

---

**ABSTRACT**

An experimental investigation has been carried out for a range of system an operating parameters in order to analyze effect of artificial roughness on thermal performance in flat plate solar air heater having rhombus shape (sheet metal) as roughness geometry. Duct has an aspect ratio  $W/H$  of 7, relative pitch ( $p/e$ ) range of 40 to 60 and Reynolds Number ( $Re$ ) range from to 5100 to 28000. A considerable increase in thermal performance has been observed.

---

**INTRODUCTION**

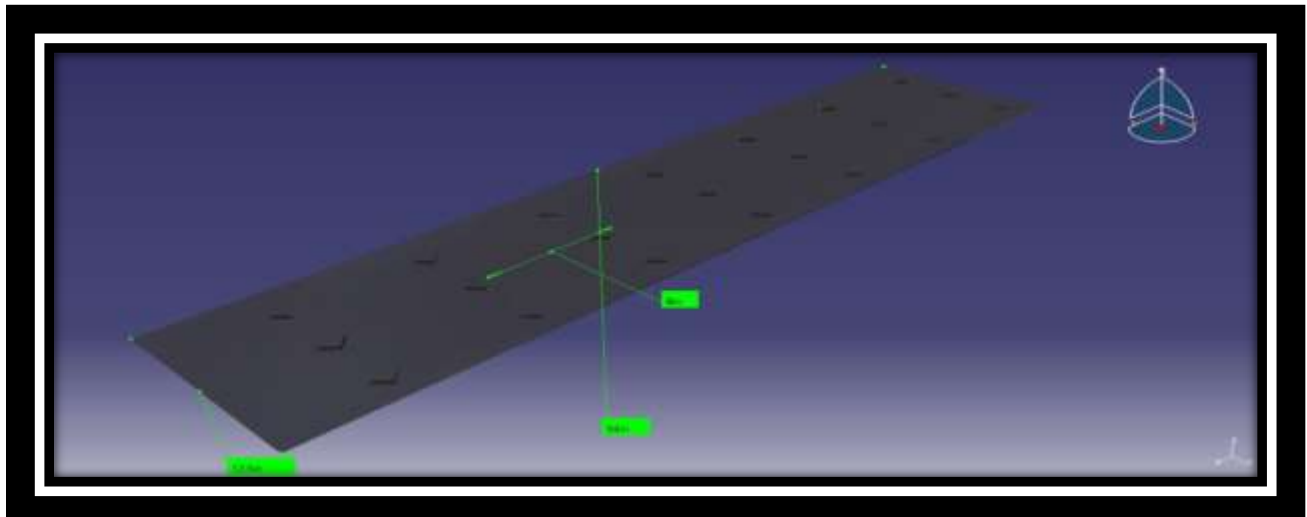
Solar energy can play vital role in clean and sustainable energy sources. Solar collectors have an important place among applications of solar energy system. Solar collectors are classified as liquid collectors and gas collectors. Liquid collectors uses water whereas gas collectors uses air as flowing fluids. Since air has very low value of thermal conductivity, the efficiency of solar air collectors are low. Therefore, various techniques are used to improve the thermal performance of solar air heater. One of the method is to use artificial roughness.

The use of artificial roughness on a surface is an effective technique to enhance thermal performance to fluid flowing in a duct. This roughness can be provided by sand blasting, fixing wires, wire mesh or by providing roughness in the form of ribs, dimples, protrusion etc. reported by Dippery and Sabersky (1963), Sheriff and Gumley (1966), Saini and Saini (1997), Saini and Verma (2008), Hans et al. (2009) and Bhushan and singh (2011). Several investigations have been carried out to study the effect of artificial roughness on heat transfer used in compact heat exchanger by Elyyan et al. (2008) and Webb (1994) and in solar air heater by Momin et al. (2000), Varun et al. (2008), Singh et al. (2011), Lanjewar et al. (2011), Jauker et al. (2006) and Layek et al. (2007). The roughness destroy the laminar sublayer and create turbulence in the flow. The turbulence leads to increase in pumping power which is required for flow of air in the duct. Therefore roughness is created in such a region which is near to the absorber plate i.e. laminar sublayer only.

The roughness was first used in solar air heater and resulted in better heat transfer in comparison to that in conventional solar air heater by Prasad and Mullic (1985). Prasad and Saini (1988) studied the effect of roughness and flow parameters on heat transfer for transverse ribs. It was observed that maximum heat transfer occurred near to the reattachment points. The maximum enhancement in Nusselt number was reported to be 2.38 times over smooth duct. Verma and Prasad (2000) has been carried out experimental study for thermohydraulic optimization of the roughness and flow parameters for Reynolds number ( $Re$ ) range of 5000-20,000, relative roughness pitch ( $P/e$ ) range of 10-40 and relative roughness height ( $e/D_h$ ) range of 0.01-0.03. The optimal thermohydraulic performance was reported to be 71%. Karwa et al. (1999) has been experimentally investigated the effect of repeated rectangular cross-section ribs on heat transfer for duct aspect ratio ( $W/H$ ) range of 7.19-7.75,  $P/e$  value of 10,  $e/D_h$  range of 0.0467-0.050 and  $Re$  range of 2800-15,000. The enhancement in the Stanton number was reported to be 65-90% Gupta et al. (1997) experimentally investigated the effect of  $e/D_h$ , inclination of rib with respect to flow direction and Reynolds number ( $Re$ ) on the thermohydraulic performance of roughened solar air heater. The detailed studies on roughness geometries used in solar air heater ducts are also available in Varun et al. (2007), Hans et al. (2009) and Bhushan and Singh (2010).

The application of artificial roughness in the form of rhombus shape on absorber plate is attractive roughness geometry for solar air heater due to its less complicated manufacturing process. In this paper experimental data has been collected by performing experiment to see the effect of roughness parameters (rhombus shape) on thermal performance.

### Roughness parameters



(a) Diagram of the absorber plate



(b) Pictorial view of the absorber plate

Fig. 1. (a) Diagram of the absorber plate. (b) Pictorial view of the absorber plate

Rhombus shape (sheet metal) roughness elements have been generated on the absorber plate to create roughness in the duct. A schematic and pictorial view of roughness geometry is shown in fig. 1(a) and (b). The roughness parameters in non-dimensional form have been expressed as, relative roughness pitch ( $P/e$ ). The rhombus shape of roughness was produced on the underside of the absorber plate. The range of roughness parameters and operating parameters is given in Table 1. For studying the effect of  $P/e$  on thermal performance roughened plates were experimentally investigated at various mass flow rates.

*Table 1 Values of flow and roughness parameter*

S. No.	Parameter	Range
1	Aspect ratio (W/H)	7
2	Relative roughness pitch (P/e)	40-60
3	Relative roughness height (e/D)	0.071-0.119
4	Reynolds number	5100-27000

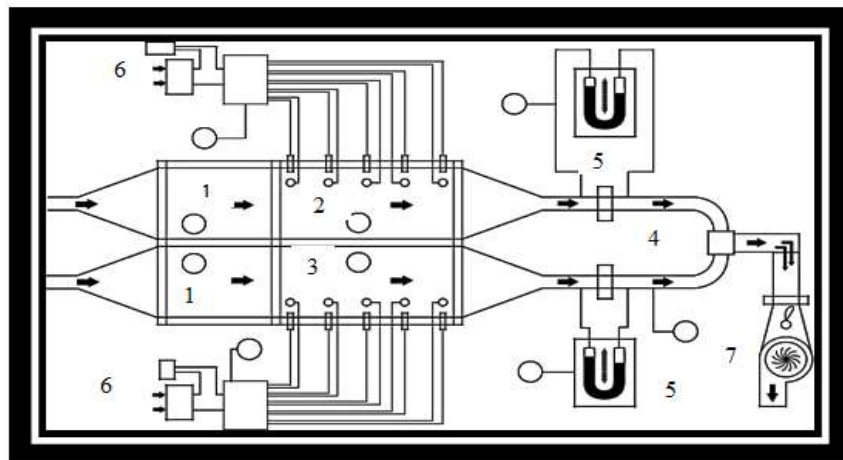
### Nomenclature

A	area of absorber plate (m <sup>2</sup> )
C <sub>p</sub>	specific heat at constant pressure
D	equivalent diameter of the air passage (m)
e/D	relative roughness height
F <sub>R</sub>	collector heat removal factor
F <sub>R</sub> U <sub>L</sub>	slope of the thermal performance curve
F <sub>R</sub> (τ α)	intercept of thermal performance curve
H	height of duct (m)
I	intensity of solar radiation (W/m <sup>2</sup> )
rh	mass flow rate of air (kg/s)
p	roughness pitch (m)
p/e	relative roughness pitch
Re	Reynolds number
t <sub>f</sub>	average fluid temperature (K)
t <sub>i</sub>	air inlet temperature (K)
t <sub>o</sub>	air outlet temperature (K)
t <sub>p</sub>	average plate temperature (K)
U <sub>L</sub>	overall heat loss coefficient (Wm <sup>-2</sup> °K <sup>-1</sup> )
W	width of duct (m)
τ α	transmittance-absorptance product

### Subscripts

r	rough collector
s	smooth collector

## EXPERIMENTAL SETUP AND PROCEDURE



*Fig. 2.1 shows the schematic diagram of the experimental set-up used. Major components of this set-up are:*

1. flow straighteners
2. plane solar air heater
3. roughened solar air heater
4. outlet headers & pipe fittings
5. manometers
6. selector switches
7. centrifugal blower
8. auto transformer

Two-dimensional, fully developed flow was obtained by sucking atmospheric air through flow straighteners by means of blower. The air thus passes through the test section i.e. solar air heaters; one with rhombus shape roughened and the other plane (Flat-Plate) collector, and flow meters before exhausting into the atmosphere. Thermocouples were used to measure absorber and air temperature at different location in the solar air heaters as flow progresses. The output of the thermocouple fed to digital micro voltmeter displays directly the temperature values. Mass flow rate of air through these collector ducts were measured by two orifice meters provided with U-tube manometers. For each experimental run, initially all the instruments, viz. manometer, milli-voltmeter, U-tube manometer, Blower and electric circuit were checked for their correctness and all joints were carefully checked to avoid any air leakage. Data was recorded under quasi-steady state (when there is no appreciable change in temperature for 10-15 min) conditions for the air temperature at different points on the duct and temperature of absorber plate at 05 different locations. Data were taken at the regular interval of 1 hour and accordingly the pressure drop across orifice meter has been measured with the help of U-tube manometer.

## RESULTS AND DISCUSSION

The total 30 numbers of test runs, raw experimental data were collected for 3 set of roughened solar air heater as well as smooth one. For a particular test run, mass flow rate in the roughened and smooth collector remained the same. Table 2 represents the roughness and flow parameters investigated. The raw experimental data were reduced to work out for the values of the results with respect to thermal performance.

Fig. 3(a) and Fig. 3(b) shows the data of Solar Intensity and Time, and Temperature and Time respectively. Fig. 3(c) represents the thermal performance results for roughened and smooth absorber plates. The analytical and experimental values of thermal performance for roughened and smooth absorber plates has been compared.

The solar air heaters, operating without recycling of air, thermal performance has been represented on the basis of outlet air temperature (Gupta and Garg, 1967). The following equations have formed the basis of representation of thermal efficiency:

$$\eta_{th} = \frac{F_R(\tau\alpha) - F_R U_L(t_0 - t_i)}{I} \quad (3.1)$$

$$\eta_{th} = \frac{\dot{m}C_p(t_0 - t_i)}{I} \quad (3.2)$$

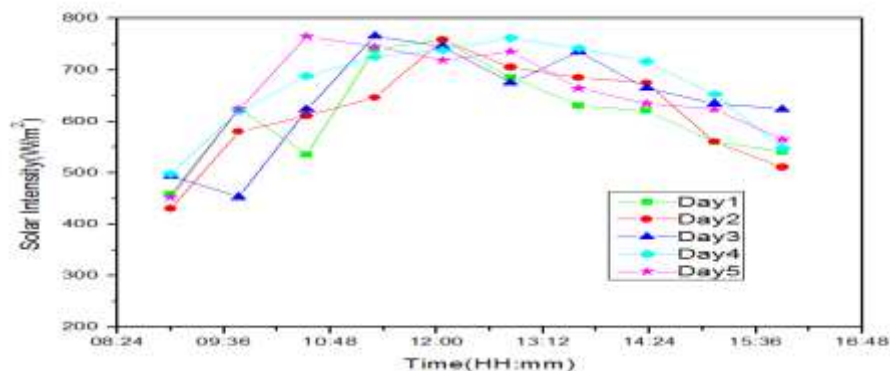


Figure 3(a)

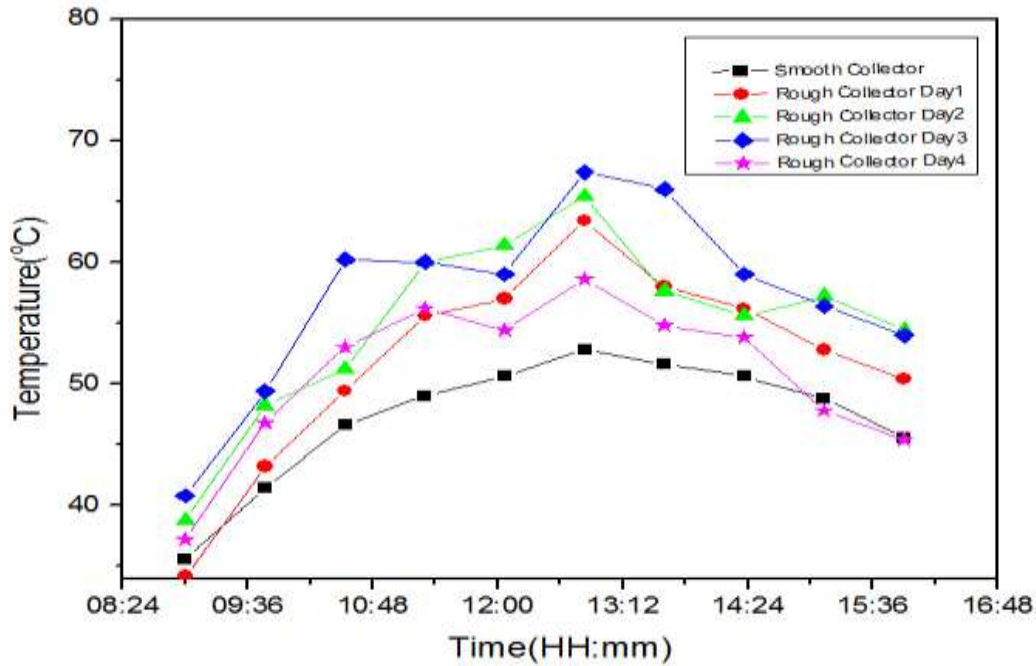


Figure 3(b)

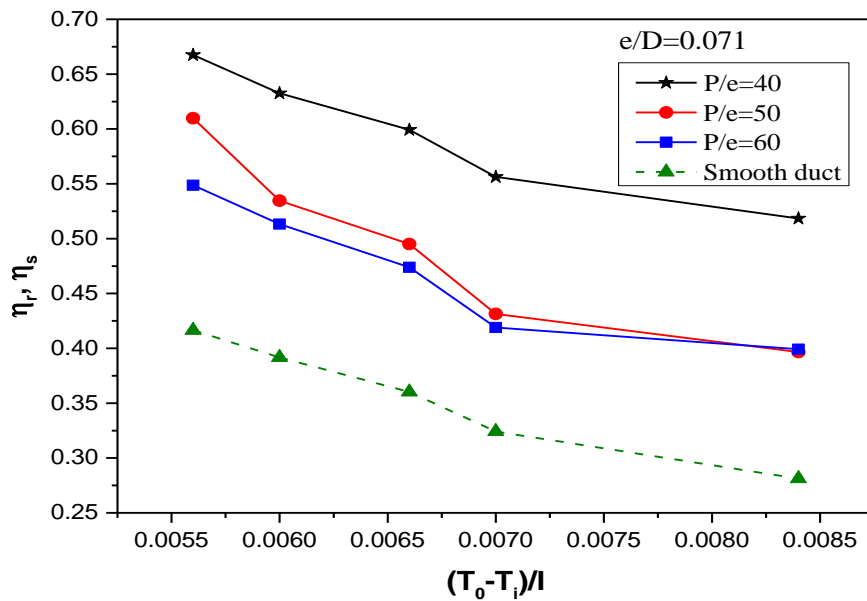
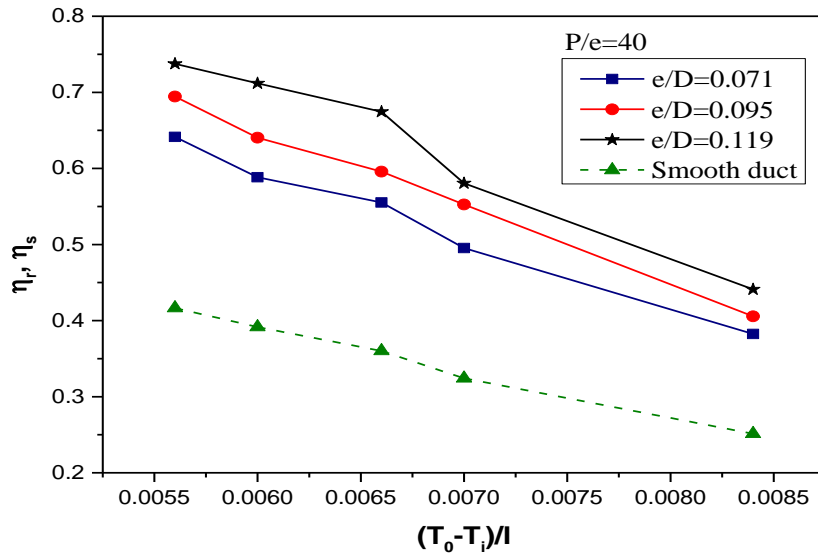
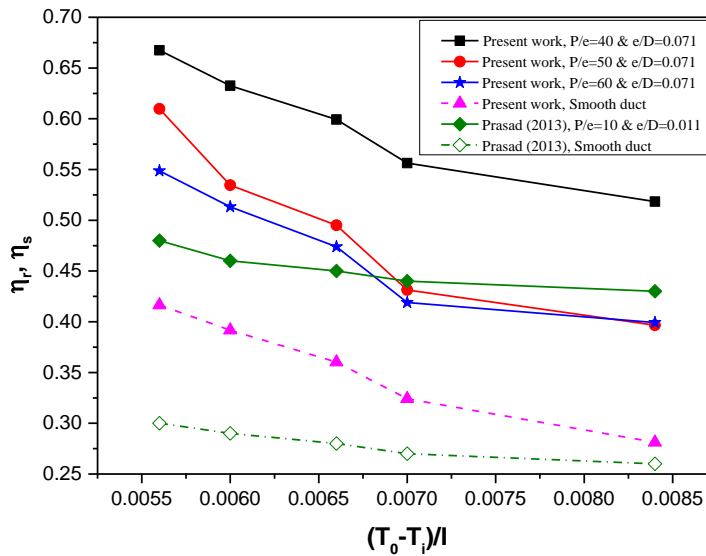


Figure 3(c)

Effect of relative roughness pitch ( $P/e$ ) on performance of roughened solar air heater



**Figure 3(d)**  
*Effect of relative roughness height ( $e/D$ ) on performance of roughened solar air heater*



**Figure 3(e)**  
*Comparison of effect of relative roughness pitch ( $P/e$ ) on performance of roughened solar air heater*

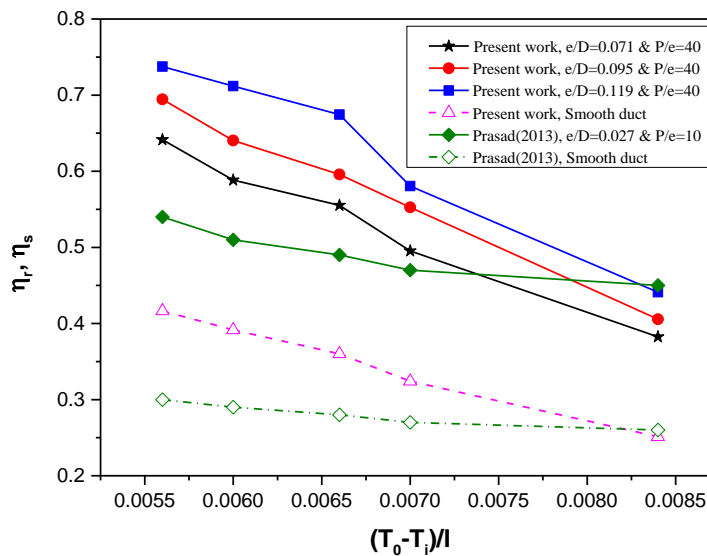


Figure 3(f)

*Comparison of effect of relative roughness height (e/D) on performance of roughened solar air heater*

Fig. 3(a) and Fig. 3(b) shows the data of Solar Intensity and Time, and Temperature and Time respectively. Fig.3 (c) has been drawn to analysis the effect of the roughness parameter P/e on thermal performance in roughened as well as smooth absorber plate. In this figure the effect of roughness parameter p/e on thermal performance is shown for a given value of e/D. The values of thermal performance are 67%, 60% and 55% for roughened plate whereas it is 42% for smooth one for the relative roughness pitch(P/e) equals to 40, 50 & 60 respectively and for the particular value of relative roughness height (e/D) equals to 0.071. It is clear from the figure that the value of thermal performance increases with decrease in the value of roughened parameter P/e. Similarly, Fig.3 (d) has been drawn to analyze the effect of the roughness parameter e/D on thermal performance in roughened as well as smooth absorber plate. In this figure the effect of roughness parameter e/D on thermal performance is shown for a given value of P/e. The values of thermal performance are 64%, 69% and 73% for roughened plate whereas it is 41% for smooth one for the relative roughness height (e/D) equals to 0.071, 0.095 & 0.119 respectively and for the particular value of relative roughness pitch(P/e) equals to 40. It is clear from the figure that the value of thermal performance increases with increase in the value of roughened parameter e/D.

In Fig.3 (e), present result is compare with Prasad (2013). Within the tested range of investigation, the value of the thermal performance is found to be in the range of 55 – 67% for roughened plate for different values of relative roughness pitch and for a particular value of relative roughness height. Similarly, in Fig.3 (f), present result is compare with Prasad (2013). Within the tested range of investigation, the value of the thermal performance is found to be in the range of 64 – 73% for roughened plate for different values of relative roughness height and for a particular value of relative roughness pitch.

## CONCLUSION

The effect of roughened geometry on thermal performance leads the following conclusions:

1. Solar air heater having artificial roughened absorber plate have high rate of thermal performance than that of smooth solar air heater.
2. The rate of enhancement of thermal performance of roughened flat plate solar air heater strongly depends on relative roughness height (e/D) and relative roughness pitch (p/e).
3. It is worthy to note here that the increase in thermal performance is more in case of relative roughness height (e/D) than in case of relative roughness pitch (p/e).

4. The thermal performance of solar air heater increases with decrease in the value of relative roughness pitch ( $p/e$ ) and with increase in the values of relative roughness height ( $e/D$ ).

## REFERENCES

- [1] Aharwal, K.R., Gandhi, B.K., Saini, J.S., 2008. Experimental investigation on heat transfer enhancement due to a gap in an inclined continuous rib arrangement in a rectangular duct of solar air heaters. *Renew. Energy* 33, 585-596.
- [2] Aharwal, K.R., Gandhi, Bhupendra K., Saini, J.S., 2009. Heat transfer and friction characteristics of solar air heater ducts having integral inclined discrete ribs on absorber plate. *Int. J. Heat Mass Transfer*. 52, 5970-5977.
- [3] Altemani, C.A.C., Sparrow, EM, 1980. Turbulent heat transfer and fluid flow in an unsymmetrically heated triangular duct.
- [4] Behura, Arun K., Prasad, B.N., and Prasad, L., 2016. Heat transfer, friction factor and thermal performance of three sides artificially roughened solar air heaters. *Sol. Energy*, 130, Feb, pp.46-59.
- [5] Bemier, M.A., Plett, E.G., 1988. Thermal performance representation and testing of solar air collector. *Trans. ASME*, 110, 74-81.
- [6] Bhagoria, J.L., Saini, J.S., Solanki, S.C., 2002. Heat transfer coefficient and friction factor correlation for rectangular solar air heater duct having transverse wedge shaped rib roughness on the absorber plate. *Renew. Energy* 25, 341-369.
- [7] Bhushan, B., Singh, R., 2010. A review on methodology of artificial roughness used in duct of solar air heaters. *Energy* 35, 202-212.
- [8] Edwards, F.J., Sheriff, N., 1961. The heat transfer and friction factor characteristics for forced convection flow over a particular type of rough surface. In: *Int. Developments in Heat Transf. Proc. Heat Trans. Conf.* ASME, pp. 415-425.
- [9] Emerson, W.H., 1966. Heat transfer in duct in regions of separated flow. *Proc. Third Int. Heat Transd.* 1, 267-275.
- [10] Esen, H., Ozgen, F., Esen, M., Sengur, A., 2009. Modeling of a new solar air heater through least squares support vector machines. *Expert Systems with Applications* 36, 10673-10682.
- [11] Gawande, V.B., Dhoble, A.S., Zodpe, D.B., 2014. Effect of roughness geometries on heat transfer enhancement in solar thermal systems. A review. *Renew. Sustain. Energy Review*. 32, 347-378.
- [12] Gillet, W.B., Aranoviteh, E., Moon, J.E., 1983. Solar collector testing in the European community. *Int. J. Sol. Energy* 1, 317-341.
- [13] Gupta, D., Solanki, S.C., Saini, J.S., 1993. Heat and fluid flow in rectangular solar air heater ducts having transverse rib roughness on absorber plate. *Sol. Energy* 51, 31-37.
- [14] Prasad, K., mullick, S.C., 1983, Heat transfer characteristics of a solar air heater used for dry purpose, *Applied Energy* 13, 83-85.
- [15] Prasad, B.N., Saini, J.S., 1988. Effect of artificial roughness on heat transfer and friction factor in a solar air heater. *Sol. Energy* 41, 555-560.
- [16] Prasad, B.N., 2013 Thermal performance of artificially roughened solar air heater. *Sol. Energy* 91, 59-67.
- [17] Saini, R.P., Saini, J.S., 1997. Heat transfer and friction factor correlations for artificially roughened duct with expanded metal mesh as roughness element. *Int. J. Heat Mass transf.* 40, 973-986.
- [18] Saini, S.K., Saini, R.P., 2008. Development of correlations for Nusselt number and friction factor for solar air heater with roughened duct having arc-shaped wire as artificial roughness. *Sol. Energy* 82, 1118-1130.
- [19] Saini, R.P., Verma, J., 2008. Heat transfer and friction correlation for a duct having dimple shape artificial roughness for solar air heater. *Energy* 33, 1227-1287.
- [20] *Sol. Energy* 81, 1340-1350.
- [21] Sukhatme, S.P., 2008. *Solar Energy. Principles of thermal collection and storage* Tata McGraw Hill, New Delhi.
- [22] Varun, Saini, R.P., Singal, S.K., 2007. A review on roughness geometry used in solar air heaters.