

University of Belgrade – Faculty of Forestry

COST Action FP1407

Understanding wood modification through an integrated scientific and environmental impact approach (ModWoodLife)

Living with modified wood

Final COST Action FP1407 International Conference Belgrade, Serbia, 12 – 13th December 2018

Book of Abstracts

Editors: Goran Milić, Nebojša Todorović, Tanja Palija, Andreja Kutnar

Proceedings of the Final COST Action FP1407 International Conference - Living with modified wood

Edited by ■ Goran Milić, Nebojša Todorović, Tanja Palija, Andreja Kutnar

Organiser ■ University of Belgrade – Faculty of Forestry, Department of Technologies, Management and Design of Furniture and Wood Products

All papers have been reviewed.

Cover design ■ Jelena Matić, University of Belgrade – Faculty of Forestry

Published by ■ University of Belgrade – Faculty of Forestry, Kneza Višeslava 1, 11030 Belgrade

Print ■ Planeta print, Belgrade

Print-run ■ 100 copies

ISBN 978-86-7299-280-9 (printed edition; not for sale) ISBN 978-86-7299-283-0 (digital edition)

The organisers would like to acknowledge the scientific committee of the Final COST Action FP1407 International Conference "Living with modified wood":

Andreja Kutnar – Slovenia

Dennis Jones - Sweden

Dick Sandberg – Sweden

Robert Németh – Hungary

Christelle Ganne-Chedeville – Switzerland

Lars Tellnes - Norway

Callum Hill - The United Kingdom

Ana Dias – Portugal

Edo Kegel – Netherlands

Michael Burnard – Slovenia

Lauri Rautkari – Finland

Goran Milić - Serbia

Table of contents

Local organiser preface Preface	8
Conference Program	9
Keynote	15
Shift Your Thinking for Research Innovation	16
Session 1: Modified wood in use	19
Human interaction with wood – what to measure, how to measure?	22 24
Session 2: Novel modification technologies	29
Review: wood modification techniques based on cell wall bulking with non-toxic chemical reagents	
modification treatment Effect of polymerization temperature during ε-caprolactone modification on wood properties Wood sawdust and alkali activated slag bio-composite Wood protection from the olive industry	34
Session 3: Projections and monitoring of modified wood	
Projection of the effects of climate change on decay risk of external timber: United Kingdom case study	42
Monitoring of the performance of thermally modified wood in buildings Durability of modified wood and bio-based materials under outdoor conditions Furfurylated wood durability in a cyclic hydrothermal environment Termite and decay resistances of Bioplast-spruce green wood plastic composites	46 48 50
Session 4: Beyond wood modifications	55
Wastewater remediation with formaldehyde free tannin-furanic foam powders The application of water pretreatment in the pellet production process Charring of Norway spruce wood surface as a surface modification technique Wood modification related researches at the University of Sopron Networking in European wood research	58 60 62
Session: Short Term Scientific Missions	67
Engineered wood products in contemporary architecture	70
Cutting forces assessment when machining wood over all grain orientations – example of thermally modified poplar Experimental and numerical analysis of fracture toughness of	74
thermally modified beech in mode II	
· · · · · · · · · · · · · · · · · · ·	

Characterisation of subfossil oak wood from central Serbia	
using SEM and FTIR spectroscopy	80
Generalised thermal modification kinetic model of	
poplar wood under different technologies	82
Properties of multi-layer plywood made from combinations of	
densified and non-densified veneers in one structure	
Decay and insect resistance of modified wood with epoxidized plant oils	86
Poster Session	89
Strategies for improvement of visibility and acceptance of modified wood	90
Volatile organic compounds emitted from heat and vacuum-heat treated wood	
In-service performance of floorings with modified wood top layer	94
Thermo-hydro mechanical densification process of	
Nothofagus pumilio and Nothofagus antarctica and the effect of	
annual width ring on modulus of hardness, and dynamical mechanical properties	96
Enhancing outdoor durability of heat treated wood surface by photo-stabilization	
with waterborne acrylic coating using bark extract	98
Changes in wood surface properties caused by aging techniques	100
Photostability of thermally modified poplar wood coated with alkoxysilanes	102
Wood properties and extractive exploitation from thermally modified chestnut wood	104
Antimicrobial particleboards – part 1: preparation and strength	106
Antimicrobial particleboards – part 2: resistance to bacteria and fungi	108
Selected mechanical properties of lignocellulosic layered	
composites produced in various temperature conditions	
Assessment of lignocellulosic-substrate fungi-based materials	
The compressive resistance of low density mycelium boards	114
Variability of hemp concrete material performance:	
a focus to modulus and their calculation methods	
Characterization of two liquefied agricultural wastes	118
Influence of hydrothermal modification on the properties of	
cellulose and lignin after-service-life valorisation of wood	120
Improving hydrophobicity and thermal stability of	
wood through esterification with fatty acids	122
Preservation of wood structures in non-controllable environment by the example of	
pre-stressed laminated timber bridge deck with two curved geometry	124
Sensitivity and reliable design of a timber beam considering crack growth and	
environmental effects	126
Creep response of European species under environmental and	
mechanical loadings in outdoor conditions	128
Understanding shrinkage and fracture process of	420
green wood using X-ray microtomography	
Modified wood – research on selected physical and mechanical properties	
Paper tissue reinforcement – coating with nanocellulose and silanes	
Preliminary analysis of bio-sourced hybrid resins as coatings for wood protection	
Nano-modified adhesives for composite wood panels manufacturing	138
Session 5: Thermally modified wood – properties	141
Influence of heating rate during thermal modification on	
some properties of maple wood	
The evaluation of the quality control methods for thermally modified wood	144
Physical and elastomechanical properties of full-size fir (Abies alba) sawnwood	
after heat treatment with different intensities	146

Local organiser preface

It is both a pleasure and a privilege for the Department of Technologies, Management and Design of Furniture and Wood Products, Faculty of Forestry to host the final conference of COST Action FP1407. This honour has given us an opportunity to establish a more visible position within the European network of wood related institutions.

Wording of the title - "Living with modified wood" - signifies that the time in which we live has provided us with technologies of wood modification that will ensure that never again will this material be regarded as a lesser material with a short life-span. Wood, as one of the rare living materials, is experiencing a worldwide renaissance, one that could not have been considered possible just a generation ago. For these very reasons, the primary goal of this conference is to foster, forge and encourage the cooperation and exchange of ideas between wood modification researchers and experts in related fields and, hopefully, help them grow.

Belgrade, as a city with a long and rather eventful history, is an environment where sparse moments of peace and prosperity have instilled a way of thinking that appreciates the little things in life. This setting emphasises even more the pressing need of the modern age to live more organically, ethically and above all, ecologically – and what better way than living with an organic material such as wood.

Success of this event would not have been possible without the effort of the entire team of my colleagues. I would like to thank them and to express my deepest gratitude to Andreja Kutnar, Chair of COST FP1407, for leading this fantastic Action, and for her continuous help in organising this Final Conference.

Last but not least I would like to thank all of the participants and contributors of the Final COST FP1407 Conference. I wish you to have a memorable time in Belgrade.

So let us look forward to an exciting conference!

Goran Milić

Preface

Welcome to the fourth and final international conference of COST Action FP1407 "Understanding wood modification through an integrated scientific and environmental impact approach" (ModWoodLife). This conference, "Living with modified wood", held in Belgrade, Serbia December 12 and 13, 2018 brings researchers and professionals together to share and disseminate their work. Their research contributes significantly to our Action's objectives. It is especially rewarding too see contributions that have resulted from collaborations developed and strengthened through this network. Since the beginning of the Action in 2015, we have delivered new knowledge in the field of wood modification and environmental impact assessment. We can all be proud that during our Action, the European Union recognized the need to strategically approach activities, research, and policy to reduce climate change. Among the key strategies that were accepted in the past three years are the Circular Economy (2015), the Paris Agreement (2016), the Research and Innovation Roadmap 2050 – A Sustainable and Competitive Future for European Raw Materials (2018), as well as the recently renewed Bioeconomy strategy. Although our Action did not directly contribute to these documents, I am convinced that the activities of our network and its participants accelerated their adoption. At the same time, it is clear that our collaboration must continue after the Action ends on March 9, 2019. Going forward we should jointly contribute to "closing the loop" of product lifecycles through greater recycling and re-use and bring benefits for both the environment and the economy.

I would like to thank you for your great collaboration. Besides the new knowledge we created, our new friendships will continue for many years more!

Wishing you a successful and memorable conference in Belgrade.

Andreja Kutnar Chair, COST FP1407

Thermo-hydro mechanical densification process of *Nothofagus* pumilio and *Nothofagus* antarctica and the effect of annual width ring on modulus of hardness, and dynamical mechanical properties

Jaka Gašper Pečnik¹, Matthew Schwarzkopf¹, Andreja Kutnar¹

¹Andrej Marušič Institute, University of Primorska, Koper, InnoRenew CoE, Izola, Slovenia jaka.pecnik@iam.upr.si; matthew.schwarzkopf@iam.upr.si; andreja.kutnar@upr.si

Keywords: beech, densification, densification rate, hardwood, modification

Nothofagus pumilio is the most important native timber species from the southern Patagonia region of Argentina and Chile (Martínez Pastur et al. 2000). Since 1990, foresters are managing forests of N. pumilio to increase their economic value. To increase growth potential in the forests one of the strategies is to sustain even-aged forests, which can lead to better growing conditions (Martínez Pastur et al. 2009). However, fast-growing conditions affect the physical/mechanical properties of wood, sometimes negatively. N. pumilio (lenga) and N. antarctica (ñire) both belong to a group of trees collectively referred to as southern beech. These species typically have an intense red color that is attractive for use in furniture. To expand the range of applications beyond furniture, methods to improve the physical/mechanical properties of southern beech have been investigated. One such method is a densification process that uses a combination of heat and pressure. This technique has been successfully applied to other fast-growing tree species, increasing their mechanical properties (Kutnar et al. 2008; Kutnar et al. 2015). Schwarzkopf et al. (2017) used a similar process to design 3-layer composites from lenga and ñire wood. They evaluated mechanical properties and showed that densification increased modulus of elasticity (MOE), modulus of rupture (MOR), and modulus of hardness (MOH). Based on these results, this study will further investigate and optimize the use of densification with lenga and ñire for in-depth understanding of modification in wood structure. The objective of this study is to apply densification treatments to lenga and ñire assessing key mechanical properties correlated with annual growth ring width.

The approach taken in this study is to apply two densification treatments developed in previous studies and assess: MOH, set-recovery (SR) after submerging and drying cycles and dynamic mechanical properties. These results will then be analyzed with respect to annual growth ring width to assess the effect that the forest management regime had on them.

Samples of lenga and ñire originating from Tierra del Fuego, Argentina were provided by foresters in that region. A total of ninety-six specimens were manufactured with dimensions of 46 mm x 5 mm x 300 mm (width x thickness x length). Before densification, specimens were conditioned at 20°C and 65% relative humidity (RH), weighed, and measured at three locations for the width and thickness. Sections for ring width measurement were cut and measured. The remaining parts of the specimens were densified with a hot-press using two temperatures (160 °C and 170 °C). Thin steel plates (2 mm) were used as

hard stops to achieve a target thickness. Immediately after the densification process was completed, measurements were taken to assess the densification. Additionally, after one week of conditioning, specimens were measured for the last time to assess the spring-back effect. Due to the low thickness of densified specimens, standardized hardness testing is not ideal and MOH will be measured. To achieve this, specimens for MOH will be prepared from four square parts of each board and glued together into 4-layer composites. A Janka imprint ball will then be used to assess MOH. Two specimens from each board were cut for dynamic mechanical analysis with two orientations. Specimens for set recovery test will be used to assess the set-recovery over time exposed to water.

Average annual ring width for ñire and lenga was 2.315 mm and 1.135 mm respectively. On average, specimens from ñire had initial density of 646 kg/m³ and specimens from lenga 548 kg/m³. After the densification a density ratio of 1.85 for ñire and 2.12 for lenga was calculated. In general both wood species exhibited higher spring back for densification process using 160 °C as compared to 170 °C.

References

- Kutnar A., Kamke F.A., Sernek M. 2008. The mechanical properties of densified VTC wood relevant for structural composites. European Journal of Wood and Wood Products, 66, 6: 439–446. doi: https://doi.org/10.1007/s00107-008-0259-z
- Kutnar A., Sandberg D., Haller P. 2015. Compressed and moulded wood from processing to products. Holzforschung, 69, 7: 885–897. doi: 10.1515/hf-2014-0187
- Martínez Pastur G., Cellini J., Peri P., Vukasovic R., Fernández M. 2000. Timber production of Nothofagus pumilio forests by a shelterwood system in Tierra del Fuego (Argentina). Forest Ecology and Management, 134: 153–162
- Martínez Pastur G., Lencinas M.V., Cellini J.M., Peri P.L., Soler Esteban R. 2009. Timber management with variable retention in Nothofagus pumilio forests of Southern Patagonia. Forest Ecology and Management, 258, 4: 436–443. doi: https://doi.org/10.1016/j.foreco.2009.01.048
- Schwarzkopf M., Burnard M., Martínez Pastur G., Monelos L., Kutnar A. 2017. Performance of three-layer composites with densified surface layers of Nothofagus pumilio and N. antarctica from Southern Patagonian forests. Wood Material Science and Engineering, 13, 5: 1–11. doi: 10.1080/17480272.2017.1366945

Acknowledgments: The authors gratefully thank the Slovenian Research Agency and Ministry of Science Technology and Productive Innovation Argentina of Argentina for funding the bilateral project BI-AR/15-17-011. The authors also gratefully acknowledge the European Commission for funding the InnoRenew CoE project (Grant Agreement #739574) under the H2020 Widespread-Teaming programme, and the Republic of Slovenia (Investment funding of the Republic of Slovenia and the European Union of the European Regional Development Fund). The authors would also like to thank the Slovenian Infrastructural program (#IO-0035) for their funding and support.

CIP - Каталогизација у публикацији Народна библиотека Србије, Београд

674(048) 630*82(048)

FINAL COST Action FP1407 International Conference - Living with modified wood (2018; Beograd)

Living with modified wood: COST Action FP1407, understanding wood modification through an integrated scientific and environmental impact approach (ModWoodLife): Book of Abstracts / Final COST Action FP1407 International Conference Belgrade, Serbia, 12 - 13th December 2018; editors Goran Milić ... [et al.]. - Belgrade: University, Faculty of Forestry, 2018 (Belgrade: Planeta Print). - 146 str.: ilustr.; 24 cm

Tiraž 100. - Bibliografija uz većinu apstrakata.

ISBN 978-86-7299-280-9

а) Дрвна индустрија - Апстракти b) Дрвена грађа - Апстракти

COBISS.SR-ID 271107084

