November 14th, 2023 Brussels, Belgium





Organised by the Carbon Capture,
Utilisation and Storage (CCUS) &
Alternative Fuels Horizon 2020/
Horizon Europe CLUSTER projects

Supported by CINEA - European Climate, Infrastructure and Environment Executive Agency

Joint event for CCUS & Alternative fuels CINEA cluster projects organised by:

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VIVALDI - Inno**V**ative blo-based chains for CO₂ VALorisation as a Ddedvalue organIc acids

Project Start/End: Jun 2021 – May 2025

Total Budget: €6,969,835

Consortium: 16 partners in 9 countries

Case study

vivaldi



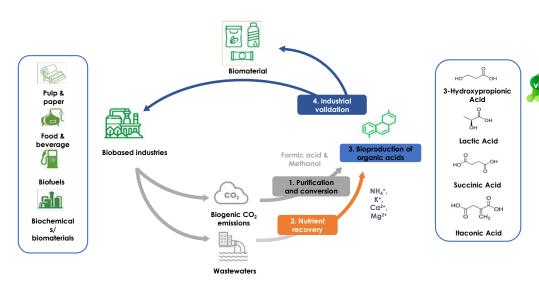
Beta UVIC UNIVERSITATO E VIC UNIVERSITATO CENTRAL CENT Dr. Elvira Serra



The VIVALDI project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement N° 101000441



Baseline



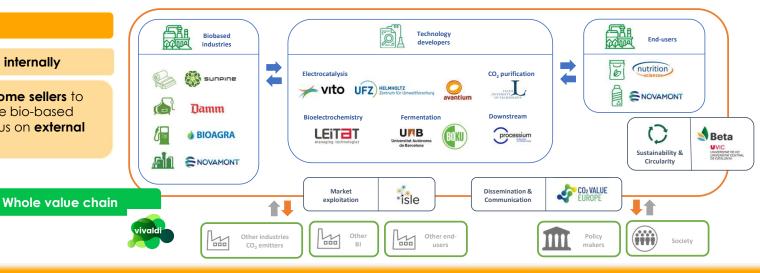
- CO₂ emissions should not only be reduced or mitigated but should be adopted as a novel feedstock for an alternative production of biobased chemicals
- **VIVALDI** integration within the BIs
 - Bls adapting some of the VIVALDI solutions
 - Bis adapting the whole VIVALDI concept
- Bls move from:
 - A linear structure
 - Fossil-based reagents transformed into products
 - Wastewater to be treated
 - CO₂ emitted to the atmosphere
 - To a circular concept where CO₂ and wastewater are transformed into novel sustainable compounds to be reused in the plant flowchart or to be sold externally

NEW BUSINESS MODELS



1st BM - Bls producing CO₂ based chemicals to use internally

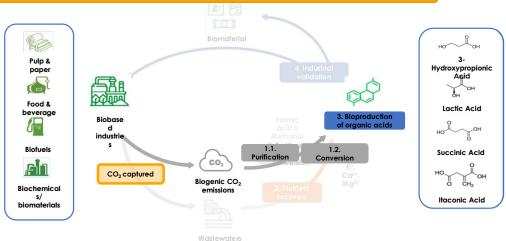
2nd BM – Bls diversify their economic base and **become sellers** to external industries of VIVALDI products as alternative bio-based compounds to current fossil-based chemicals – focus on **external end-users of the targeted biobased products**



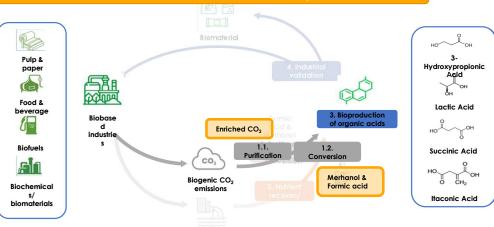


Methodology

BM & TEA scenario- focused on implementation as CCU technology

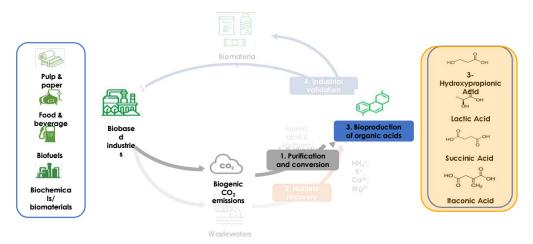


BM & TEA scenario- focused on intermediate products



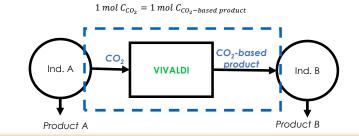
Wastewaters

BM & TEA scenario - focused on biobased organic acids production



Prospective TEA

- Business model orientation of early stages CCU technologies (Low TRL: 3-5)
- Stoichiometric relation between the captured CO₂ and the CO₂-based product
- Carbon Removal Credits Mechanism (CRCM) as an additional income.
- Assuming the average prices of the ETS for carbon emission permit in 2022: €83·MT-1
- Assuming long term residence time in the economy.



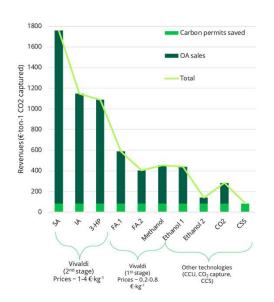
a) Capture of CO₂



Results

Potential revenues of VIVALDI

- Selling Organic Acids is the main driver of the activity.
- Biogenic CO₂ streams from studied BBIs have high purity (>98%).
- Market prices of liquid-CO₂ up to € 355 TM-1 in 2022. Then, production of the OAs should be the FU.



Influences in the Life Cycle Assessment (LCA)

 The Functional Unit (FU) aims to represent the auantified performance of a product system for use as a reference unit.

BI offgas with CO2 Capture of X tonnes of CO2 Treatment of x m³ of indWW **VIVALDI** Organic acids (SA,..) BI indWW Other co-products (H2) b) Production of CO₂-based organic acids BI offgas with CO2 Production of X tonnes of LA Other organic acids (SA,..)

VIVALDI

Other co-products (H2)

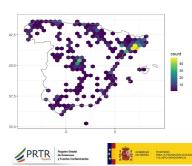
c) Extended functional unit.

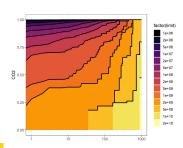
BI indWW

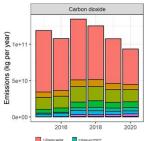


Industrial symbiosis

- First test within Spain to test the methodology for clustering feedstock sources of CO_2 and N.
- The method allows the identification of locations, reverse logistics and plant sizes









Drivers and barriers

Implementation as CCU technology

- Road to Net-Zero
- Key Marketable Products:
- · Integrated Biorefinery
- Retrofitting CO2-based value chains in other sectors
- · Renewable Energy use
- CCS does incur high CAPEX and OPEX costs capture than CCU
- Technological Maturity Some CCU technologies commercially available others are still in development
- Cost of CCU technology depends on type of industry and point resources
- CCU seen as complementary to CCS.
- CCU applications are technically feasible but industrial implementation at scale is costly.
- Market Acceptance Convenience of business-asusual

Implementation as biobased organic acids productions

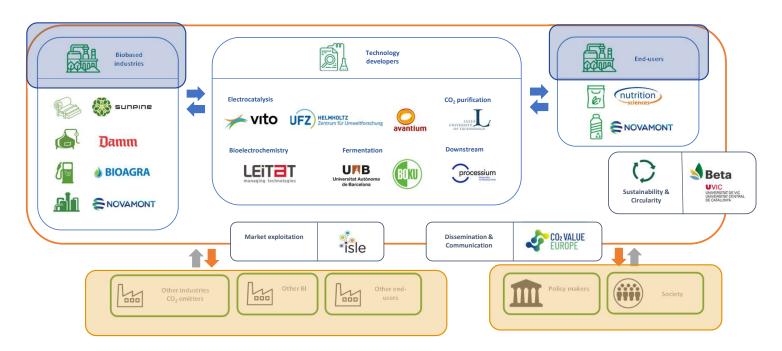
- Reduced dependency on fossil-based feedstocks
- Vertical integration:
- Untapped opportunities Organic acids as a chemical building blocks.
- Industrial Symbiosis
- Developing country context:
- Hybrid Chemical and Biological Approach
- Market acceptance new approach, organic acid production may face market acceptance challenges
- Cutting-edge technology the VIVALDI may face challenges of optimization, scalability, and commercial
- Product Separation and Purification- Organic acids need to be separated and purified to obtain highpurity final products.
- Process Efficiency
- Economic viability





Stakeholder impact

- The **main actors of the VIVALDI value chain** are directly involved in the project as partners. That provides **first-hand market intelligence** supporting the design of the business models and strategies.
- The VIVALDI project is actively engaging with policy makers, end-users and investors through tailored made activities focused on knowledge transfer but also on co-design and co-creation of the business models through market focus workshops.







Thank You

For Your Attention

GET IN TOUCH



BETA Technological Center – Vic University (Spain) Isle Utilities Ltd (UK)



https://www.vivaldi-h2020.eu/ https://betatechcenter.com/ https://www.isleutilities.com/



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