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7 Phase Transfer and Polymer Coating Methods
8 towards Improving Stability of Metallic
9 Nanoparticles for Biological Applications

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13

14 Abstract: This paper describes a general method to generate noble metal nanoparticles (NPs)
15 with polymer coatings. One of the widely used approaches to stabilize NPs in aqueous solution
16 involves wrapping NPs with amphiphilic polymers. This methodology has been extensively
17 employed for polymer coating of small hydrophobic NPs (diameter of inorganic core < 20 nm),
18 thereby enabling phase transfer of NPs from an organic solvent to aqueous solution. The polymer
19 coating approach is herein extended to NPs originally synthesized in aqueous solution by a two-
20 step method. Firstly, NPs are subjected to aqueous-to-organic phase transfer. The phase transfer
21 protocol is demonstrated for NPs made of different materials (Au and Ag), sizes (up to 100 nm)
22 and shapes (spheres, rods, and flat-triangular prisms). Secondly, NPs are coated with an
23 amphiphilic polymer. The colloidal stability of a variety of the newly designed NPs is assayed

24 against different media of biological relevance. In preliminary cellular studies, the
25 biocompatibility of polymer coated Au NPs is investigated in different cell lines.

26 INTRODUCTION

27 Current bottom-up chemical methods allow to synthesize NPs with a large range of possible size,
28 shape and composition. This is possible with a high degree of control in terms in monodispersity
29 and size distribution.¹⁻⁴ Synthesis can be either carried out in organic solvents or in aqueous
30 solution. In addition to being able to control the physicochemical properties of the end products
31 by chemical methods, colloidal stability of NPs in physiological media is critical if these are to
32 be used in biological applications.⁵ This implies that NPs should be stable in aqueous media with
33 high ionic strength, high protein concentration, and a specific range of pH values. In contrast to
34 NPs synthesized in aqueous media, methods to stabilize hydrophobic NPs require a phase
35 transfer step which can be effectively achieved by different methods, such as the replacement of
36 the hydrophobic chains by hydrophilic ones (ligand exchange),⁶ or the use of amphiphilic
37 polymers.⁷ Two main advantages of the latter compared to other existing methods are to be
38 highlighted. Firstly, the original surface of the inorganic material (be it metal, semiconductor or
39 metal oxide) is *a priori* not affected and therefore, the physical properties of the core such as
40 quantum yield, absorption, scattering or magnetism are in general less disturbed as compared to
41 ligand-exchange procedures. Secondly, the NPs surface is uniformly wrapped with a common
42 polymer, which translates into the generation of a common surface chemistry for different
43 materials. Notably, the later allows to produce NP models with similar surface chemistry, yet
44 with different physicochemical properties due to different inorganic cores. Magnetic,
45 semiconductor and metallic NPs, with different size, shape and composition, have been
46 successfully stabilized by the later.^{7,8 9-11}

47 In the literature, the number of works which attempt to evaluate the impact of NPs in cells, or
48 even complex organisms, is overwhelming.¹² Yet correlating physicochemical properties of NPs
49 and their biological fate and impact is still not straightforward.⁵ This is partly so because of the
50 enormous variety of NP models employed to date, which will even continue to grow as new
51 methods and materials arise. Besides the variety of NP models, it appears clear that the
52 biological fate of NPs is highly influenced by the NPs' surface chemistry, which has been also
53 demonstrated to be very important in the formation of the so-called protein corona.¹³ As proven
54 already with different NP models, varying the coating of NPs greatly influences several
55 important biological parameters such as cellular uptake, NP localization inside cells, toxicity,
56 circulation, biodistribution, protein corona, *etc.* The design of the surface of NPs represents a key
57 step towards multifunctional NPs, which are typically achieved by anchoring distinct molecules
58 of biological relevance onto the NPs' surface. The biological fate of NPs is also determined by
59 the protein corona. Ultimately, the protein corona formation can be responsible for different
60 results observed using similar nanosystems.¹⁴ The use of amphiphilic polymers to coat NPs
61 would eliminate the surface factor from the equation, providing thereby a NP model in which is
62 possible to determine the role of one parameter at a time, such as size, vectors, stiffness, ions
63 release, *etc.* Additionally, this methodology provides NPs with a high colloidal stability in cell
64 media, and against high salt concentration, and in a broad pH range.^{8,15} These reasons make this
65 technique highly interesting to produce NP models for biological applications. However, to date,
66 this methodology has been traditionally limited to small NPs, typically with inorganic cores with
67 diameter < 20 nm, originally synthesized in organic solvent and therefore, many bio-relevant
68 NPs originally synthesized in aqueous media (*e.g.* anisotropic plasmonic NPs) have not benefited
69 from this technique. In order to apply this methodology to such NPs (*e.g.* CTAB-coated gold

70 nanorods, where CTAB stands for the cationic surfactant cetyltrimethylammonium bromide), a
71 previous phase transfer to an organic solvent should be performed.

72 For the aqueous-to-organic media transfer of Au NPs the ligand exchange technique has been
73 applied by using aliphatic chains with a terminal thiol group such as dodecanethiol (DDT),¹⁶ or
74 by using chains with a terminal amine group such as dodecylamine (DDA) or hexadecylamine
75 (HDA).¹⁷ The main limitation of the ligand-exchange method is again the size, as it typically
76 works with NPs of diameters smaller than *ca.* 20 nm, in the case of free-surfactant capped NPs.
77 To our knowledge, only few examples with NPs > 20 nm have been described in the
78 literature.^{18,19} The need of surfactants to transfer large particles is obvious according to the
79 published works in this direction, in which CTAB or similar surfactants are typically involved,
80 be it as additives for the phase transfer process or in the NPs synthesis.^{16,20} For anisotropic Au
81 NPs, the phase transfer of gold nanorods using DDT has been used, aiming washing out the
82 excess of the cytotoxic surfactant CTAB. The toxic effects of CTAB have been extensively
83 proved.^{21,22} In order to decrease the amount of CTAB, a round trip from aqueous phase to
84 organic media and again to aqueous media has been previously reported.²³⁻²⁵

85 Herein, we report on a straightforward method which allows for aqueous-to-organic phase
86 transfer of relevant Au NPs with different sizes (inorganic cores with diameters of 25, 50, 60 nm
87 up to nanorods with 90 nm in length) and shapes (spherical and rods). As a proof-of-concept to
88 extend this methodology to an additional shape and another plasmonic material, Ag nanoprisms
89 were also successfully polymer coated using equivalent methods as for Au NPs. The basis of the
90 proposed method relies on a pre-stabilization step using short (low molecular weight)
91 polyethylene glycol (PEG) chains. A recent work in which long alkyl-PEG chains has been
92 described as ligands to transfer nanorods to the organic phase using centrifugal forces has been

93 recently reported.²⁶ NPs smaller than 20 nm were transferred using mixed chains containing an
94 aliphatic domain and a hydrophilic PEG chain, which allow to get NPs colloiddally stable in both
95 solvents.²⁷ In the present work, short PEG chains were used as pre-stabilizers and active agents
96 for the phase transfer of NPs. The pre-stabilization step was required to warrant colloidal
97 stability in the phase transfer process. In case the NP size > 15 nm, *i.e.* inorganic cores with
98 diameters larger than 15 nm, ligands such as DDT or HDA yielded unsatisfactory results. Thus,
99 as an alternative to toxic surfactants such as CTAB or didecyldimethylammonium bromide
100 (DDAB), the use of short PEG chains was investigated. PEGylated NPs can be driven to an
101 organic phase (chloroform) containing DDA under vigorous stirring at room temperature. The
102 time required depended on the original coating of the NPs. For instance, CTAB-coated gold
103 nanorods (GNRs) required longer times than citrate capped Au NPs. The use of ethanol helped to
104 complete the transfer faster.²⁸ DDA can then intercalate with the amphiphilic polymer dodecyl-
105 grafted-poly-(isobutylene-alt-maleic-anhydride) (PMA), enabling aqueous transfer for different
106 colloids. In order to enhance the stability of the polymer-coated NPs in cell media, further
107 PEGylation was employed. Finally, stability and toxicity studies are shown as examples to
108 illustrate the potential of this method to provide NP models for biological applications.

109 **EXPERIMENTAL SECTION**

110 **Materials.** Prior to use, all glassware was washed with *aqua regia*, and rinsed thoroughly with
111 Milli-Q water. All the chemicals were used as received. For the synthesis and modification of the
112 NPs, hydrogen tetrachloroaurate (III) hydrate was purchased from Strem Chemicals; sodium
113 citrate, silver nitrate, CTAB, sodium borohydrade, ascorbic acid, hydrogen peroxide,
114 dodecylamine, poly-(isobutylene-maleic-alt-anhydride), hydrochloridric acid, sodium borate, 1-
115 Ethyl-3-(3-dimethylaminopropyl) carbodiimide and sodium oleate were purchased from Sigma-

116 Aldrich. All the different polyethylene glycol polymers (PEG) were obtained from Rapp-
117 Polymere. For the stability studies, phosphine buffer saline (PBS) was purchased in Biochrom
118 and DMEM, penicillin, streptomycin and L-glutamine from Sigma Aldrich. They were used as
119 received. For the viability tests, resazurin was purchased from Sigma Aldrich, and was used as
120 received.

121 **Synthesis of NPs.** Citrate-capped spherical gold NPs with diameter of *ca.* 25 nm, 50 nm and 60
122 nm, in the following referred to as 25-GNPs, 50-GNPs and 60-GNPs, respectively, were
123 synthesized using a seed-growth method reported elsewhere, *cf.* supporting information (SI,
124 section 1).¹ CTAB-capped GNRs with plasmon band (*i.e.* localized surface plasmon resonance –
125 LSPR) centered at *ca.* 850 nm and 1100 nm, in the following referred to as 850-GNRs and 1100-
126 GNRs, respectively, were prepared by using the seed-mediated growth method recently
127 published by Murray and co-workers, which allows to produce GNRs with a large variety of
128 aspect ratios. We choose as NP models^{2,29}: short 850-GNRs (low aspect ratio) and long 1100-
129 GNRs (high aspect ratio), *cf.* SI (section 1). Citrate-capped silver nanoprisms (*ca.* 60 nm in
130 length) with plasmon band centered at *ca.* 600 nm (in the following referred to as AgNPRs) were
131 obtained by the reduction of silver nitrate with H₂O₂ and sodium borohydride in aqueous
132 solution, as reported elsewhere,⁴ *cf.* SI (section 1).

133 **NP stabilization: ligand exchange with PEG.** After synthesis, the GNPs were cleaned from the
134 free citrate by centrifugation using centrifugal filters (20 mL, 100 kDa, Millipore) at 110 g for 5
135 min (one time). The GNRs were cleaned by centrifugal precipitation at 7080 g for 25 min (one
136 time). In all cases the NPs were diluted in MilliQ water (1.37, 0.41, 0.13, 5.1 and 0.74 nM for
137 25-, 50-, and 60-GNPs, 850- and 1100-GNRs, respectively) and stabilized by mPEG-SH (CH₃O-
138 PEG-SH, M_w= 750 Da, (Rapp Polymere)) dissolved in MilliQ water. 30 μL of NaOH (100 mM)

139 per mL of GNPs, and 10 μ L of NaOH (1 M) per mL of GNRs were added to increase the pH to
140 *ca.* 10, aiming to increase the reactivity of the thiol group.³ The stoichiometric ratio of PEG
141 molecules to NP ($C_{\text{PEG}}/C_{\text{NP}}$) was $5 \cdot 10^5$. The solution was mixed with stirring (400 rpm)
142 overnight. Please note that $5 \cdot 10^5$ is the maximum amount required to transfer successfully the
143 “bigger” NPs. To transfer small particles using lower PEG:NP molar ratios are also possible, *cf.*
144 Table S2 and section 2 in the SI for further details.

145 **Phase transfer.** Upon PEG stabilization of the NPs, *i.e.* PEGylation, they were transferred from
146 aqueous media to organic solvent (chloroform) by using DDA (0.75 M) dissolved in chloroform
147 with strong magnetic stirring (1200 rpm). The transference for “small” NPs was also feasible by
148 using lower concentrations of DDA, *cf.* Table S2 in the supporting information. The phase
149 transfer requires 12 h for GNPs, and 4 days for GNRs. Stirring has to be strong enough to mix
150 the two phases perfectly. After this, the water was removed and the samples were washed twice
151 with chloroform by precipitation. To clean 25-GNPs and 1100-GNRs, 8960 g during 30 min was
152 used. Meanwhile to clean 50 and 60-GNPs and 850-GNRs, 2240 g for 40 min were selected.
153 Then, the supernatant was removed. GNPs and GNRs were re-dispersed in chloroform again
154 prior to polymer coating.

155 **Polymer Coating.** The NPs were water transferred using the polymer coating technique as
156 previously described in previous reports.^{7,30} Briefly, polymer coating for GNPs and GNRs was
157 done by dissolving an appropriate amount of polymer monomers per NP surface unit ($R_{\text{p/area}}$
158 [nm^2]). In all the samples we added 3000 monomers of poly(isobutylene-*alt*- maleic anhydride)
159 modified with dodecylamine (hereinafter referred to as PMA) dissolved in chloroform per nm^2 of
160 NPs. For details about the synthesis of the amphiphilic polymer used here we refer to the
161 previous work of Lin *et al.*⁷. Briefly, the PMA was synthesized by grafting dodecylamine onto

162 the poly(isobutylene-alt- maleic anhydride) backbone through spontaneous amide linkage, which
 163 converts one maleic anhydride into one corresponding amide and one free carboxylic acid. In the
 164 amphiphilic polymer used in our work, 75% of its maleic anhydride rings have been reacted with
 165 dodecylamine, leaving 25% of its anhydride rings intact. To increase the stability the use of a
 166 crosslinker has been also previously proposed.^{7,31} We tested two different crosslinkers, bis(6-
 167 aminohexyl)amine and polyethylenimine (branched, $M_w = 800$ Da). More details about the use
 168 of the crosslinker can be found in the SI. After addition of the polymer, the solvent was slowly
 169 evaporated using a low-pressure system, until the sample was completely dry. Then, more
 170 chloroform was added and the drying process was repeated. The NPs were quickly dissolved in
 171 0.1 M NaOH, which hydrolyzes the remaining maleic anhydride rings, leaving 2 carboxylic
 172 groups per newly opened anhydride ring. Then, the solution was filtered through a 0.22 μm
 173 syringe filter. After this, the NPs were precipitated by centrifugation (same conditions as for the
 174 phase transfer) twice, in order to remove the residual empty polymer micelles³². Washing out
 175 empty micelles and unwanted byproducts is also possible by gel electrophoresis. After
 176 purification, the GNPs and GNRs were re-dispersed and kept in MilliQ water. Extinction
 177 coefficient values and further calculations for the polymer coating method can be found in the SI.
 178 **Surface modification of PMA-coated NPs: PEGylation.** The surface of PMA-coated gold NPs
 179 was modified with mPEG-NH₂ (CH₃O-PEG-NH₂, Rapp Polymere). The carboxylic groups of the
 180 polymer (note: generated by grafting of dodecylamine and hydrolysis of the anhydride rings) and
 181 the amine groups of PEG were cross-linked by using EDC chemistry in MilliQ water according
 182 to the following table:

183 Table 1. Conditions for PEGylation of PMA-coated NPs.

NPs	$C_{\text{EDC}}/C_{\text{NP}}$	mPEG-NH ₂	mPEG-NH ₂
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		(M _w , kDa)	(C _{PEG} /C _{NP})
25-GNPs	5 · 10 ⁶	0.75	6 · 10 ⁶
45-GNPs	30 · 10 ⁶	5	3 · 10 ⁶
60-GNPs	30 · 10 ⁶	10	3 · 10 ⁶
850-GNRs	9 · 10 ⁶	5	7.5 · 10 ⁵
1100-GNRs	9 · 10 ⁶	10	7.5 · 10 ⁵

184 After PEGylation, NPs were cleaned from free PEG by applying an electric field of 10 V/cm for
185 1 h in an electrophoresis tank. The agarose bands with the NPs were transferred to a dialysis
186 membrane (molecular cut-off (MWCO) = 50 kDa) and then, NPs were extracted from the
187 agarose by electrophoresis using the conditions above described. Lastly, NPs were centrifuged
188 once using the conditions above described; the supernatant was removed and the NPs were re-
189 dispersed and kept in MilliQ water.

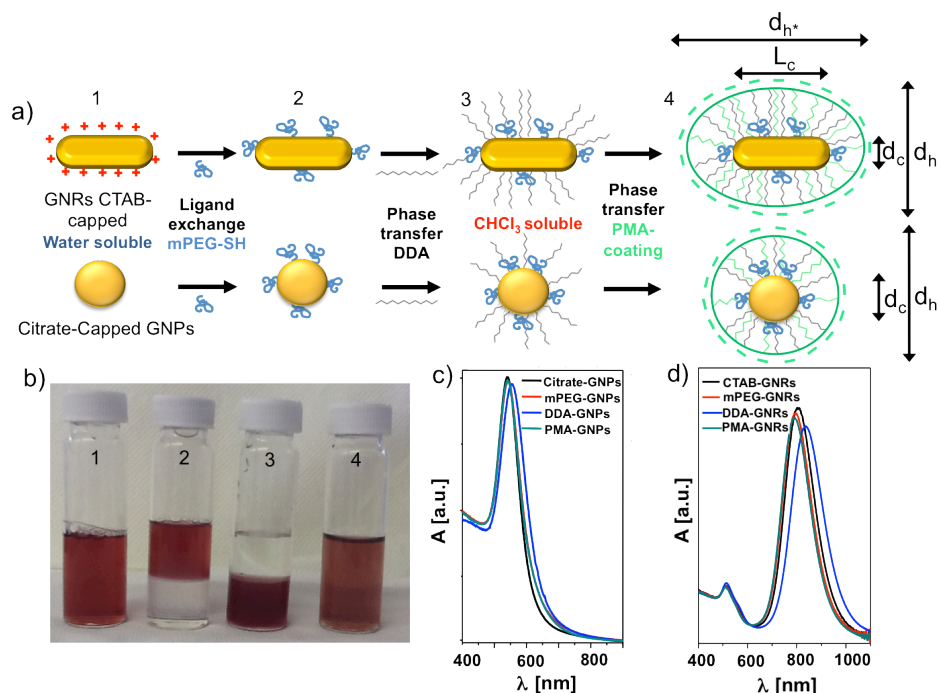
190 **Characterization.** All NPs were characterized by UV/Vis spectroscopy (Agilent 8453
191 spectrometer), Dynamic Light Scattering (DLS) and Laser Doppler Anemometry (LDA)
192 (Nanosizer, Malvern), electron microscopy (Jeol 1400 plus), and Inductively Coupled Plasma
193 Mass Spectrometry (ICP-MS) (Agilent 7700 series ICP-MS).

194 **Stability studies.** In order to evaluate the NP stability against media of biological relevance,
195 solutions with the same concentration of NPs were dispersed in the following 8 different media:
196 1) water (Milli Q), 2) phosphate buffer saline (PBS, Biochrom), 3) Dubelccos's modified Eagle's
197 media (DMEM, Sigma Aldrich), 4) PBS 1% penicillin and streptomycin (P/S, Sigma Aldrich)
198 and 1 % Glutamine (L-Glu, Sigma Aldrich), 5) DMEM 1% P/S and 1% L-Glu, 6) 800 μM
199 bovine serum albumine (BSA, Sigma Aldrich) in PBS, 7) 800 μM BSA DMEM 1% P/S, 1% L-
200 Glu and 8) DMEM 1% P/S, 1% L-Glu and 10% fetal bovine serum (FBS, Biochrom).¹⁵ Their
201 hydrodynamic radii and UV-Vis spectra were monitored at different time points, from 0 h to 3
202 days.

203 **Cytotoxicity evaluation: Resazurin test.** $5 \cdot 10^3$ tumoral human cells (HeLa) and $10 \cdot 10^3$
204 mouse fibroblasts (3T3) were incubated for 24 h in a 96-well plate at 37 °C and 5% CO₂ with
205 complete DMEM media (10% FBS, 1%P/S and 1% L-Glu). After this period, different
206 concentration of NPs dispersed in cell media were added. Three measurements were done for
207 each concentration. Then, after another 24 h of incubation at 37 °C and 5% CO₂, cells were
208 washed 3 times with PBS. 100 µL from a 10% solution of resazurin (7-Hydroxy-3*H*-phenoxazin-
209 3-one 10-oxide; Sigma Aldrich) in cell media was added into the wells. After 3 h of incubation,
210 the fluorescence spectra (range from 572 to 650 nm) were recorded in a fluorescence
211 spectrometer (Horiba Jobin), upon excitation at 560 nm. This test is based on the irreversible
212 oxidation of resazurin to the pink and highly fluorescent resorufin. To analyze the data, the
213 average of the background was subtracted from the maximum value. To get the percentage of
214 viable cells, control wells were just cells were incubated equivalently, were considered as 100%
215 viable cells.⁸

216 **RESULTS AND DISCUSSION**

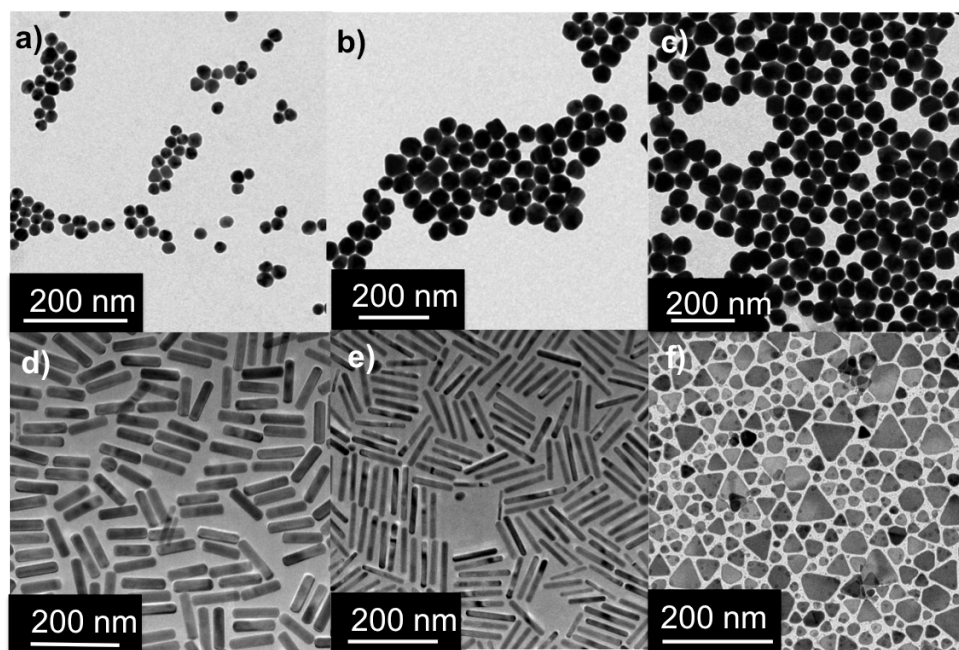
217 The main aim of this work is to establish methods for the phase transfer and polymer coating of
218 noble metal NPs with diameters larger than 20 nm and high anisotropy. The polymer coating
219 procedure can be thus extended to a wide variety of NPs with numerous bioapplications. The
220 realization of this approach requires a water-chloroform-water round trip for the NPs, *cf.* Figure
221 1.



222
 223 **Figure 1.** a) Schematic representation of the coating strategy for both spherical GNPs and GNRs.
 224 b) GNRs in water after their synthesis (1), PEGylated GNRs before the phase transfer (2), in
 225 chloroform after the phase transfer using DDA (3), and after their polymer coating with PMA
 226 (4). Notice that we cannot rule out the presence of short PEGs intercalated within the DDA
 227 coating. UV/Vis spectra corresponding to all the steps of the process for 60-GNRs (c), and 850-
 228 GNRs (d). See SI for the UV/Vis spectra of the other NPs, section 2).

229 Firstly, a pre-stabilization of the NPs in the aqueous phase was required. Indeed, without this
 230 pre-stabilization step, we were unable to transfer bare NPs with sizes > 15 nm. Small NPs and
 231 surfactant-capped NPs (e.g. CTAB capped or TOAB capped) did not require this pre-
 232 stabilization step, but the use of the PEG chains improves the yield of the transference in all of
 233 the cases. Short chains of PEG (750 Da) were employed as pre-stabilizing agent. The selected
 234 heterofunctional chains bear a thiol group in one end and a methoxy group in the other. Notice
 235 that we used thiolated molecules because in this study, Ag and Au NPs were our targets (Figure

236 2), which can readily bind thiolated molecules. This chain, in particular, was selected due to its
237 length and the non-charged methoxy end.



238
239 **Figure 2.** Transmission electron microscopy (TEM) micrographs of the NPs: spherical GNPs a)
240 25-GNPs, b) 50-GNPs, and c) 60-GNPs, and anisotropic NPs: d) 850-GNRs, e) 1100-GNRs, and
241 f) AgNPRs

242 Notice that the approach here described focused on metallic NPs synthesized in aqueous solution
243 and thus, alternative end-terminal groups might be more efficient to pre-stabilize with PEG other
244 NPs in aqueous solution. For other materials than Au or Ag, such as metal oxides (*e.g.* Fe₃O₄,
245 ZnO, TiO₂, NiO, MnO, CeO, *etc.*) or QDs, end-terminal groups other than thiol might be
246 required. For instance, one might speculatively hypothesize that PEG-silane, PEG-siloxane,
247 PEG-phosphine oxide or PEG-phosphoric-acid might be used for pre-stabilization of a variety of
248 metal oxides.³³⁻³⁶ By a more general approach, poly(histidine)-PEG could be used to pre-stabilize
249 carboxyl-terminated NPs (independently of the inorganic core), as recently shown by Wegner *et*
250 *al.* for poly(histidine)-derivatized biomolecules and QDs.³⁷ Yet, in case of “water-soluble” CdTe

251 QDs³⁸ thiolated PEGs might efficiently pre-stabilize them as in the case of Au and Ag. Although
252 as previously stated the use of the pre-stabilization step is required for “big” metallic NPs,
253 adapting the proposed method to other materials and PEGs (if needed) will need further
254 optimization due to different binding affinities.

255 As previously explained, the main aim is to coat the NPs with PMA as a model polymer,
256 although other polymers and PMA modified with functional molecules (dyes, chelators, SERS
257 tags, *etc.*)³⁹ have been successfully employed in previous works. This actually illustrates the
258 versatility of the method proposed in terms of achieving multifunctional NPs. We anticipated
259 that the PEG chains would stabilize the NPs and due to their short length, they would not prevent
260 the interaction of the aliphatic-PMA domain with the aliphatic chains that will be introduced on
261 the NPs later on in the organic phase. The amphiphilic nature of PEG chains is well known,⁴⁰
262 and it is supported by the dual solubility either in aqueous solution or organic solvents, such as
263 chloroform. Taking advantage of this double behavior, PEG chains were expected to work as
264 stabilizers and phase transfer helpers. The modification of NPs with PEG is a straightforward
265 procedure extensively used to stabilize NPs.^{3,41,42} Once stabilized with PEG, the NPs were ready
266 to be transferred to the organic phase.

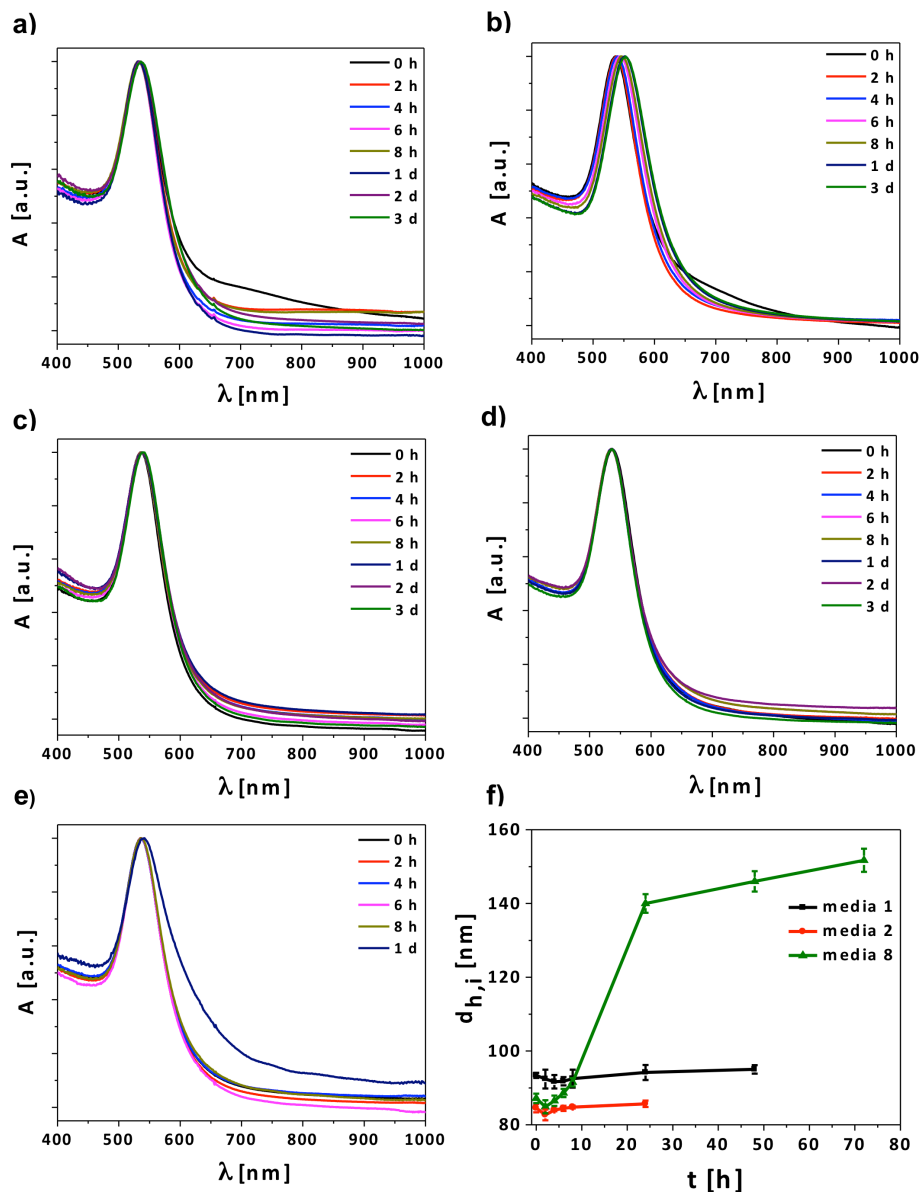
267 In the early stage of the development of the proposed method, different combination of solvents
268 and aliphatic chains were tested (see Table S2 in the SI). The combination of chloroform and
269 DDA was found to be the best combination for our purposes. To successfully transfer the NPs, it
270 was only required to let the two phases interact (aqueous and organic) by using vigorous stirring.
271 DDA-capped NPs presented high stability in organic media and their absorption bands remained
272 very similar to the original ones. Please notice that we cannot rule out the presence of short PEG
273 intercalated within the DDA coating. As expected, only a small red shift was observed due to the

274 change of the NPs environment (see Figure 3, and section 2 from SI). The DDA-capped NPs
275 were precipitated by centrifugation to remove free, unbound ligands. Although our main aim is
276 towards biological purposes, having plasmonics NPs in organic solvent is very interesting for
277 other applications (*e.g.* the production of thin films, which contain NPs, or nanocomposites). The
278 transfer procedure worked similarly for all the NPs reported in this work, the only difference
279 resided in the required time for the transfer. This time depended on the nature of the original
280 ligand on the NPs surface. The transfer time could be shortened by the addition of ethanol to
281 improve the contact between the interfaces.²⁸ It is interesting to highlight that some NPs could be
282 transferred to the organic phase just by the use of the PEG chains. Nevertheless, the yield of the
283 transferred NPs was much lower compared with the yield obtained using DDA (almost 100%;
284 this yield was determined by ICP-MS, see Table S6 in the supporting information). Recently,
285 Alkilany and co-workers have proposed a protocol to aqueous-to-organic phase transfer of gold
286 NPs which combines thiolated PEG chains (with molecular weight > 1 kDa) and methanol.¹⁹
287 Once the NPs were dissolved in chloroform, the classic polymer coating technique was applied.
288 To this end an optimization step was done regarding the amount of polymer needed to coat the
289 NPs (see supporting information, section 3). In agreement with previous work,⁷ the amount of
290 polymer required is expressed in the number of monomers *per* effective NP surface ($R_{P/area}$). The
291 NPs used here required higher $R_{P/area}$ values as compared to typical values previously reported for
292 smaller NPs. Also in comparison with smaller NPs, the polymer coating procedure worked best
293 when the solvent was removed using reduced pressure conditions, *i.e.* the pressure was kept high
294 and the temperature in the bath was also high (60-70 °C). The high colloidal stability of PMA-
295 coated NPs typically allows for cleaning steps, both by using gel electrophoresis (see supporting
296 information, Section 4) and by centrifugation. Aiming to achieve a higher stability (stable in

297 water or biological media for months), the use of crosslinkers was also tested. Crosslinkers were
298 meant to act as stapler to “polymerize” the different polymer molecules which wrap the NPs.
299 Initially, the short molecule bis(6-aminohexyl)amine was used as crosslinker as previously
300 reported.^{7,31} In this case, probably due to the bigger size of these NPs, this short molecule did not
301 improve the stability of the NPs and therefore, we tested another crosslinker: poly(ethylenimine)
302 (PEI, 800 Da). After testing the stability of the NPs coated with PMA only, the short crosslinker
303 and PEI, we determined that a 0.75% of PEI improved the stability of the NPs (see the data in the
304 supporting information, for nanorods) in complete cell media (and for all the NPs, section 6 from
305 SI).

306 In order to further improve the colloidal stability of the NPs, stabilization with PEG (mPEG-NH₂
307 chains), *i.e.* PEGylation, was carried out by 1-Ethyl-3-(3-dimethylaminopropyl)carbodiimide
308 (EDC) chemistry.³³ The molecular weight of the PEG chains was varied between the different
309 samples (from 0.75 to 10 kDa). In general, the molecular weight of the PEG was increased as the
310 size of the inorganic core increased. The stability of these NPs was tested against 8 different
311 media, which are important in biological applications.¹⁵ The stability was tested for time points
312 up to 3 days by dynamic light scattering (DLS) and UV/Vis spectroscopy (SI section 7). The
313 stability role of the crosslinker (PEI) and PEGylation were also tested using UV/Vis
314 spectroscopy (see Figure 3, and section 7 from SI). To compare the effect on the stability of the
315 individual elements used to wrap the NPs, the same concentration of NPs coated with PMA only
316 (Figure 3a), coated with PMA and the crosslinker (PEI, Figure 3b), and PEGylated-PMA-PEI
317 coated NPs (Figure 3c) were incubated in complete cell media (media 8), and the changes of
318 their UV/Vis spectra were monitored over time, from time 0 to 3 days. The addition of PEI
319 prevents slightly the initial broadening of the plasmon band, which disappears with the time,

320 presumably, due to absorption of proteins onto the NPs surface. This broadening is completely
 321 prevented by the PEGylation of the NPs. In all the cases the colloidal stability of the NPs is very
 322 high, even after 3 days (see SI for the rest of the stability tests).



323
 324 **Figure 3.** Stability tests against complete cell media of 50-GNPs followed by UV-Vis
 325 spectroscopy *versus* time of NPs stabilized with: a) just with PMA, b) PMA-PEI, c) PMA-PEI
 326 PEGylated. Stability of PEGylated PMA-PEI 50-GNPs in water (d) and in PBS (e). Stability

327 followed by DLS for PEGylated PMA-PEI 50-GNPs in water (medium 1), PBS (medium 2) and
328 complete cell media (medium 8).

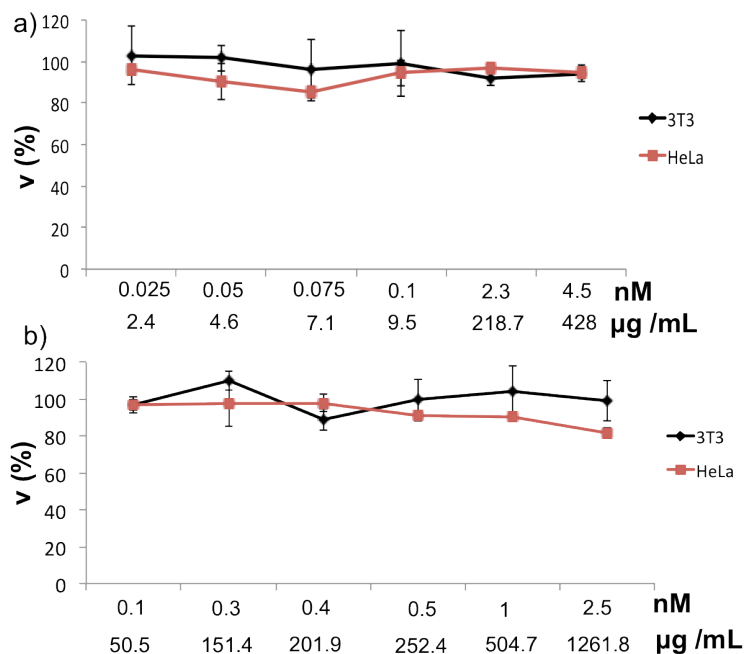
329 The stability of PEGylated NPs against the 8 above described media was tested. Our results
330 indicated that the stability of all the NPs in the media containing proteins (6, 7 and 8) was greatly
331 improved, as compared to their stability in free-protein media (2, 3, 4 and 5) (Figure 3c, e and f).
332 In some of the free-protein media, NPs were not stable for longer than 24 h. This indicates that
333 the presence of salt in the media compromises the NP stability due to the screening of the NPs'
334 charge. Our data seem to indicate that the salt effect is counteracted by the absorption of
335 proteins, *i.e.* the protein corona.⁴³ The protein absorption was evidenced by a redshift in the
336 LSPR (Figure 3b) of the NPs in the UV/Vis spectra, and by an increment in hydrodynamic
337 radius, as resulted from the DLS analysis. (See section 7 from SI for all the results).

338 Notably, the increment of the hydrodynamic radius observed for media 6 and 7, which contain
339 BSA (0.8 mg/mL), differs from the increment observed for medium 8, which contains FBS
340 (10%). Our results allow us to speculate whether these changes might be due to the different
341 concentrations of BSA in the corresponding medium, or due to the presence of different proteins.
342 Indeed, the concentration of BSA in medium 8 was *ca.* 2.3 mg/mL, considerably higher than in
343 media 6 and 7 (*i.e.* 0.8 mg/mL). Protein binding, and thus the size and composition of the protein
344 corona, is highly influenced by the concentration of protein species.⁴³ The major constituent of
345 FBS is BSA. Indeed, it has been previously proposed that the main component of the protein
346 corona is BSA.⁴⁴ However, our data do not allow to rule out that the differences between media
347 6/7 and 8 are instead due to the absorption of other proteins than BSA and/or due to a PEG
348 conformational change. For media 6 and 7 the trend is very similar, except for 25-GNPs, which
349 has a behavior closer to that in medium 8. Our qualitative studies do not allow to clarify this out-

350 of-trend behavior of 25-GNPs, which might be due to its different size (also, curvature radius),
351 different PEG length (750 Da) and/or different protein corona. In general protein absorption is a
352 time dependent process.^{44,45} For all the other NPs in media 6 and 7, the size increment is
353 observed immediately after the addition of the medium, that is, there is no increase over time. In
354 contrast, in case of medium 8, the hydrodynamic radius increases significantly after *ca.* 10 h until
355 reaching a plateau at *ca.* 20 h, which indicates that longer incubation times are required. These
356 results are supported by the previous work of Maiorano and coworkers.⁴⁶ They used citrate-
357 capped Au NPs and evaluated the protein corona evolution along the time. They found that using
358 DMEM supplemented with FBS, the hydrodynamic radius of the NPs needs more than 50 h to
359 reach a plateau. Note that this time is comparable with our results. These qualitative results
360 demonstrate that even though the NPs were saturated with PEG, as indicated by their ζ -potential
361 values and their electrophoretic motilities (see SI, section 4 and Table S7), the unspecific
362 absorption of proteins was not avoided. These results will lead to further studies regarding the
363 PEG conformation on this kind of surfaces.

364 Aiming at proving that this double round trip of the GNRs can be used to remove CTAB,⁴⁷ or at
365 least to minimize CTAB-release from the NP surface, the toxicity of the GNRs was evaluated. In
366 this case, 3T3 fibroblasts cells and HeLa cells were incubated with increasing amounts of PMA-
367 coated GNRs (plasmon band placed at *ca.* 850 and 1100 nm) for 24 h. For completeness, the
368 impact on cell viability of the rest of the Au NPs was also investigated. In all the cases no acute
369 toxicity features were observed (Figure 4). For the GNRs no acute toxicity was observed in both
370 cell lines when working with concentrations up to 2.5 nM (see Figure 4b). To test viability, the
371 resazurin test was chosen. By this test, the mitochondrial respiration was evaluated, which can be
372 in general related with the cell viability. Interestingly, we found that the viability trend is size-

373 dependent, as 60-GNPs started to exhibit toxicity at 0.2 nM (263 $\mu\text{g}/\text{mL}$), *cf.* supporting
374 information section 8. However, this trend should be further investigated and confirmed by a
375 multiparametric methodology.⁴⁸



376
377 **Figure 4.** Viability V results for a) 25-GNPs and b) 850-GNRs after 24 h of incubation for 3T3
378 and HeLa cells.

379 CONCLUSIONS

380 This work reports on a phase transfer strategy for NPs with different sizes, shapes and materials.
381 The use of short PEG chains (750 Da) as pre-stabilizers of NPs for their transfer to organic
382 solution is reported. This approach is very versatile, as it allows the transference of NPs within a
383 long range of sizes to the organic phase. Nowadays, different functionalized PEG molecules are
384 commercially available, which makes this approach accessible for any kind of laboratory.
385 Additionally, the use of PEG as stabilizer of NPs has been widely reported and thus, to adapt this
386 strategy to other materials should be very straightforward. The transferred NPs keep their

387 plasmonic properties and a good colloidal stability after their transfer. Notably, the transfer
388 works with big volume samples (more than 500 mL), and the NPs can be dried and redispersed
389 again, keeping their optical properties. The transferred particles were successfully coated with
390 the amphiphilic polymer PMA, which allows to form equivalent coatings for different NPs. This
391 is very interesting for comparing the interaction of different NPs with living cells. This
392 methodology has been typically restricted to aliphatic-coated NPs, typically with inorganic
393 diameters < 20 nm, in organic media. Here we have demonstrated that a variety of “big” NPs,
394 after polymer coating, exhibit high colloidal stability in biological media containing high protein
395 concentration. The coated NPs were found to be under realistic concentrations without acute
396 toxicity for either mouse fibroblasts (3T3 fibroblast) or human cells (HeLa).

397

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400 ASSOCIATED CONTENT

401 **Supporting Information.** Additional data for synthesis of NPs, phase transfer optimization,
402 polymer coating, PEGylation, NP characterization, enhancing the stability, stability assays, and
403 toxicity tests. This material is available free of charge via the Internet at <http://pubs.acs.org>.”

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408 **Author Contributions**

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416 **ABBREVIATIONS**

417 NPs, nanoparticles; CTAB, cetyltrimethylammonium bromide; PEG, polyethyleneglycol; DDT,
418 dodecanthiol; HDA, hexadecylamine; DDAB, Didecylammonium bromide; DDA,
419 dodecylamine; PMA, dodecyl-graft-poly-(isobutylene-maleic.alt.anhydride); GNPs, gold
420 nanoparticles; GNRs, gold nanorods; LSPR, localized surface plasmon band; NPRs, nanoprisms;
421 TOAB, tetraoctylammonium bromide; PEI, polyethylenimine; PBS, phosphate buffer saline;
422 DMEM, Dubelcco's modified Eagle's media; P/S, penicillin/streptomycin; L-Glu, L-glutamine;
423 DLS, dynamic light scattering.

424

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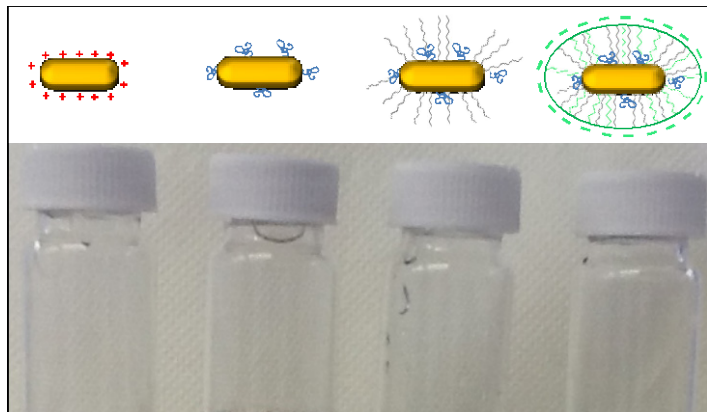
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