

## Contact information

**Name of organisation:** PDW Analytics GmbH  
**Address:** Geiselbergstr. 4, D-14476 Potsdam, Germany  
**Email:** [info@pdw-analytics.de](mailto:info@pdw-analytics.de)  
**Phone:** +49 331 27975020  
**Website:** [www.pdw-analytics.de](http://www.pdw-analytics.de)



## Technical information

Photon Density Wave (PDW) Spectroscopy is an innovative fiber-optical Process Analytical Technology (PAT) which characterizes the optical properties of emulsions or suspensions. Additionally, dilution-free particle sizing in the nanometer and micrometer scale is its unique virtue. With its pure fiber-optical probe, this technology is very easy to install inline or online in any (bio)chemical or physical process, as e.g. in fermentation, polymerization, or homogenization reactors.

## Technical specifications

### Working conditions:

Implementation of the PDW process probe in a reaction plant (typical 10 - 80 °C), installation of the PDW spectrometer under ambient conditions

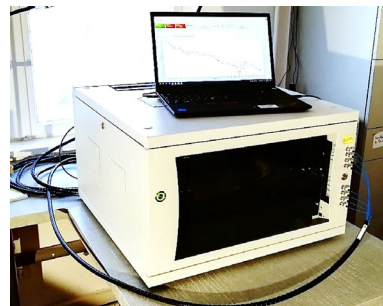
### Probe installation by various adapters:

weld-on flange, TriClamp, Ingold, Compression fitting

### Connexions to the systems/how the flow works:

The probe is connected to the spectrometer by optical fibers of typically 10 m length. The probe is inserted into the reactor for performing the measurements.

### Size of device:



width: 600 mm

depth: 600 mm

height: 350 mm

### Measurable particle size range:

approx. 50 nm - 500 µm (diameter)

<b>ATEX:</b>	Process probe technology intrinsically safe due to electronics-free, low laser light intensity design. Spectrometer not ATEX ready
<b>Laser power:</b>	approx. 5 mW
<b>Typical probe materials:</b>	stainless steel, glass, PTFE. Customer specific development possible
<b>Probe:</b>	Depends on application; typical diameter range is 19 - 25 mm, typical length is 20 - 150 cm. It contains no movable or electronic parts
<b>Time resolution:</b>	approx. 2 per minute

## Benefits

- Dilution-free, real-time process monitoring in heterophase systems with respect to particle/droplet dynamics including sizing
- Applicable also to viscous systems and systems under stirring
- User perspective: Implementation in a DCS for real-time control of heterophase processes, mainly with respect to control particle size

## Applications

- Light scattering materials / Highly turbid liquid dispersions (typically liquid suspensions or emulsions with a content of particles or droplets in between 0.1% to more than 50%)
- Characterisation of optical coefficients, particle size, composition analysis, dependent light scattering, optical design, particle stability, particle interactions
- Sectors of application:
  - Polymers
  - Food stuff
  - Biotechnology
  - Cosmetics

Application examples are found here: [www.pdw-analytics.de/applications/](http://www.pdw-analytics.de/applications/)



## Key parameters in comparison with other methods

Method	Dynamic Light Scattering (DLS)	Nanoparticle Tracking Analysis (NTA)	Laser Diffraction	PDW spectroscopy
Integration into the production process	Limited	No	Possible	Yes
Measurement of particle concentration	Limited	Limited	No	Limited
Measurement of particle size distribution for monodisperse samples	Yes	Yes	Yes	Yes
Measurement of particle size distribution for poly-disperse samples	Difficult	Difficult	Difficult	Difficult
Detection range (particle size)	1 nm to 10 $\mu\text{m}$ (sample-dependent)	10 nm to 1 $\mu\text{m}$ (sample-dependent)	10 nm to 3 mm (sample-dependent)	50 nm to 500 $\mu\text{m}$ (sample-dependent)
Monitoring of dynamic processes	Limited	Limited	Limited	Yes
Application to highly concentrated dispersions	No	No	No	Yes

