

Performances of direct drive and magnetically geared PMSMs with different cooling technologies

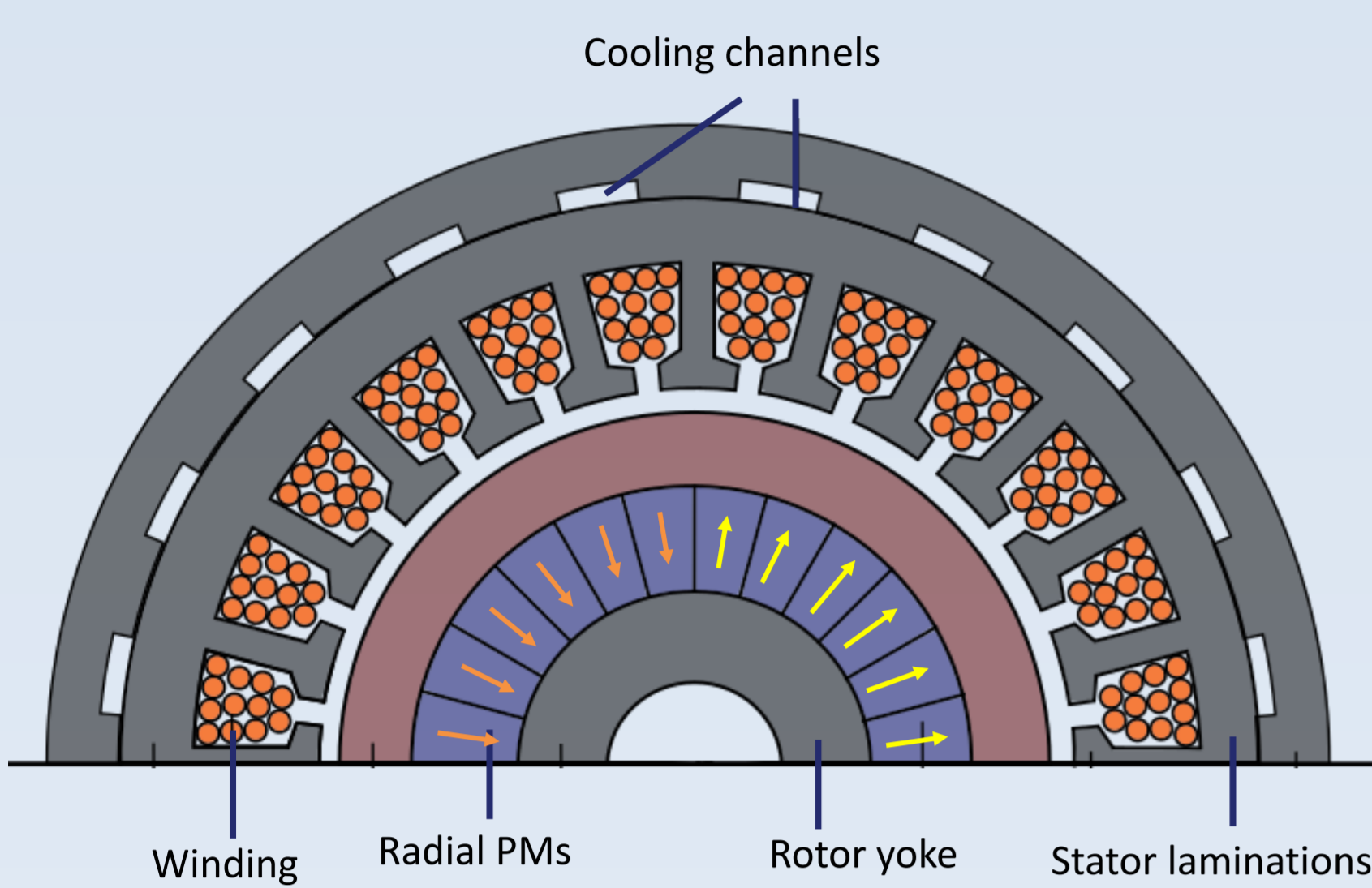
Smail Mezani¹, Thomas Marcand¹, Charles-Henri Bonnard¹, and Nouredine Takorabet¹
1 – Groupe de Recherche en Energie Electrique de Nancy, Université de Lorraine, France

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The work deals with the design of surface mounted and magnetically geared PM machines. The aim is to analyze the performances of such machines in the frame of electrified aircraft propulsion. Air and liquid cooled solutions are considered to assess the effectiveness of each propulsion solution regarding torque and power densities. It is shown that for an air cooled machine rated 150 kW - 1000 rpm, the PMSM has an active mass of 250 kg which is 30% higher than the magnetically geared one.

PM machine topologies and sizing equations

Surface mounted PM machine



Sizing equations of direct-drive PMSM

Torque expression: $T = 2 \cdot k_w \cdot \cos(\psi) \cdot (BH) \cdot \pi R_a^2 L$
RMS radial flux density on the stator bore radius R_a :

$$B = \frac{4B_r}{\pi\sqrt{2}} \cdot \sin\left(\frac{\beta\pi}{2}\right) \cdot \frac{p}{1-p^2} \cdot R_a^{-p-1} \cdot \left(\frac{\frac{2R_a^{2p}}{R_r^{p-1}} R_m^{p+1} \left(1 - p + \frac{R_m^{-2p}}{R_a^{-2p}} (1+p)\right)}{\left(1 - \left(\frac{R_a}{R_r}\right)^{2p}\right)} + (1-p) \cdot R_m^{p+1} \right)$$

RMS tangential flux density on R_a : $H = \frac{NI}{2\pi R_a}$ where NI are the total rms ampere-turns linked to the slot current density

Sizing of magnetically geared PMSM (Pseudo Direct Drive: PDD)

Torque is transmitted via the low-speed rotor (pole-pieces) of the magnetic gear side of PDD: $T = G_r \cdot T_h$ where the gear ratio $G_r = N_s/p_h$

- The magnetic gear is sized by finite elements
Torque T_h results from the interaction of the high-speed rotor PMs and stationary armature currents (machine side of the PDD)

- Sizing the stator of PDD is similar to that of PMSM, but B is computed when sizing the magnetic gear

Thermal aspects: losses, heating and cooling methods

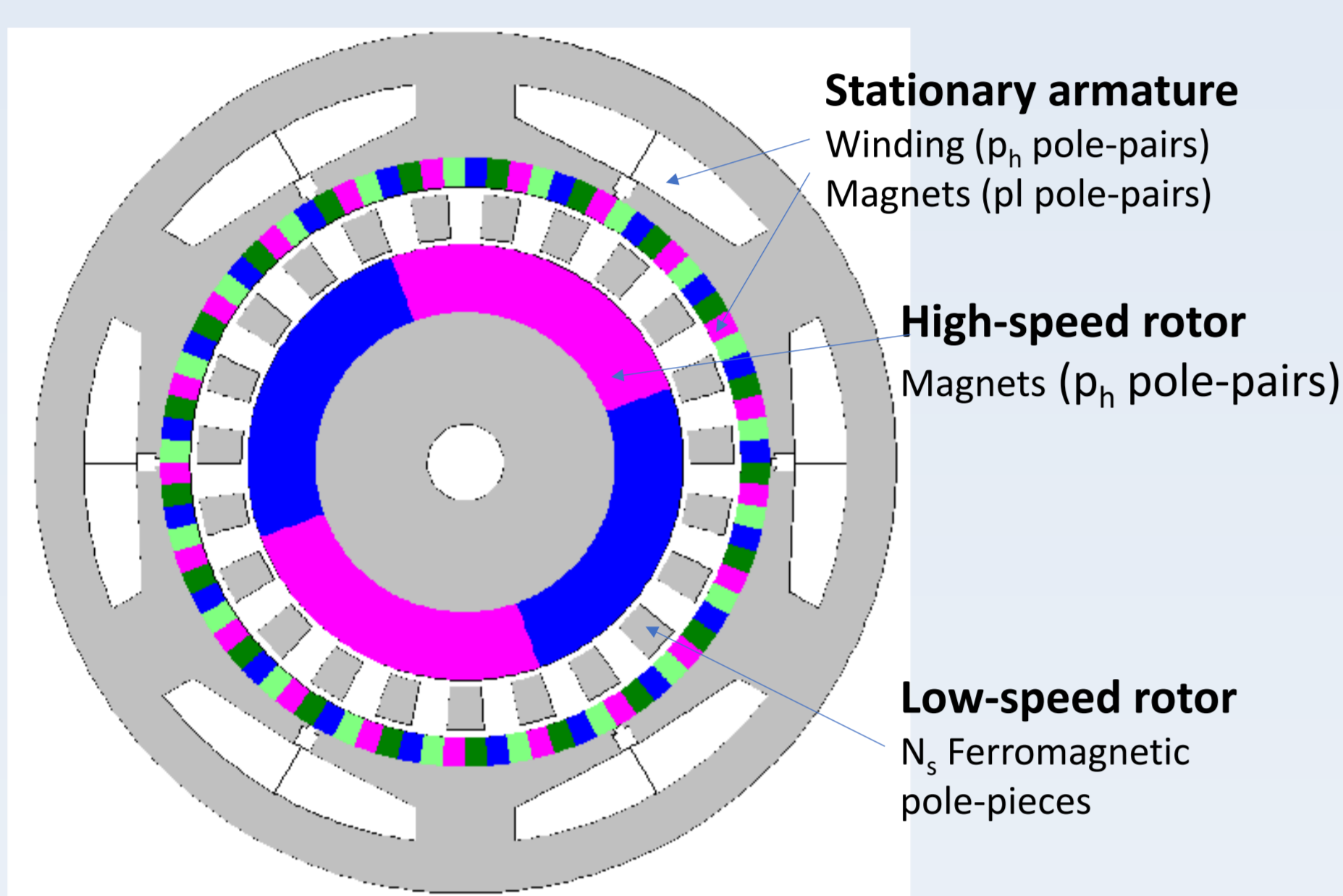
Sizing PMSM and PDD allows Joule (p_j) and iron (p_{iron}) losses evaluation, the total losses are $p = p_j + p_{iron}$

Two cooling methods are considered:

- forced air on the stator outer surface S for both PMSM and PDD: convection coefficient $h=50-150 \text{ W/m}^2\text{K}$
- oil circulation in channels located on the stator outer surface S (only PMSM): convection coefficient $h=150-400 \text{ W/m}^2\text{K}$

The temperature rise of the machines is: $\Delta T = \frac{p}{hS}$, ΔT is limited to 60°C

Magnetically geared PM machine (PDD)



Results

PMSM design optimization and performances

Direct drive PMSM rated at 150 kW - 1000 rpm, $T = 1432 \text{ Nm}$

Single objective optimization is conducted under openoffice Calc: objective function is the minimization of PMSM active weight

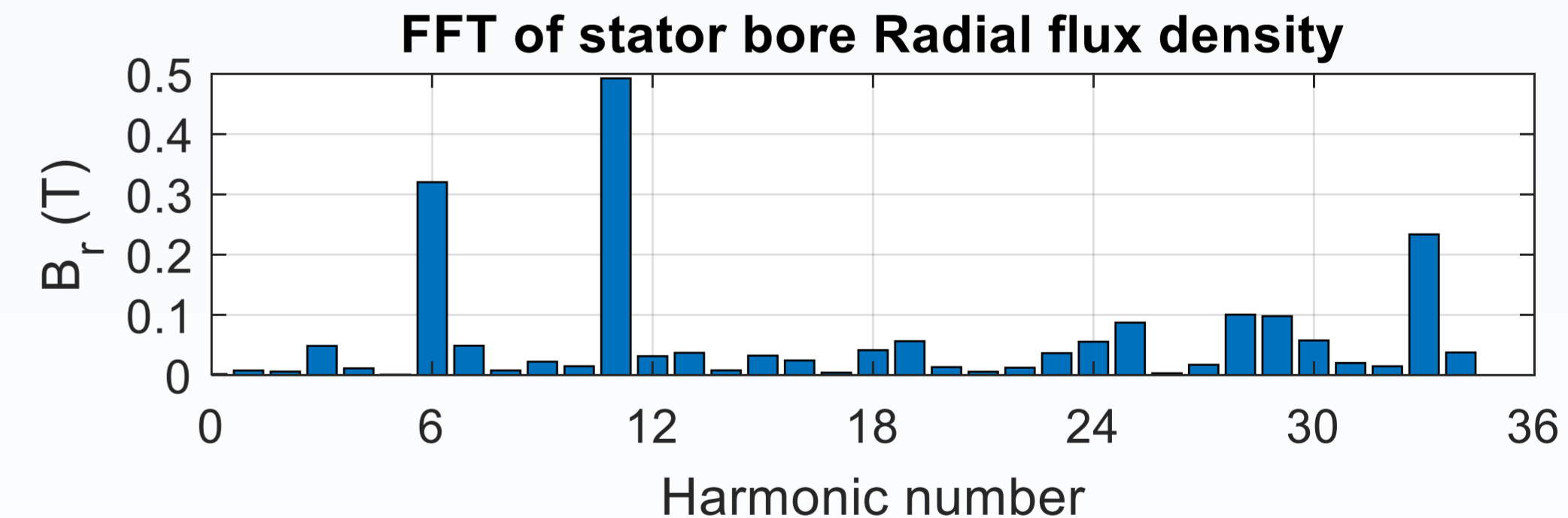
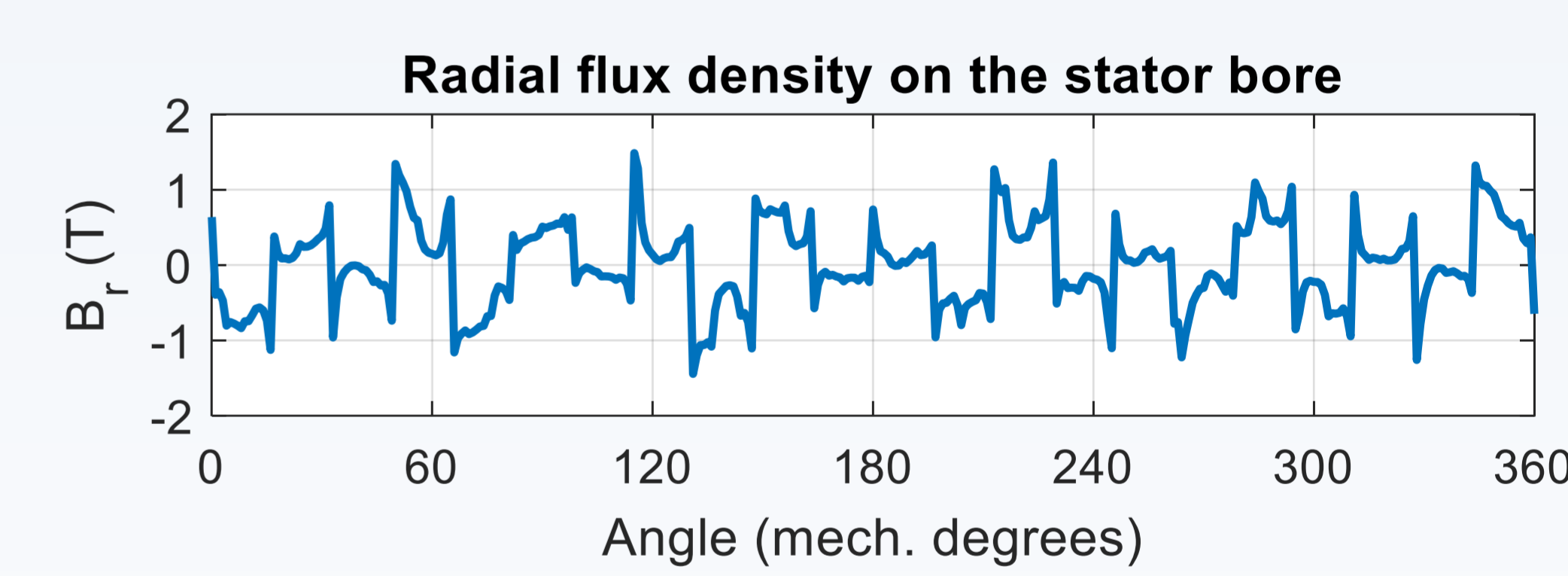
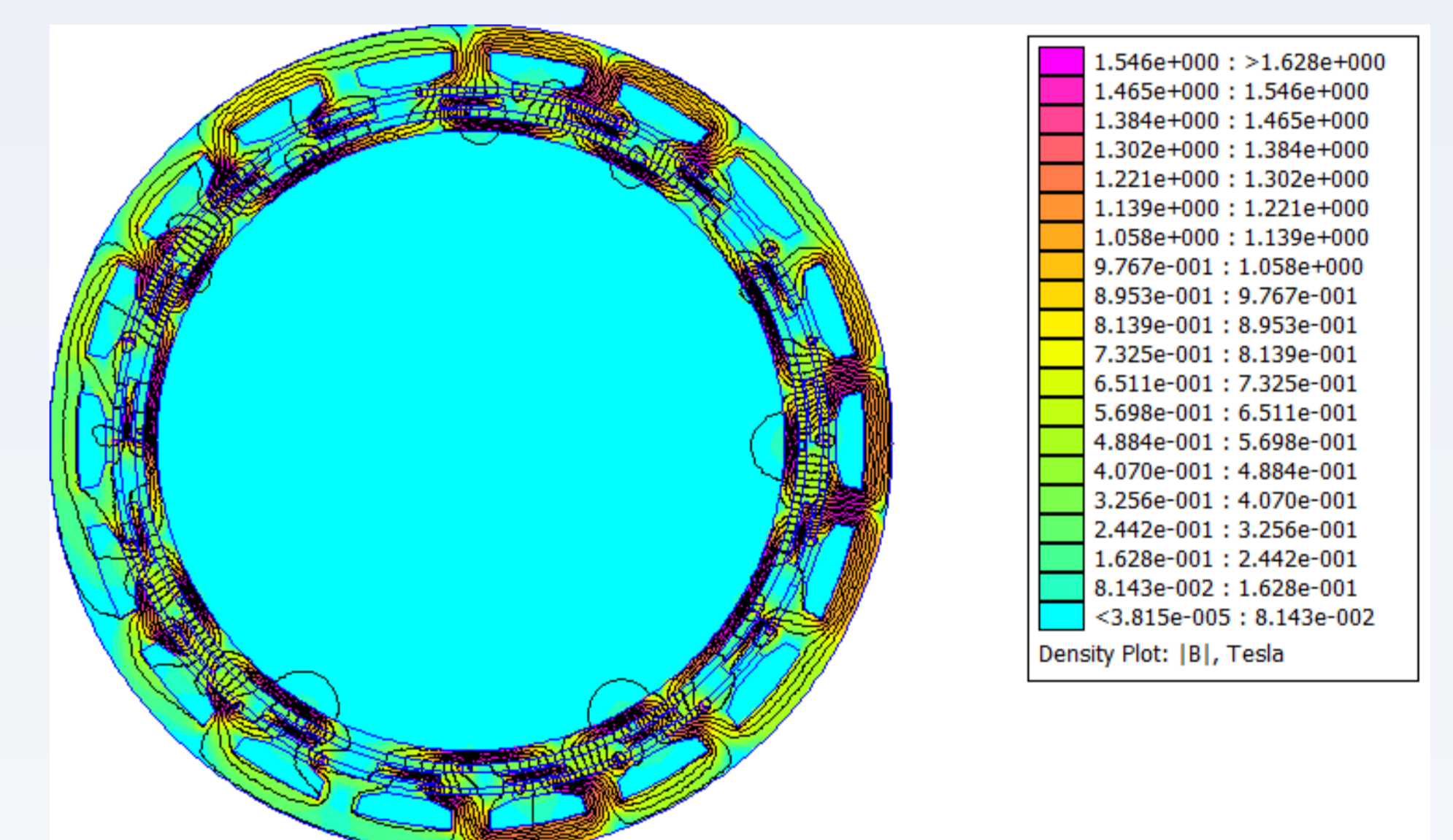
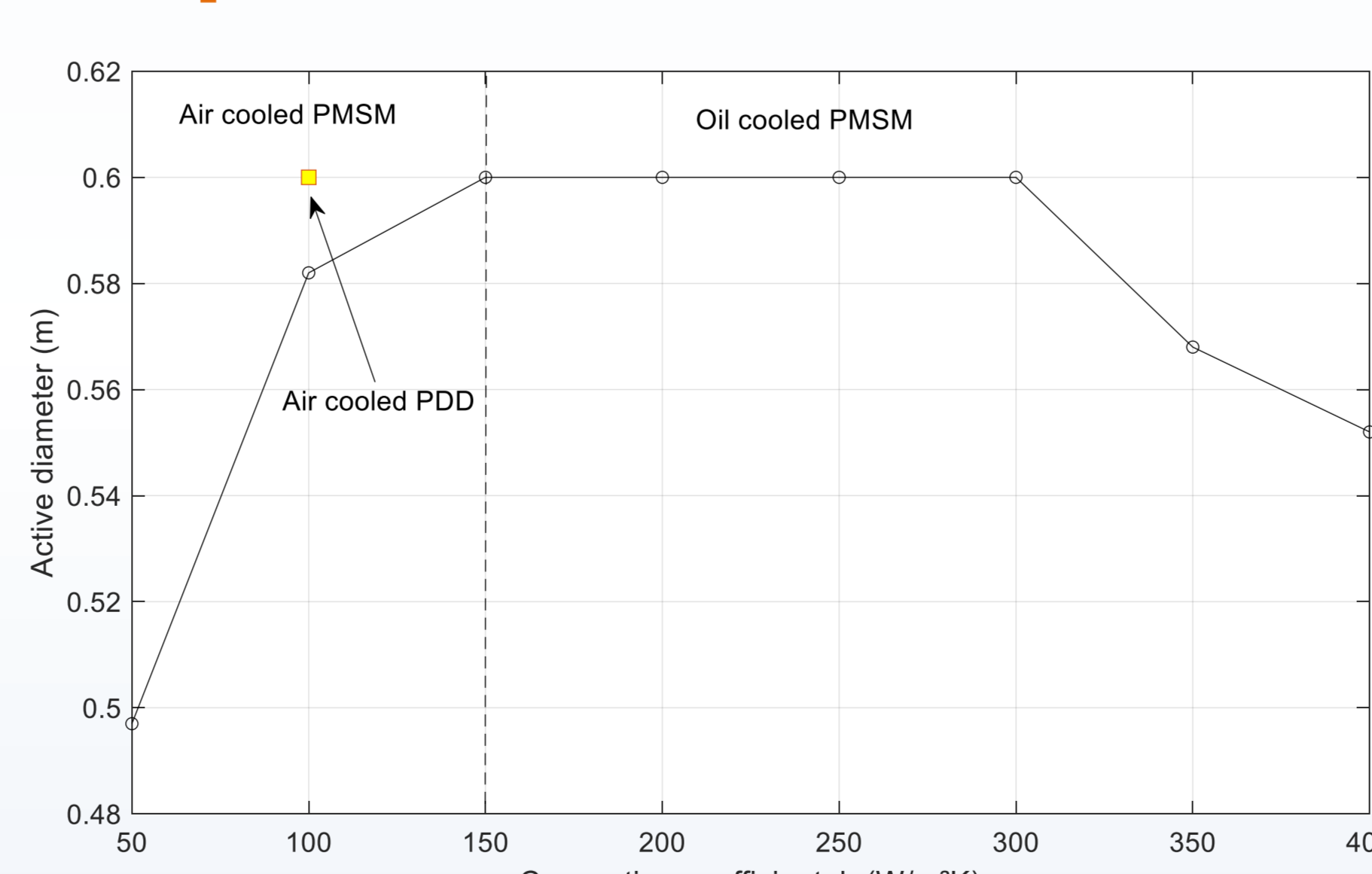
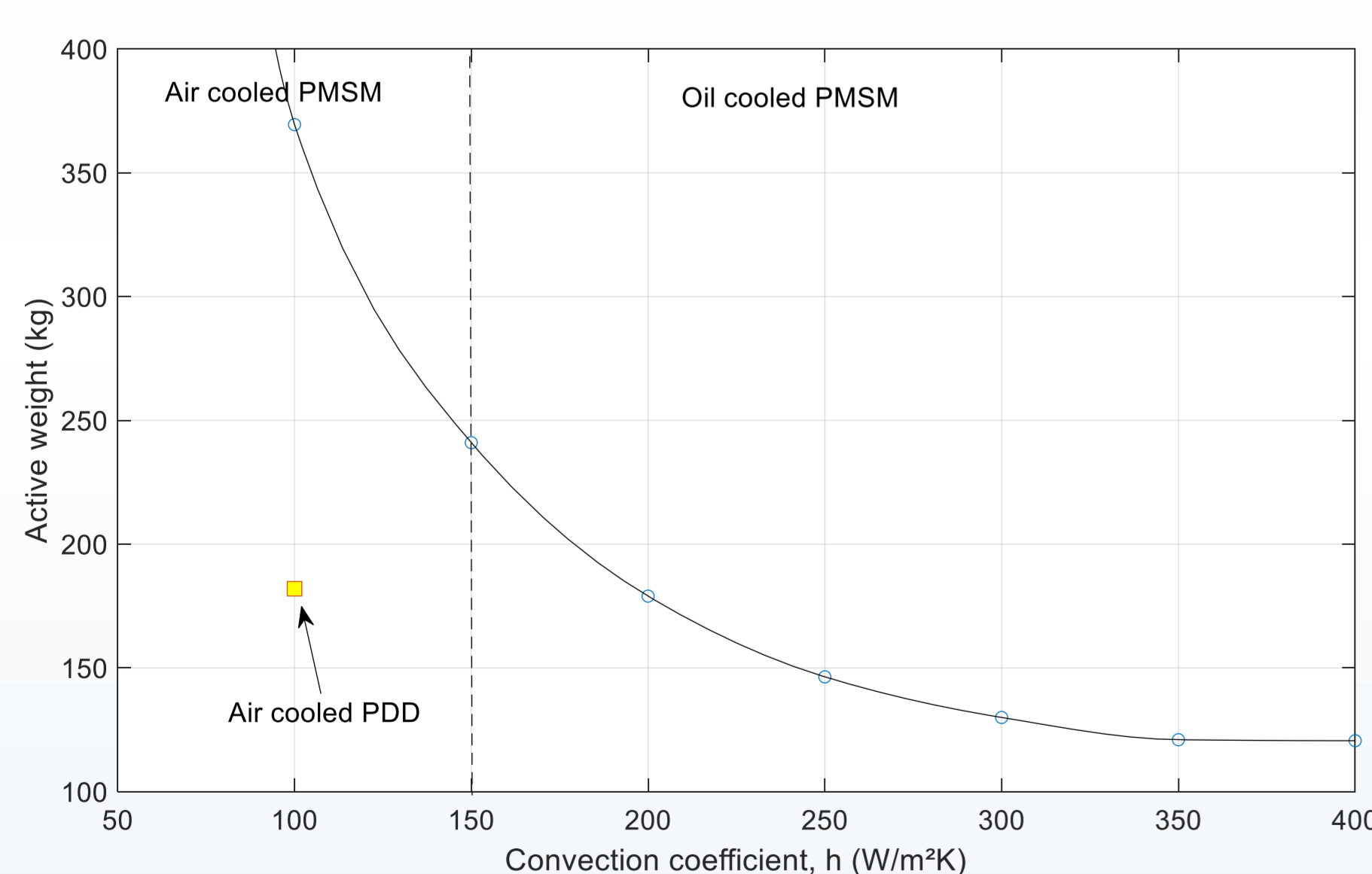
Convection coefficient is varied between 50 and 400 $\text{W/m}^2\text{K}$

Outer diameter is limited to 0,6 m

The results show that for $h=100 \text{ W/m}^2\text{K}$, the PDD weight is about 190 kg while the PMSM has a weight of about 370 kg

To have the same PDD weight, the convection coefficient for the PMSM is about 200 $\text{W/m}^2\text{K}$ which corresponds to a moderate oil cooling method

For a more aggressive oil cooling with $h=400 \text{ W/m}^2\text{K}$, the PMSM weight is about 120 kg



PDD design and performances

Name	Value
p_h	6
p_l	11
N_s	17
G_r	2,833
Outer diameter	0,6 m
Active length	0,23 m
Active weight	190 kg
Rated torque	1432 Nm
Maximum torque	1690 Nm
RMS current density	2,4 A/mm ²
efficiency	> 95%

- PDD is designed for a max torque 20% higher than the rated torque for stability during transient operation
- Convection coefficient $h=100 \text{ W/m}^2\text{K}$ is enough to maintain the temperature rise of the PDD under 60°C
- A max torque density of about 26 Nm/l is achieved

Conclusion

- ❖ A comparison of direct drive and magnetically geared PMSMs is achieved for various air and liquid cooling methods
- ❖ The PDD solution is more compact than PMSM for air cooling solution with a convection coefficient lower than 100 $\text{W/m}^2\text{K}$
- ❖ Liquid cooling allow an important reduction of PMSM weight and better performances than the air cooled PDD