

# Reanalysis of an explosion

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sfsnmc



# **Agenda**

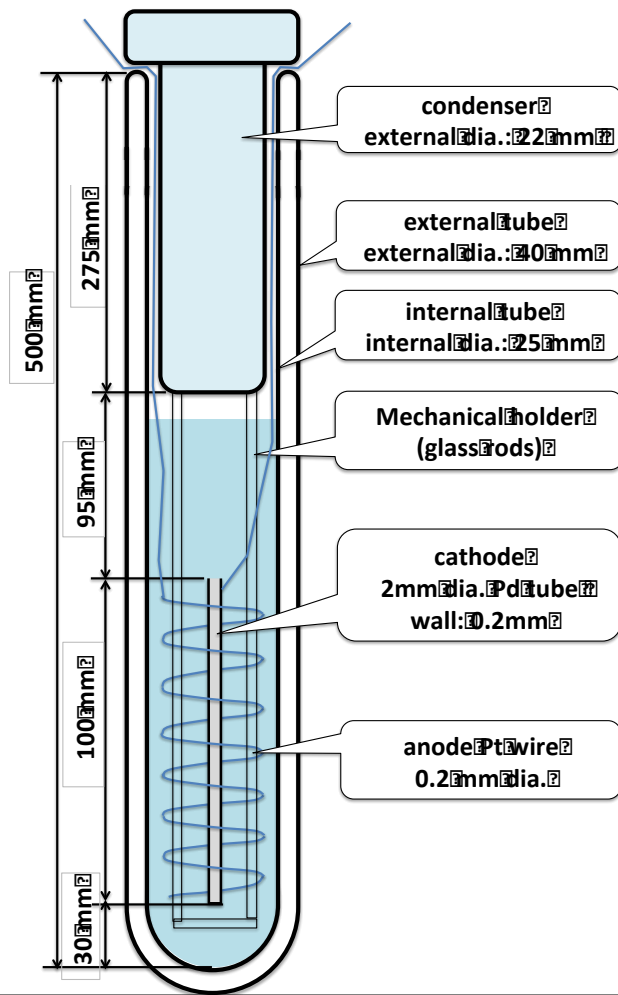
- **Explosion of a calorimeter in 2004**
- **Examination of the reactor pieces: Explosion in the gas phase**
- **Review of the explosion mechanisms**
- **Explosion tests**
- **Possible scenario of the explosion of the calorimeter**
- **Review of the other similar events**
- **Recommendation for the safety of future experiments**

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# Calorimeter

Experience of calorimetry during electrolysis of  $D_2O$  with a Pd cathode  
by J.P. Biberian in 2004



## Principle of the experience

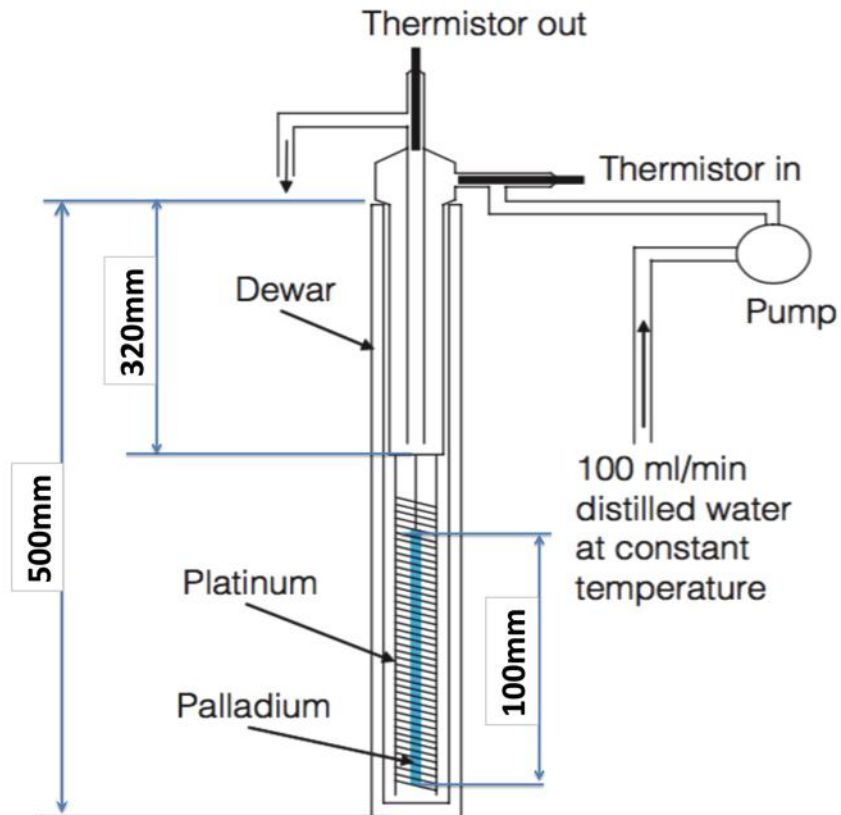
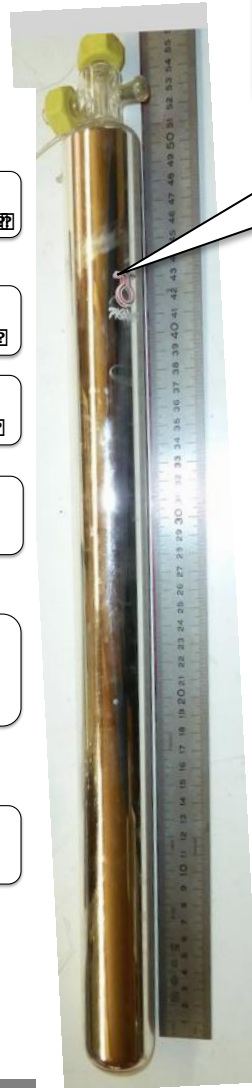
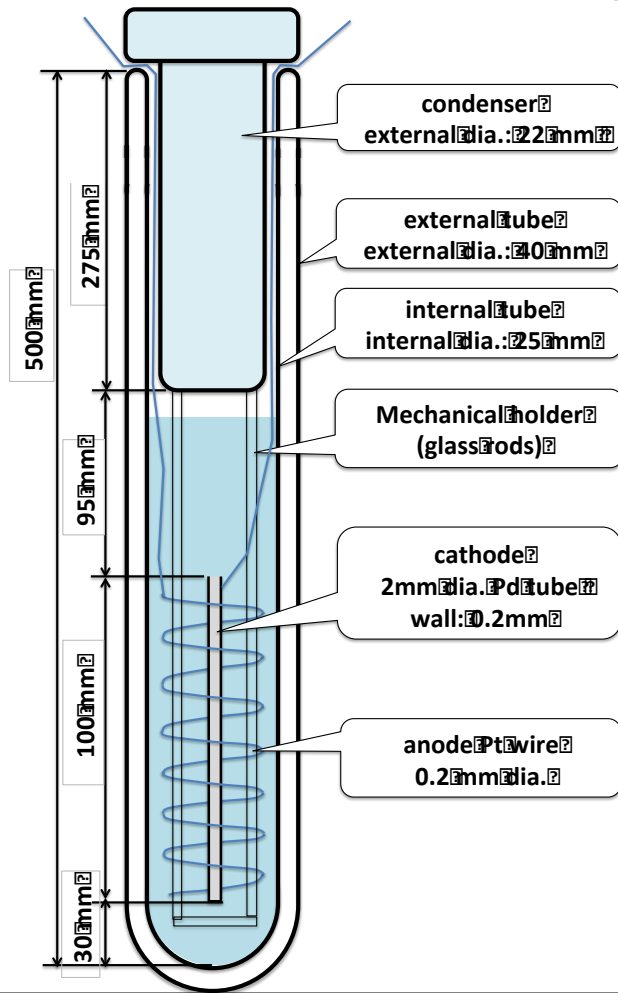
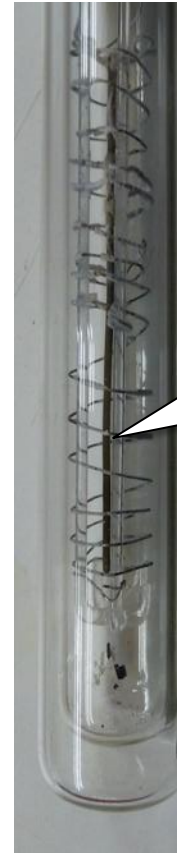


Figure 1. Schematic of the electrolytic cell.

# Calorimeter



Cell identical to the original one  
The double walls are silver coated



Original electrodes  
placed inside a  
similar cell  
(No silver coating)

# Calorimeter

**Photographs of the fragments after the explosion**



# Calorimeter

- **Strong explosion after 700h**
- **Origin of explosion not identified at that time**
  - Tests with  $\text{H}_2\text{-O}_2$  mix in a similar cell gave weak explosions
  - Explosion due to LENR?
- **Reanalysis**
  - Electrodes unaffected : Explosion in the gas phase
  - Hypothesis : Occurrence of a gas detonation?

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# Examination of cell pieces

Only the large pieces have been recovered after the explosion

Pieces from the outer tube



Pieces from the inner tube



# Examination of cell pieces

**The bottom parts of the inner and the outer tube were not broken in small pieces**

**The inner tube punched the outer one that was resting on the table**

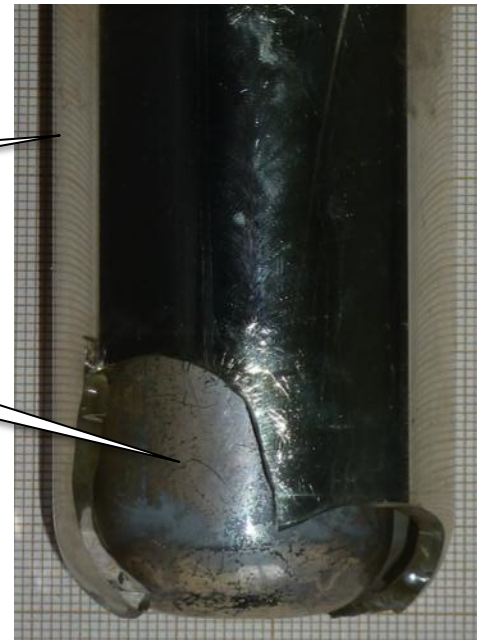
**It is possible to reconstruct the outer bottom with the pieces recovered**

**Apparently, the bottom was protected from the blast, probably by the presence of the liquid electrolyte**



**Outer tube**

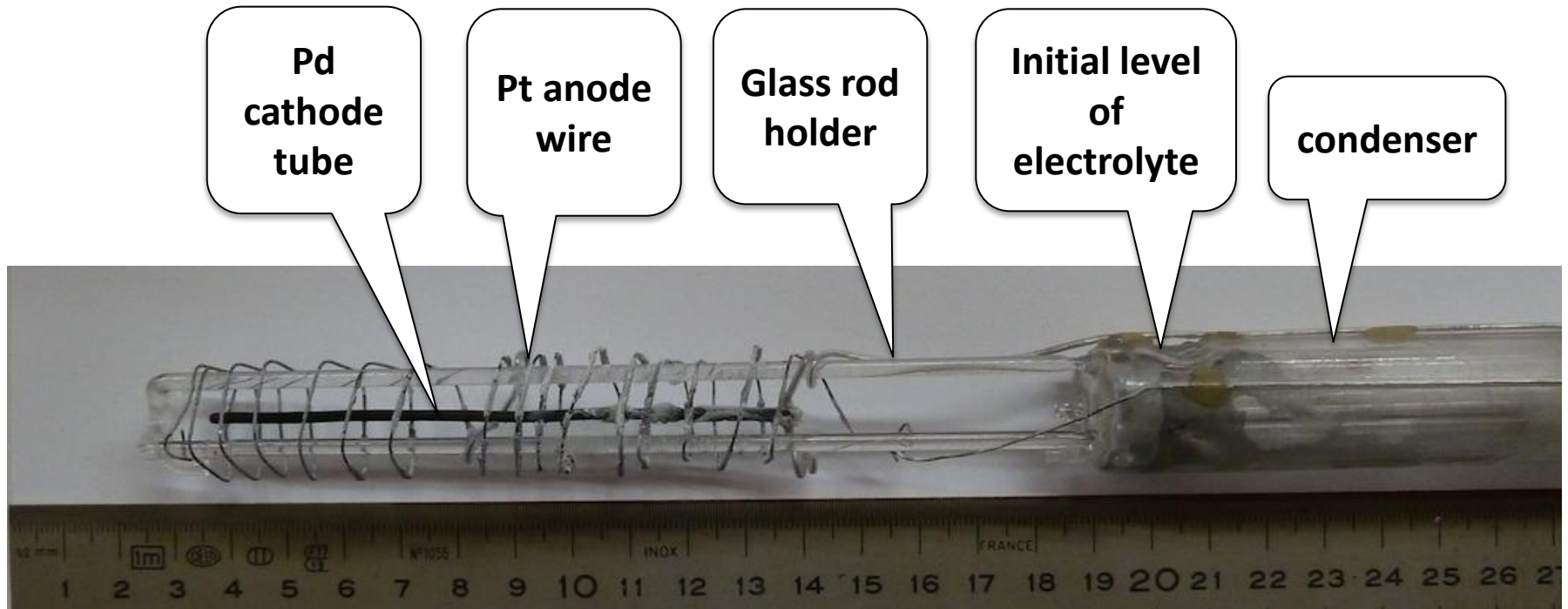
**Inner tube**



# Examination of the electrodes

The electrodes seem unaffected by the explosion, nor is the condenser

1 of the 4 glass holder rods is broken



# Preliminary conclusions

- The electrodes look unaffected: The explosion occurred in the gas phase
- The glass cell is broken in small pieces, but the bottoms of the inner and the outer tubes are relatively unaffected: A liquid level of approx. 60mm protected the lower section from the explosion blast
- Gas mix in the headspace: 83 cm<sup>3</sup>

# Hypothesis

- **Before concluding to a nuclear type of reaction, a working hypothesis is to examine the possibility of a chemical origin of the explosion**

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# What is an explosion ?

- Sudden, violent release of chemical energy



- Understanding of the problem requires a review of the phenomena

# $\text{H}_2 - \text{O}_2$ reaction

- $\text{H}_2 + 0.5\text{O}_2 \rightarrow \text{H}_2\text{O} + 286 \text{ kJ/mol}$
- Tube content :  $83 \text{ cm}^3 \rightarrow 710 \text{ J}$  chemical energy
- Combustion of the stoichiometric mix:  
flame velocity =  $11 \text{ m.s}^{-1}$



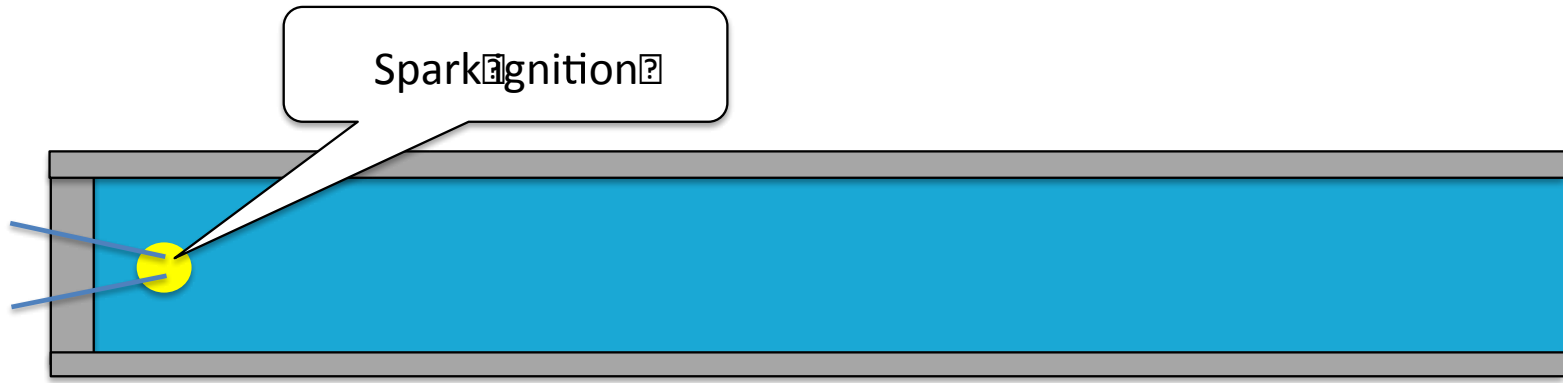
**DEFLAGRATION AND DETONATION POSSIBLE**



# Deflagration and Detonation

- **Deflagration** : Subsonic flame velocity, modest pressure rise
- **Detonation**: Supersonic flame velocity, high pressure peaks
- Detonation can be produced by:
  - Deflagration to Detonation Transition (**DDT**)
  - Large ignition energy: Shock Detonation Transition (**SDT**)
  - Shock Wave Amplification by Coherent Energy Release (**SWACER**)

# DDT 1/6 : Weak ignition

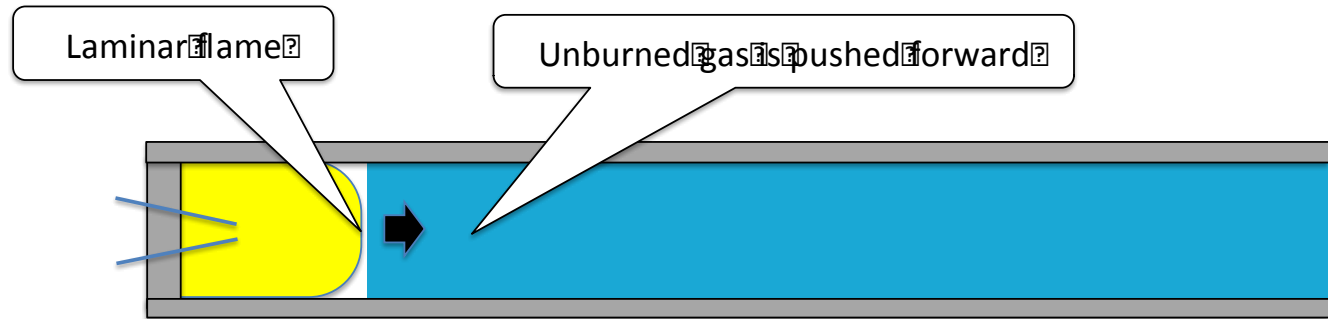


Stoichiometric  $\text{H}_2 + 0.5 \text{O}_2$

Energy required for flame ignition:  $3 \mu\text{J}$

Easily obtained by a spark, a hot wire -  $T > 833\text{K}$  ( $560^\circ\text{C}$ )

# DDT 2/6 : Laminar flame



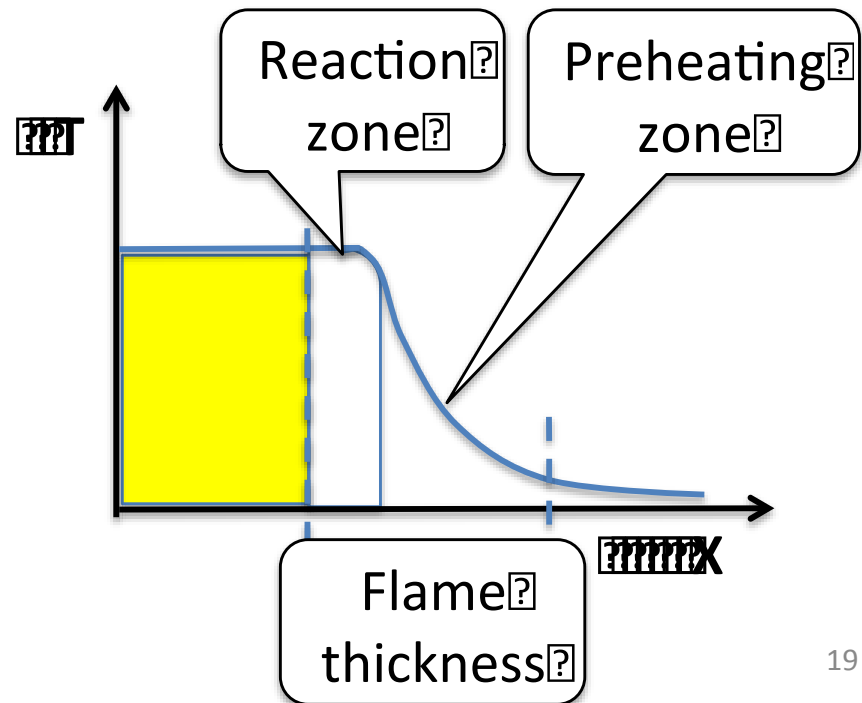
- The flame pushes the unburned gas mix
- Little pressure buildup

Stoichiometric  $\text{H}_2 + 0.5 \text{O}_2$  :

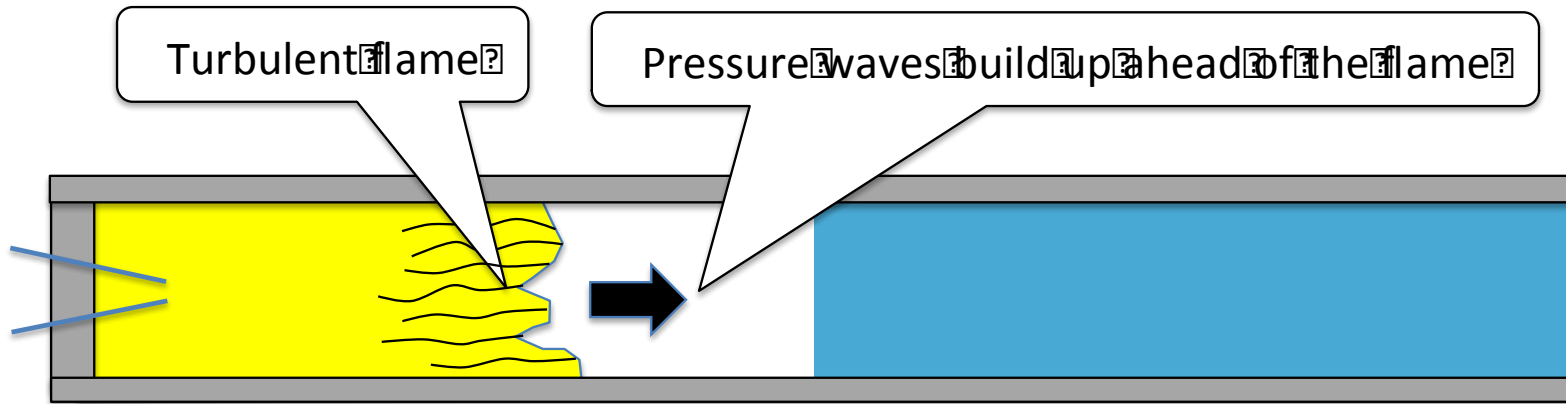
Flame velocity =  $11 \text{ m.s}^{-1}$

Flame thickness:  $0.32 \text{ mm}$

Induction time:  $30 \mu\text{s}$



# DDT 3/6 : Deflagration



**The turbulence increases the area of the flame reaction surface.  
The heat release rate increases in the tube section where the reaction proceeds**

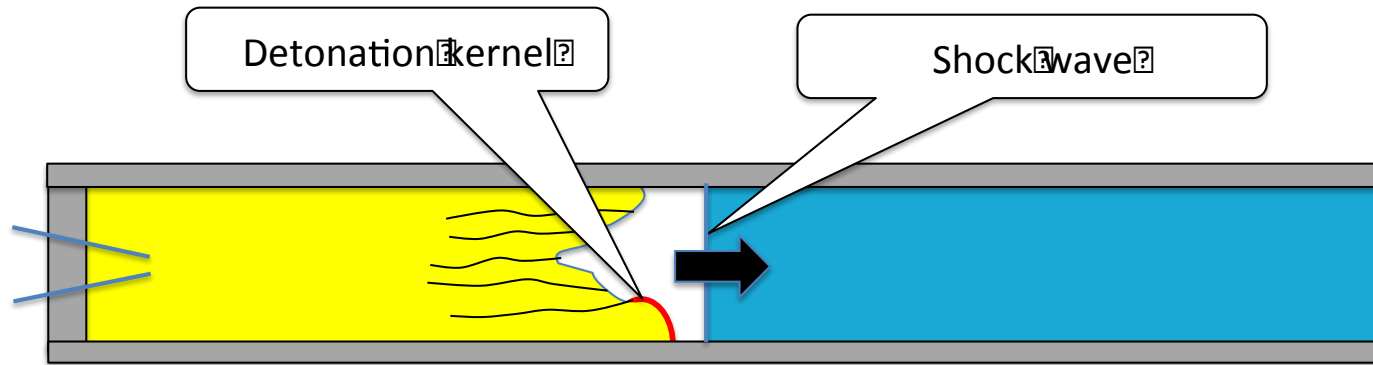
**The preheating of the unburned gas is enhanced,**

**The induction time in the flame decreases**

**The flame speed increases progressively to supersonic velocity**

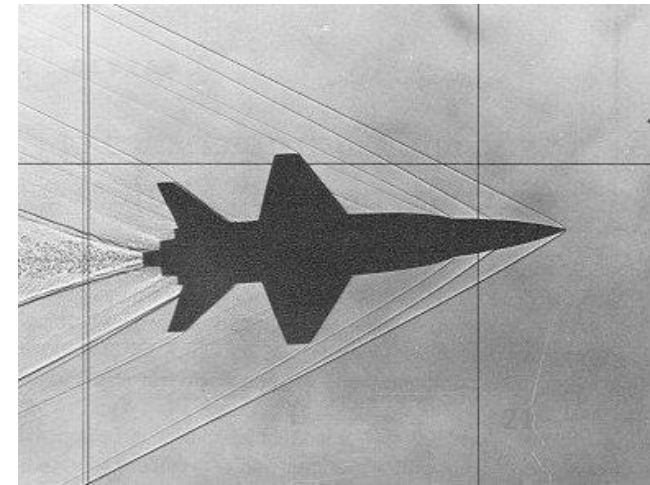
**The unburned gas is pushed more and more rapidly. The pressure ahead of the flame builds up**

# DDT 4/6 : Deflagration Detonation Transition

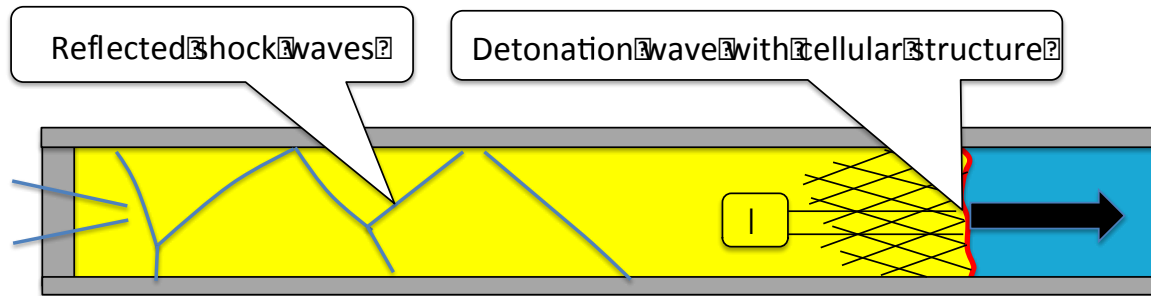


Once the flame velocity becomes supersonic, a shock wave is formed  
The shock increases the gas temperature before the reaction, hence the reaction rate

At some point, the reaction rate is sufficient to generate a fast moving wave: this is the Deflagration Detonation Transition (DDT)



# DDT 5/6 : Detonation



Detonation is described by the theories of Chapman-Jouguet (CJ) and Zeldovitch- von Neuman-Döring (ZND)

The detonation front has a cellular structure ( $\lambda$ )

Stoichiometric  $H_2 + 0.5 O_2$ :

Cell size  $\lambda = 1.4\text{mm}$

Detonation velocity :  $2900 \text{ m.s}^{-1}$  (Mach 5.05)

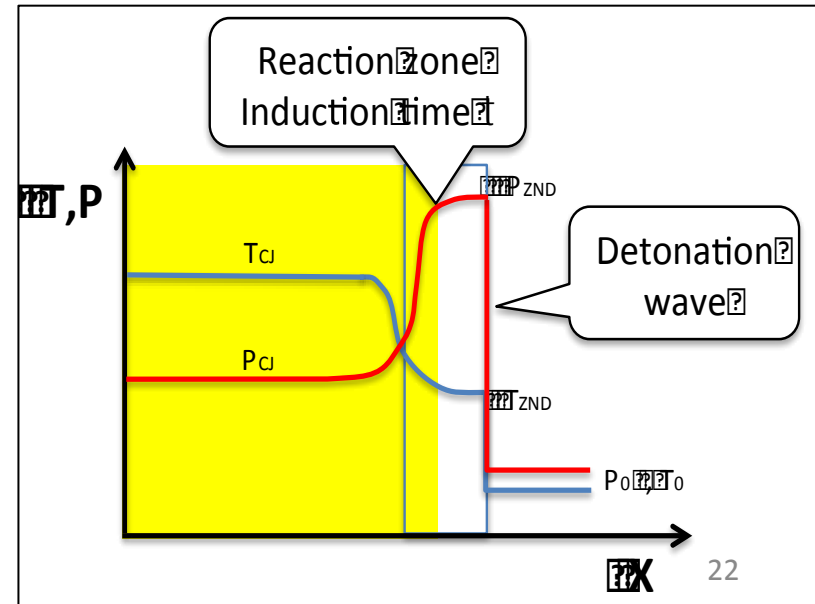
Flame thickness:  $50 \mu\text{m}$

Induction time:  $17 \text{ ns}$

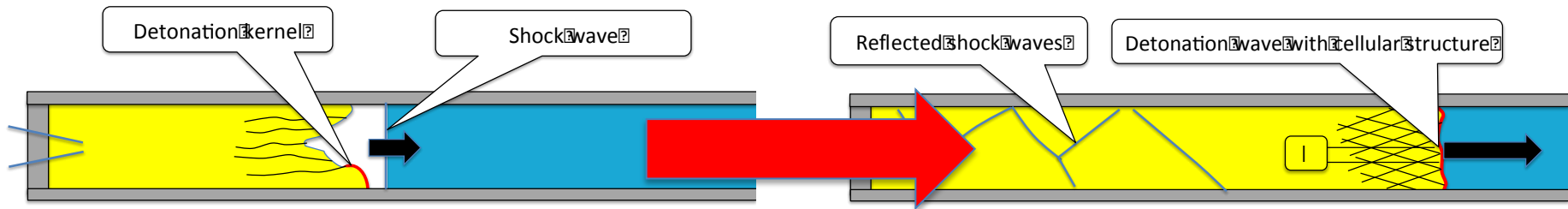
$T_{CJ} = 3400\text{K}$

$T_{ZND} \approx T_{CJ}/2$

$P_{CJ} = 18 \text{ bars}$  -  $P_{ZND} \approx 41 \text{ bars}$



# DDT 6/6 : Super-Detonation

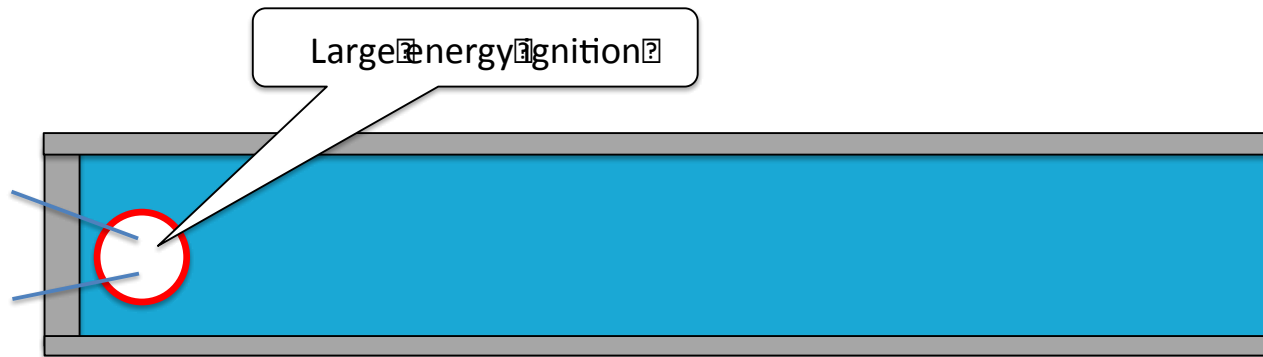


**Between the local onset of detonation and the full development of the detonating front, the wave travels faster than  $2900\text{m.s}^{-1}$  and the pressure is higher than  $P_{ZND}$**

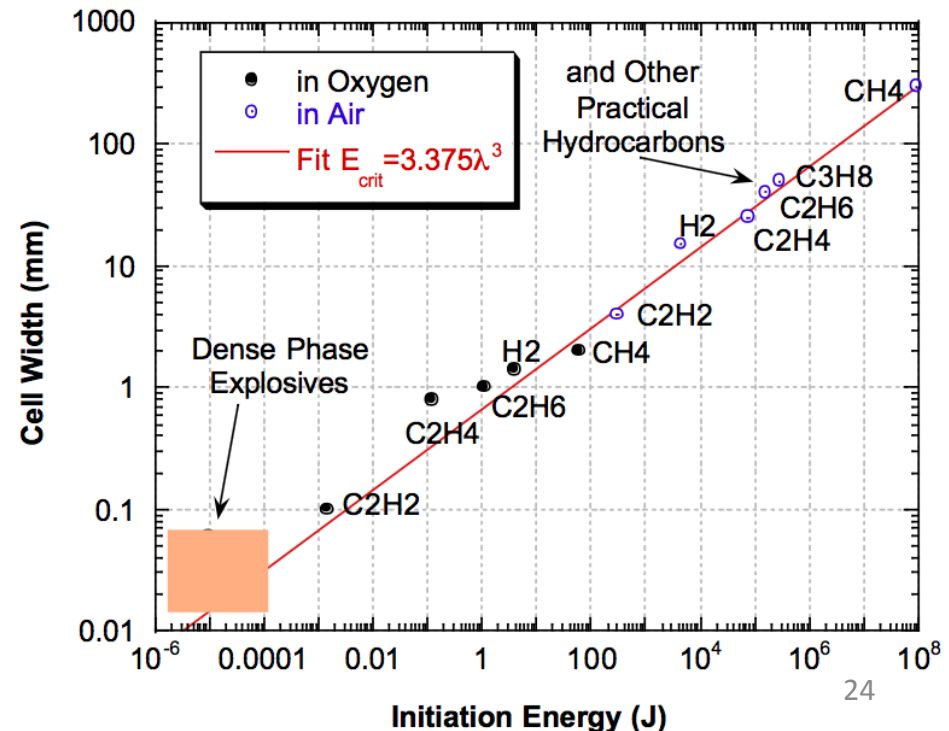
**Many shock waves travel in the volume, interact with each other, are reflected by the walls – Very complicated phenomena**

**Reflected waves may exceed 80bars**

# SDT : Shock Detonation Transition



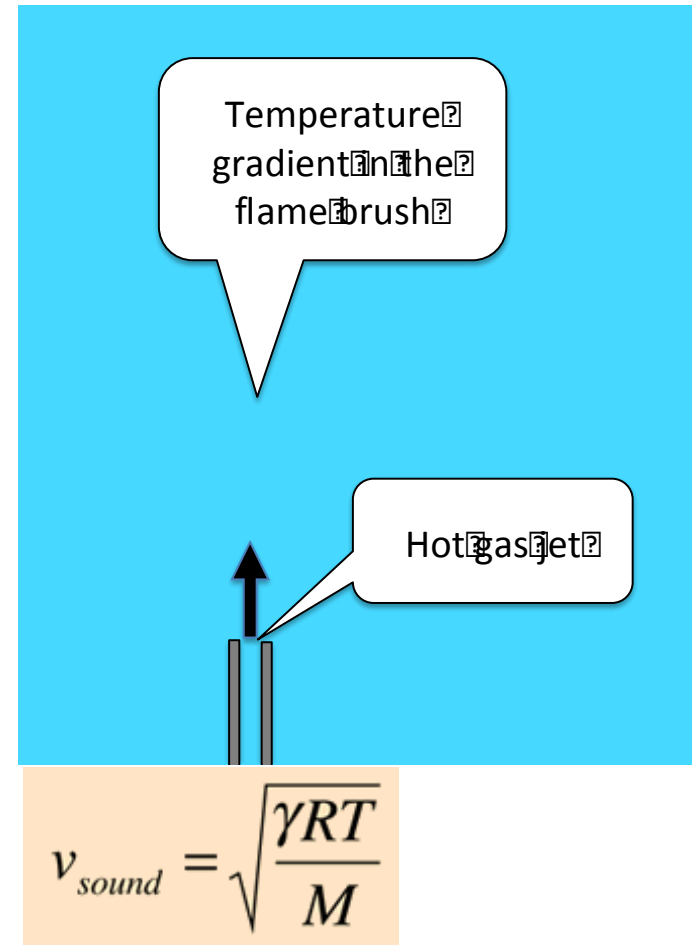
- Detonation is initiated directly if the ignition energy is sufficient (powerful spark, exploded wire, explosive, projectile)
- Stoichiometric  $H_2 + 0.5 O_2$ : 6J





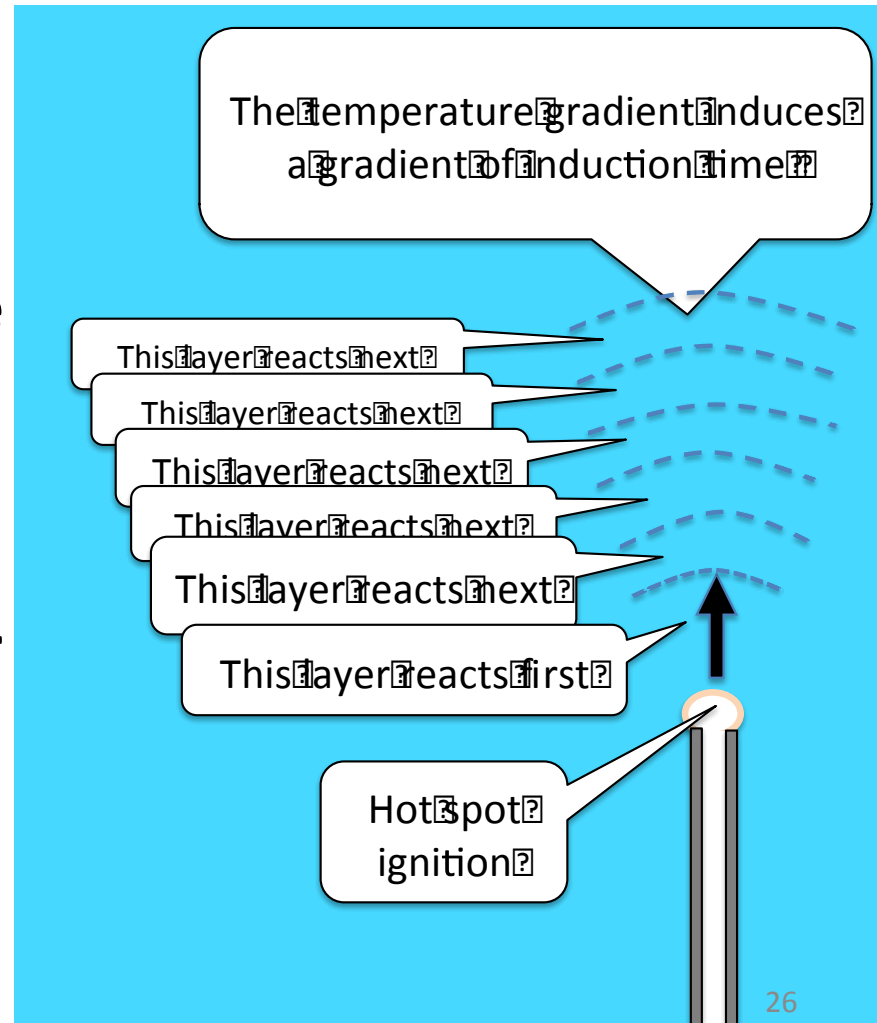
# SWACER (1 / 3)

- Influence of a gradient of induction time in the unburned gas
- For example:
- A jet of burned gas injects a cloud of hot gas in the headspace.
- The temperature gradient induces a gradient of induction time
- In addition, there is a gradient of the local sound speed



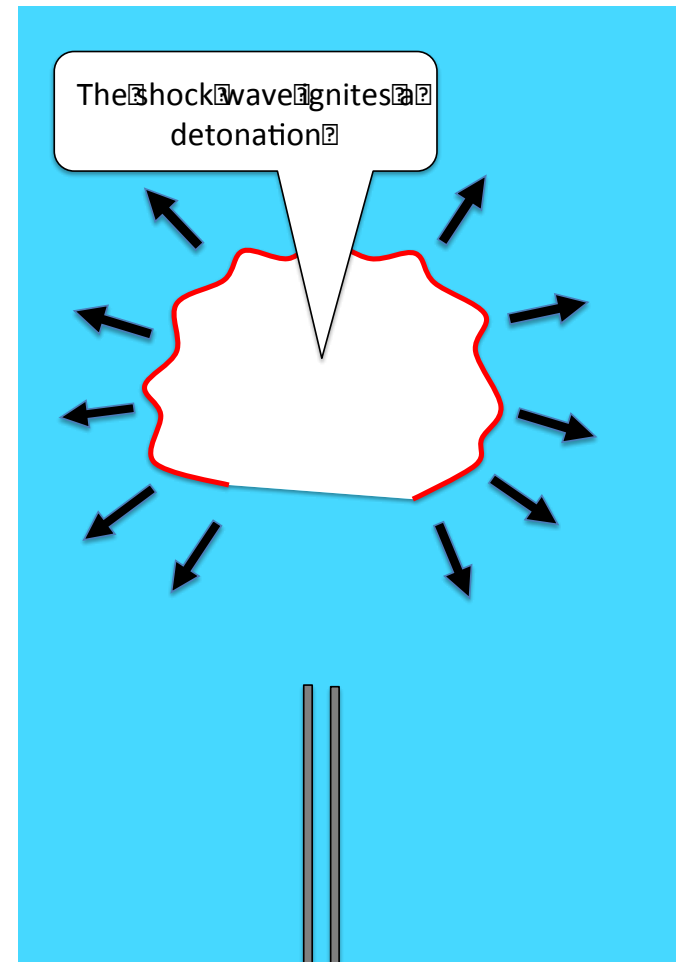
# SWACER (2 / 3)

- A hot spot triggers the combustion,
- The gas layer adjacent to the hot spot has the lowest induction time and reacts first
- The next layer with a slightly longer induction time reacts next
- The wave propagates rapidly, layer after layer and gains in force



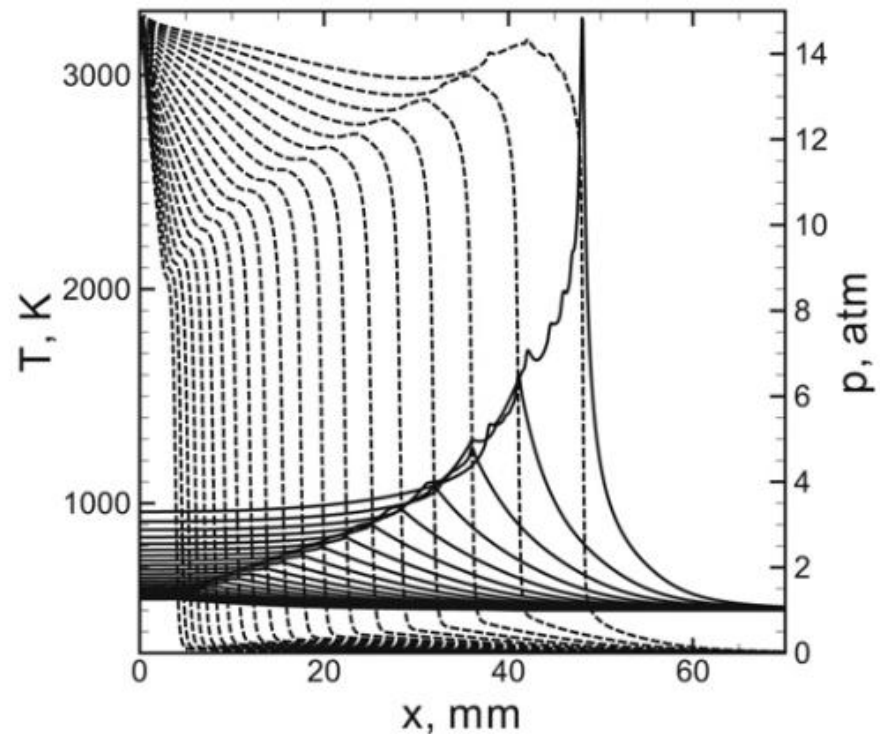
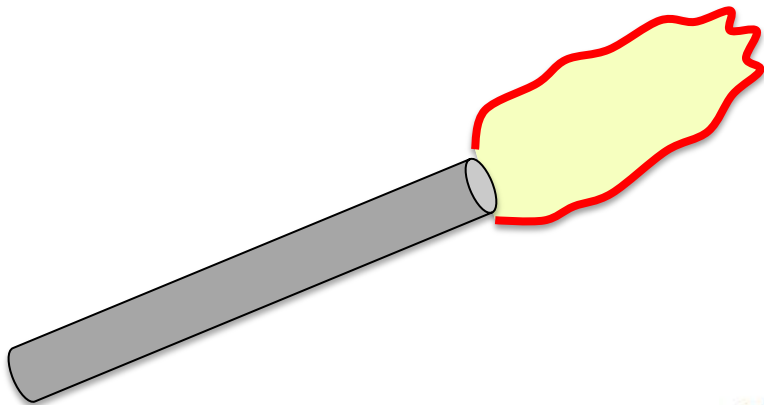
# SWACER (3 / 3)

- As the wave proceeds, it travels in cooler unburned gas where the sound speed is lower. The Mach number increases and the pressure front steepens (shock wave)
- The Shock Wave is Amplified by Coherent Energy Release (SWACER)
- The shock wave may trigger the detonation



# SWACER ignition by a weak source

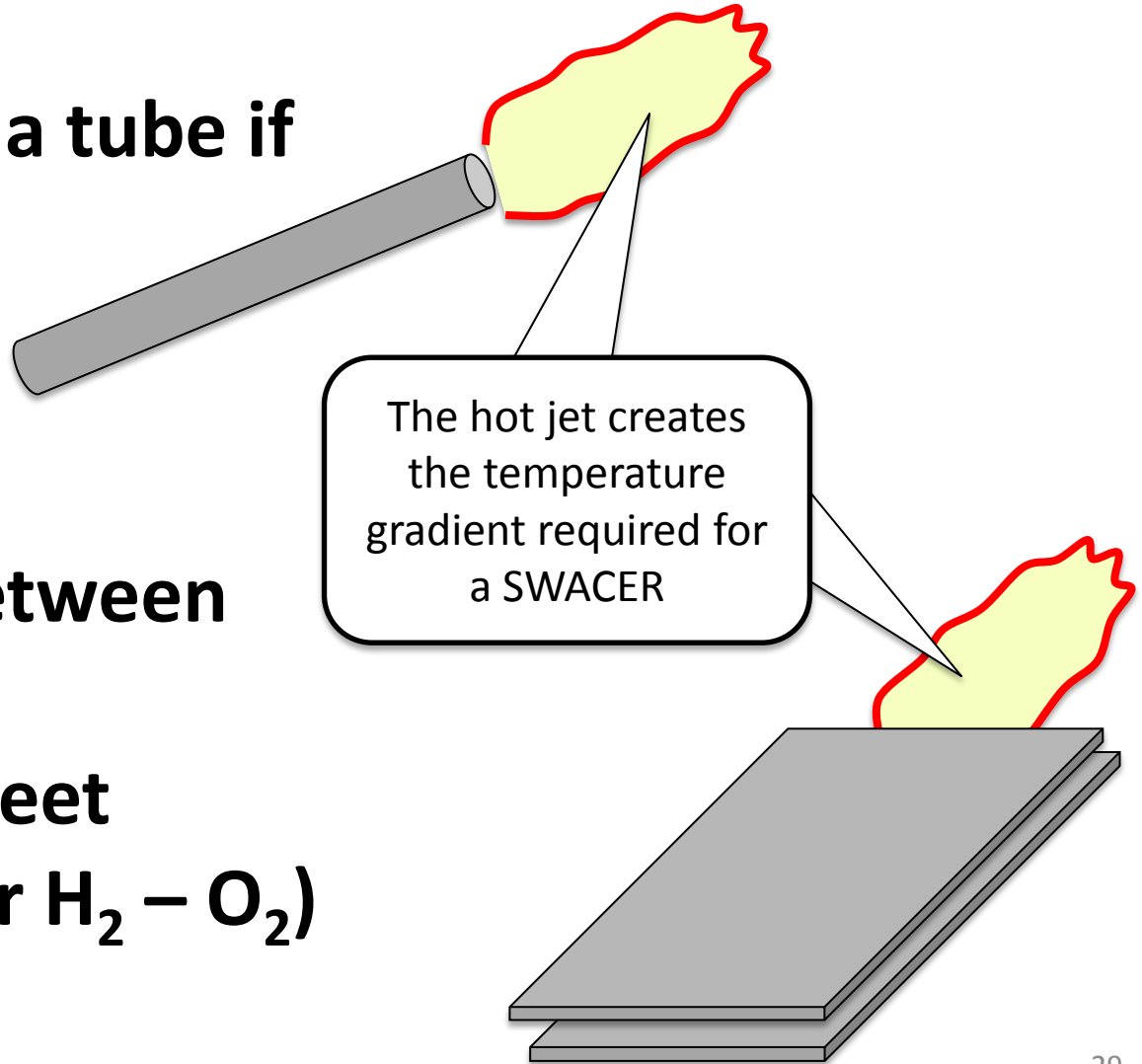
- Combustion in small tubes : Deflagration strength increases over a short distance



**Fig. 15 – Evolution of temperature (dashed lines) and pressure (solid lines) profiles on the flame tip;  $D = 0.5$  mm,**

# SWACER can be ignited by a weak source

- Deflagration in a tube if  $d/\lambda > \approx 1$
- Deflagration between parallel plates, e.g. a folded sheet ( $e > 0.26\text{mm}$  for  $\text{H}_2 - \text{O}_2$ )



# Agenda

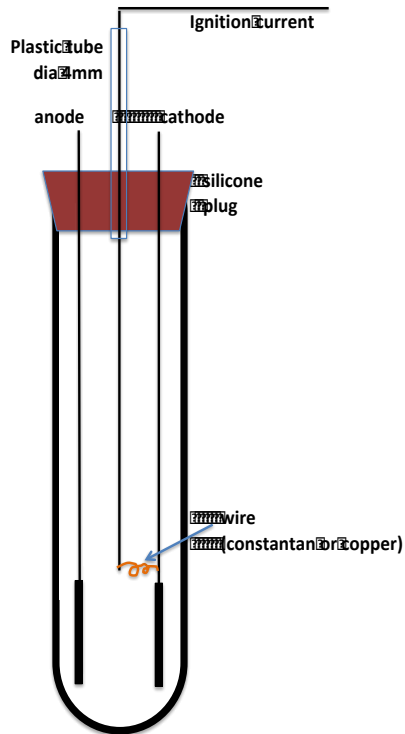
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# Experimentation

- Tests with stoichiometric  $\text{H}_2 + 0.5 \text{O}_2$
- Tubes Pyrex 25mm outer diameter
- Ignition systems tested:
  - HV spark
  - Hot wire 200  $\mu\text{m}$  constantan
  - Exploded Cu wire 70  $\mu\text{m}$
  - 1.3mm dia. tube connected to a prechamber
- 28 shots in total

# Deflagration – Hot wire

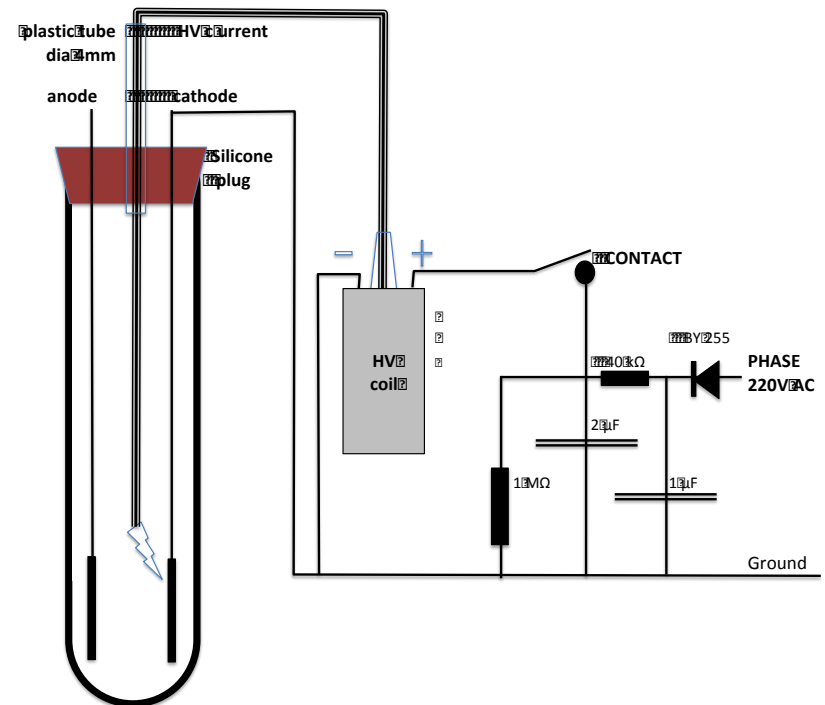
Low flame velocity  
Glass tube not broken





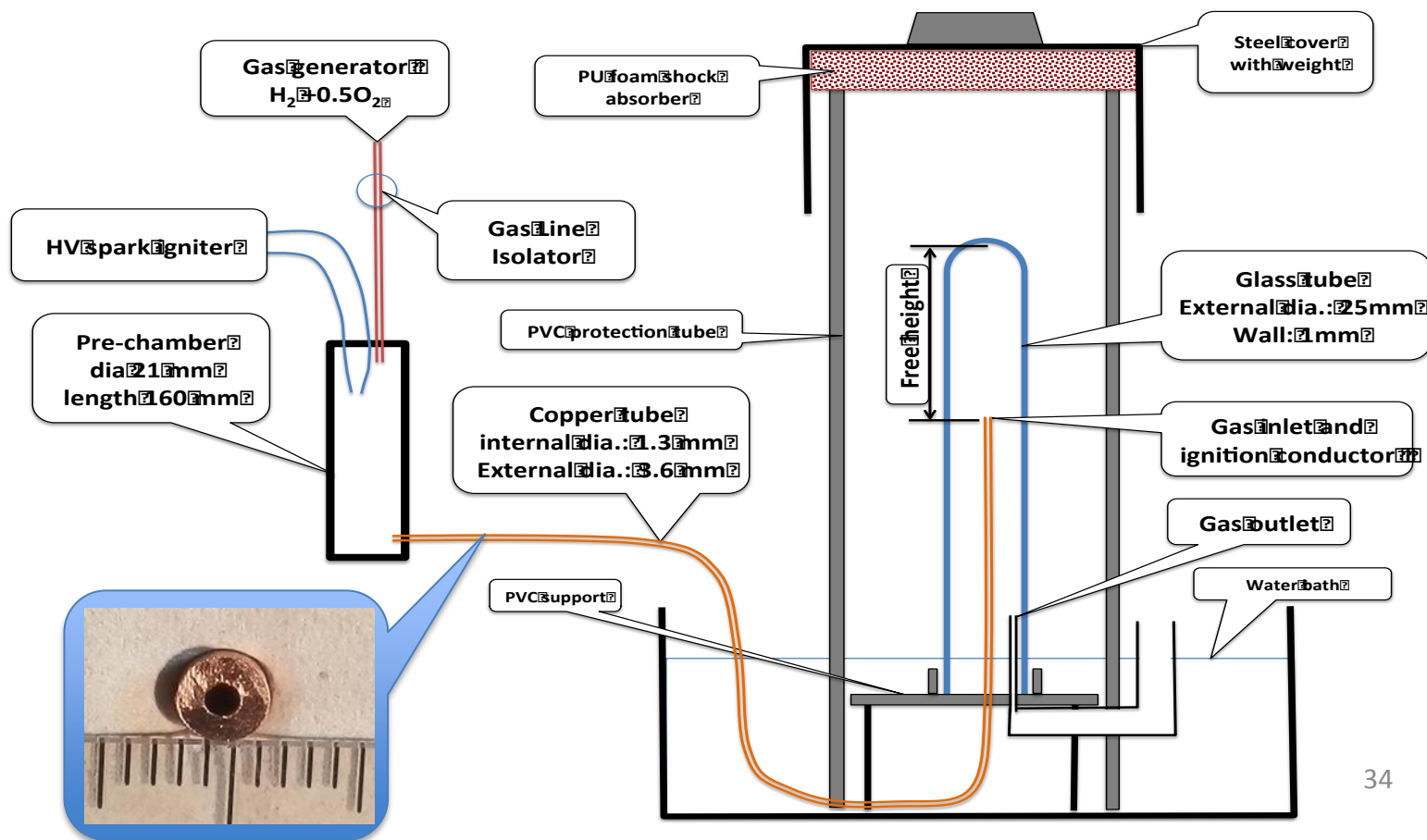
# Strong deflagration – HV spark

High flame velocity  
Glass tube not broken



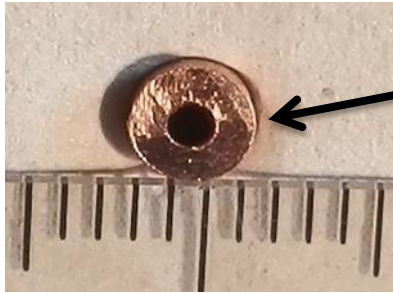
# Ignition by a small tube

Reaction in a pre-chamber  
connected to the glass tube by a  
long small diameter copper tube



# Ignition by a small tube

Reaction in a pre-chamber  
connected to the glass tube by a  
long small diameter copper tube

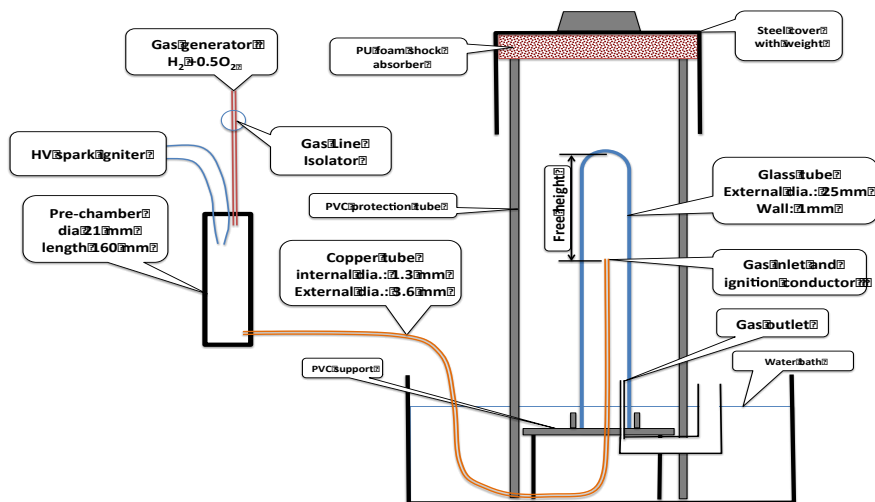
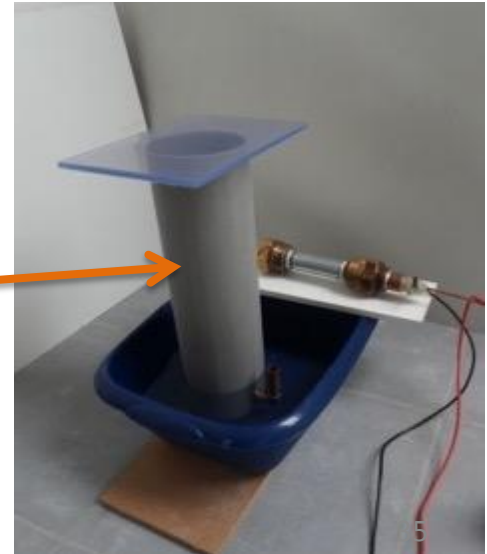
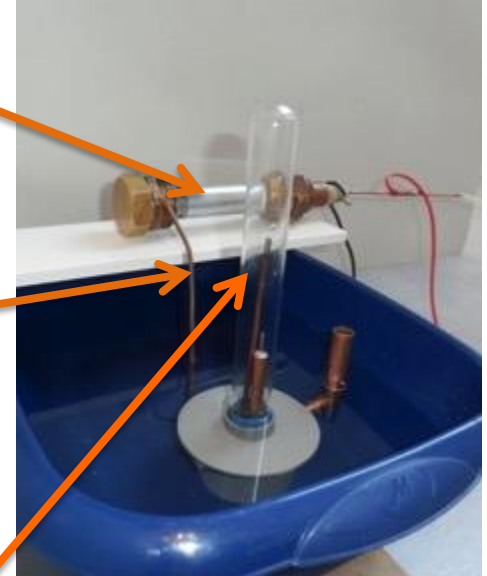


Pre-chamber  
Spark ignition  
Int. Dia.: 21mm  
Length : 150mm

Cu tube  
Int. Dia.: 1.3mm  
Length : 500mm

Glass tube  
Int. Dia.: 23mm  
Length : 200mm

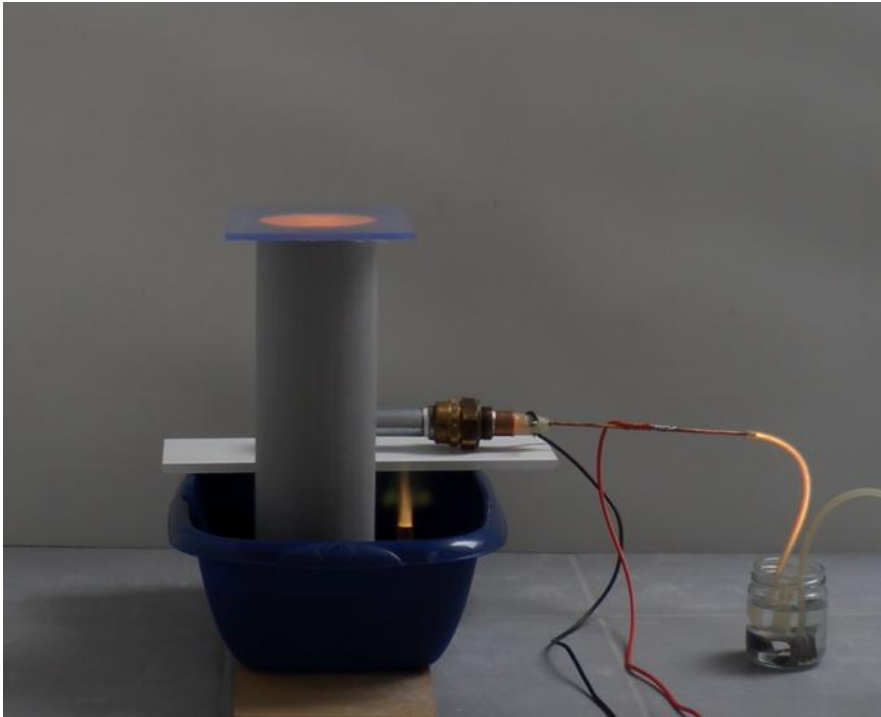
PVC protection  
tube



# Example of deflagration: Tube not broken

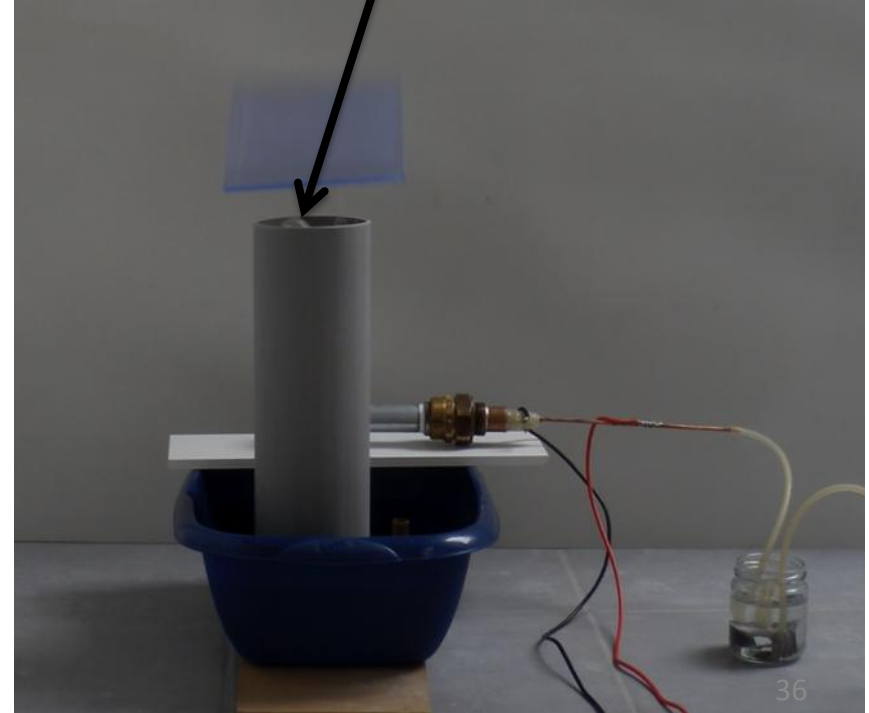
## Ignition

Flame visible in the glass tube, the gas feeding tube, the gas outlet



## 30 ms later

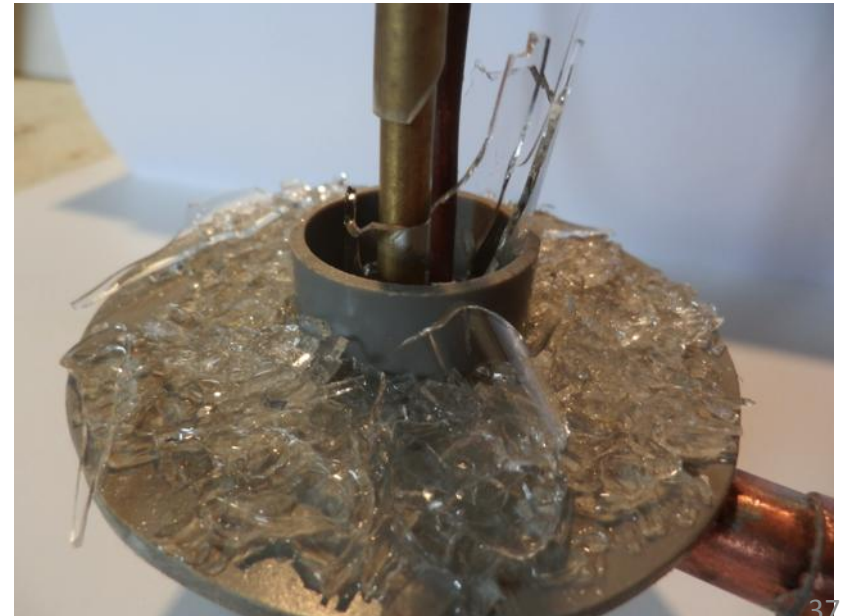
The glass tube is thrown onto the cover, but is not broken



# Example of detonation: tube pulverized

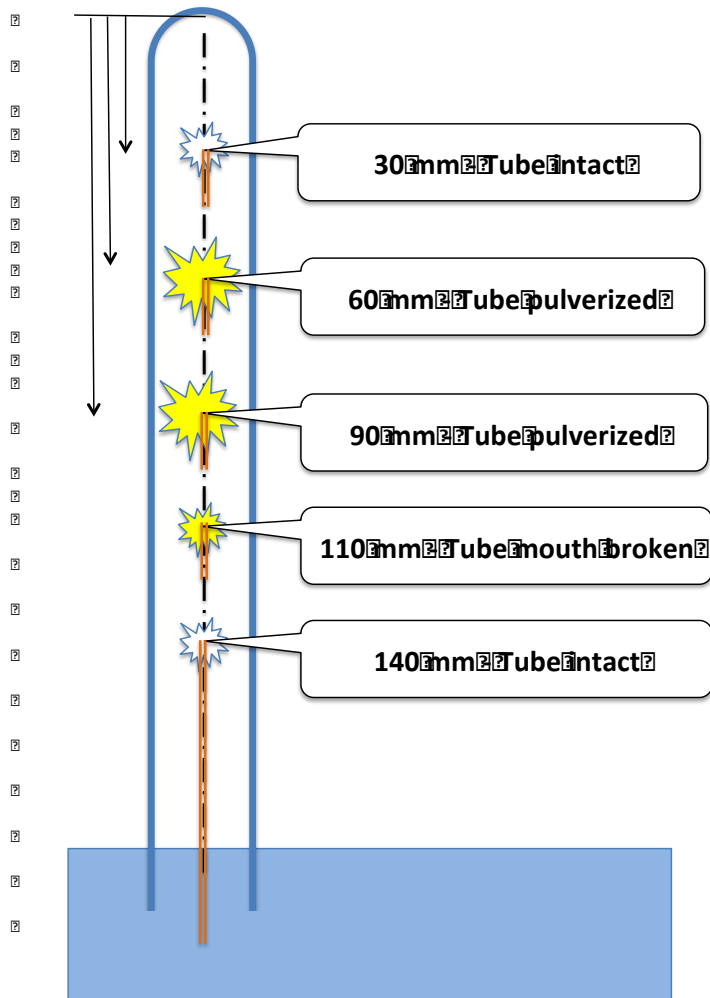
Examples of glass tube debris settled on the base after removal of the protection PVC tube and the water bath

The glass is pulverized, except the zone located below the water level (where the glass is shattered into large pieces)



# Tests with small tube opening at different heights

The glass is pulverized or not, depending on the position of the small tube opening along the axis



# Lessons from literature and experiments

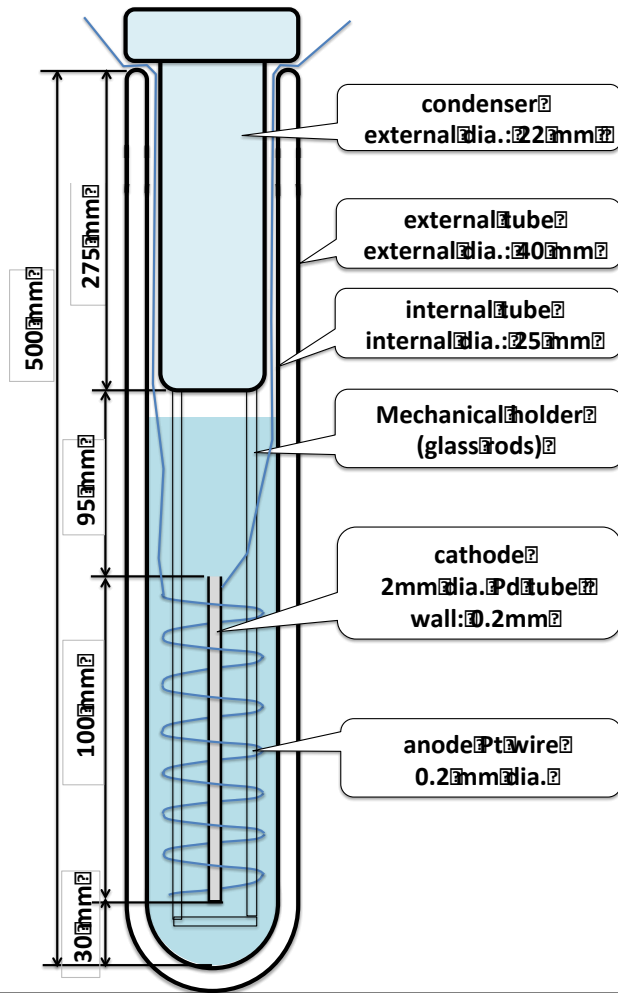
- The stoichiometric mix  $\text{H}_2 + 0.5 \text{O}_2$  reacts easily
- The energy to initiate a combustion is small ( $3\mu\text{J}$ )
- The quantity of gas contained in the reactor is sufficient to develop a violent explosion ( $710\text{J}$ )
- The glass is broken only if a strong detonation occurs
- The strong detonation can be triggered by a SWACER mechanism
- A small diameter tube or a folded sheet can induce a SWACER

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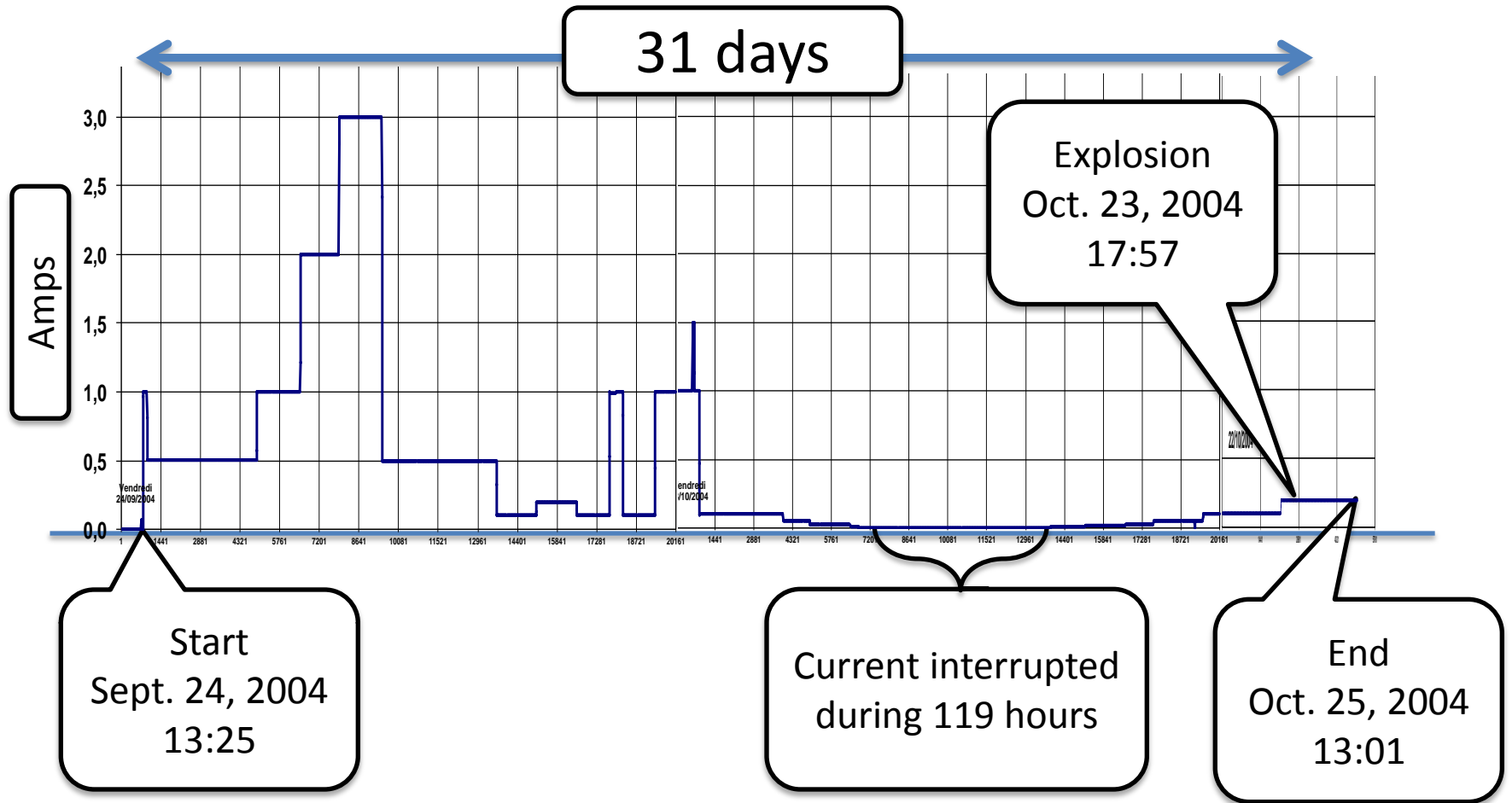


# Review of the 2004 experience



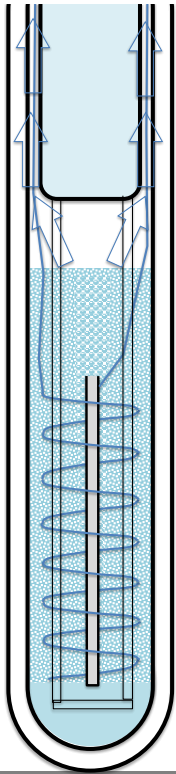
- Total duration : 700 h
- No addition of heavy water
- Electrolysis current was varied during the experience
- The current was interrupted during 4 days
- Explosion occurred after resuming the electrolysis

# Current record

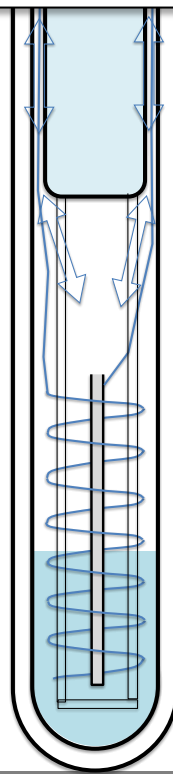


# Possible scenario of the explosion (1/4)

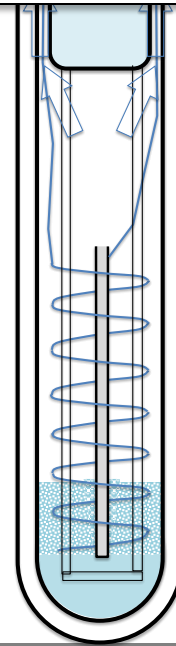
**Initial electrolysis**  
The liquid level drops progressively



**Current interruption**  
The Pd tube is deloaded

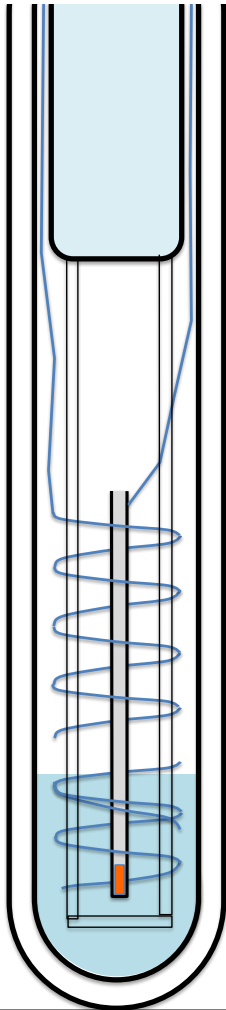


**Electrolysis is resumed**  
The headspace and the Pd tube are filled by the  $D_2 + O_2$  gas mix

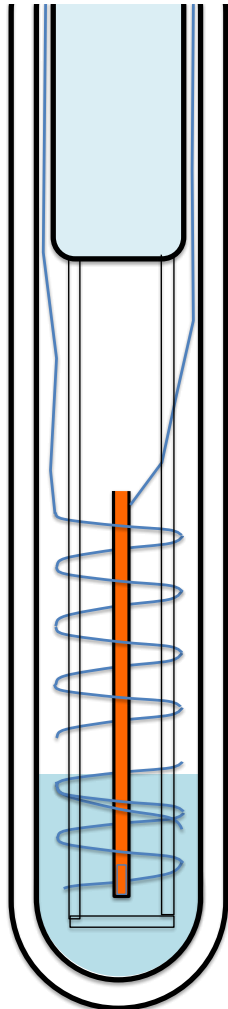


# Possible scenario of the explosion (2/4)

**1 - Once the Pd wall is reloaded with deuterium, free radicals appear on the tube inner surface. A hot spot lights up a flame at the bottom of the Pd tube**



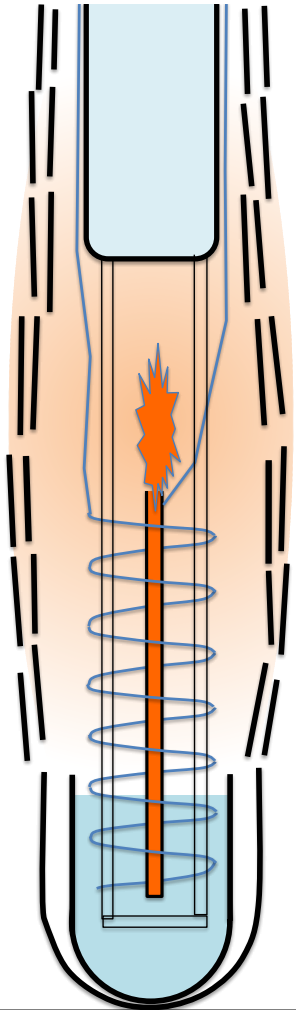
# Possible scenario of the explosion (3/4)



**1 - Once the Pd wall is reloaded with deuterium, free radicals appear on the tube inner surface. A hot spot lights up a flame at the bottom of the Pd tube**

**2 – A deflagration occurs in the tube**

# Possible scenario of the explosion (4/4)



**1 - Once the Pd wall is reloaded with deuterium, free radicals appear on the tube inner surface. A hot spot lights up a flame at the bottom of the Pd tube**

**2 – A deflagration occurs in the tube**

**3 – The hot jet triggers the detonation in the headspace (SWACER)**

# Conclusion of the reanalysis

- The explosion of the calorimeter may be due to a detonation of the gas contained in the reactor
- A SWACER mechanism may have triggered the strong detonation
- No nuclear mechanism is required
- However, the reason of the hot spot remains unclear (H radicals on the inner Pd tube surface ?)

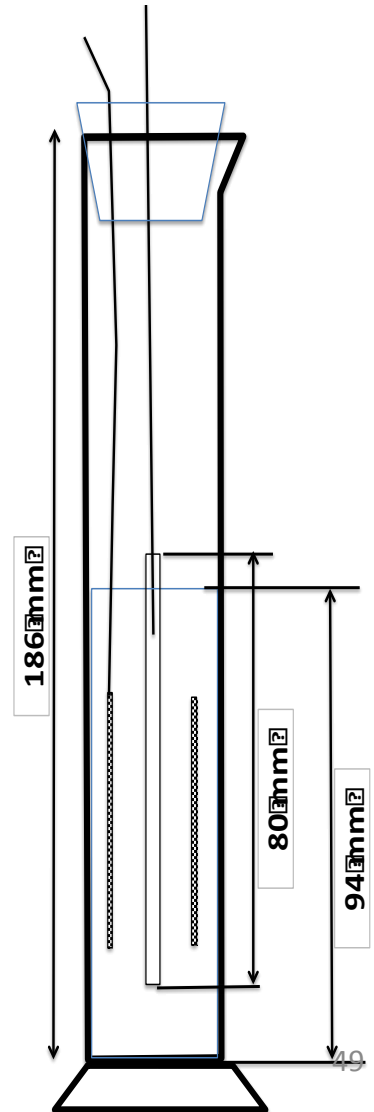
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# Other similar events: Explosions reported by Zhang – April 1991

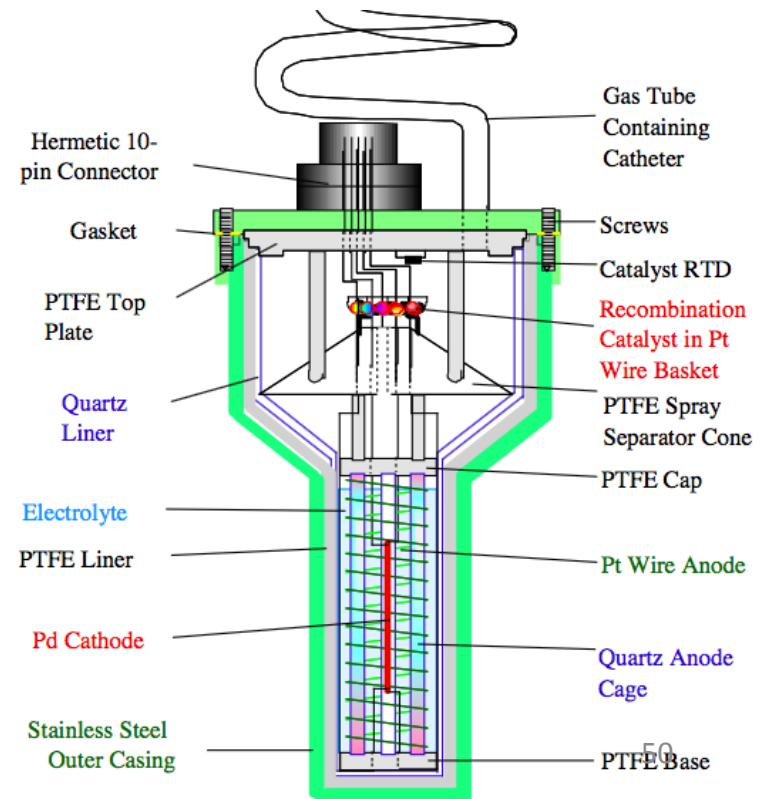
- 186mm high vessel containing 39 cm<sup>3</sup> electrolyte D<sub>2</sub>O (94mm liquid height)
- Pd tube cathode 1.67mm ext. dia. 80mm long
- Vessel plugged
- Low current density
- 3 explosions occurred
- The Pd tube top was probably emerged
- SWACER may be responsible (similar Biberian)



# Other similar events: Accident at SRI

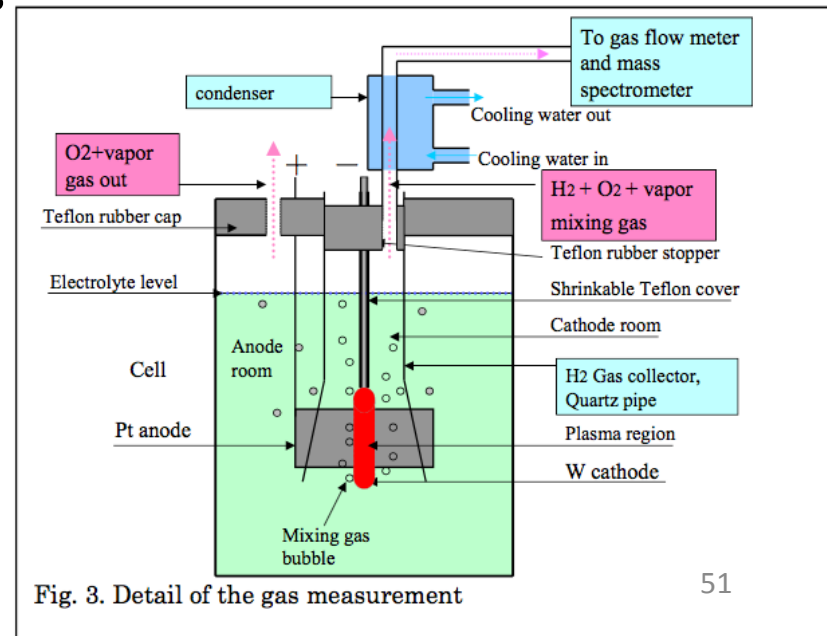
## January 02, 1992

- Cell: 4" dia. X 6" height designed for high pressure
- Steel wall 1/2" thick
- 1cm<sup>3</sup> Pd plate-shaped cathode
- The cell exploded after the disconnection, while it was removed from the water bath
- Because of leaks, the pressure was close to ambient
- A potential explanation may be the formation of a concentration gradient, resulting in a SWACER ?
- Andrew Riley died in the accident



# Other similar events: Explosion of a Mizuno reactor on January 24, 2005

- 1000 cm<sup>3</sup> vessel containing 700 cm<sup>3</sup> electrolyte
- Tight cover
- Tungsten wire cathode 1.5mm dia. 29cm long separated from the anode mesh by a quartz funnel
- Explosion occurred « soon after electrolysis began » - The quantity of H<sub>2</sub> is said to be small
- H<sub>2</sub> - O<sub>2</sub> left from an earlier plasma electrolysis ?
- “ it is possible that the tungsten cathode may have been exposed to the gas in the headspace.” (accident report)
- “Bright white flash on the lower portion of the cathode. Light expanded and at the same time the cell exploded” (accident report)
- SWACER ? (if enough H<sub>2</sub> present)



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# **Safety recommendations for electrolytic systems**

- 1. Install the equipment with appropriate safety protection to minimize the consequences of a potential explosion**
- 2. Do not confine the  $\text{H}_2 + \text{O}_2$  gas in the reactor**
- 3. If you need to do so (e.g. with a recombiner) make sure that pieces of catalytic metals (Pd, Pt, Ni, etc.) are never exposed to the gas phase, and remain submersed in the liquid**
- 4. If pieces of such metals must be in the gas, make sure there is no hollow structure (tube, folded foil, etc.)**

**Thank you for your attention**

**Please remember to make your  
best efforts to avoid accidents**