

A POWER BRAKE AND WHISTLE FOR AUTOMOBILES.

A novel brake and whistle equipment for automobiles, the invention of Mr. Lewis S. Watres, has recently been placed on the market. The manufacturers have had considerable experience in this line. This company has manufactured for some time a whistle for launches operated by the explosive pressure obtained in the cylinder of the gasoline engine used to propel the boat, and the present device is an extension of this system to the operation of a brake piston arranged to travel in a cylinder placed within and at one end of a cylindrical reservoir. This tank, which is shown in our illustration, is formed of an aluminium casting 15 inches long by 6 inches in diameter and weighing complete 25 pounds. Within it, at the left-hand end, is the $3\frac{1}{2}$ -inch bore by 3-inch stroke brake cylinder, the piston of which carries a hollow rod forming its axis and extending beyond the piston a certain distance on either side. The left-hand end of this piston rod extends through the cylinder wall, and is provided with an eye for the attachment of the brake cable, besides having a hole through its wall for connecting its bore with the outer air. The right-hand end of the rod slides in a tube in that end of the brake cylinder, and said tube contains a spring, which returns the piston to the left-hand end of the cylinder as soon as the pressure, which, when let in behind it at that end, causes it to move to the right, is released. A small hole in the hollow piston rod on the right-hand side of the piston allows of the escape into the atmosphere through the rod of the air, which would otherwise be compressed when the piston moved to the right. The tank is connected to the engine cylinder by a copper pipe having a brass flanged radiating section, containing several layers of wire gauze, placed next to and connected to the copper pipe through a special steel check valve. The wire gauze keeps the flame from passing through the check valve and igniting any explosive gas mixture that might reach the tank if the engine is a multi-cylinder one, and the cylinder from which the pressure is taken should not be firing for a time. The connection to the engine cylinder is made through the compression relief cock, or by drilling a small hole in the cap above the inlet valve. The pressure in the reservoir will reach 80 or 90 pounds per square inch with a four-cycle engine, and about 125 with a two-cycle when running under a light load. If the load on the engine is a heavy one, the pressure may run up to 200 or 300 pounds. It is obtained in a couple of minutes after the engine is set going. The pull obtained on the brake rod is about 800 pounds with a pressure of 100 pounds per square inch in the cylinder. With the pressure as low as 40 pounds per square inch, the brake will operate successfully a number of times. The valve through which the compressed gas is let into the brake cylinder is a type of three-way valve, consisting of an ordinary poppet valve having a hollow stem into the top of which fits a small plunger carrying a ball that seats in a socket formed on the top of the valve-stem. The ball valve thus formed is normally open for the purpose of allowing the compressed gas to escape from behind the piston. When the end of the valve-opening lever moves downward, it first depresses the plunger until the ball on the latter becomes seated and prevents the escape of the compressed gas through the hollow stem. A further movement of the lever opens the poppet valve, and the compressed gas enters the brake cylinder. As soon as this valve closes, the pressure is allowed to escape from the brake cylinder through the hollow stem. Thus the brake is sure to be released the moment the poppet valve is closed. Both the valve and whistle are operated by cords running to the steering column. If it is desired to inflate the tires, a connection can be made to a cock on the right-hand end of the reservoir. The tire-inflating pipe is shown attached to this cock in the illustration. The outfit makes it possible to use the pressure obtained in the engine cylinder for three different purposes besides the propulsion of the car.

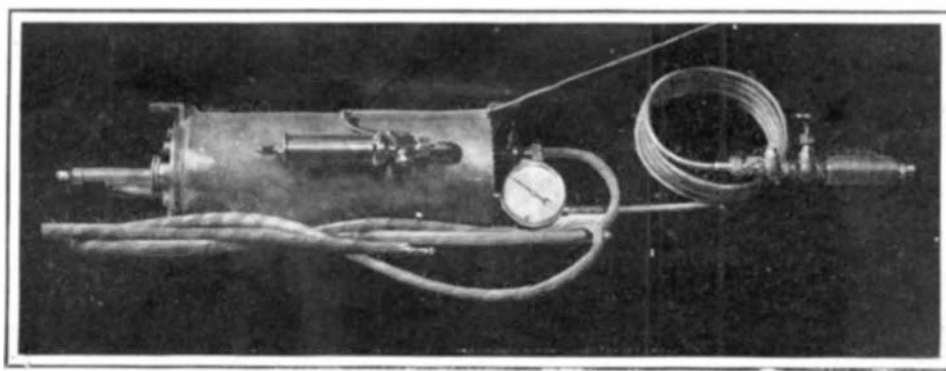
A novel device, the object of which is to remove the discomfort of steering an automobile in cold weather, owing to the hands becoming numbed by contact with the metal of the wheel, has been patented by an English inventor. The steering wheel is warmed by the water after its passage through the water jackets of the engine. This is done by means of a flexible tube connected to a hollow spoke, from which the water flows round the wheel, thence returning to the water tank. It is claimed that in half a minute the wheel is rendered thoroughly warm. This invention promises to be largely adopted in public service automobiles, where great inconvenience arises in wintry weather from this cause.

A Plate-Glass Machine.

An invention which will prove of great interest to the glass-making industry has been devised by M. Emile Fourcault, honorary engineer of the mines at Lodéinsart, near Charleroi. By means of this device the manufacture of sheets of glass by machinery, ready for use within half an hour of the incandescent state of the material, is rendered possible. The Fourcault machine can turn out continuously sheets of glass $39\frac{1}{2}$ inches wide, of any desired length, and of a uniform thickness, varying from 1-16 to 5-16 of an inch. This glass can be obtained as rough glass for making extra thin glass, as horticultural glass, and window glass for certain export markets.

The Fourcault machine is essentially simple in design. There is a box of firebrick material which floats on a "springing fountain" of glass. In the bottom of this box is an orifice called the stretcher, and through this a sheet of plate-glass is introduced into the molten mass. The immersion of this sheet of glass causes the plastic molten fabric to adhere to it. When, therefore, the glass sheet is withdrawn in a vertical direction, it causes a nap of melted material to well up through the orifice without any effort, and this operation will continue as long as there is any molten glass in the well beneath, without any further dipping of the glass sheet in the stretcher. The "springing fountain," as it is called, comprises a well or pit. The molten material serves to heat the walls thereof so that the whole mass is in a heated condition. On the top of this pit is the apparatus which serves the dual purposes of dragging the glass up and annealing it.

This portion of the invention consists of a chimney to draw off the heat. In this chimney is placed a series of seventeen pairs of rollers. The plastic material in rising passes between these rollers, gradually cooling meanwhile, and by the time the mouth of the chimney is reached the glass is sufficiently cool to enable it to be cut off with a diamond into any required sizes. The annealing process is carried out simultaneously in the machine. As the molten glass issues from the pit it congeals and slowly cools, and soon loses its heat and



COMPRESSED GAS RESERVOIR CONTAINING BRAKE CYLINDER FOR AUTOMOBILE POWER BRAKE AND WHISTLE.

the first pair of rollers through which it passes are of the same temperature as the glass itself. This arrangement overcomes the great difficulty in the present system of annealing in which the glass is brought into contact with tools and handled in a temperature considerably lower than its own. By the Fourcault method the glass when it reaches the top of the chimney is perfectly flat, and is equally bright on either side.

Utilizing Nitrogen from the Air.

In a recent article by Dr. K. Arndt in Dingler's Polytechnisches Journal, the process designed by Prof. Frank is discussed, according to which nitrogen is led over heated calcium carbide, thus obtaining a compound of calcium carbon and nitrogen (calcium cyanamide) called "lime nitrogen" by the inventor. The raw product, which contains from 20 to 21 per cent of nitrogen, can be used immediately as manure, when the following instructions should be attended to: On one hectare there is spread out 8 to 14 days before the sowing 150 to 300 kilogrammes of lime nitrogen (according to the condition of the ground) being mixed with about a double quantity of dry soil, and plowed immediately into the ground to 3 to 5 inches depth. A large factory is to be taken into operation in Italy in the course of this year, where 3,000 horse-power is to be used for the production of lime nitrogen. According to Frank's data, one electrical horse-power per hour will give during a year 1,250 kilogrammes of lime nitrogen. The product should be protected against moisture, lest some nitrogen be lost in the form of ammonia.

Whereas this process requires enormous amounts of electricity, Nature herself dispenses with such a large apparatus. In fact, the bacteria dwelling in the root nodules of leguminosa work the nitrogen of air, preparing from it food for their hosts. Hiltner of Munich succeeded in obtaining from these nodules considerable amounts of a substance by means of which he expects to find a biological process liable to compete with the above chemical method for the utilization of atmospheric nitrogen.

A MODEL PHOTOGRAPHIC LABORATORY.

BY C. H. CLAUDY.

The recently completed photographic department of the Geological Survey at Washington is a model plant in every respect. It represents the height of convenience, the greatest availability of apparatus for the greatest possible amount of use, and the largest possible economy of effort for the required output. This state of affairs exists as the result of most careful planning by the chief of the division, Mr. Norman W. Carkhuff, who has spent the five years during which he has been in charge of the work in tireless endeavor to save time and expense, and increase output.

Everything in this establishment is calculated to increase the efficiency of the individual workman. The apparatus is so arranged that the minimum of time is required for its correct adjustment, and the worker is made comfortable in every way possible, it being the theory that good air, plenty of it, and a cool temperature make for better work than hot, stuffy, and uncomfortable quarters; a fact which every one who has ever worked in an improperly constructed dark-room will at once appreciate. Nothing has been of too small a nature to receive attention, the littlest details, such as the size of the lens boards, the height of the cameras, etc., having been most carefully thought out. The entire result is a laboratory and photographic gallery which is unique in every way.

A more particular and detailed description follows, which should bring out these points. It must be mentioned, however, that in one respect this workshop, or series of workshops, is not as good as might be desired, and that is in the question of available floor space. The Geological Survey occupies the greater part of a privately-owned business building in Washington, which is too small for the immense interests it contains. Consequently, the photographic department is crowded into smaller space than it should be.

Entering the department, the visitor passes through the office to a door which can only be opened from the inside, except by those who know how. Passing through this portal, the visitor will find himself in a long and narrow passage, from which open doors, leading to the various rooms. Proceeding along this passage to the left, you enter the gallery, where the first work is done. Here are two large cameras, each taking a plate 28 x 34 inches in size. These cameras slide back and forth on tracks, where they can be instantly locked in position at any point. The fronts of both these cameras are movable up and down, and back and forth, which movements are controlled from the

rear by means of revolving rods connected to gearing. This simple idea took considerable working out, but the mechanism was finally simplified to a practical working basis. The result is a saving of several hours a week, otherwise spent by the workmen running around the camera from under the focusing cloth, to adjust the position of the lens. There are twelve lenses in this department, ranging from 20 millimeters to 31 inches in focal length. Except those used only in microscopical photography, every lens in the place is on its own front board, and every lens will fit every camera, without any adjusting, another simple feature which saves much time. The plate holders for these cameras are heavy affairs, naturally, and usually take two men to carry them. Here, however, they are suspended from an overhead trolley line, which runs both lengthwise and transversely, so that they may be carried from dark-room to camera and back again by one man with the greatest ease. The plate holder remains hooked to this trolley all the time. Instead of being carried around the passage and into the wet-plate dark-room, that room has an opening in its wall, leading into the gallery, into which the plate holder just fits, and where it can be instantly locked to make a light-tight joint. The plate is prepared in the dark-room, slipped into the plate holder, which is then closed, and, if desired, the opening can then be closed also, with a shutter, keeping the dark-room light-tight when the holder is removed. Stepping into the gallery, the workman unlocks the holder, and simply pushing it on its trolley guides it to the camera he wishes to use. A slight pull on a handle raises it the inch necessary to fit it over the dowel pins, and the work is done. The opening in the dark-room is at the exact height that the plate holder is, when suspended from the trolley. The amount of work saved by this system is incalculable, but it amounts to a very large percentage. Besides requiring the services of only one man, it enables him to work with the utmost dispatch.

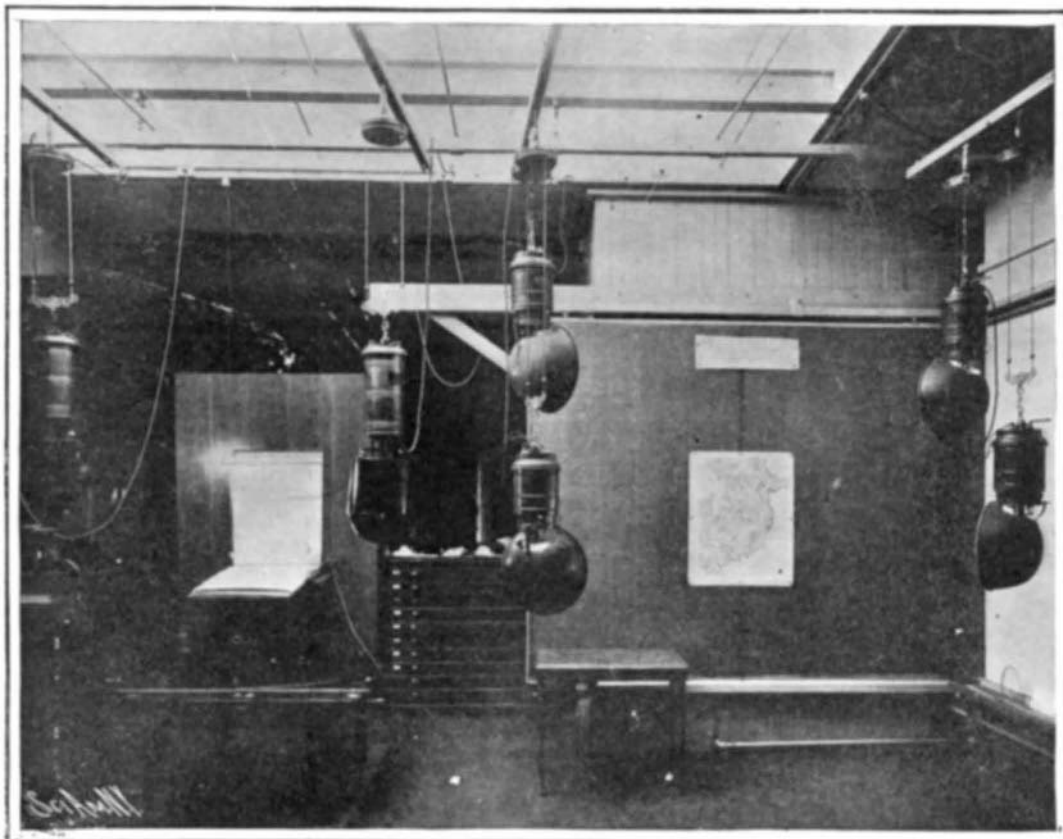
The trolley system is also applied to the electric lights used to illuminate the copying boards. These lamps can be placed in any position anywhere about

the copying boards, and at any height, and all by simply pulling or pushing them into position, where they stay where they are wanted. This arrangement shows the most critical lighting to be made in the minimum of time, a very important consideration, as orders for copies of maps are often sent for immediate

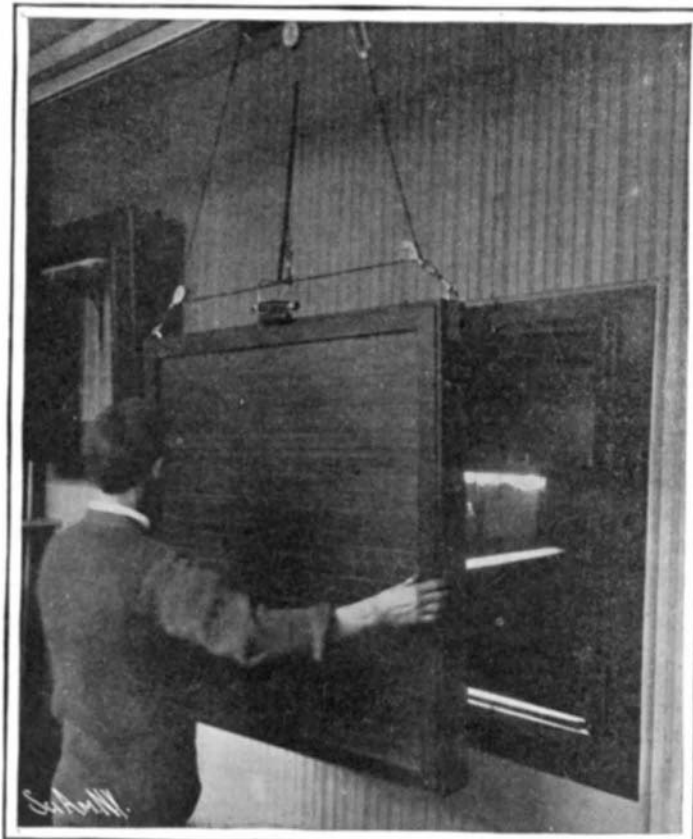
filling. The copying boards are square to the beds of the tracks of the cameras, which beds are cement, laid on the iron structure of the building, so that no vibration caused by walking around or other movement can affect the exposure.

Next to the dark-room, where the wet plates are

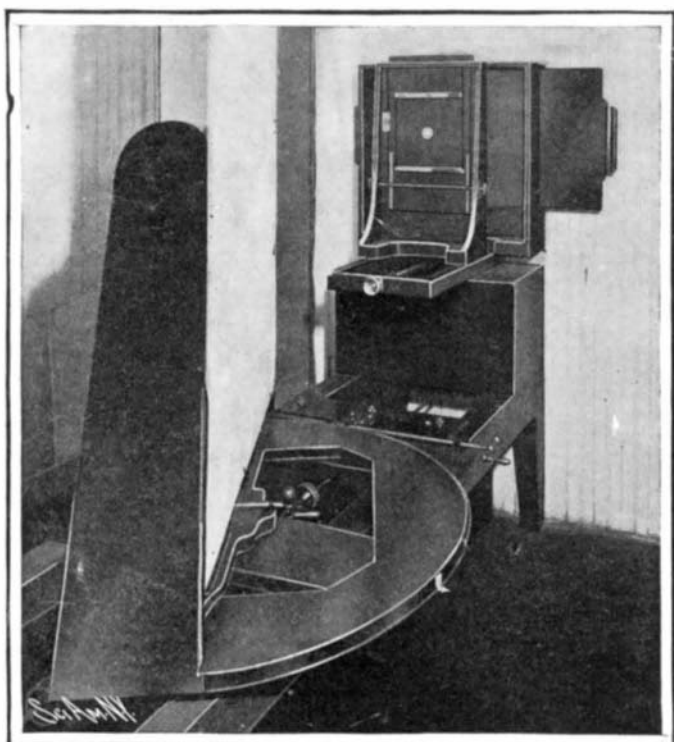
prepared and developed, comes the intensifying room, then a washing room, then a drying room, and lastly a glass cleaning room, all in a line, so that the plate has never to be moved backward, but always progresses forward. Further down the passageway is the printing room, of which there are here presented



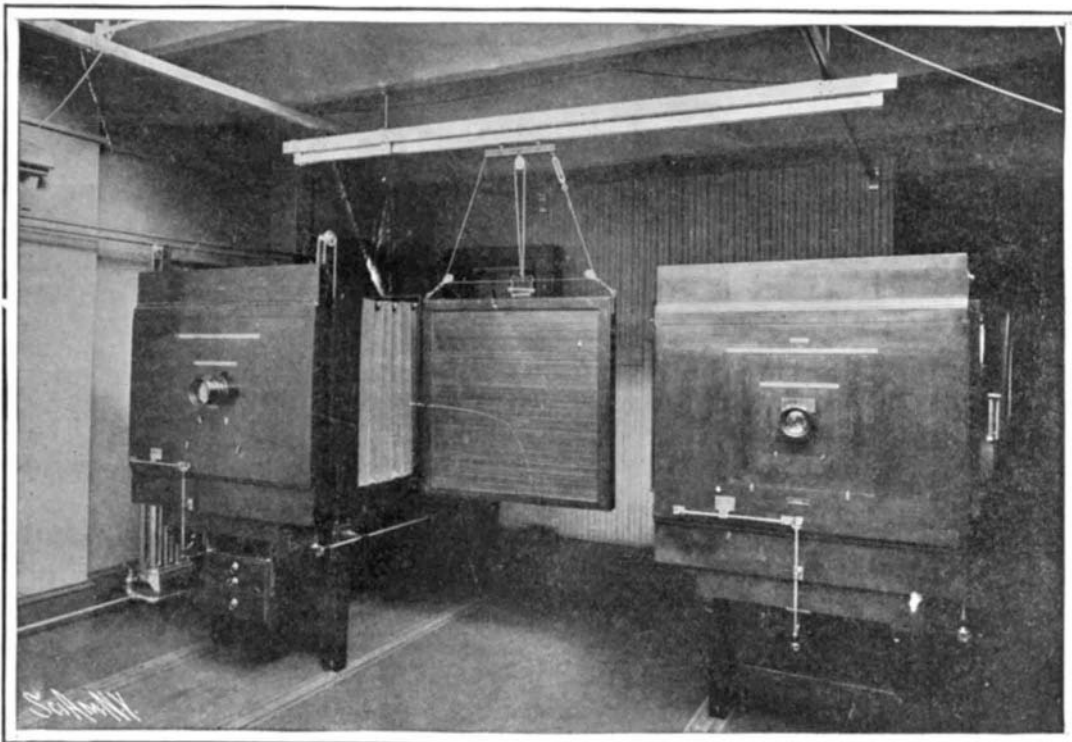
The Gallery with Boards and Electric Lights on Trolleys.



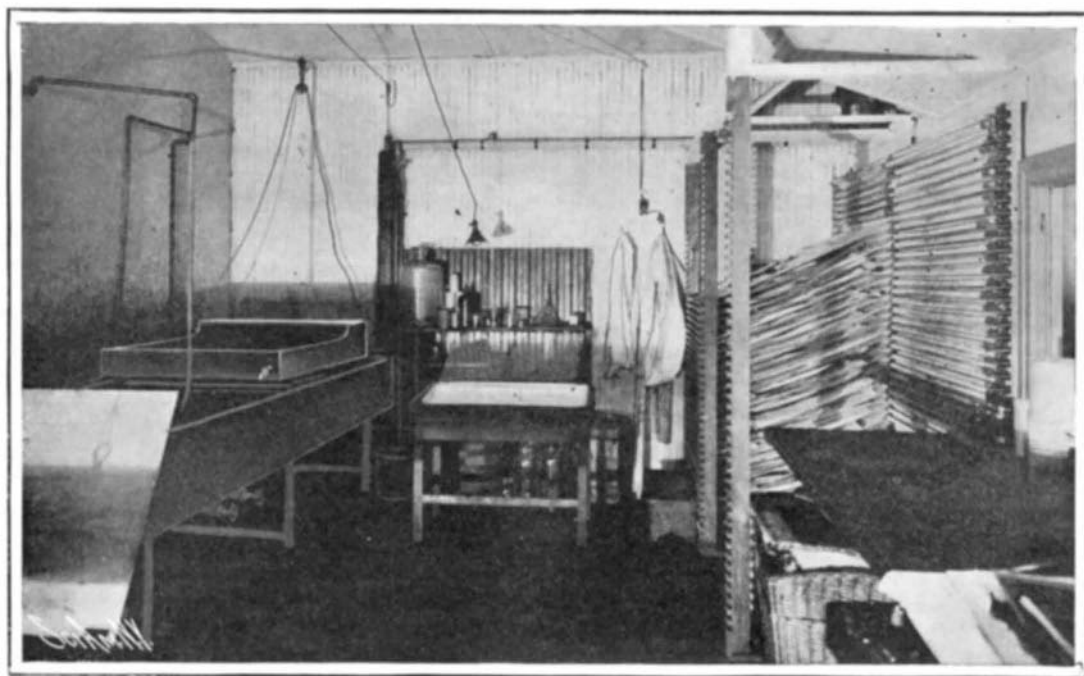
Taking the Plate-Holder from the Dark-Room by Trolleys.



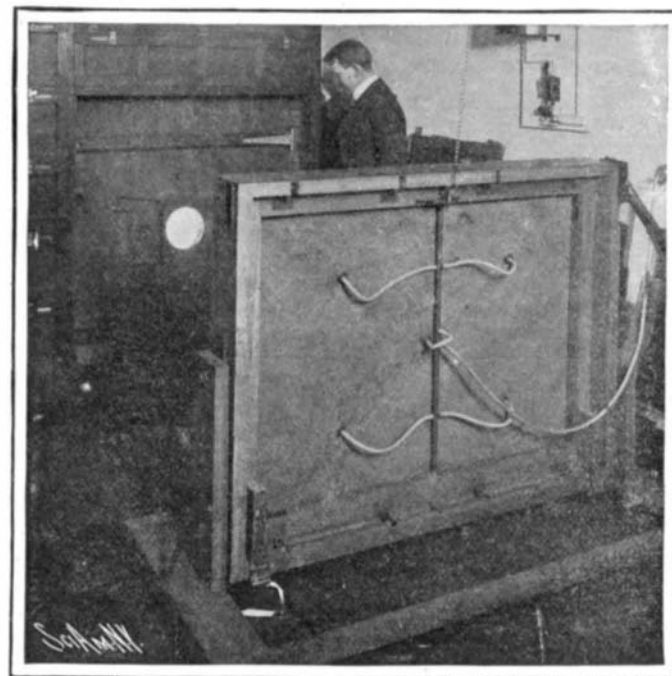
Enlarging Apparatus; 11-Foot Bed. Easel is Turned About to Show Its Face. Lens Can be Moved by Means of Guide Rod from Any Position Along the Bed.



The 28-inch by 34-inch Camera with Plate-Holder on Trolley. On the Front Board of Each Camera the Gearing May be Seen by Which the Lens is Raised, Lowered, or Shifted Back and Forth in Focusing.



Printing Room, Showing Drying Racks on Right and Movable Hypo Trough on Sink at Left.



The Printing Room and the Pneumatic Printing Frame.

two illustrations. The printing, both from wet-plate negatives and from paper negatives, is done in a large pneumatic printing frame. This is designed expressly for the work, and so far as the locking and attaching of the rubber cloth is concerned, is the only one of its kind extant. Although it requires most careful locking to be effective, Mr. Carkhuff devised a means whereby the locking and unlocking of the back of the frame could be accomplished in one movement of a hand lever, instead of the eight separate movements formerly required. An air-pump exhausts the air from this frame, applying thousands of pounds of atmospheric pressure to the negative and paper, and thus insuring an absolutely even contact between them. The back of the frame is counter-balanced, to avoid the needless exertion of strength in raising and lowering it. The frame stands in front of a shutter, behind which is a powerful electric light. This shutter is operated by a foot-lever, and for the average exposure is made to wink in about a half second. A specially-prepared developing paper is used, particularly adapted to printing in line, which is the bulk of the work done here.

The print is developed by hand and fixed in a large bath, which can be seen on the end of a big washing sink; this can be swung up out of the way when the latter is wanted for washing the print. The fixing solution collects in a partition at one end of the big tray, and remains there until the tray is lowered, when the solution resumes its former position. When the prints have been washed, they are dried in racks, consisting of spring rollers on which is wound cloth. Through the free end of this cloth, which ends in a

which the paper is packed. The ventilation scheme comprises electric fans so placed that they do not merely agitate the air, but actually carry it out at the top and draw fresh air in from out-of-doors.

In the smaller dark-rooms and velox printing rooms,



The Pleiades Showing Nebulosity.

there only during the past year. Except the great nebula of Orion, which has been the subject of careful study with observers for years, and the large and small Magellanic clouds, almost nothing was known of existing conditions in such regions prior to this beginning. The number of known variables eighteen months ago was about 1,500, of which about 970 were found at Harvard after 1890. About 200 of these were discovered by Mrs. W. P. Fleming, curator of astronomical photographs, from photographs of their spectra; about 500 others by Prof. Solon I. Bailey of the Arequipa station of Harvard Observatory, through examinations of star clusters.

Prof. Edward C. Pickering, director of Harvard Observatory, already and for a long time deeply interested in this subject and aware that an unusual harvest of scientific fact might be gathered from a thorough and detailed study of variable stars, which he believed would be found in large numbers in the nebulous regions of the sky, was most anxious to begin such an investigation at Harvard without delay. A grant made by the Carnegie Institution for 1903 permitted a large amount of work of this kind to be undertaken at Cambridge, and furnished a corps of eight observers for the study of the Harvard photographs. But the failure to continue this grant for 1904 rendered it necessary to disband this corps, and since December, 1903, similar work has been carried on at the expense of the observatory by one observer only—Miss Henrietta S. Leavitt, who began her present investigations during the latter part of February, 1904.

In 1901 and again in 1903, Prof. Max Wolf, of

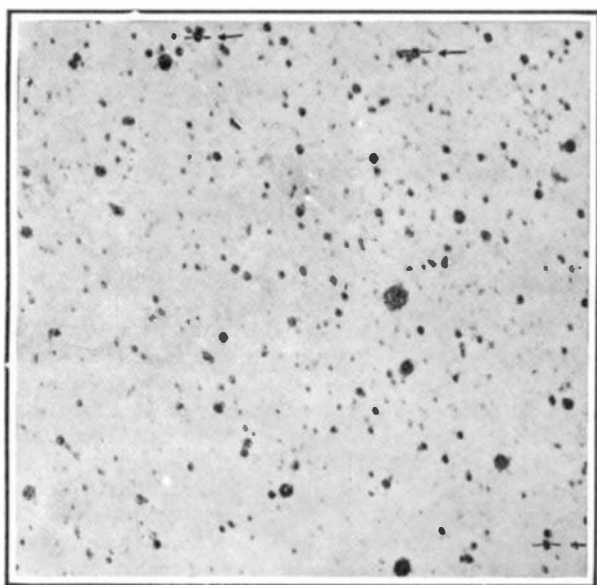


Fig. 1.—Showing About 0.001 of a Region Near the Center of Small Magellanic Cloud.

turn-over, is thrust a stick. Uprights with serrated edges stand the proper distance from these rollers, and the stick is so fitted as to slip into these serrations. By this device an immense number of prints can be dried at once, and in a very small space, and when no prints are being dried, the cloth stretchers are out of the way. The uprights are movable, also, so that this entire space is available for other things when wanted. In the photograph showing the printing frame and its light, will be seen a large oak case. This case holds the various sizes and varieties of paper used. Each separate flat cupboard has a false bottom, which can be readily removed. When a fresh consignment of paper is received, this false bottom is taken out, loaded with the paper, and slid back into place. Any one compartment can be opened without exposing the others, and the paper is absolutely safe in them. By using a scheme of this kind, not only is a great saving effected in paper, but in the time required to handle it, and in space formerly occupied by the boxes in

the small work is done. The Geological Survey takes thousands of pictures in the field every year, and these are all developed and printed here. There are a number of small dark-rooms, each a model in its way, and all absolutely clean. The keynote of the whole establishment is absolute cleanliness, and the photographic visitor at once remarks the absence of paper on the floor, junk in the corners, and useless bottles and chemicals on the shelves.

Eleven men are regularly employed in this establishment, and with the great number of labor-saving devices, they easily do the work of triple their number under ordinary circumstances. It is necessary that they should, for the twenty rooms of the laboratory will not stretch, and the work must be done by the force which can be comfortably put in them. Hence every improvement which is made must be either to save space, time, or money.

It is by no means possible to cover such an establishment fully in a short article. There is, for instance, the microscopy room, where the rock section photomicrographs are made and nothing else. Then there is the fossil laboratory, where these interesting objects are photographed with special apparatus designed for that work.

SOME UNUSUAL DISCOVERIES OF VARIABLE STARS AT HARVARD OBSERVATORY.

BY G. A. THOMPSON.

Although it has long been recognized by astronomers that an investigation of the nebulous regions of the sky would yield much useful information, owing to the great amount of work already in progress at Harvard Observatory, a special detailed study of such regions for the detection of variable stars was begun

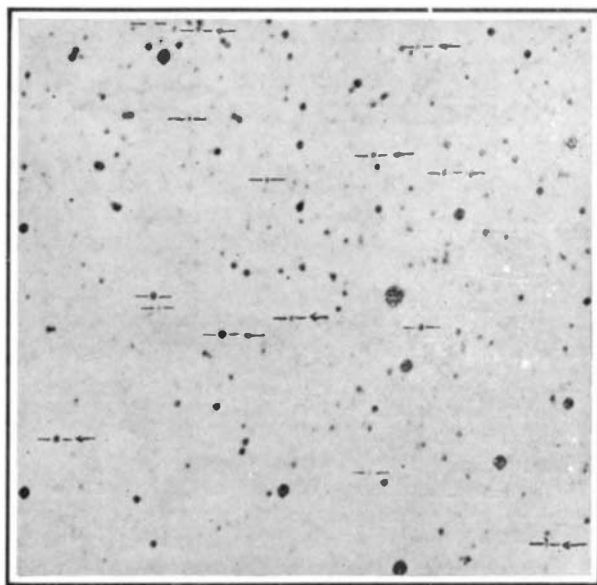


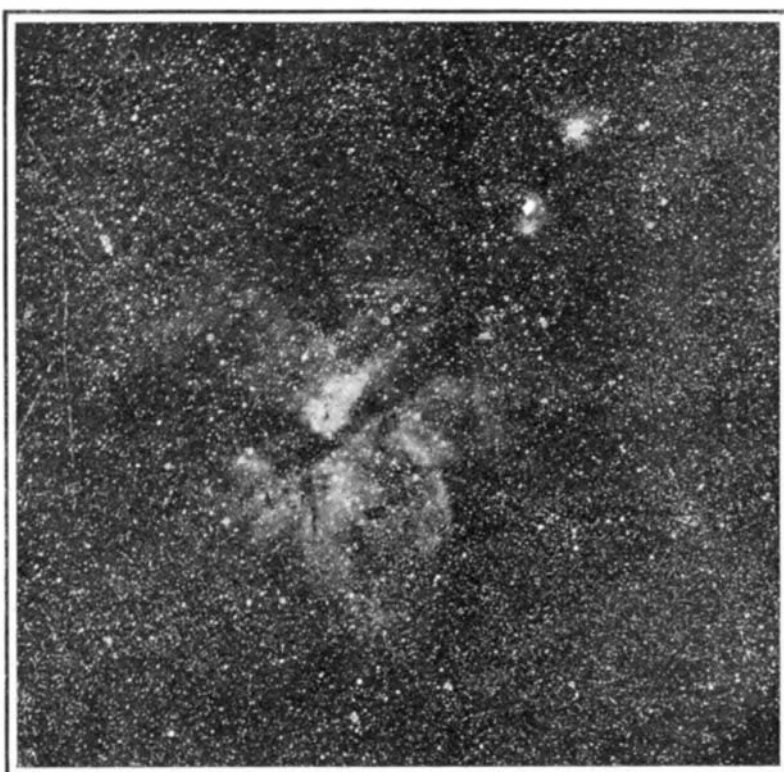
Fig. 2.—Same Region as Fig. 1, Showing Changes in the Stars.

Heidelberg, compared several of his photographs by means of stereo-comparators, the small stereoscopic instruments which have proved so important a factor in astronomical work, and of which we are likely to hear more and more in future astronomical investigations. Prof. Wolf thus found and announced 33 variables in the neighborhood of Orion. But until the present investigation at Harvard, they

do not appear to have been confirmed by other observers. Some photographs of the nebula of Orion are contained in the Harvard collection, and a careful examination of them was made by Miss Leavitt early last year. Besides confirming 18 of Wolf's variables, she thus found 72 new ones. It is possible that many others will also be discovered in this region, when more photographs become available for comparison, as many of those found appear to remain at their minimum magnitude during a large part of the time. The plates for the examination were superposed successively upon a glass positive made from one of them, after the method



Orion, Showing the Great Nebula.



The Nebula in Carina.

SOME UNUSUAL DISCOVERIES OF VARIABLE STARS AT HARVARD OBSERVATORY.