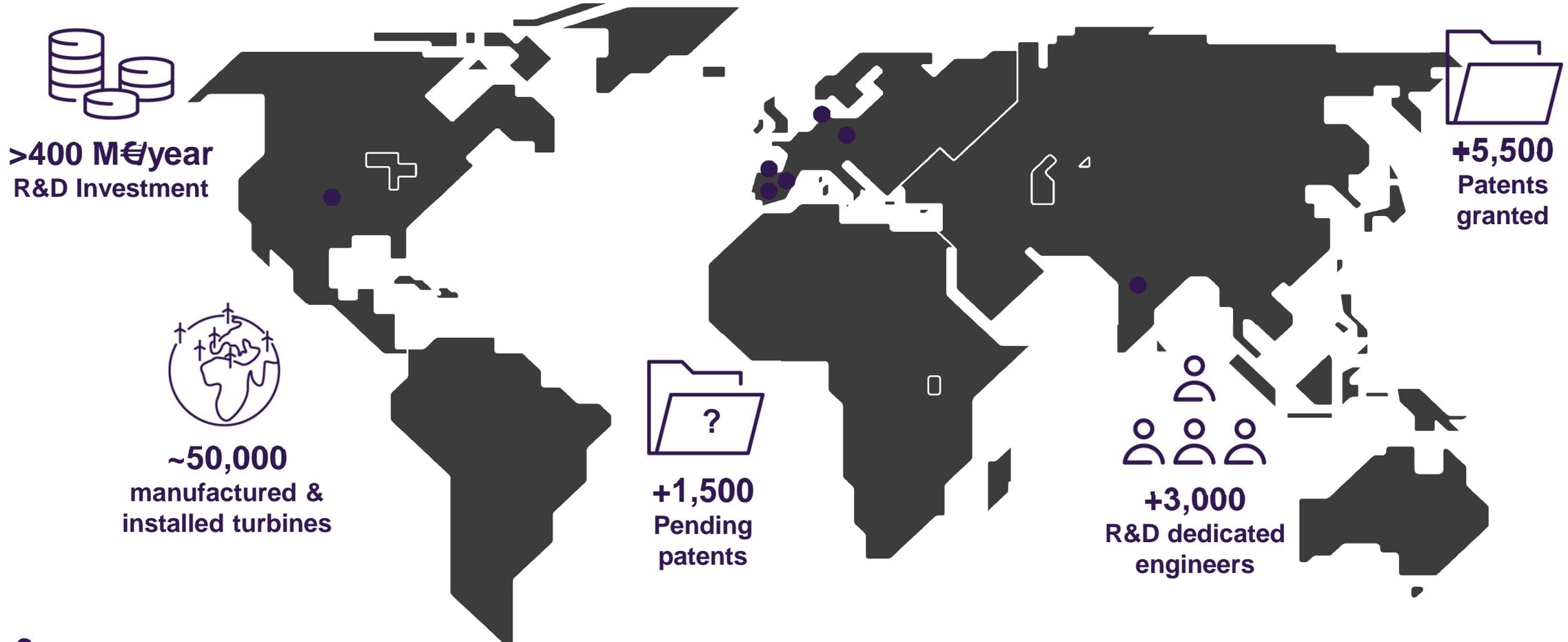
1. Short into to SGRE and Induflap2 project
2. Description of field measurement campaign
3. Results – statistics and time response
4. Summary

Siemens Gamesa – Key Facts¹



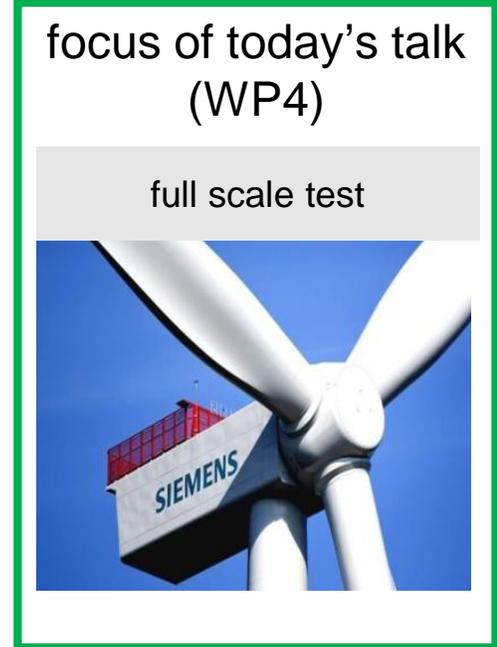
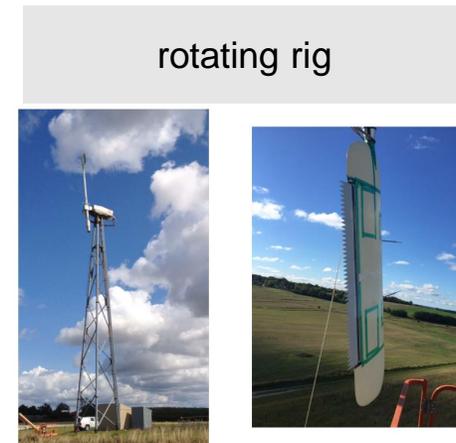
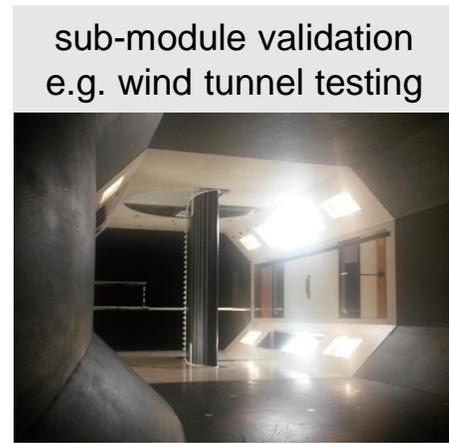
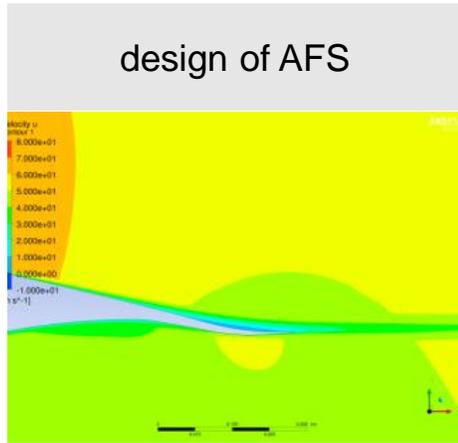
¹ End of December 2018

Technology & Innovation



● 7 Technology Centers: Bangalore (India), Boulder (USA), Brande (Denmark), Hamburg (Germany), Bilbao, Madrid & Pamplona (Spain)

Induflap2 – Active Flap System (AFS) design and validation



Simulation, modelling, and data analysis

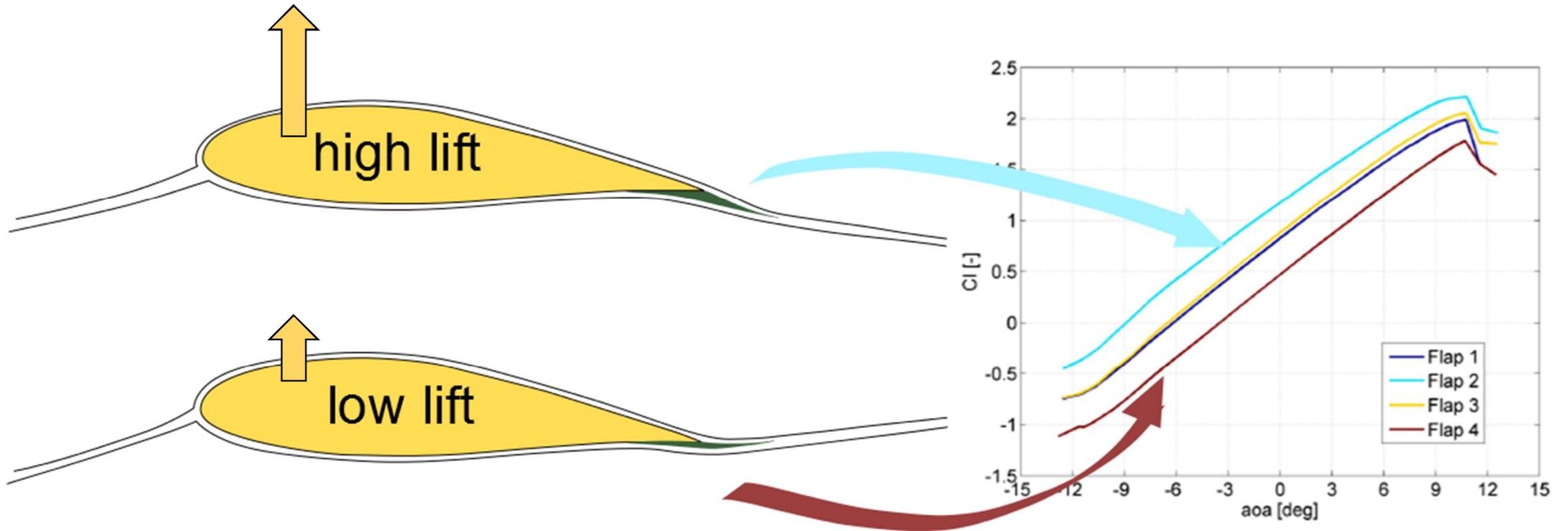
SIEMENS Gamesa
RENEWABLE ENERGY

 **REHAU**
Unlimited Polymer Solutions

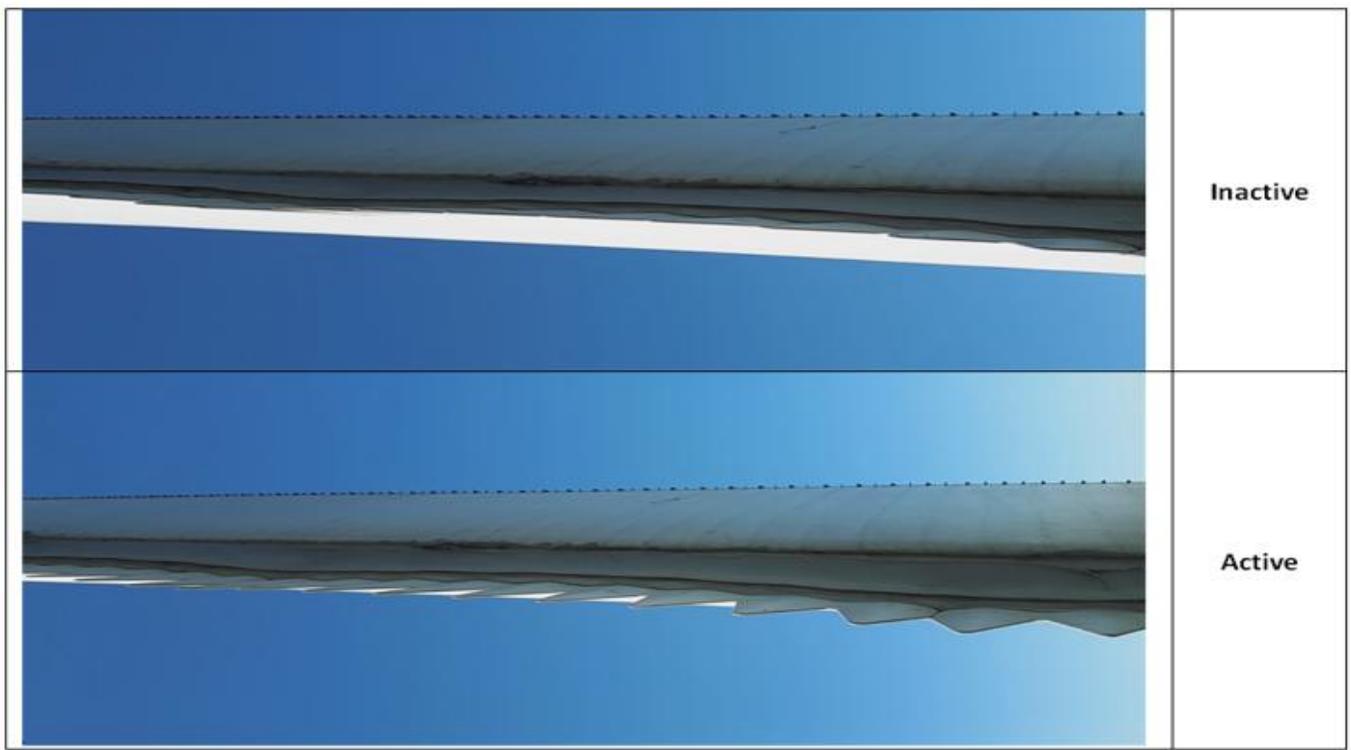
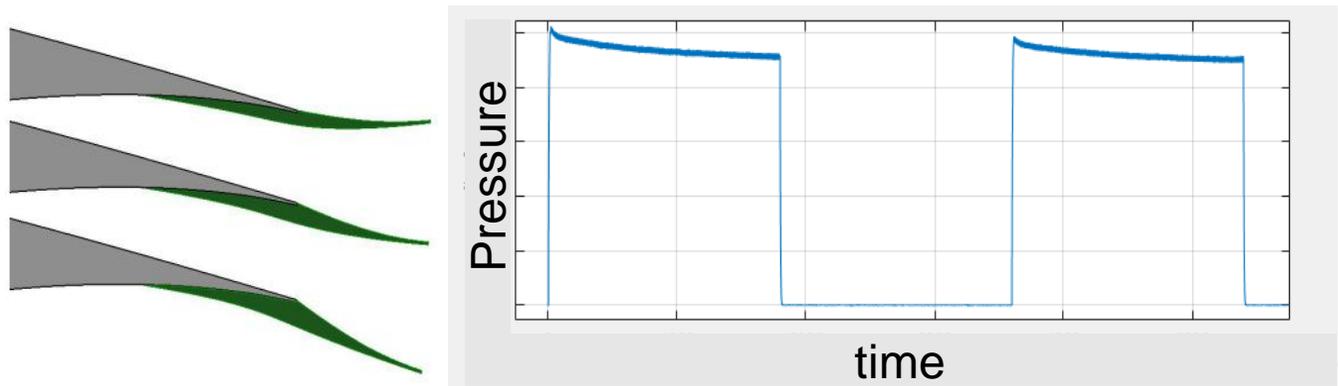
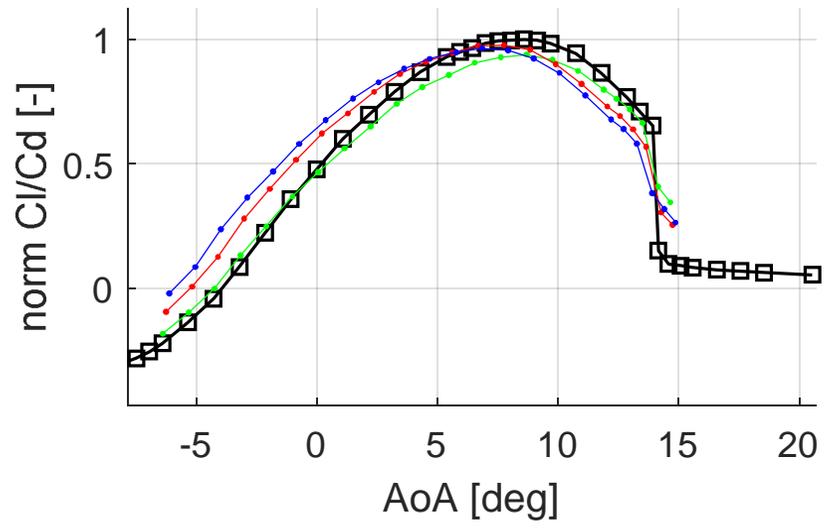
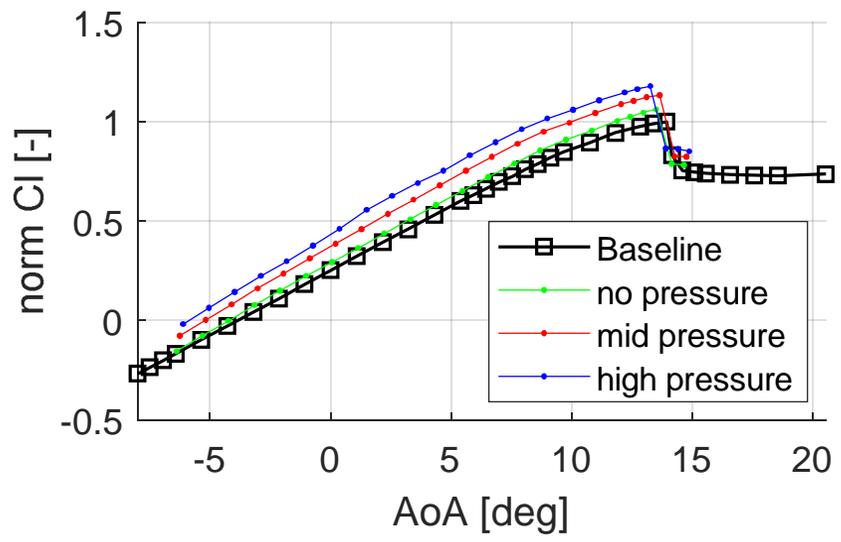
DTU


 **eUDP**
Energiteknologisk udvikling og demonstration

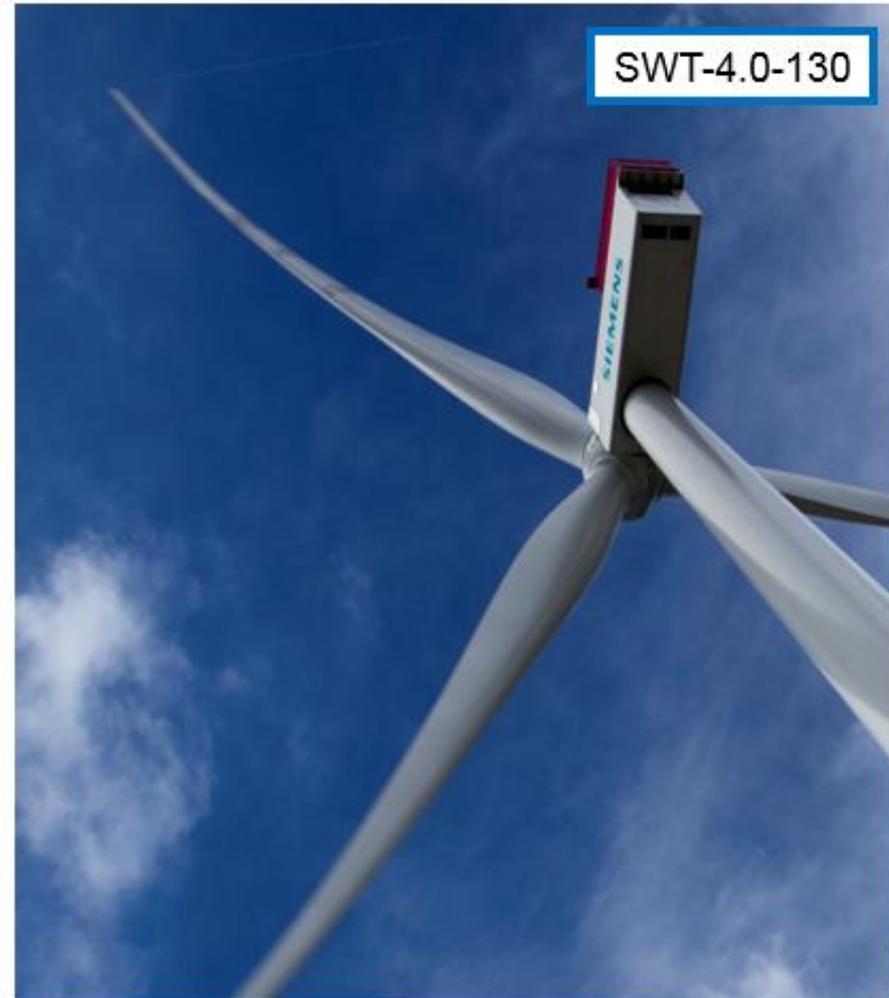
Active flaps.. How does it work



Active flap actuation



Measurement campaigns

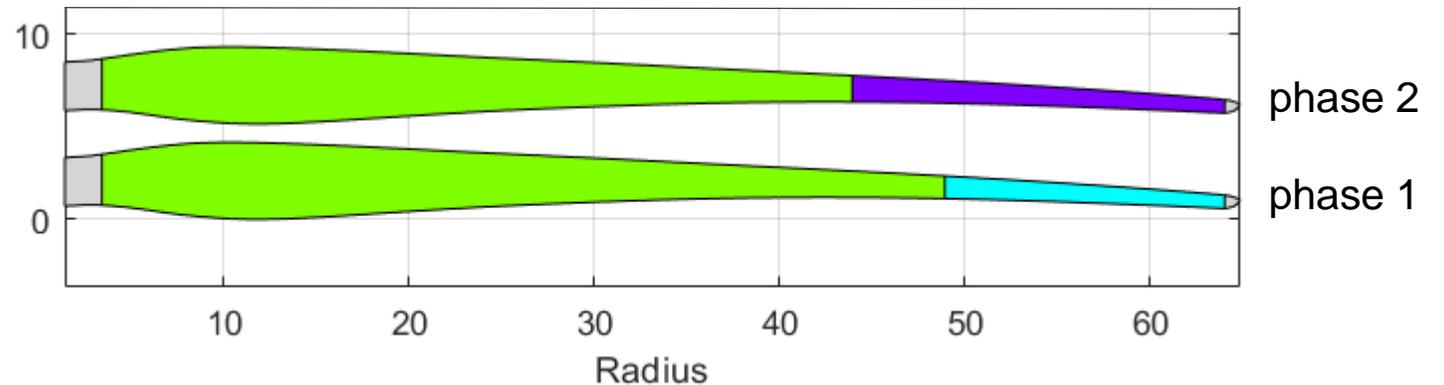


Measurement campaigns



View of AFS during phase 1

	Phase 1	Phase 2
Date	Oct 2017 – June 2018	Dec 2018 – June 2019
Turbine	SWT-4.0-130	SWT-4.0-130
AFS type	FT008_rev9	FT008_rev10
Extension	47.5 – 62.5 m	42.5 - 62.5 m



FT008_rev9:

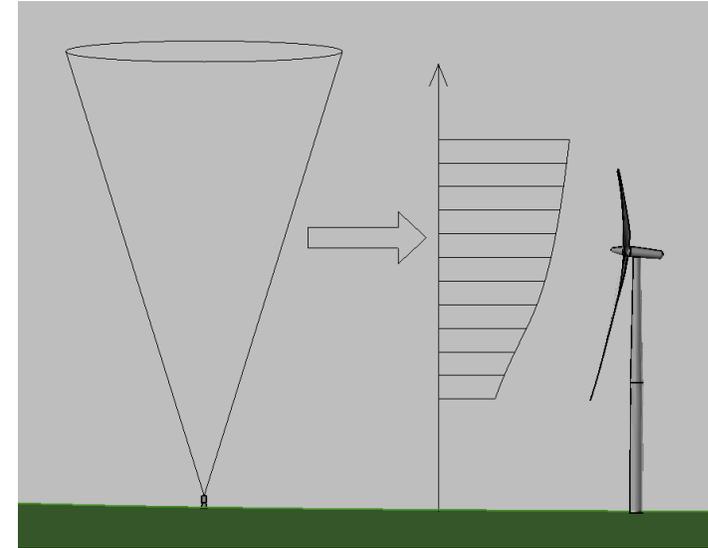
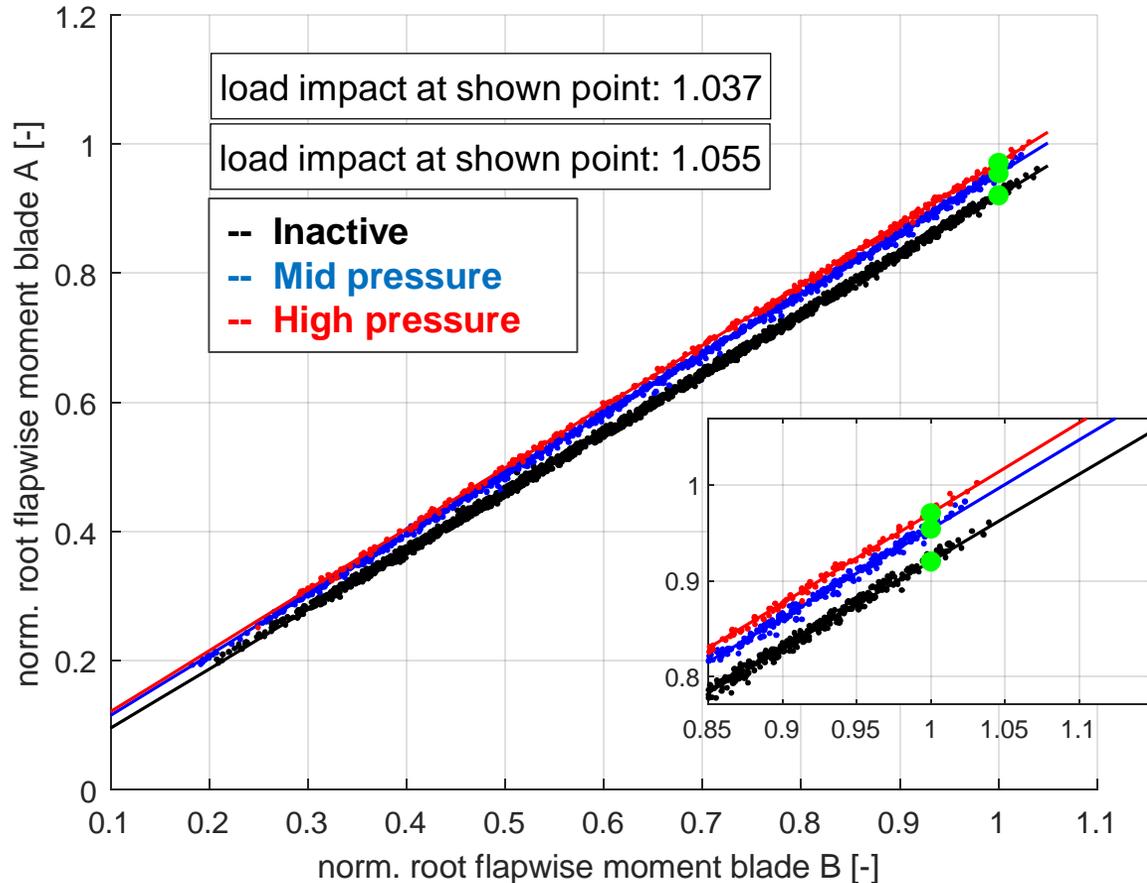
AFS with focus on ease of manufacturing and installation

FT008_rev10:

AFS with improved aerodynamic and elastic properties

Blade-2-blade load comparison

Example from phase 2 (FT008_rev10)

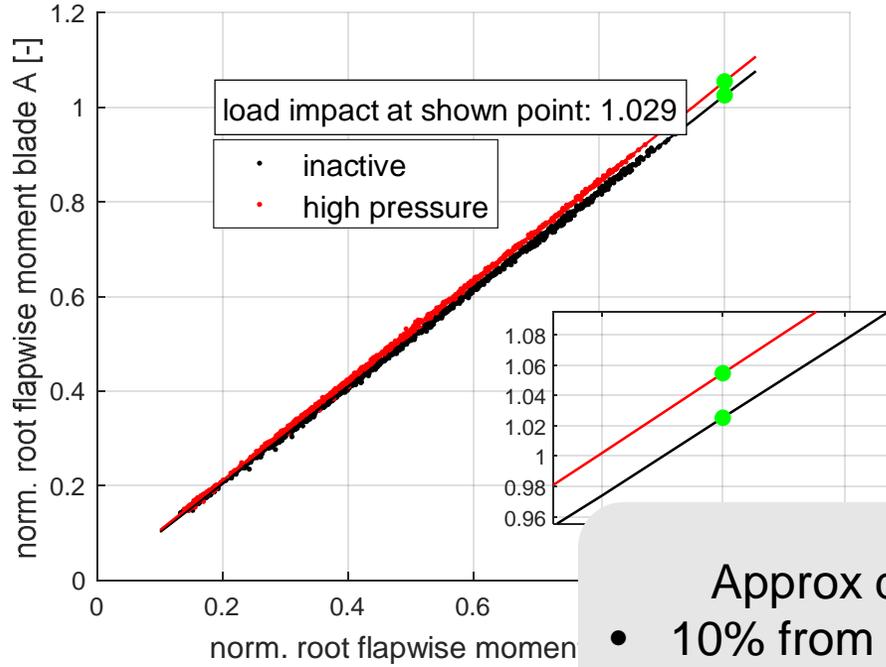


Blade-2-blade synchronous analysis helps to:

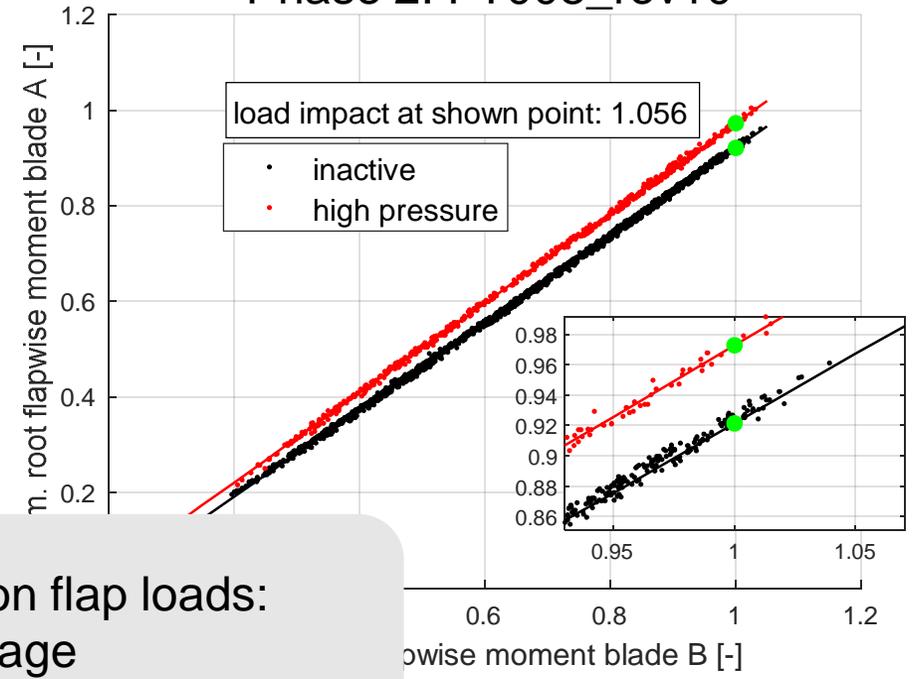
- Reduce the uncertainty related to period-2-period analysis
- Reduce uncertainty due to met-mast / turbine distance (both due to time offset and turbulence coherence issues)
- NOTE: it is important to filter independently for wind speeds above and below rated

Windspeed < 9.5 m/s

Phase 1: FT008_rev9



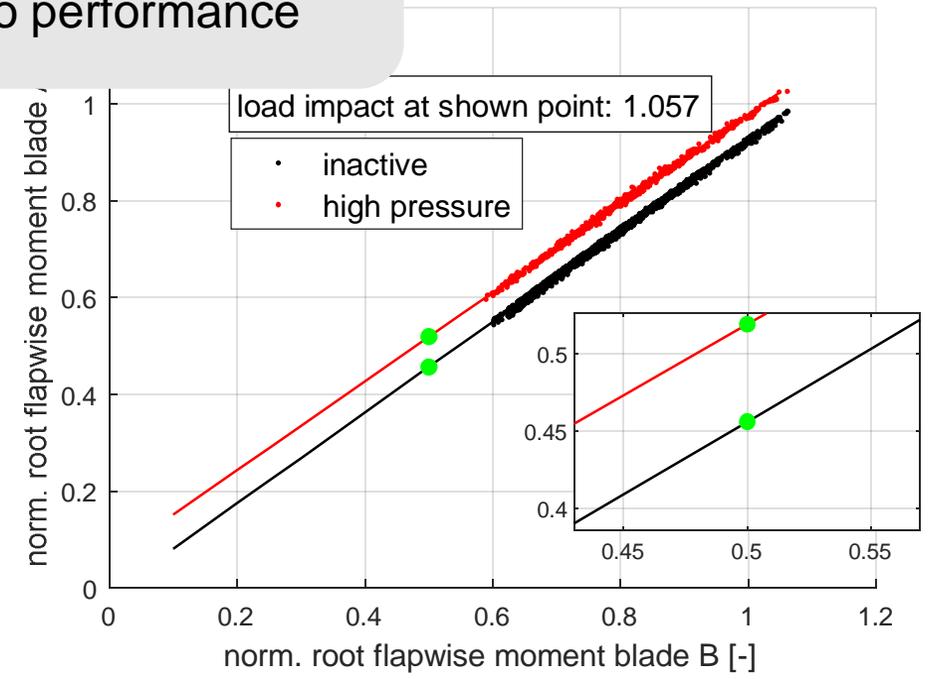
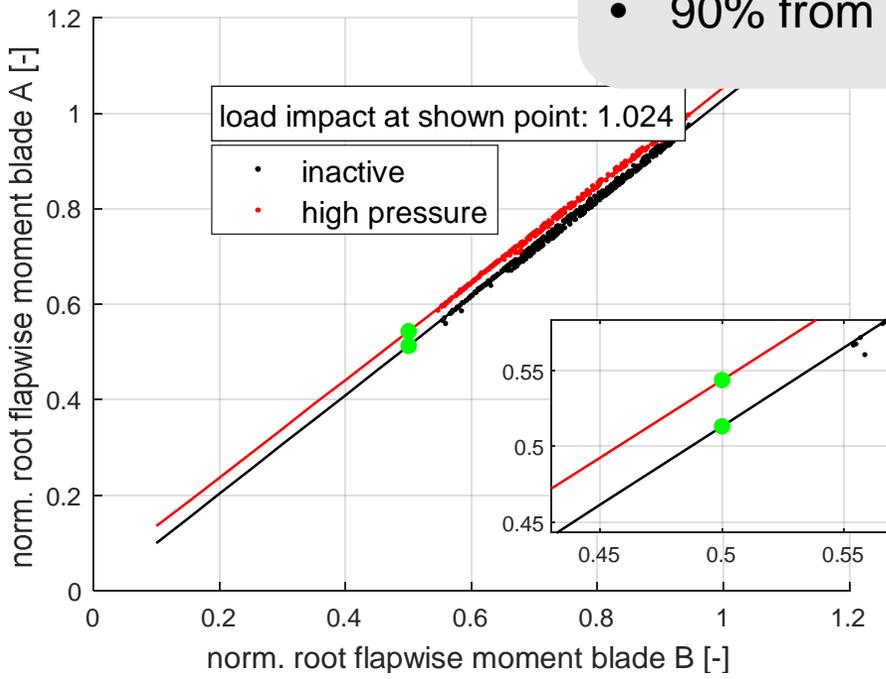
Phase 2: FT008_rev10



Approx double impact on flap loads:

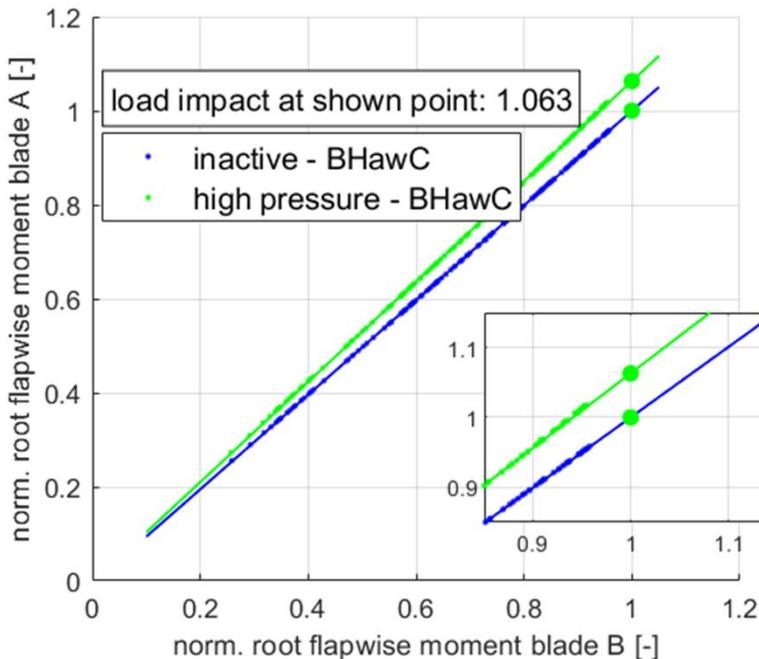
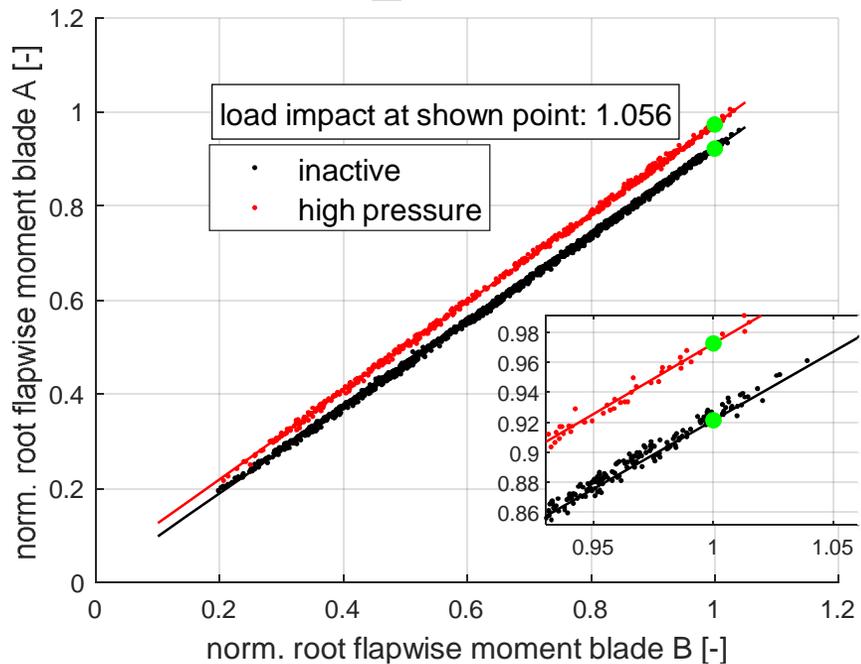
- 10% from increase coverage
- 90% from higher flap aero performance

Windspeed > 10 m/s

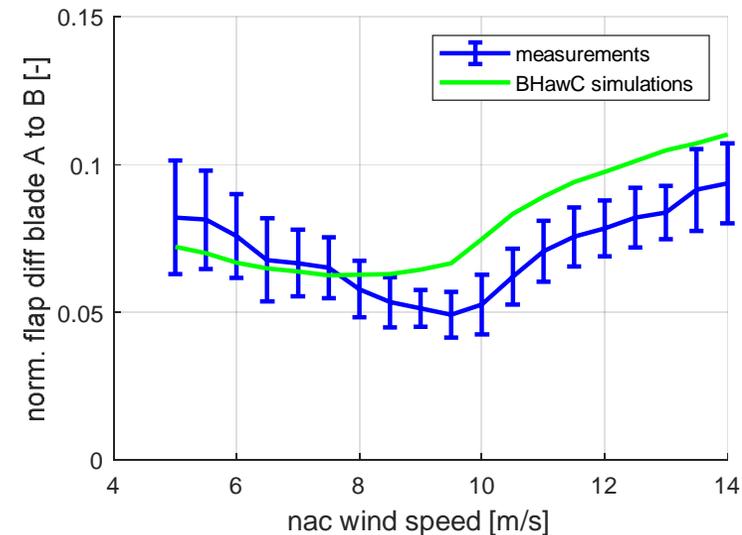
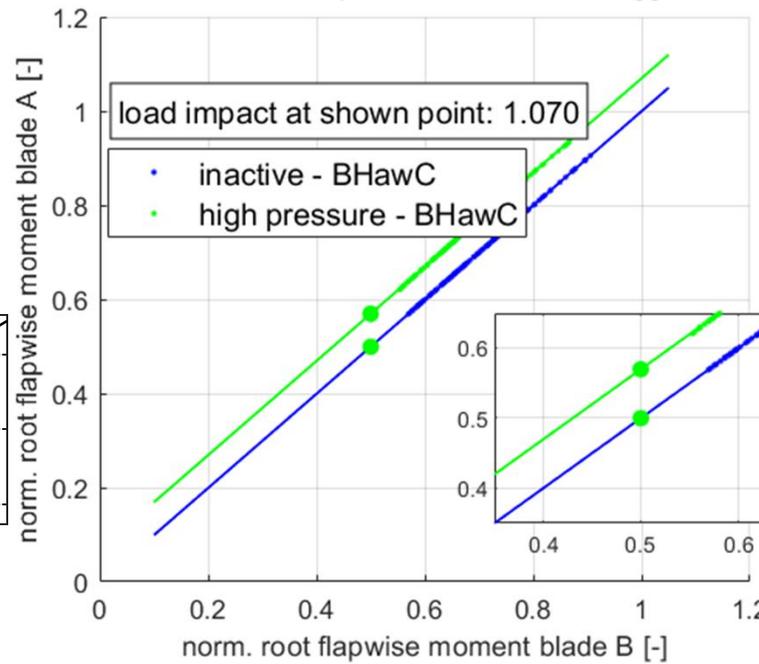
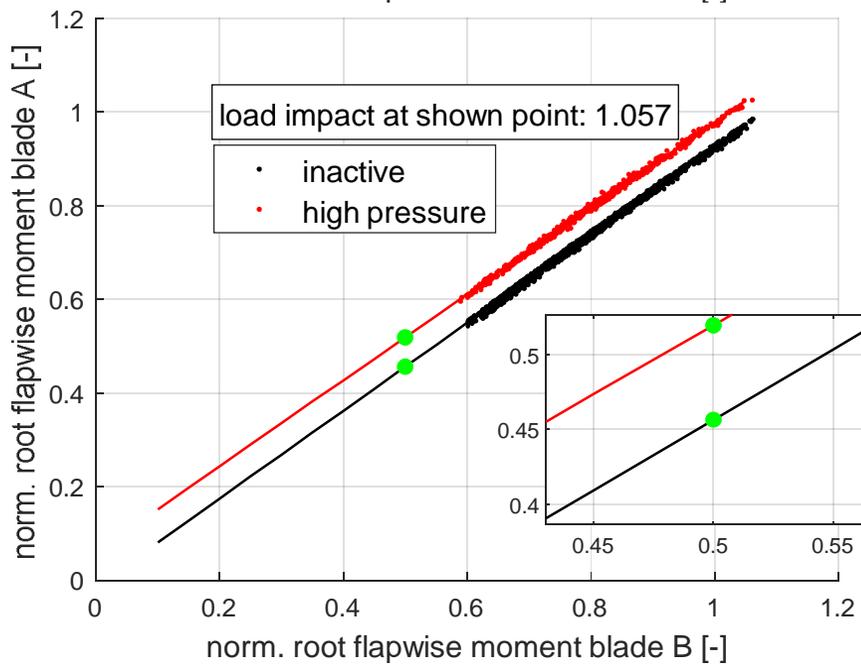


Phase 2: FT008_rev10: Measurements vs BHawC simulations

Windspeed < 9.5 m/s

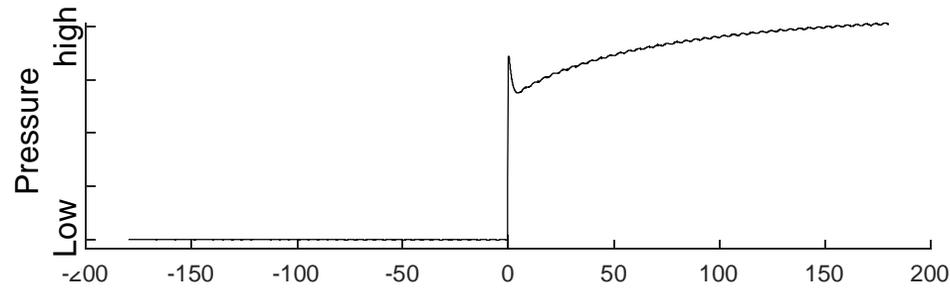


Windspeed > 10 m/s

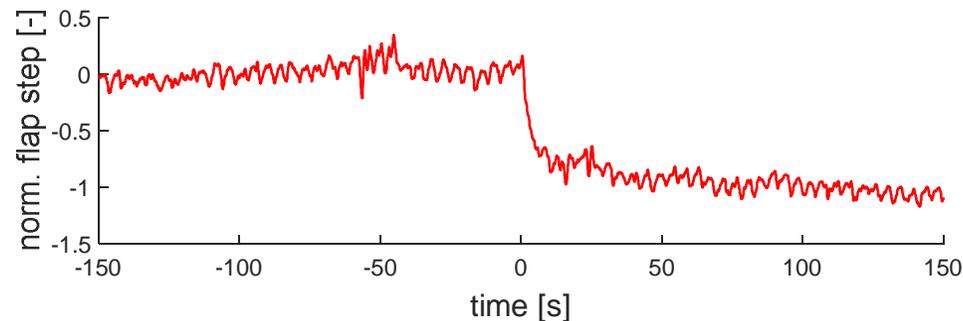
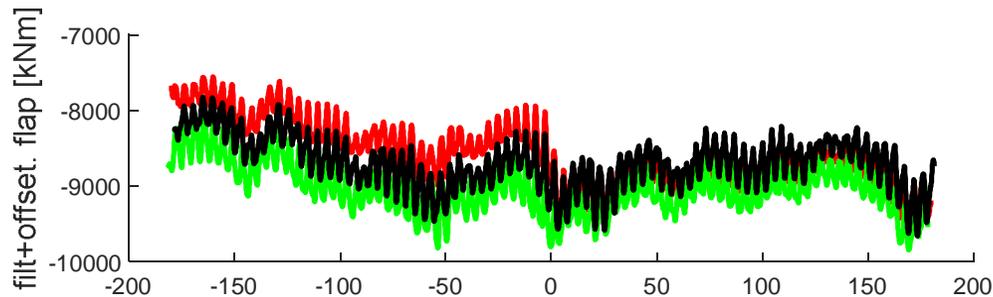
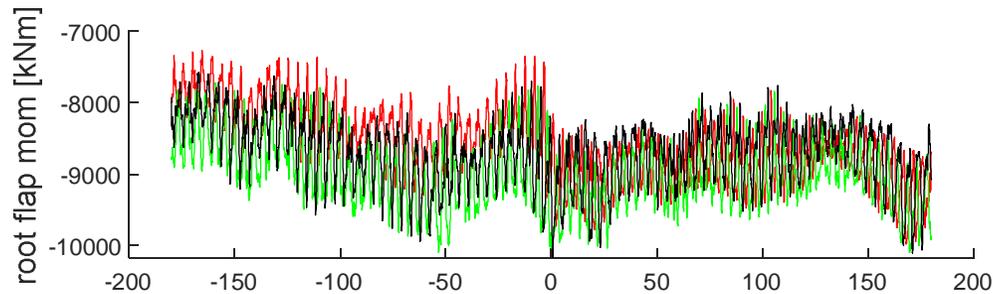


Transient step analysis methodology

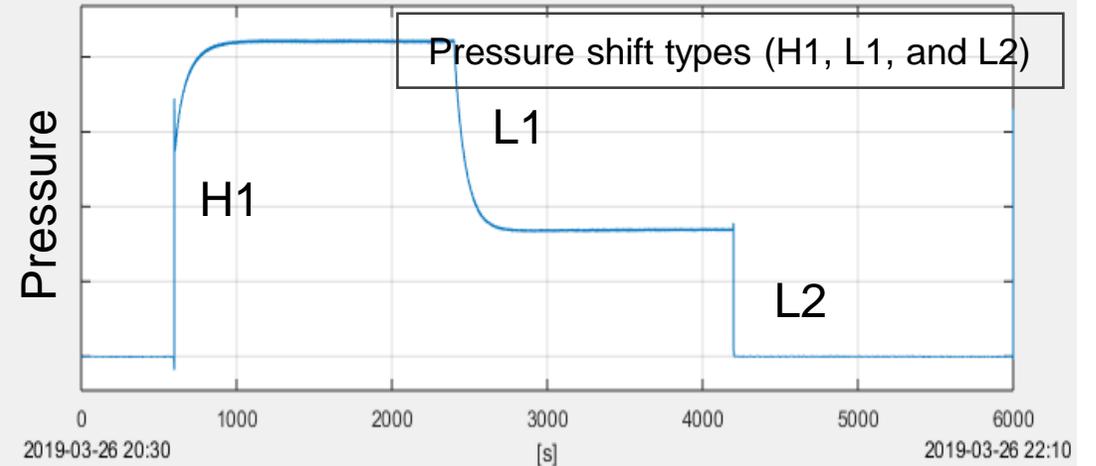
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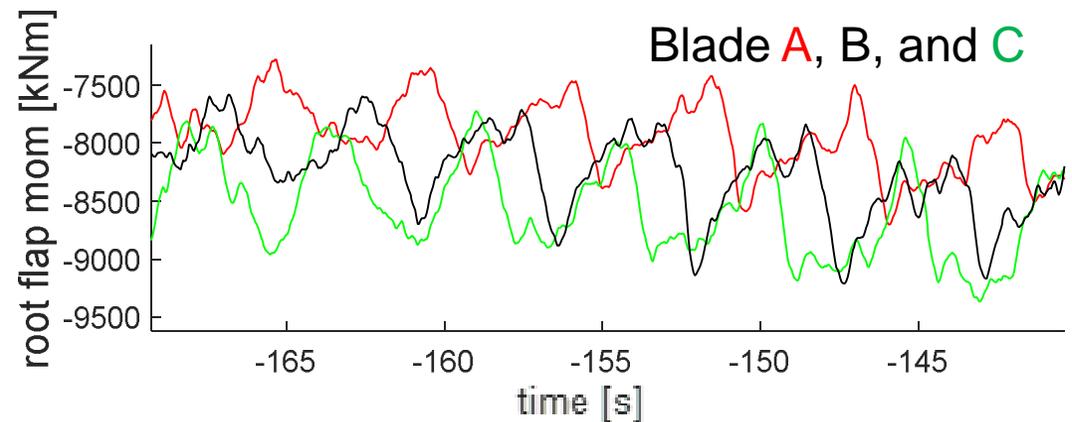
2



Step 1. Read turbine data and define thresholds for auto step detection and classification

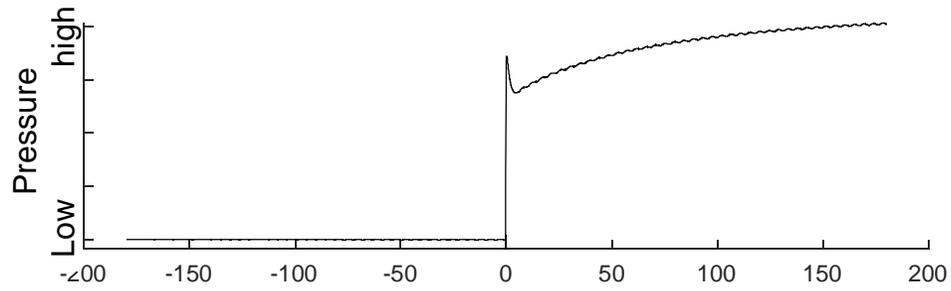


Step 2. Read approx. 3 mins of blade loads before and after the pressure shift

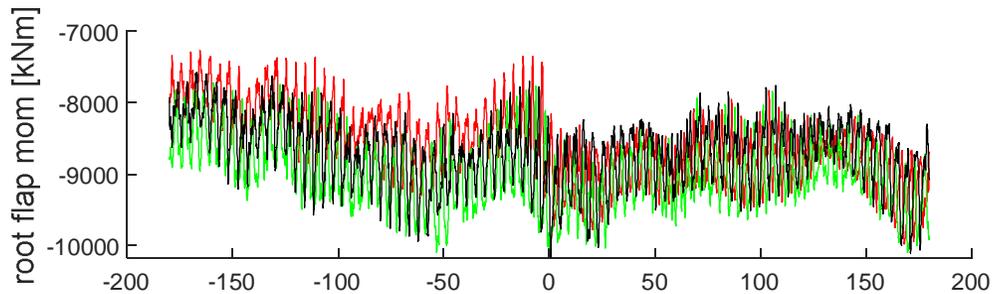


Step analysis methodology

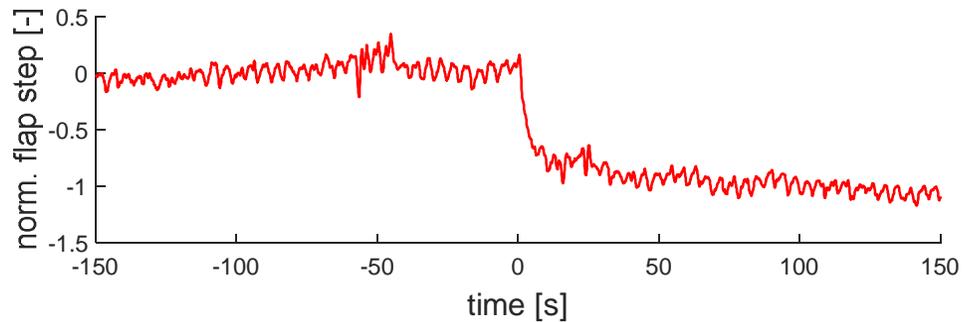
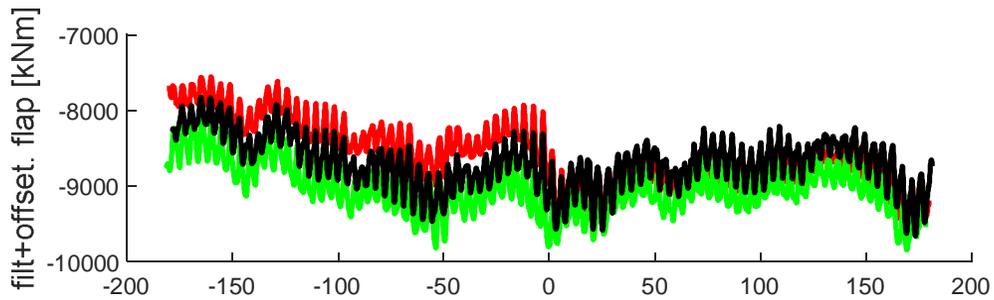
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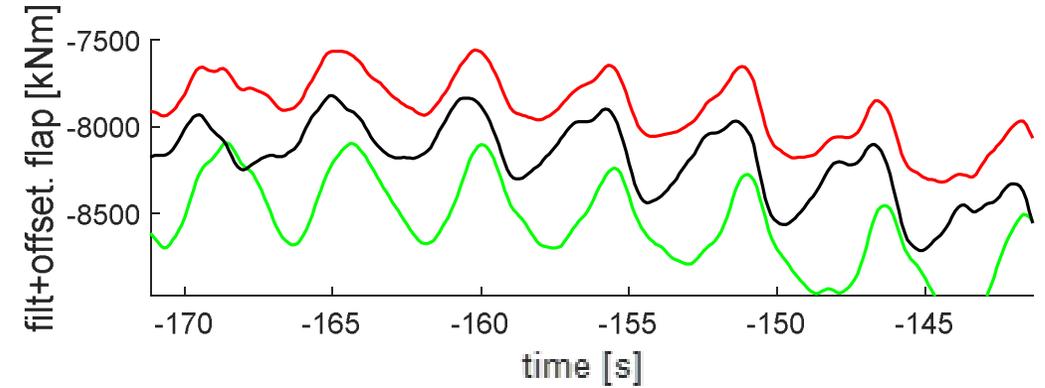
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3



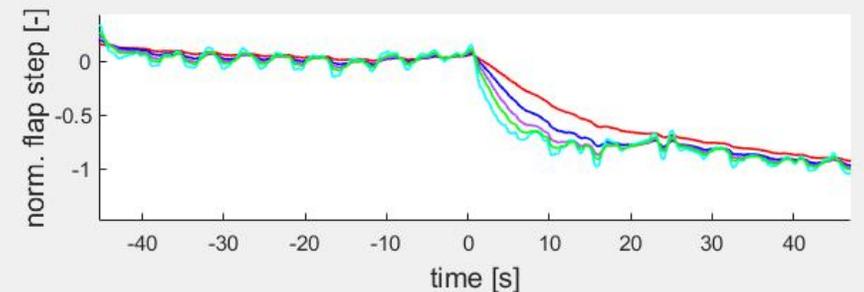
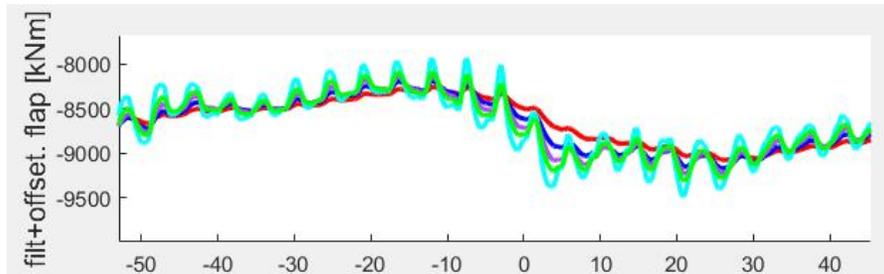
Step 3. Offset and filter data



Comment on filtering:

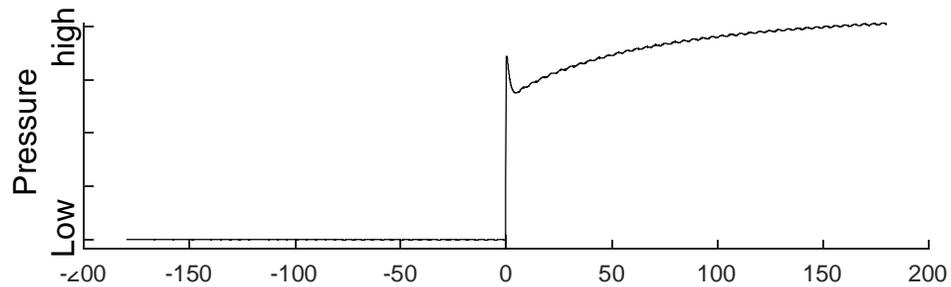
impacts calculated response time!

Filtering time constants shown below: 1, 2, 3, 5, 10s

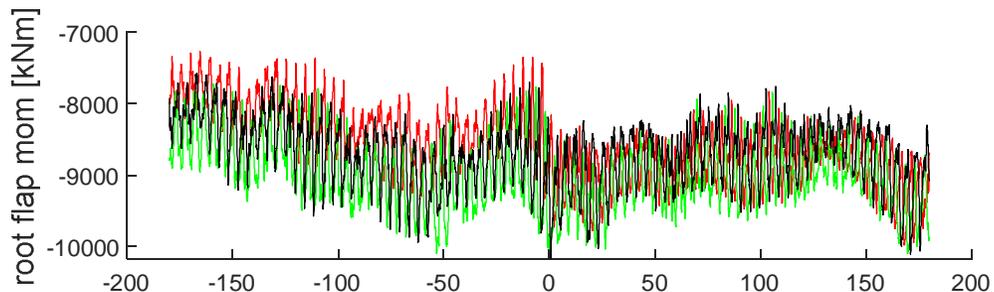


Step analysis methodology

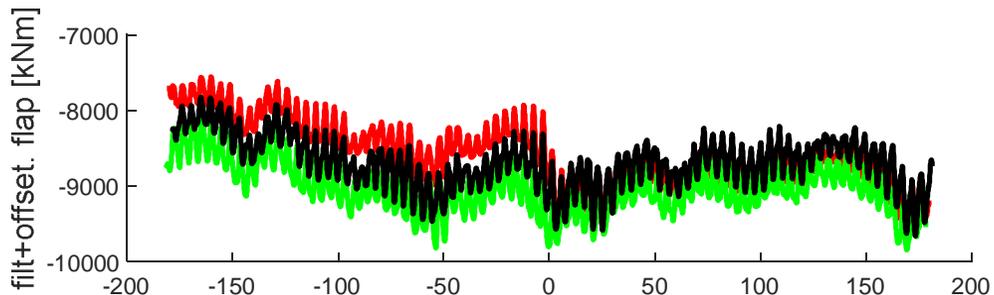
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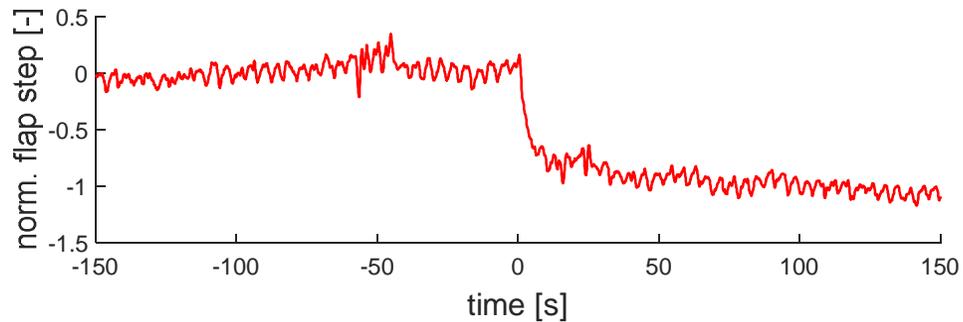
2



3



4



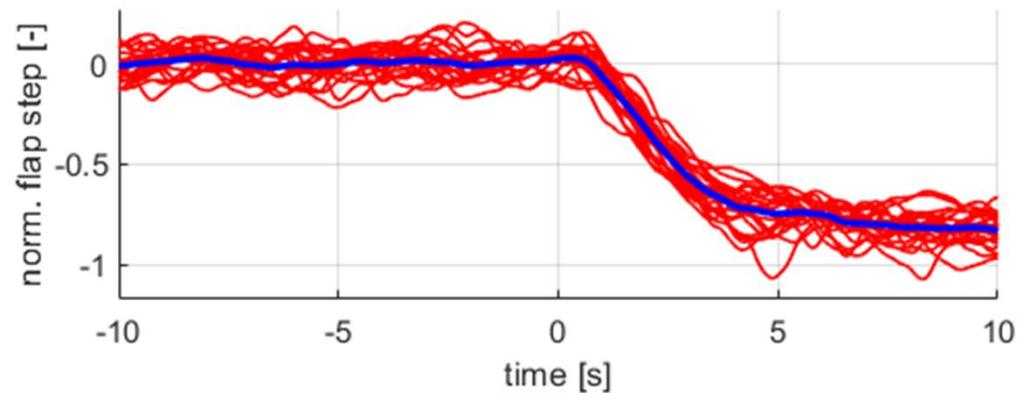
Step 4.

Difference between blade A vs average of B and C

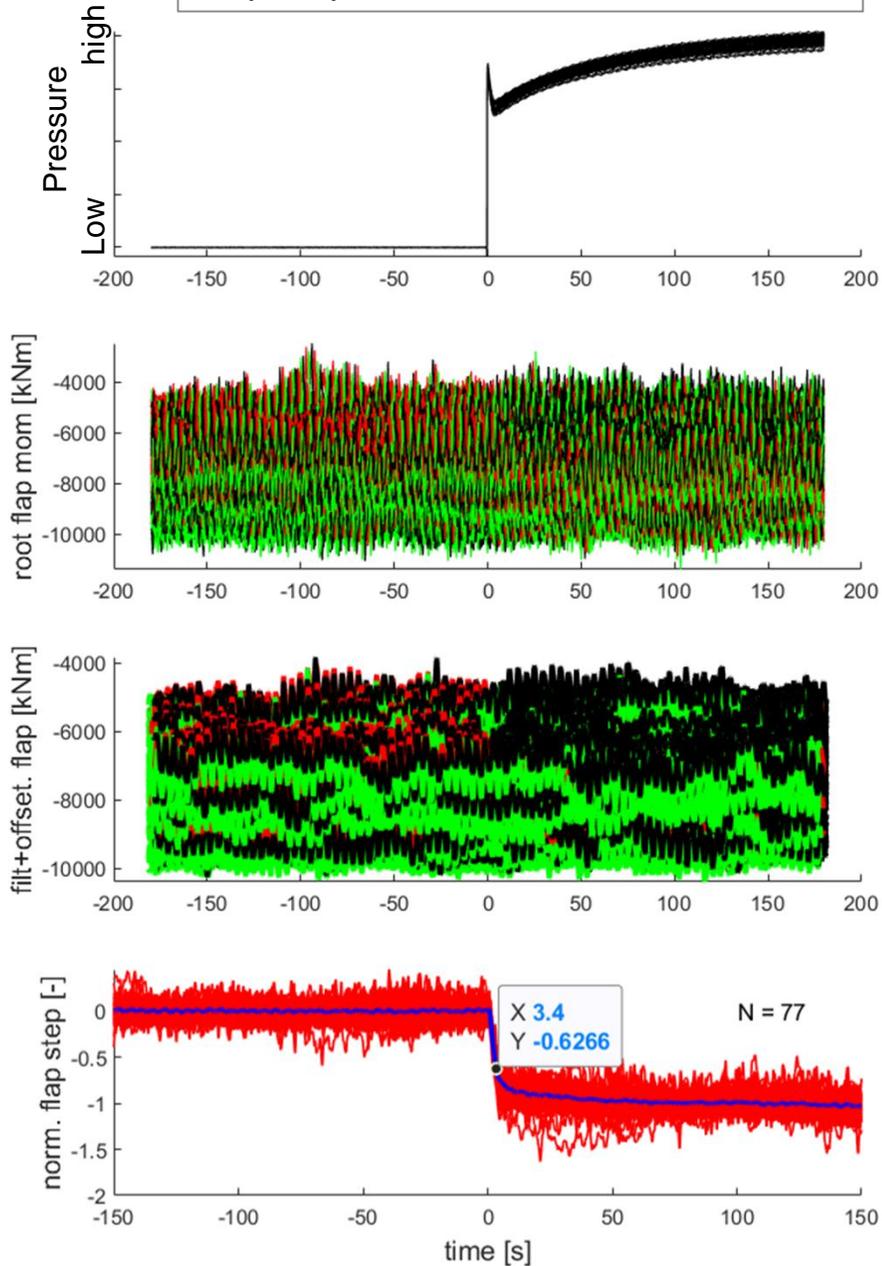
Step 5.

Ensemble averaging among hundreds of shifts

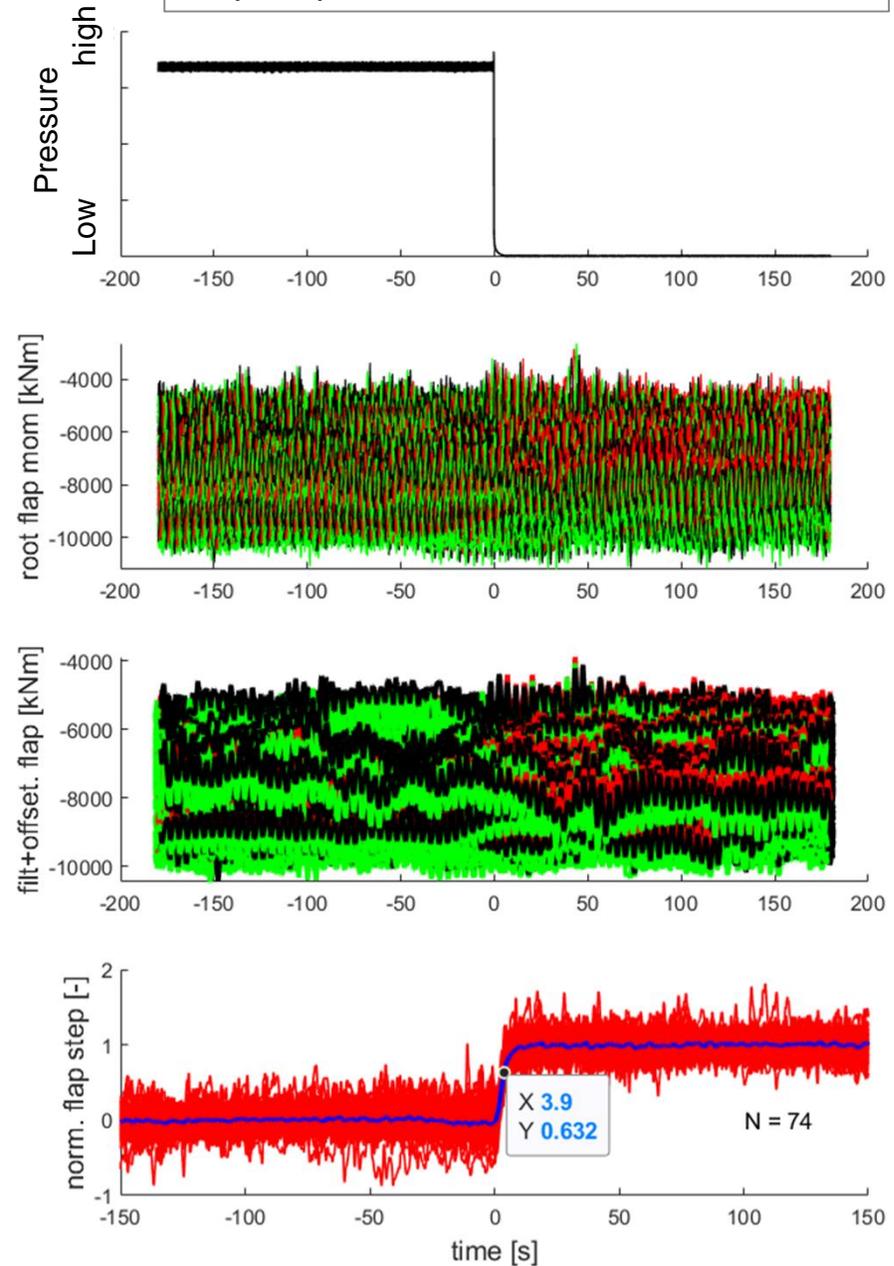
5



Ensemble average of type **H1** steps
Flap response of order 3.4 +/-0.2s



Ensemble average of type **L1** steps
Flap response of order 3.9 +/-0.2s



Summary

Two versions of an active flap system (AFS) developed within the scope of the Induflap2 project (AFS FT008rev9 and FT008rev10) were successfully tested in full scale on a SWT-4.0-130 turbine

Successful culmination of WP4, including the manufacturing of the individual active flap kits, the development of the installation method of the flaps, development and installation of a pressure supply system, on-site installation, turbine instrumentation, and two independent test campaigns (each of duration of approx. 6 months).

Development of methods to validate in an isolated manner the effects on loading of the AFS both in mean levels as well as transient behaviour

The full scale test demonstrated the ability to actively modify the mean load levels with both AFS FT008rev9 and FT008rev10

Acknowledgements

The work presented here in was performed in collaboration with DTU Wind Energy and Rehau A/S and was partially funded by EUDP as part of project journal nr. 64015-0069.

Active flow control is a promising technology 😊





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Thanks!